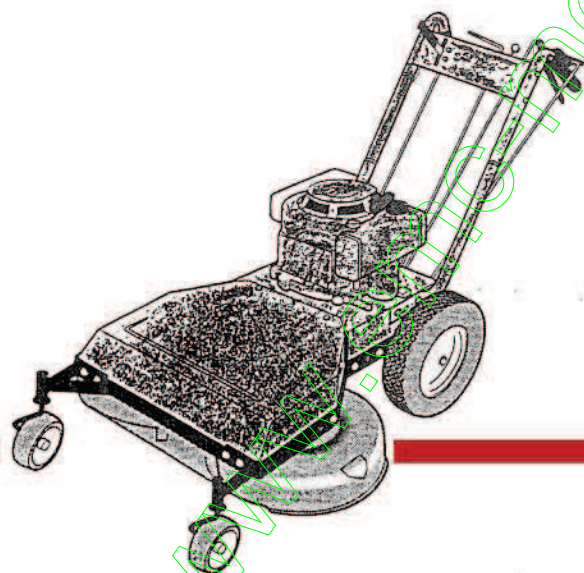




**Bolens**

# PIECES DETACHEES

**Tondeuse à conducteur Marchant**



**34072**

**8.5HP / Recoil Start**

**Numéros séries :**

**340721100101 - 340721199999**

**Moteur 196706 - 0156.01**

**B&S 971218 YBD**



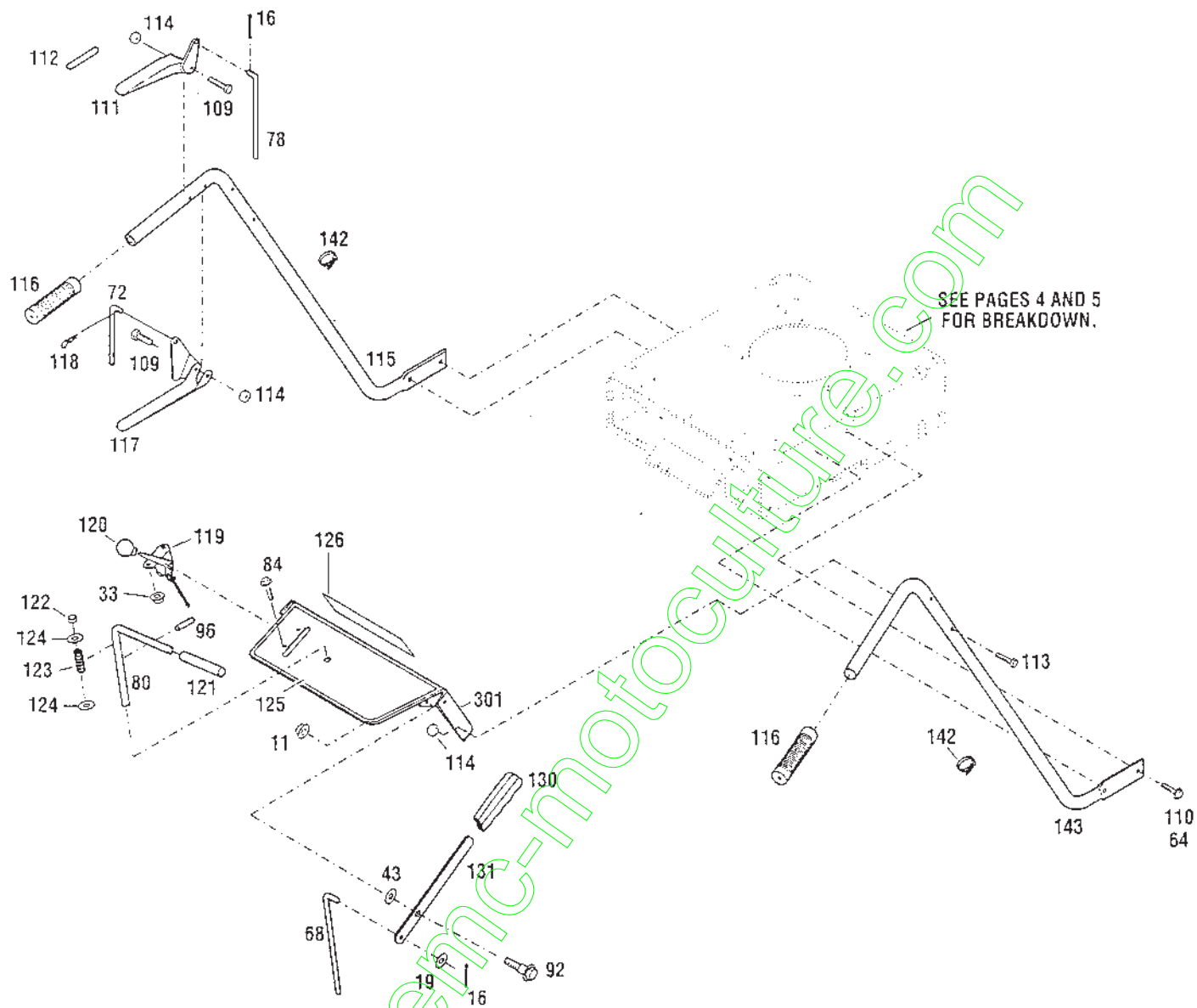
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Z.I. du Brosson 63016 Clermont-Ferrand Cedex 2  
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**03-000111-050124**



# Wide Cut Mulching Mower

S/N 340721100101 - 340721199999



## HANDLEBAR AND CONSOLE ASSEMBLY

HANDLEBAR AND CONSOLE ASSEMBLY

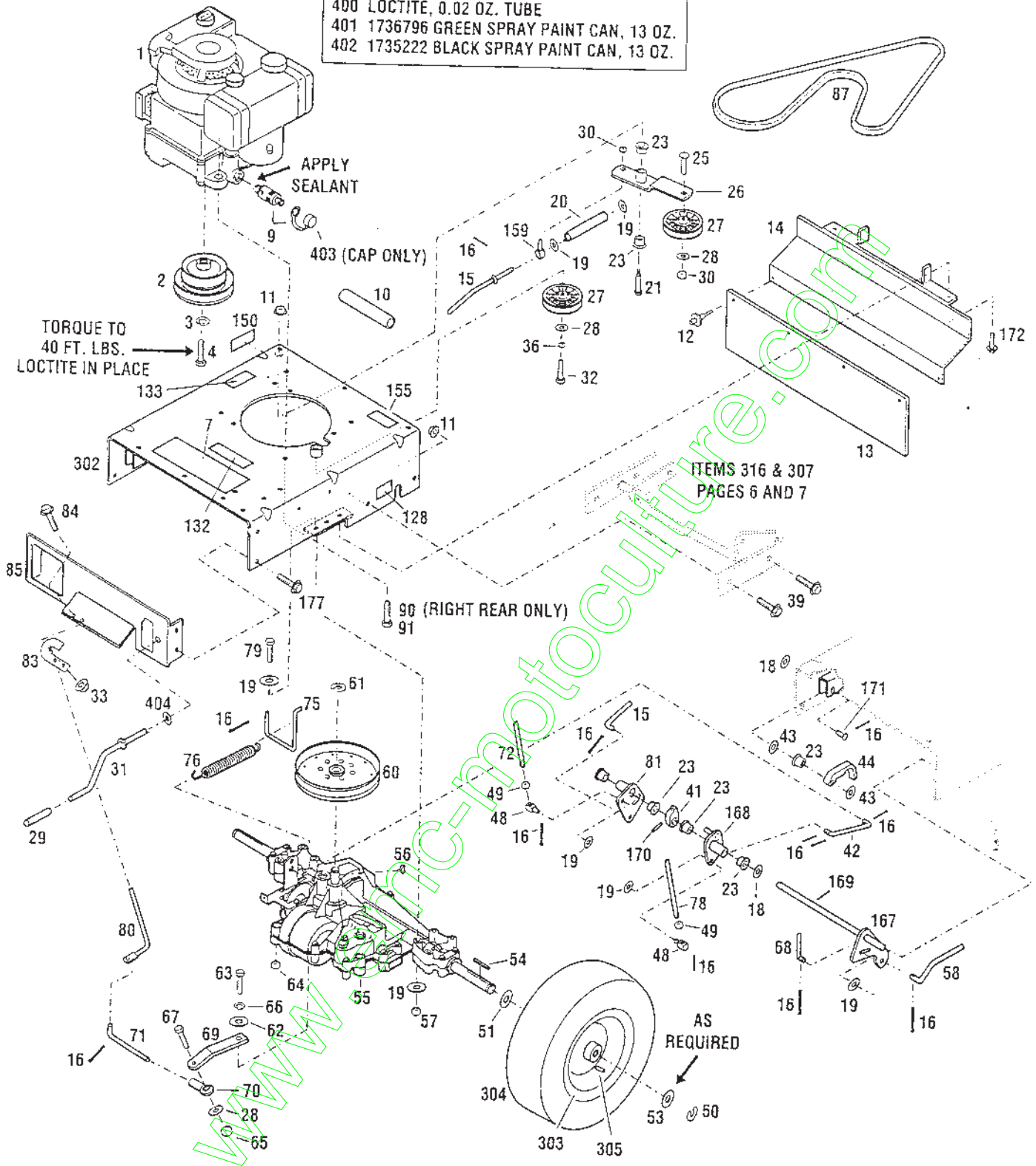
Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
11	1186393	Flange Locknut, 3/8-16.....	1	115	1764922021	Left Handlebar.....	1
16	1185147	Cotter Pin, 3/32 x 5/8.....	2	116	1703539	Handle Grip.....	2
19	1107382	Flat Washer, 5/16.....	4	117	1773605001	Control Handle.....	1
33	1186389	Flange Locknut, 1/4-20.....	2	118	1717897	Hair Pin, 5/64.....	1
43	1702646	Flat Washer, 1/2.....	1	119	1768191	Throttle Control.....	1
64	1186391	Flange Locknut, 5/16-18.....	4	120	1737118	Knob.....	1
68	1769888	Upper Blade Rod.....	1	121	1737041	Handle Grip.....	1
72	1773607	Upper Transmission Rod.....	1	122	1715716	Nylon Bushing.....	1
78	1769872	Upper Brake Rod.....	1	123	1721492	Compression Spring.....	1
80	1769874	Shift Rod.....	1	124	1107385	Flat Washer, 1/2.....	1
84	1186308	Flange Lock Screw, 1/4-20 x 1/2.....	2	125	1768457	Warning Decal.....	1
92	1703051	Shoulder Bolt.....	1	126	1915592	Logo Decal.....	1
96	1185279	Roll Pin, 1/4 x 2-1/4.....	1	130	1764984	Handle Grip.....	1
109	1111601	Hex Screw, 1/4-20 x 1-3/4.....	2	131	1768223	Mower Engage Lever.....	1
110	1186329	Flange Lock Screw, 5/16 x 3/4.....	4	142	1735531	Plastic Tie.....	4
111	1770445001	Control Handle.....	1	143	1764923021	Right Handlebar.....	1
112	1768452	Operator Presence Control Decal.....	1	301	1768639	Console Assembly (Incl. Ref. 125).....	1
113	1915793	Screw, 1/4-20 x 1-3/4, Grade 8.....	4				
114	1734398	Locknut, 1/4-20.....	2				

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# Wide Cut Mulching Mower

S/N 340721100101 - 340721199999

400 LOCTITE, 0.02 OZ. TUBE  
 401 1736796 GREEN SPRAY PAINT CAN, 13 OZ.  
 402 1735222 BLACK SPRAY PAINT CAN, 13 OZ.



## DRIVE ASSEMBLY

Engine Service Kit 1769846 (Ref. # 402)  
 Includes spark plug, air filter, deck V-belt, drive V-belt and precleaner/air cleaner.

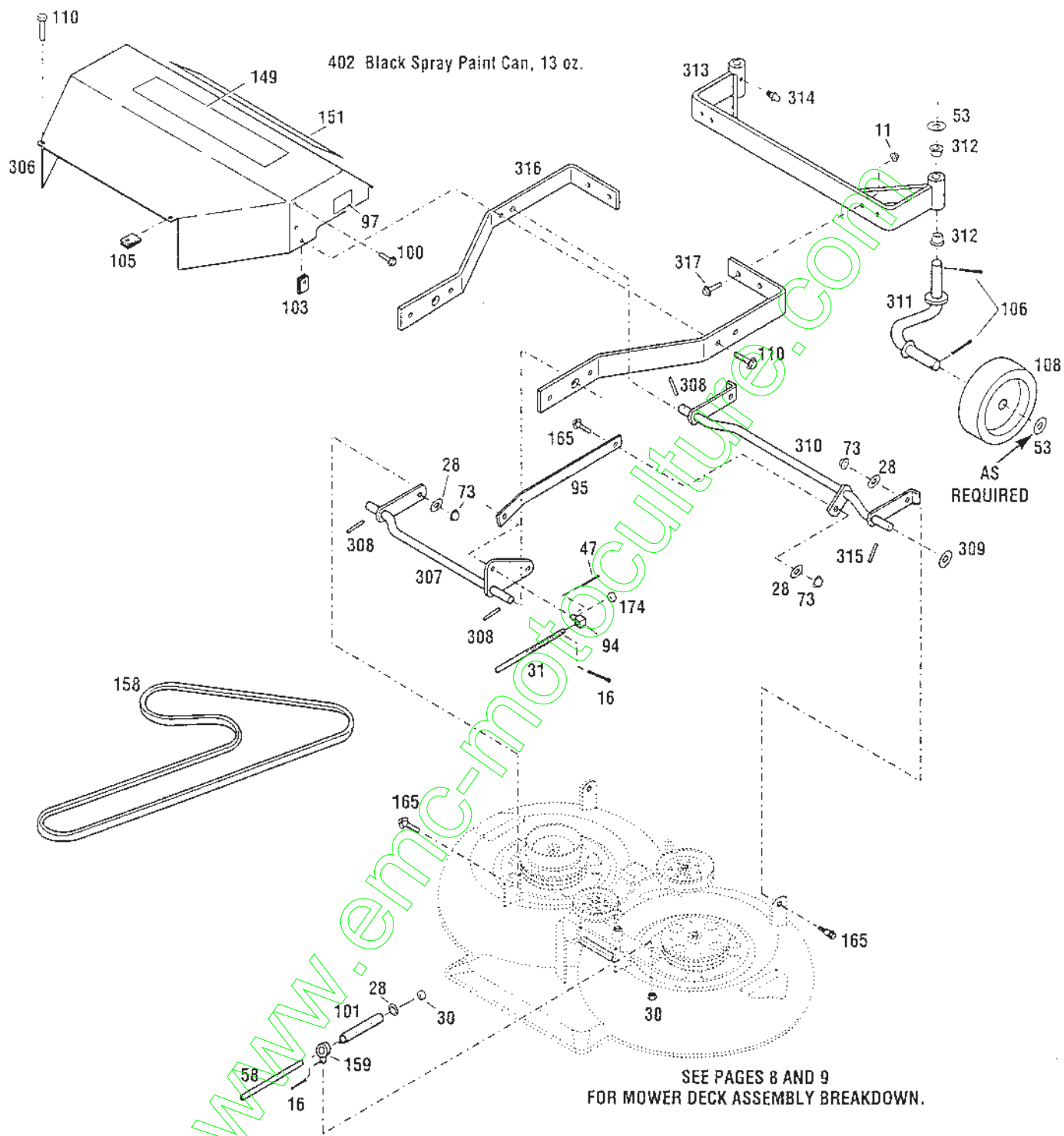
## DRIVE ASSEMBLY

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
1	.	Engine, 8.5 HP .....	1	65	1110108	Hex Locknut .....	1
2	1769904	Engine Pulley .....	1	66	1100241	Lock Washer, 1/4 .....	1
3	1100244	Lock Washer, 7/16 .....	1	67	1100043	Screw, 3/8 x 1-1/4 .....	1
4	1740949	Screw, 7/16-20 x 1-3/4 .....	1	68	1769888	Upper Blade Rod .....	1
7	1770379	Warning Decal .....	1	69	1768140	Transmission Arm .....	1
9	1768865	Oil Valve (Incl. Ref. 403) .....	1	70	1767837	Ball Joint .....	1
10	1769006	Oil Drain Hose .....	1	71	1768628	Shift Link Rod .....	1
11	1186393	Flange Locknut, 3/8-16 .....	5	72	1769873	Upper Transmission Rod .....	1
12	1727379	Pop Rivet, 3/16 .....	4	75	1768624	Spring Attachment Rod .....	1
13	1769870	Flap .....	1	76	1768636	Extension Spring .....	1
14	1769869001	Flap Bracket .....	1	78	1769872	Upper Brake Rod .....	1
15	1769885	Lower Transmission Rod .....	1	79	1111609	Screw, 5/16-18 x 2-3/4 .....	2
16	1185147	Cotter Pin, 3/32 x 5/8 .....	11	80	1769874	Shift Rod .....	1
18	1890234	Flat Washer, 1/2 .....	2	81	1769875	Clutch Arm Pivot .....	1
19	1107382	Flat Washer, 5/16 .....	7	83	1768630001	Shift Rod Bracket .....	1
20	1711864	Compression Spring .....	1	84	1186308	Flange Lock Screw, 1/4-20 x 1/2 .....	2
21	1763219	Shoulder Bolt .....	1	85	1769852021	Backplate .....	1
23	1715538	Nyliner, 1/2 .....	7	87	1770334	V-Belt .....	1
25	1748393	Carriage Bolt, 3/8-16 x 1-3/4 .....	1	90	1768194	Thread Forming Screw, 3/8-16 x 1-1/2 .....	1
26	1764920	Idle Arm .....	1	91	1762042	Thread Forming Screw, 3/8-16 x 1 .....	3
27	1756151	Idle Pulley .....	2	128	1769834	CE Decal .....	1
28	1107383	Flat Washer, 3/8 .....	3	132	1903588	Caution Decal .....	1
29	1715685	Plastic Grip .....	1	133	1903584	Warning Decal .....	1
30	1733398	Top Locknut, 3/8-16 .....	1	150	1762326	Sound Level Decal .....	1
31	1769895	Lift Crank Assembly .....	1	155	1900333	Made in U.S.A. Decal .....	1
32	1100086	Screw, 3/8-16 x 1-3/4 .....	1	159	1769038	Eye Bolt .....	2
33	1186389	Flange Locknut, 1/4-20 .....	4	160	1764005	Engine Clip .....	1
36	1100243	Lock Washer, 3/8 .....	1	162	1769025	Muffler Guard .....	1
39	1186347	Flange Lock Screw, 3/8-16 x 1 .....	4	163	1756119	Thread Forming Screw .....	2
41	1769881	Interlock Cam .....	1	167	1769882	Pivot Shaft Assembly .....	1
42	1769877	Lower Brake Rod .....	1	168	1769878	Brake Arm .....	1
43	1185831	Flat Washer, 1/2 .....	2	169	1100350	Cotter Pin .....	3
44	1770361	Interlock Latch .....	1	170	1187961	Drive Pin, 5/32 x 1 .....	1
48	1725264	Swivel Block .....	2	171	1730851	Clevis Pin, 1/2 x 1-1/4 .....	1
49	1186258	Jam Nut, 5/16-18 .....	2	172	1724491	Screw, 5/16-18 x 3/4 .....	2
50	1185388	Retaining Ring .....	2	177	1740496	Flange Screw, 5/16-18 x 3/4 .....	2
51	1708012	Flat Washer .....	4	302	1770656	Frame Weldment Ass'y (Incl. Ref. 7) .....	1
52	1774130	Wheel & Tire Assembly (Incl. Refs. 303, 304 and 305) .....	2	303	1768180	Wheel Rim .....	2
53	1701447	Special Washer .....	A/R	304	1774129	Tire .....	2
54	1769781	Square Key, 3/16 x 2-1/2 .....	2	305	1718086	Valve Stem .....	2
55	.	Transmission Assembly, Model 915-027 (See page 10 for breakdown.) .....	1	400	97092	Loctite 242, 0.02 oz. Tube .....	N/I
56	1104436	Woodruff Key, 3/16 x 3/4 .....	1	401	1736796	Green Spray Paint Can, 13 Oz. .....	N/I
57	1732499	Top Locknut, 5/16-18 .....	4	402	1769846	Engine Service Kit (incl. spark plug, air filter, deck V-belt, drive V-belt and precleaner/air cleaner) .....	N/I
58	1770247	Lower Blade Rod .....	1	402	1735222	Black Spray Paint Can, 13 Oz. .....	N/I
60	1770326	Transaxle Pulley .....	1	403	1766326	Oil Valve Cap .....	1
61	1118808	Retaining Ring .....	1	404	1773599	Washer-Nylon .....	1
62	1107381	Flat Washer, 1/4 .....	3				
63	1100002	Screw, 1/4-28 x 3/4 .....	1				

- Order parts from your local Briggs and Stratton engine dealer. Refer to engine for model/type number.
  - Order parts from your local Peerless - Tecumseh dealer.
- A/R As required.  
N/I Item not included with unit; order separately.

# Wide Cut Mulching Mower

S/N 340721100101 - 340721199999



## FRONT FRAME ASSEMBLY

FRONT FRAME ASSEMBLY

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
11	1186393	Flange Locknut, 3/8-16.....	9	149	1915591	Logo Decal.....	1
16	1185147	Cotter Pin, 3/32 x 5/8.....	3	151	1768397	Mulching Deck Decal.....	1
28	1107383	Flat Washer, 3/8.....	6	158	1769767	V-Belt.....	1
30	1733398	Locknut, 3/8-16.....	2	159	1769038	Eye Bolt.....	1
31	1769895	Lift Crank.....	1	165	1754125	Shoulder Bolt.....	5
47	1100349	Cotter Pin.....	1	174	1770355	Toplock Nut.....	1
53	1701447	Special Washer.....	A/R	306	1764996021	Belt Guard.....	1
58	1770247	Lower Blade Rod.....	1	307	1769903	Rear Lift Assembly.....	1
73	1185506	Flange Locknut, 3/8-16.....	1	308	1185469	Roll Pin, 1/4 x 1.....	1
94	1768231	Pivot Block.....	1	309	1107386	Flat Washer, 5/8.....	1
95	1769521001	Leveler Bar.....	1	310	1770248001	Front Lift Assembly.....	1
97	1769889	Cutting Height Decal.....	1	311	1768477001	Spindle Assembly.....	2
100	1769344	Tap Screw, #8 x 3/8.....	8	312	1764140	Flange Bearing.....	4
101	1769007	Compression Spring.....	1	313	1769743001	Gage Support.....	1
103	1185498	Speed Nut, 5/16-18.....	2	314	1185976	Grease Fitting.....	2
105	1185873	Speed Nut, 5/16-18.....	2	315	1185759	Drive Pin, 1/4 x 3.....	1
106	1100352	Cotter Pin.....	4	316	1769899001	Mower Support.....	2
108	1743891	Gage Wheel.....	2	317	1186347	Whizlock Screw, 3/8-16 x 1.....	4
110	1186329	Flange Lock Screw, 5/16 x 3/4.....	4	402	1735222	Black Spray Paint Can, 13 Oz.....	N/I

N/I Item not included with unit; order separately.

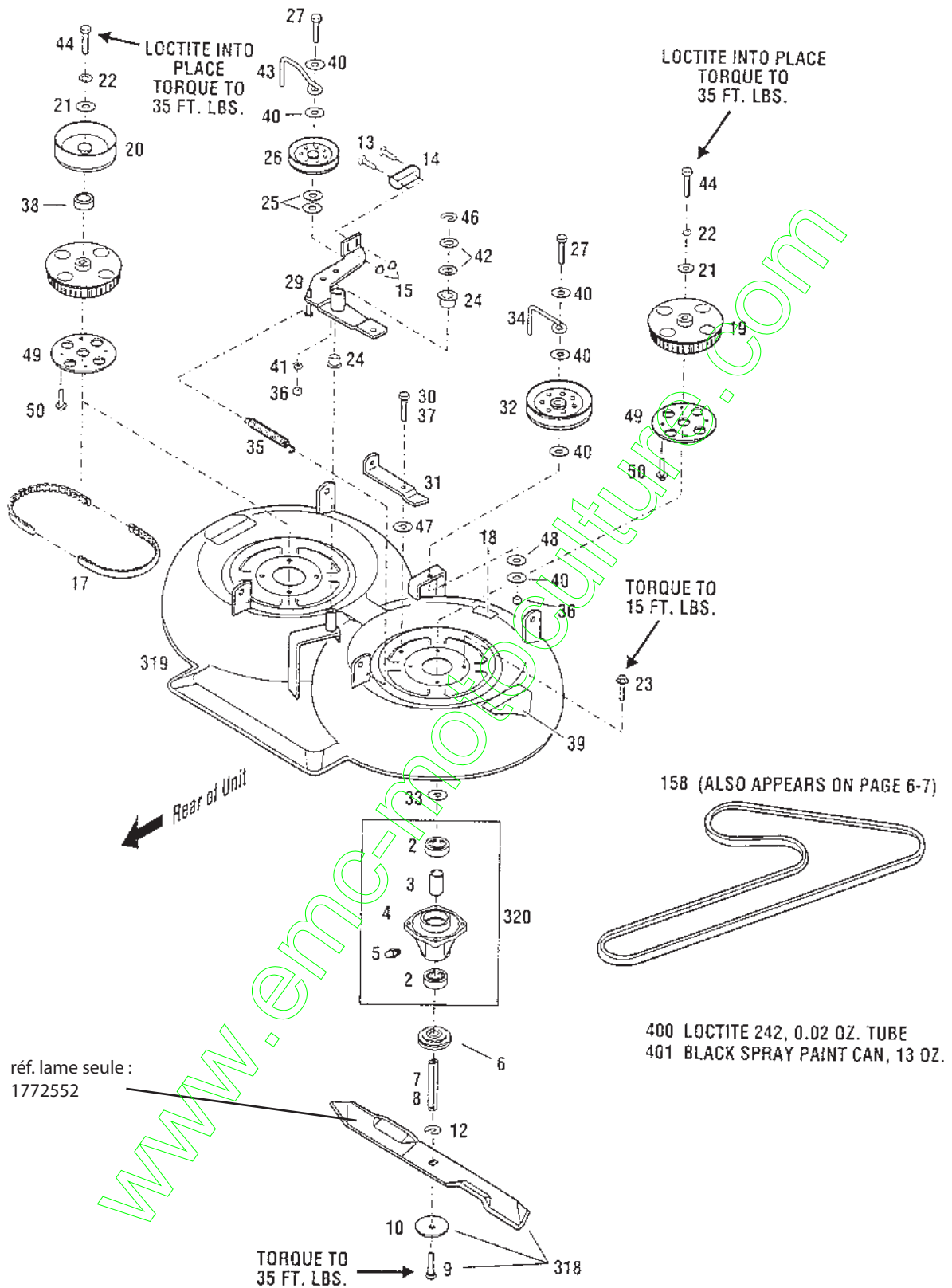
A/R As Required

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# Wide Cut Mulching Mower

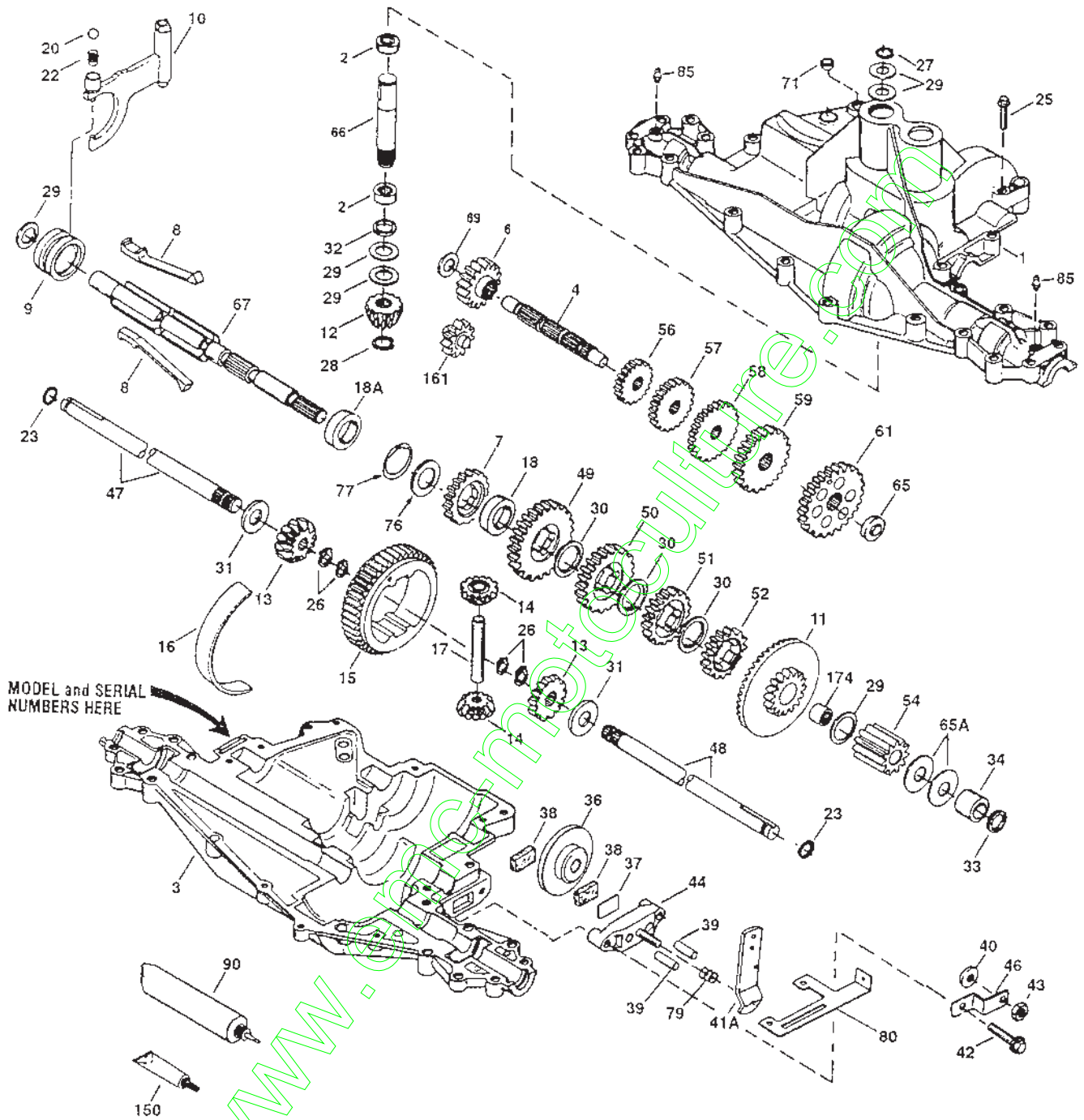
S/N 340721100101 - 340721199999



## MOWER DECK ASSEMBLY



# Peerless Transaxle



TRANSAXLE ASSEMBLY

Ref.	Part	Description	Qty.	Ref.	Part	Description	Qty.
1	772113	Transaxle Cover .....	1	39	786026	Dowel Pin .....	2
1	772135	Transaxle Cover .....	1	40	792076A	Washer .....	1
2	780086	Needle Bearing .....	2	41	790045	Brake Lever .....	1
3	770110	Transaxle Case .....	1	42	792073	Screw, 1/4-20 x 1-1/4" .....	2
4	776300	Countershaft .....	1	43	792075	Locknut, 5/16-24 .....	1
6	778281	Spur Gear (16 teeth) .....	1	44	790025	Brake Pad Holder .....	1
7	778122A	Spur Gear (22 teeth) .....	1	46	786086	Brake Lever Bracket .....	1
8	792160	Shift Key .....	4	47	774747	Axle (16-1/4" long) .....	1
9	784373	Shift Collar .....	1	48	774888	Axle (11" long) .....	1
10	784365	Shift Rod & Fork .....	1	49	778124A	Spur Gear (30 teeth) .....	1
11	778261	Bevel Gear & Bearing (Incl. 174) .....	1	50	778123A	Spur Gear (25 teeth) .....	1
12	778262	Bevel Pinion (14 teeth) .....	1	51	778122A	Spur Gear (22 teeth) .....	1
13	778221	Bevel Gear (16 teeth) .....	2	52	778273	Spur Gear (19 teeth) .....	1
14	778068	Differential Pinion .....	2	54	778263	Spur Gear (11 teeth) .....	1
15	778260	Ring Gear .....	1	56	778126A	Spur Gear (20 teeth) .....	1
16	786150	Bearing Strip .....	1	57	778127A	Spur Gear (25 teeth) .....	1
17	786139	Drive Pin .....	1	58	778128A	Spur Gear (28 teeth) .....	1
18	786147	Neutral Spacer .....	1	59	778129A	Spur Gear (30 teeth) .....	1
18A	786159	Neutral Spacer .....	1	61	778265	Spur Gear (34 teeth) .....	1
20	792077	Ball, 5/16" dia. ....	1	65	780162	Washer .....	1
22	792079	Spring .....	1	65A	780160	Washer .....	2
23	788061	Seal Ring .....	2	66	776299	Input Shaft .....	1
25	792073	Screw, 1/4-20 x 1-1/4" .....	17	67	776352	Shifter & Brake Shaft .....	1
26	792125	Retaining Ring .....	4	69	780161	Washer .....	1
27	792035	Retaining Ring .....	1	71	788069	Square Cut Ring .....	1
28	788040	Retaining Ring .....	1	76	780090	Washer .....	1
29	780072	Washer .....	6	77	788078A	Inverted Retaining Ring (pkg. of 2) .....	1
30	780108	Washer .....	3	79	792144	Spring .....	1
31	780007	Washer .....	2	80	790063A	Brake Bracket .....	1
32	792001	"O" Ring .....	1	85	792137	Lubrication Fitting .....	2
33	788076	"O" Ring .....	1	90	788067B	Grease (32 oz. btl. Bentonite grease) .....	1
34	780159	Bushing .....	1	150	510334	Gasket Eliminator (Loctite #515) .....	1
36	790071	Brake Disk .....	1	161	776302	Reverse Idler .....	1
37	790007	Brake Pad Plate .....	1	174	780085	Needle Bearing .....	1
38	799021	Brake Pad (pkg. of 2) .....	2				

ORDER ALL TRANSAXLE PARTS FROM YOUR LOCAL PEERLESS-TECUMSEH DEALER

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