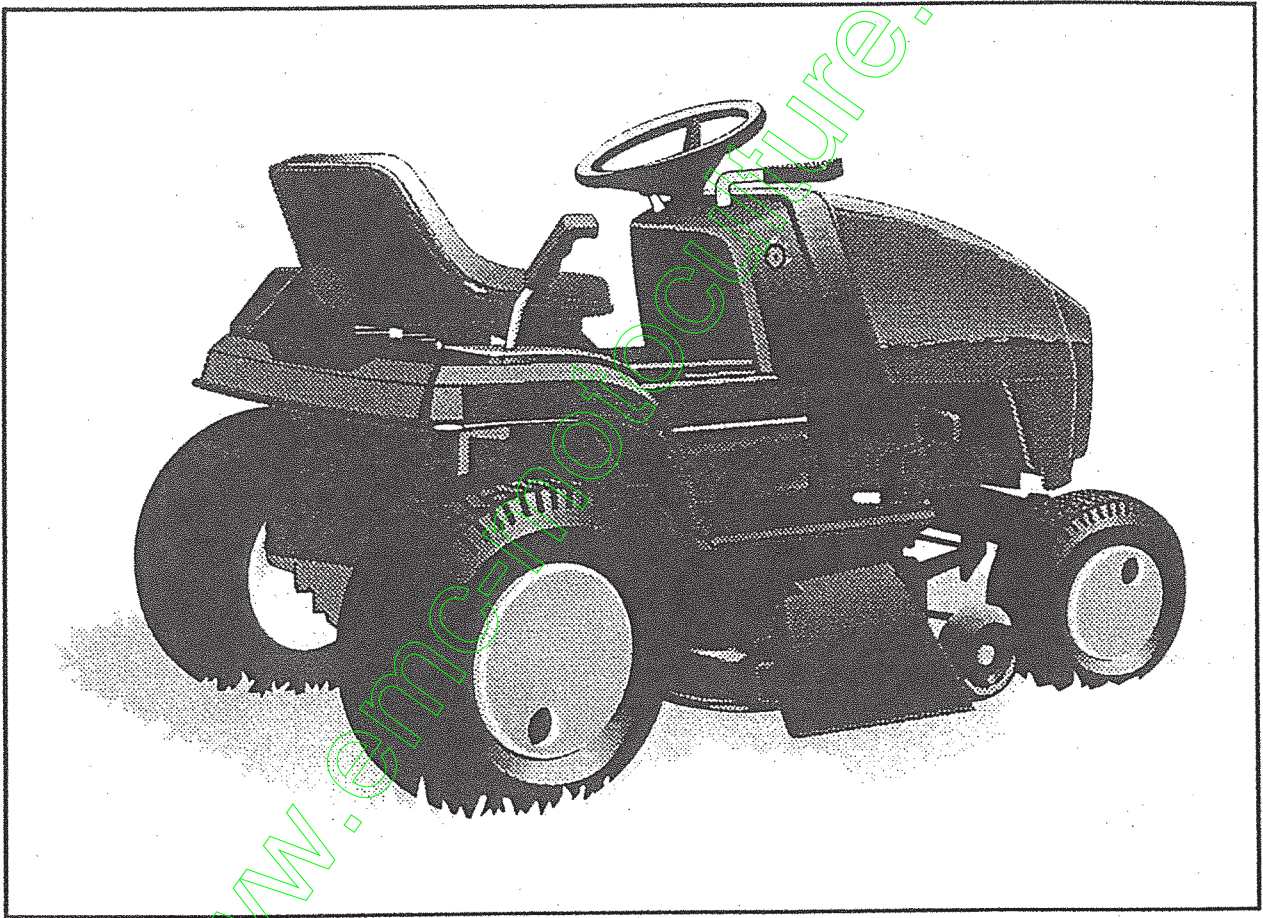


T12/80 SD

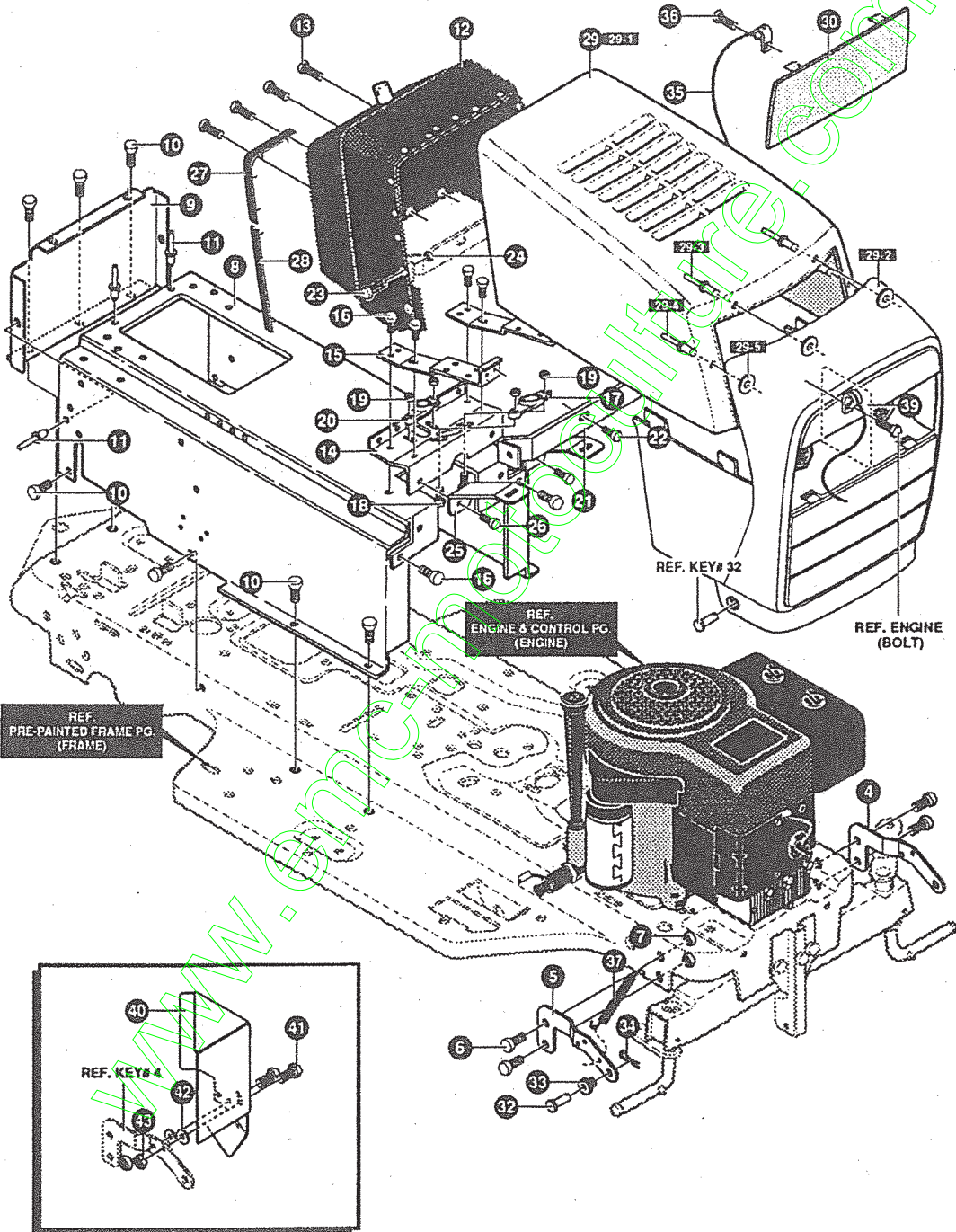
Art.-No. 110.138



511.968 (32)

T12/80 SD

Art.-No. 110.138



511.968-4 (32)

a	b	c	d	e	f
1/96					

339270 A

D1



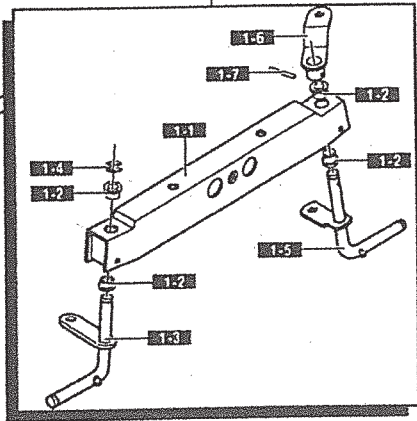
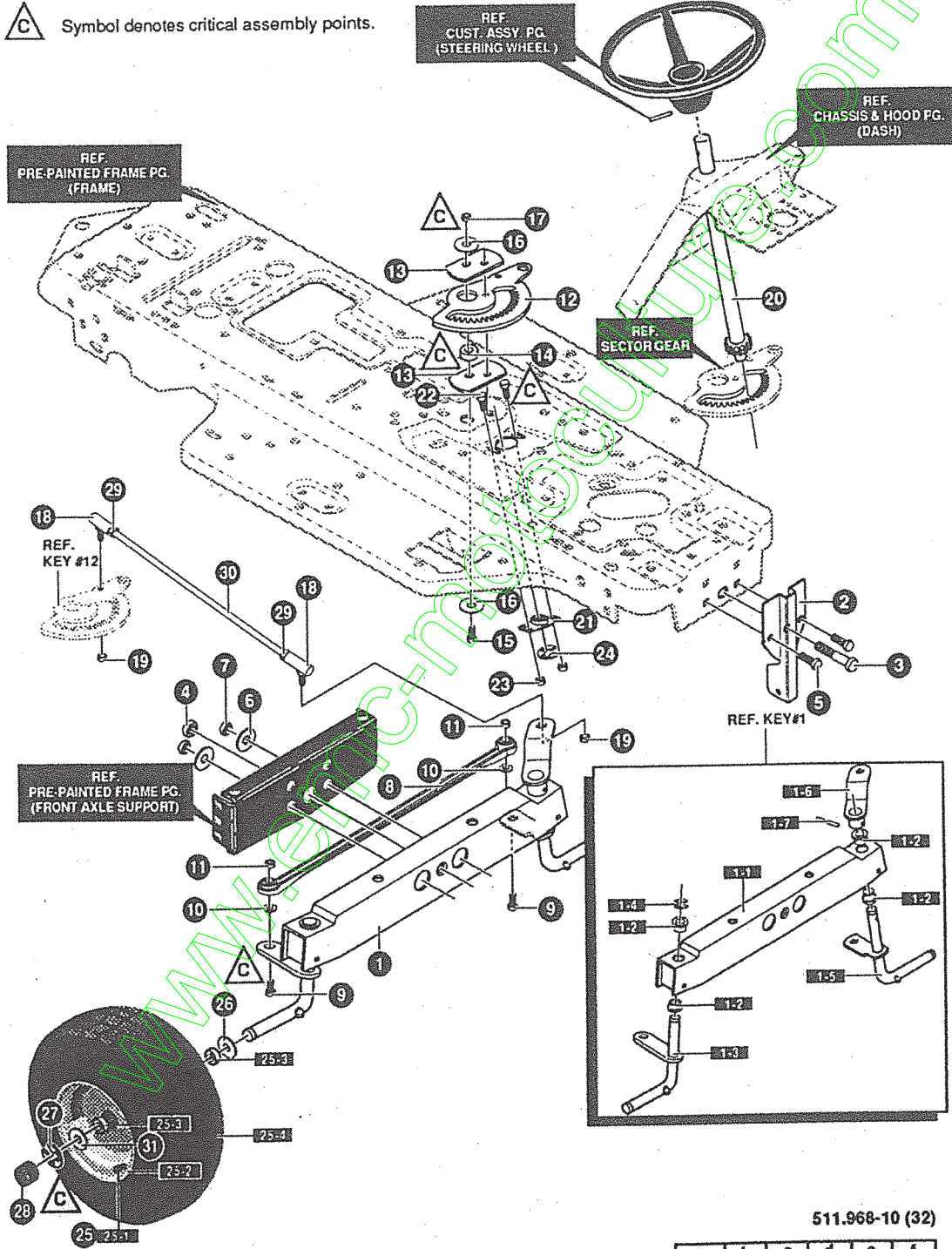
KEY#	PART#	DESCRIPTION	QTY
4	P138326873-830	BRACKET, GRILLE, LH	1
5	P138326874-830	BRACKET, GRILLE, RH	1
6	P138328154	SCREW, 5/16-18 X 1.0	4
7	P13855273	NUT, 5/16-18	4
8	P138324996-860	CONSOLE	1
9	P13856235-860	CONSOLE, REAR COVER	1
10	P138995346	SCREW, 1/4-20 X .50 1	1
11	P13846763	RIVET, POP	4
12	P138325766	DASH	1
13	P138318304	SCREW, 1/4-14 X .75	4
14	P138327583-830	SUPPORT, MOLDED DASH	1
15	P138327584-830	SUPPORT, GAS TANK	2
16	P138995346	SCREW, 1/4-20 X .50	6
17	P138327444	BEARING, FLLANGE	1
18	P138180020	SCREW, 1/4-20 X .75	4
19	P13846931	NUT, 1/4-20	4
20	P138327390	BEARING, FLANGE	1
21	P138327078-830	STRAP, DASH SUPPORT	1
22	P138995346	SCREW, 1/4-20 X .50	2
23	P138155941	SCREW, 10-24 X .63	2
24	P138308459	NUT, #10-24	2
25	P138328924-830	CONSOLE SUPPORT BRACKET	2
26	P138995346	SCREW, 1/4-20 X .50	2
27	P138328141	BUMPER, HOOD/DASH TOP & CORNER	2
28	P138328142	BUMPER, HOOD/DASH SIDE STRIP	2
29	P138336505	HOOD ASSEMBLY, .H25/G23	1
29-1	P138330086	HOOD, H25	1
29-2	P138330087	'S' GRILLE, G-23	1
29-3	P138329238	RIVET, POP	2
29-4	P138333225	RIVET, POP	2
29-5	P1381501	WASHER, FLAT .203 X .56 X .040	2
30	P138325198	LENS FOR G-23 'S' GRILLE	1
32	P138323044	PIN, CLEVIS	2
33	P138326522	BEARING HOOD	2
34	P1388260	PIN, HAIR	2
35	P138315899	LANYARD, HOOD 15.00	1
36	P13849050	SCREW, 1/4-10 X .75	1
37	P138304784	SPRING, HOOD LATCH	1
39	P138301452	FOIL, HEAT REFLECTOR	1
40	P138312908-830	SHIELD, HEAT	1
41	P138180020	SCREW, 1/4-20 X .75	2
42	P138311245	WASHER, FLAT.250 X .75	2
43	P13851335	NUT, 1/4-20	2
	P138339712	OPERATOR'S MANUAL	1

511.968-5 (32)

a	b	c	d	e	f
1/96					



△ Symbol denotes critical assembly points.



a	b	c	d	e	f
1/96					

T12/80 SD

Art.-No. 110.138



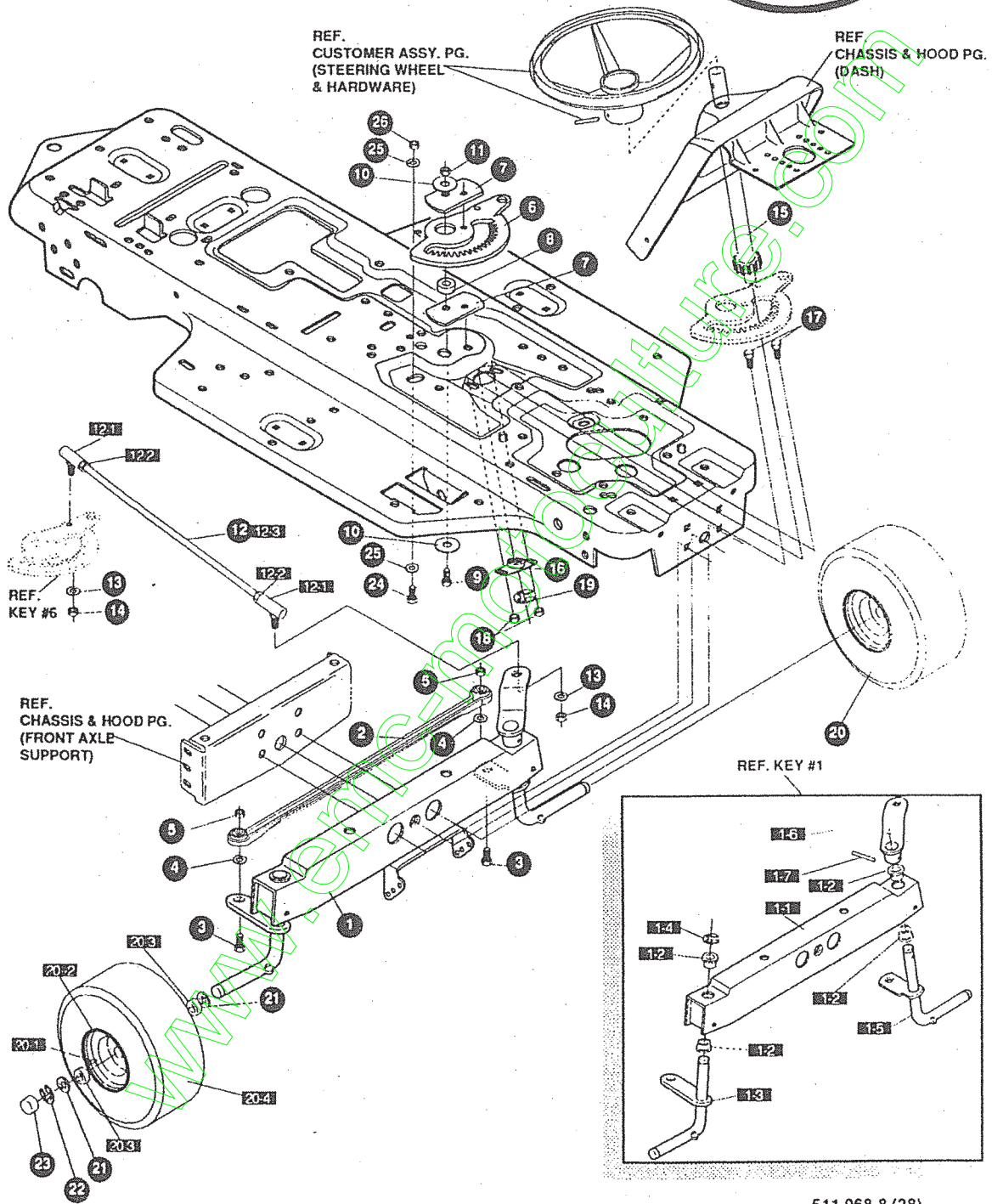
KEY#	PART#	DESCRIPTION	QTY
1	*	AXLE FRONT ASSEMBLY	1
1-1	P138312280	FRONT AXLE, ASSEMBLY	1
1-2	P13850546	BEARING, FLANGE	4
1-3	P138310368	SPINDLE, ASSEMBLY, RH	1
1-4	P13836625	RING, RETEX	1
1-5	P138310367	SPINDLE, ASSEMBLY, LH	1
1-6	P138327619	ARM ASSEMBLY, FRONT STEERING	1
1-7	P138454565	PIN, SPRING	1
2	P138338083-860	BRACKET, HANGER	1
3	P13850720	BOLT, .625 X 2.875	1
4	P138274654	NUT, 1/2-20	1
5	P138180138	SCREW, 3/8-16 X 3.00	4
6	P1382483	WASHER, .39ID X 1.25D X .07	4
7	P1381499	NUT, 3/8-16	4
8	P138302688	TIE ROD	1
9	P138180124	SCREW, 3/8-16 X 1.25	2
10	P138120382	WASHER, .393 X .68 X .10	2
11	P1381499	NUT, 3/8-16	2
12	P138327399	GEAR, SECTOR	1
13	P138333289	PLATE SECTOR	2
14	P138330021	BUSHING, SECTOR GEAR	1
15	P138181643	SCREW, 3/8-24 X 1.50	1
16	P138845	WASHER, FLAT .390 X 1.25 X .119	2
17	P138412349	NUT, 3/8-24	1
18	P13857158	BALL JOINT 3/8 THD	2
19	P138412349	NUT, 3/8-24	2
20	P138327395	SHAFT, PIN-STEER	1
21	P138325692	BEARING, FLANGE	1
22	P138326505	SCREW, 1/4-20 X .75	2
23	P13846931	NUT, 1/4-20	2
24	P13820864	RING, RET E	1
25	P138338855	TIRE & RIM ASSEMBLY, 13 X 5.0-6	2
25-1	P138338512	VALVE STEM	
25-2	P138338179	RIM, WHEEL	
25-3	P138338181	TIRE, 13 X 5-6	
25-4	P138338513	BEARING	
26	P138642	WASHER, FLAT .755 X 1.31 X .075	2
27	P13836625	RING, RETEX	2
28	P13840394	HUB CAP	2
29	P138124925	NUT, 3/8-24	2
30	P13856190	DRAG LINK	1
31	P13842815	WASHER, FLAT .755 X 1.53 X .07	2

* ORDER INDIVIDUAL PARTS - ASSEMBLY NOT AVAILABLE

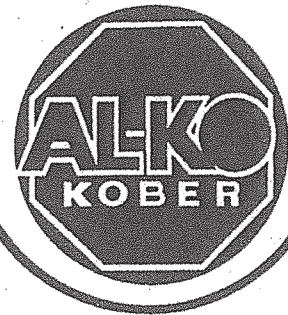
511.968-11 (32)

a	b	c	d	e	f
1/96					

D8



a	b	c	d	e	f
1/95					



KEY#	PART#	DESCRIPTION	QTY
1	*	AXLE FRONT ASSEMBLY, SF, LONG	1
1-1	P138312280	FRONT AXLE, ASSEMBLY, SF	1
1-2	P13850546	BEARING, FLANGE .759 ID X 1.002 OD X .75	4
1-3	P138310368	SPINDLE, ASSEMBLY, RH, LONG, SF	1
1-4	P13836625	RING, RETEX .57 X .05 TRU 5133-75	1
1-5	P138310367	SPINDLE ASSEMBLY, LH, LONG, SF	1
1-6	P138327619	ARM ASSEMBLY, SF, 4WS, FRONT STEERING	1
1-7	P138454565	PIN, SPRING .250 DIA X 1.25 LONG	1
2	P138302688	ASSEMBLY, TIE ROD, 19.31 LONG	1
3	P138180124	SCREW, 3/8-16 X 1.25 HHC	2
4	P138120382	WASHER, REGSPTLK .393 X .68 X .10	2
5	P1381499	NUT, 3/8-16 REGHXCTRLK	2
6	P138327399	GEAR, SECTOR, SF, 2WS	1
7	P138333289	PLATE, SECTOR, SF, 4WS, BLACK	2
8	P138330021	BUSHING, SECTOR GEAR, SF, 4WS	1
9	P138181643	SCREW, 3/8-24 X 1.50 HHC	1
10	P138845	WASHER, FLAT .390 X 1.25 X .119	2
11	P138412349	NUT, 3/8-24 HXCTRLK	1
12	P138328808	DRAG LINK ASSEMBLY, 17.69 LONG	1
12-1	P13857158	BALL JOINT, 3/8 THD, SHORT STUD	2
12-2	P138124925	NUT, 3/8-24 REGHEXJAM	2
12-3	P13856190	DRAG LINK	1
13	P138120382	WASHER, REGSPTLK .393 X .68 X .10	2
14	P138120369	NUT, 3/8-24 REGHEX	2
15	P138327395	SHAFT, PIN-STEER, BLACK	1
16	P138325692	BEARING, FLANGE .50 ID X 1.370 OD X	1
17	P138326505	SCREW, 1/4-20 X .75 (TQ 30-35 FT#)	2
18	P13846931	NUT, 1/4-20 WDFL MAC-LOCK	2
19	P13820864	RING, RETE .39 X .04 TRU 5133-50	1
20	*	TIRE & RIM, PU 13 X 5.0 X 6	2
20-1	P13824167	VALVE STEM	
20-2	P13839937	RIM, WHEEL	
20-3	P138314416	BEARING, FLANGE	
20-4	P138316702	TIRE, 13 X 5 X 6	
21	P138642	WASHER, FLAT .755 X 1.31 X .075	4
22	P13836625	RING, RETEX .57 X .05 TRU 5133-75	2
23	P13840394	HUB CAP, 1.500 ID X 7/8 LONG	2
24	P138180124	SCREW, 3/8-16 X 1.25 HHC	1
25	P138120394	WASHER, FLAT .406 X .81 X .065	2
26	P13845171	NUT, 3/8-16 HWDFL WHIZ-LOCK	1

* ORDER INDIVIDUAL PARTS - ASSEMBLY NOT AVAILABLE

511.968-9 (28)

a	b	c	d	e	f
1/95					