

new

FILE COPY

ILLUSTRATED PARTS BREAKDOWN

BERNARD LOISIRS

14 HP, 42" MOWER DECK

LAWN TRACTOR

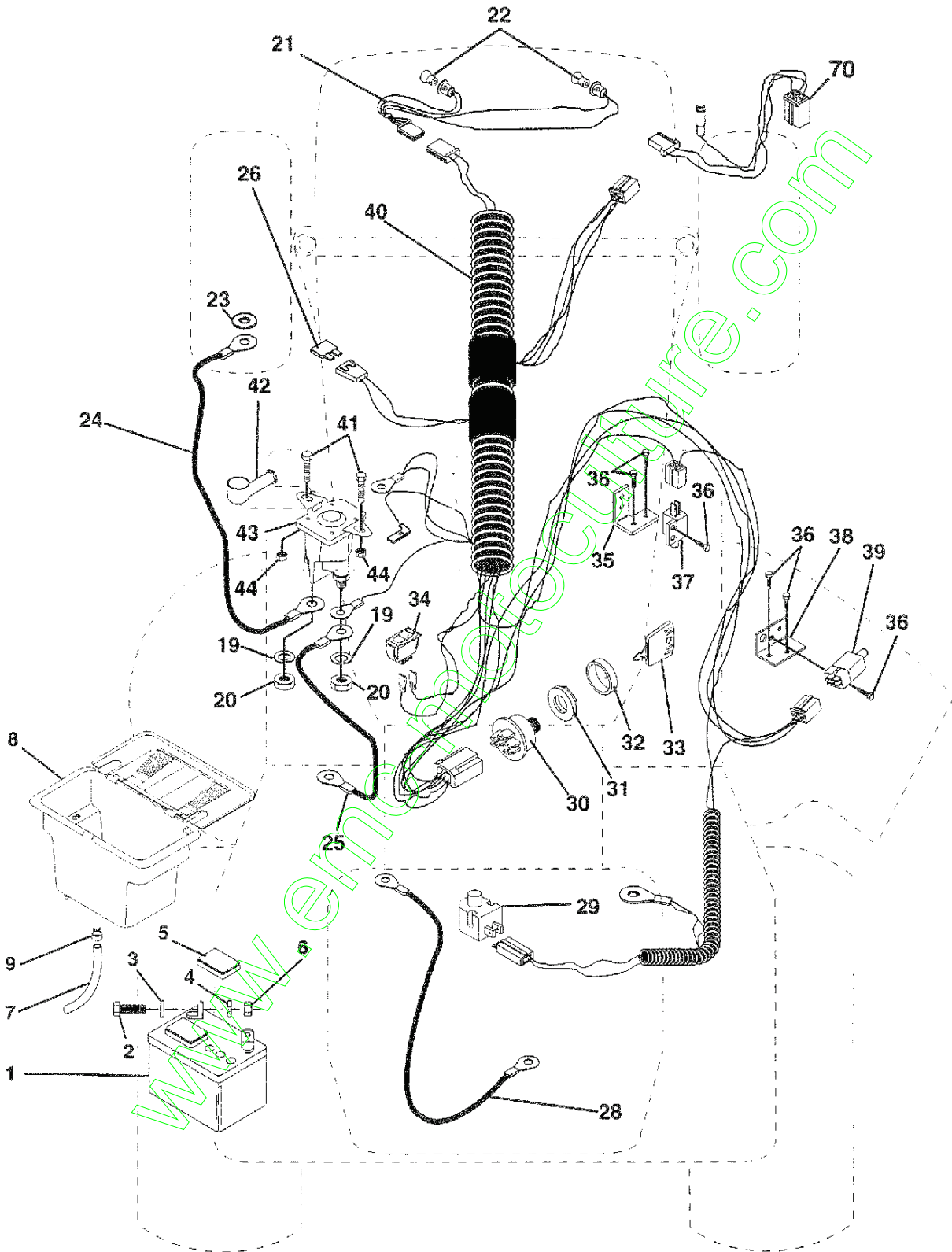
MODEL NUMBER BL1442LTB

954 00 24-61

www.emc-motoculture.com

REPAIR PARTS

14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61
ELECTRICAL



REPAIR PARTS

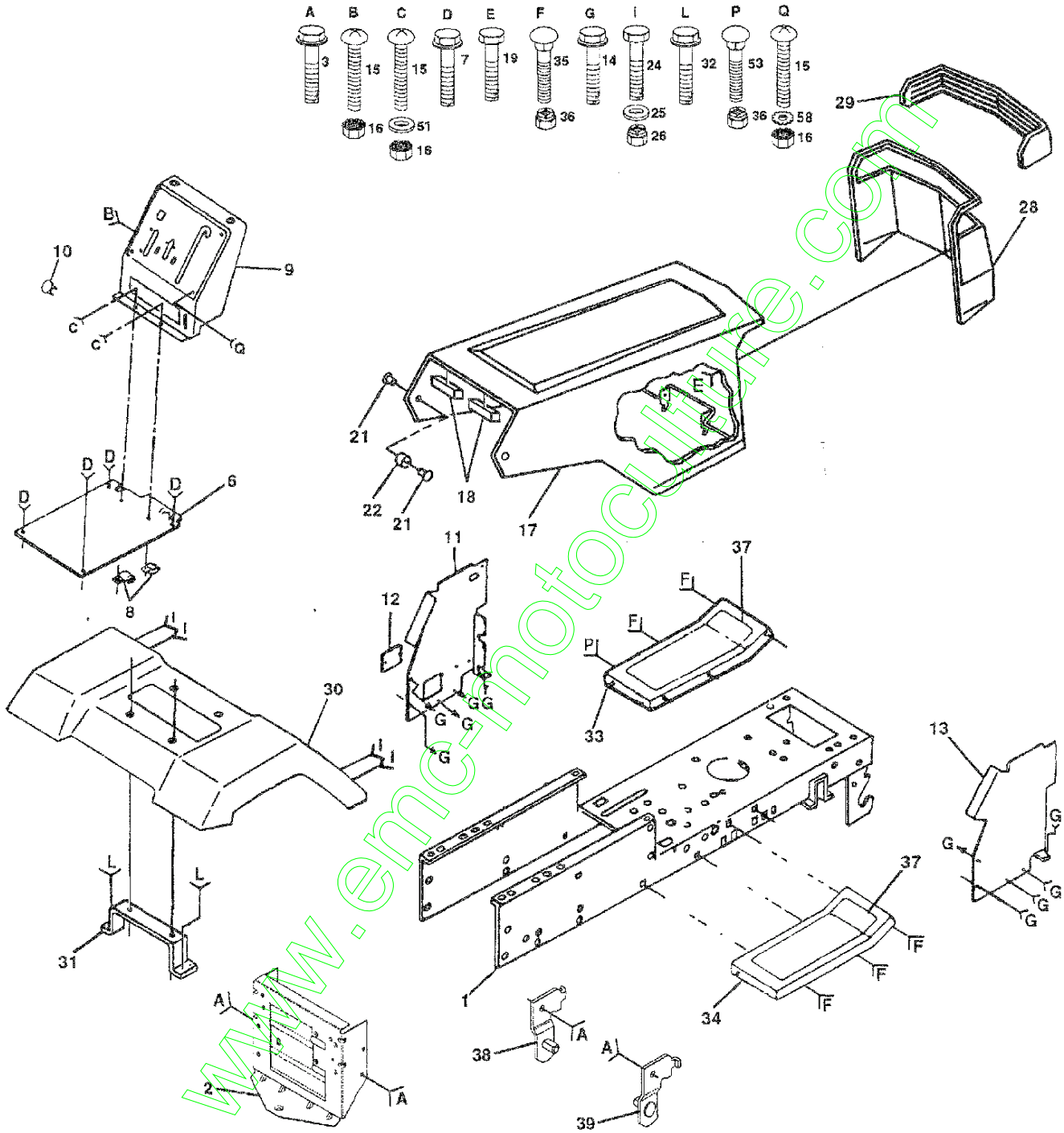
14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	532121265	Battery 12 Volt 25 AMP
2	874760412	Bolt Hex Hd 1/4-20unc X 3/4
3	819091016	Washer 9/32 X 5/8 X 16 Ga.
4	810040400	Washer Lock Hvy Helical 1/4
5	532121264	Caps Battery 20/25/30 AMP
6	873220400	Nut Fin Hex 1/4-20 Unc
7	532109238	Tube Plastic 12"
8	532129965	Case Battery Hng Mech W/lid
9	532109596	Clamp Hose Olive
19	810090400	Washer Lock 1/4
20	873350400	Nut Jam Hex 1/4-20 Unc
21	532136850	Harness Asm Light W/4152j
22	532004152	Bulb Light #1156
23	811150400	Washer Lock Internal Tooth 1/4
24	532124780	Cable Battery 6 Ga 11" red
25	532132202	Cable Battery 6 Ga 43" red
26	532108824	Fuse 30 AMP Auto Green
28	532124773	Cable Ground 6 Ga 12" black
29	532121305	Switch Plunger Nc Gray
30	532140399	Switch Ign
31	532140400	Nut Ignition
32	532141226	Cover Ignition
33	532140401	Key
34	532110712	Switch Light Blk Blk Red
35	532108236	Bracket Switch Clutch
36	817021008	Screw Tap Hex #10-24unc X 1/2
37	532104445	Switch Intlk Clutch Red 2 Term
38	532140336	Bracket, Switch, Interlock
39	532109553	Switch Intlk Clutch Red 4 Term
40	532140414	Harness Ign B&S Fender HI
41	871110408	Bolt Blk Fin Hex 1/4 - 20 x 1/2
42	532131563	Cover Terminal Red
43	532138406	Solenoid
44	873640400	Nut Keps Hex 1/4-20 Unc
70	532140422	Harness, Eng.

NOTE: All component dimensions given in U.S. inches.
1 inch = 25.4 mm.

REPAIR PARTS

14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61
CHASSIS AND ENCLOSURES



REPAIR PARTS

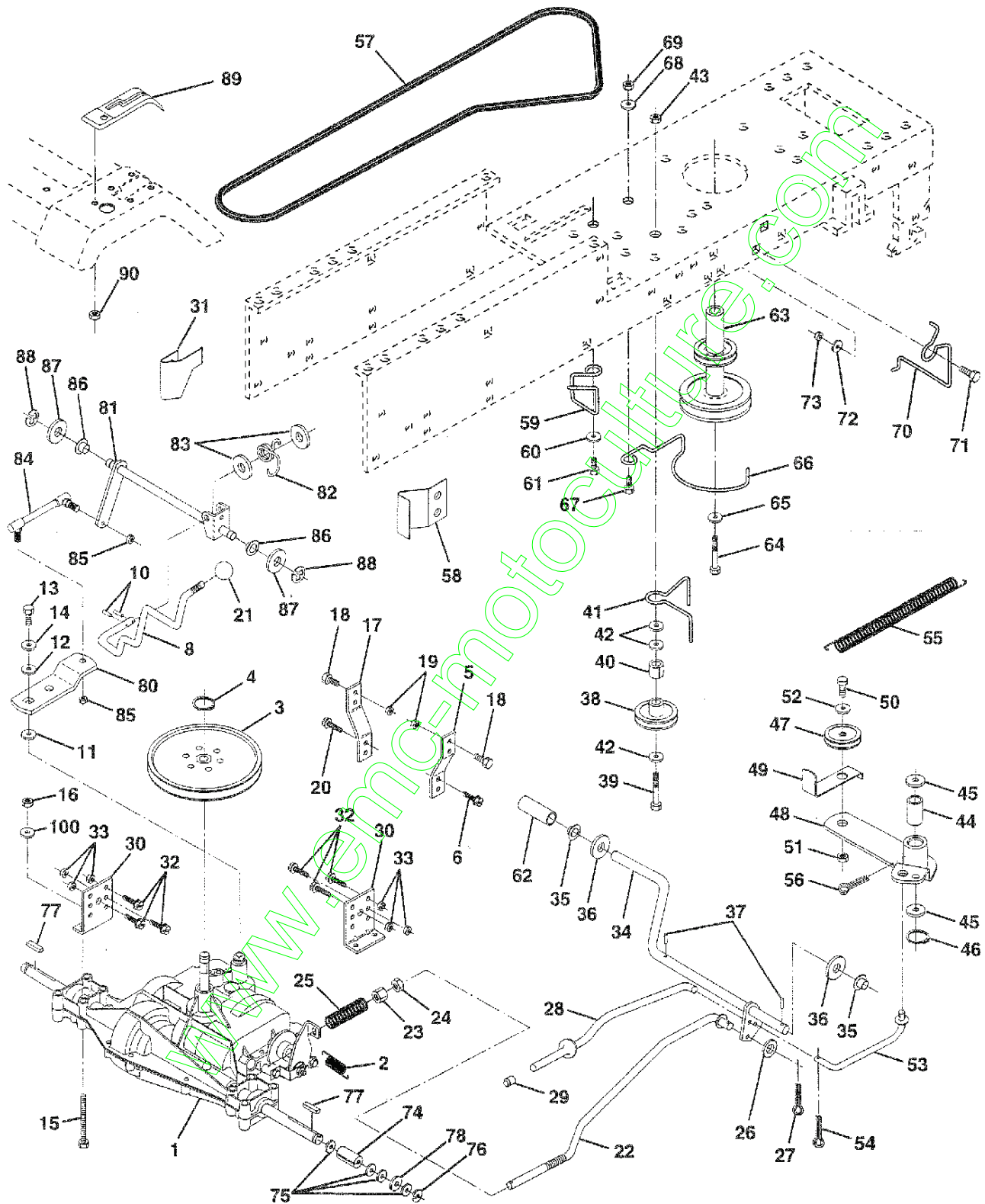
14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61
CHASSIS AND ENCLOSURES

KEY NO.	PART NO.	DESCRIPTION
1	532140341	Chassis Wldmt 11 Ga
2	532140356	Drawbar Stretch
3	817490612	Screw Thdrol 3/8-16x3/4 Ty-tt
6	532140169	Saddle LT Fender Shift
7	817490612	Screw Thdrol 3/8-16x3/4 Ty-tt
8	532124996	Clip Line Fuel 13/32 Mtg Hole
9	532141323	Dash Silscr
10	532005479	Plug Button Blk 359 Dia Choke
11	532122795	Panel Dash LH
12	532121794	Cover Access Black Square
13	532126276	Panel Dash RH Weldment
14	817490608	Screw Thdrol 3/8-16x1/2 Ty-tt
15	874180512	Screw Mach TRHD 5/16-18uncx3/4
16	873510500	Nut Keps 5/16-18 Unc
17	532125153	Hood Asm Pnt Weld Yel Slope
18	532126938	Bumper Hood
19	817521310	Screw Slt'd Hex Hd w/Pl washer
21	532122933	Rivet Ratchet Nylon
22	532124479	Washer Nylon Blk 28x 75x 19
24	874780616	Bolt Fin Hex 3/8-16unc X 1
25	819131312	Washer 13/32 X 13/16 X 12 Ga.
26	873800600	Nut Lock Hex w/ins 3/8-16 Unc
28	532140135	Grille Grey
29	532124029	Lens Headlight Bar
30	532141324	Fender Pnt LT n/shf n/ign
31	532136619	Bracket Fender Repl 109873x
32	817490612	Screw Thdrol 3/8-16x3/4 Ty-tt
33	532124899	Footrest Pnt LH (Husq Gray)
34	532124914	Footrest Pnt RH (Husq Gray)
35	872110606	Bolt Rdhd Sht Sqnk 3/8-16 X3/4
36	873800600	Nut Lock Hex w/ins. 3/8-16 Unc
37	532108256	Pad Footrest
38	532139886	Bracket Asm Pvt42 LH MWR Rear
39	532139887	Bracket Asm Pvt42 RH MWR Rear
51	819131216	Washer 13/32 X 3/4 X 16 Ga.
53	872140608	Bolt Rdhd Sqnk 3/8-16unc X 1
58	811050600	Washer, Lock, Ext.

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REPAIR PARTS

14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61
DRIVE



REPAIR PARTS

14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61

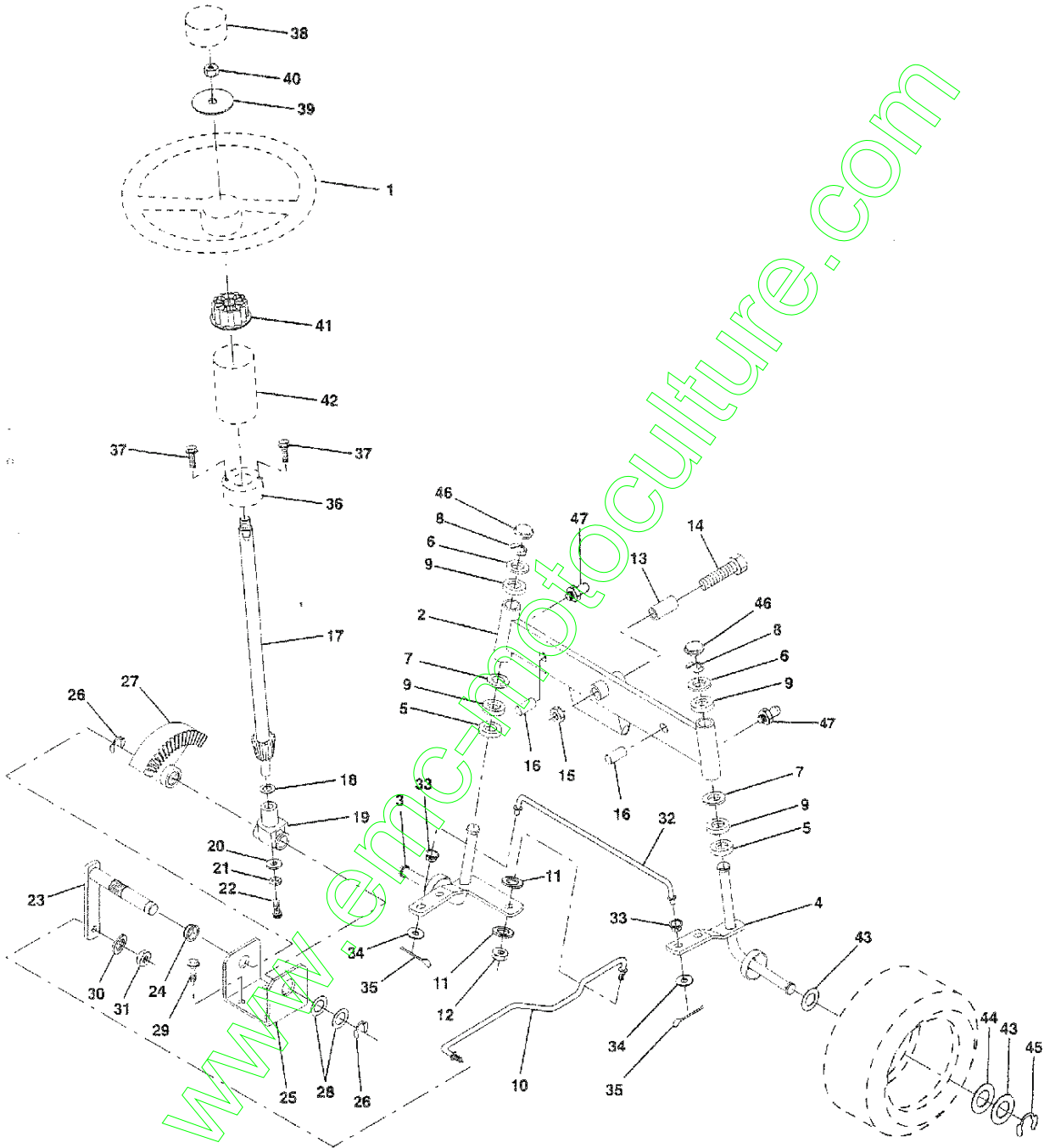
DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532142603	Transaxle 6sp Dana 4360-79	47	532127783	Pulley Idler V Groove Plastic
2	532110422	Spring Return Brake T/a Zinc	48	532123789	Bellcrank Asm Clutch
3	532123666	Pulley Transaxle 18"tires	49	532123205	Retainer Belt Style Spring
4	812000028	Ring Retainer # 5100-62	50	874760624	Bolt Hex Hd 3/8-16unc X 1-1/2
5	532121520	Strap Torque 30 Degrees	51	873680600	Nut Crownlock 3/8-16 Unc
6	817490512	Screw Thdrol 5/16-18 X 3/4 TYT	52	819131316	Washer 13/32 X 13/16 X 16 Ga
8	532141003	Rod Shifter	53	532105710	Link Clutch 7 66
10	876020416	Pin Cotter 1/8 X 1 Cad	54	876020412	Pin Cotter 1/8 X 3/4 Cad
11	532105701	Washer Plate Shf 388 Sq Hole	55	532105709	Spring Return Clutch 6 75
12	819151216	Washer 15/32 X 3/4 X 16 Ga	56	876020412	Pin Cotter 1/8 X 3/4 Cad
13	871040412	Bolt Fin Hex 1/4-28unfx3/4 Gr8	57	532130801	V-Belt Ground Drive 95 25 42"
14	810040400	Washer Lock Hvy Helical 1/4	58	532127274	Keeper Belt RH LT Pnt/zinc 16g
15	874780544	Bolt Fin Hex 5/16-18uncx 2 3/4	59	532140312	Keeper Belt Span Ctr
16	873800500	Nut Lock 5/16-18	60	819131312	Washer 13/32 X 13/16 X 12 Ga
17	532121520	Strap Torque LT	61	817490612	Screw Thdrol 3/8-16x3/4 Ty-It
18	874780616	Bolt Fin Hex 3/8-16unc X 1 Gr. 5	62	532124872	Cover Pedal Blk Round
19	873800600	Nut Lock 3/8-16 Unc	63	532140186	Engine Pulley LT/YT
20	817490512	Screw Thdrol 5/16-18 X 3/4 TYT	64	871170764	Bolt Hex 7/16-20x4 Gr 5
21	532106933	Knob Rd 1/2-13 Plstc Thds Blk	65	810040700	Washer Lock Hvy Hlcl Spr 7/16
22	532130804	Rod Brake Blk Zinc 26 840	66	532129921	Keeper Belt Engine LH LT
23	873800600	Nut Lock Hex W/wsh 3/8-16unc	67	874760616	Bolt Fin Hex 3/8-16unc X 1
24	873350600	Nut Hex Jam 3/8-16 Unc	68	819131312	Washer 13/32 X 13/16 X 12 Ga
25	532106888	Spring Rod Brake 2 00 Zinc	69	873680600	Nut Crownlock 3/8-16 Unc
26	819131316	Washer 13/32 X 13/16 X 16 Ga	70	532134683	Guide Belt Mower Drive RH
27	876020412	Pin Cotter 1/8 X 3/4 Cad	71	874760616	Bolt Fin Hex 3/8-16unc X 1
28	532140448	Rod Brake Parking LT	72	819132012	Washer 13/32 X 1-1/4 X 12 Ga
29	532071673	Cap Brake Parking Black	73	873680600	Nut Crownlock 3/8-16 Unc
30	532130807	Bracket Mtg. Transaxle	74	532109502	Spacer Split
31	532127275	Keeper Belt LH LT 14 Ga	75	532121749	Washer 25/32 X 1 1/4 X 16 Ga
32	874760512	Bolt Hex Hd 5/16-18unc X 3/4	76	812000001	E-ring #5133-75
33	873800500	Locknut 5/16-18	77	532123583	Key Square 2 0 X 1845/ 1865
34	532122424	Shaft Asm Pedal Foot 1 930	78	532121748	Washer 25/32 X 1-5/8 X 16 Ga
35	532120183	Bearing Nylon Blk 629 Id	80	532131488	Arm Shift Transaxle
36	819211616	Washer 21/32 X 1 X 16 Ga	81	532136932	Shaft Asm Cross 18" t 42"deck
37	532124963	Pin Roll 3/16 X 1"	82	532123782	Spring Torsion T/a
38	532123674	Pulley Idler Flat	83	819171216	Washer 17/32 X 3/4 X 16 Ga
39	874760644	Bolt Fin Hex 3/8-16unc X 2-3/4	84	532132182	Rod Shift Adj Tie
40	532124965	Spacer Split 395 X 59 Bzp	85	873530400	Nut Nylock 1/4 - 28
41	532109070	Keeper Belt Retainer	86	532071208	Bushing Rod Strg 629/632 Id
42	819131312	Washer 13/32 X 13/16 X 12 Ga	87	819212016	Washer 21/32 X 1-1/4 X 16 Ga
43	873800600	Nut Lock 3/8-16 Unc	88	812000008	Ring Klip #5304-62
44	532105706	Bearing Nyl 503 X 628 X 1 25	89	532139964	Console Shift 6sp LT
45	532110812	Washer Hardened	90	532124346	Nut Self-thd Wsh-hd 1/4 Zinc
46	812000039	Ring Klip #15304-50	95	817490612	Screw Thdrol 3/8-16x3/4 Ty-It
			100	819111216	Washer 11/32 X 3/4 X 16 Ga.

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61
STEERING ASSEMBLY



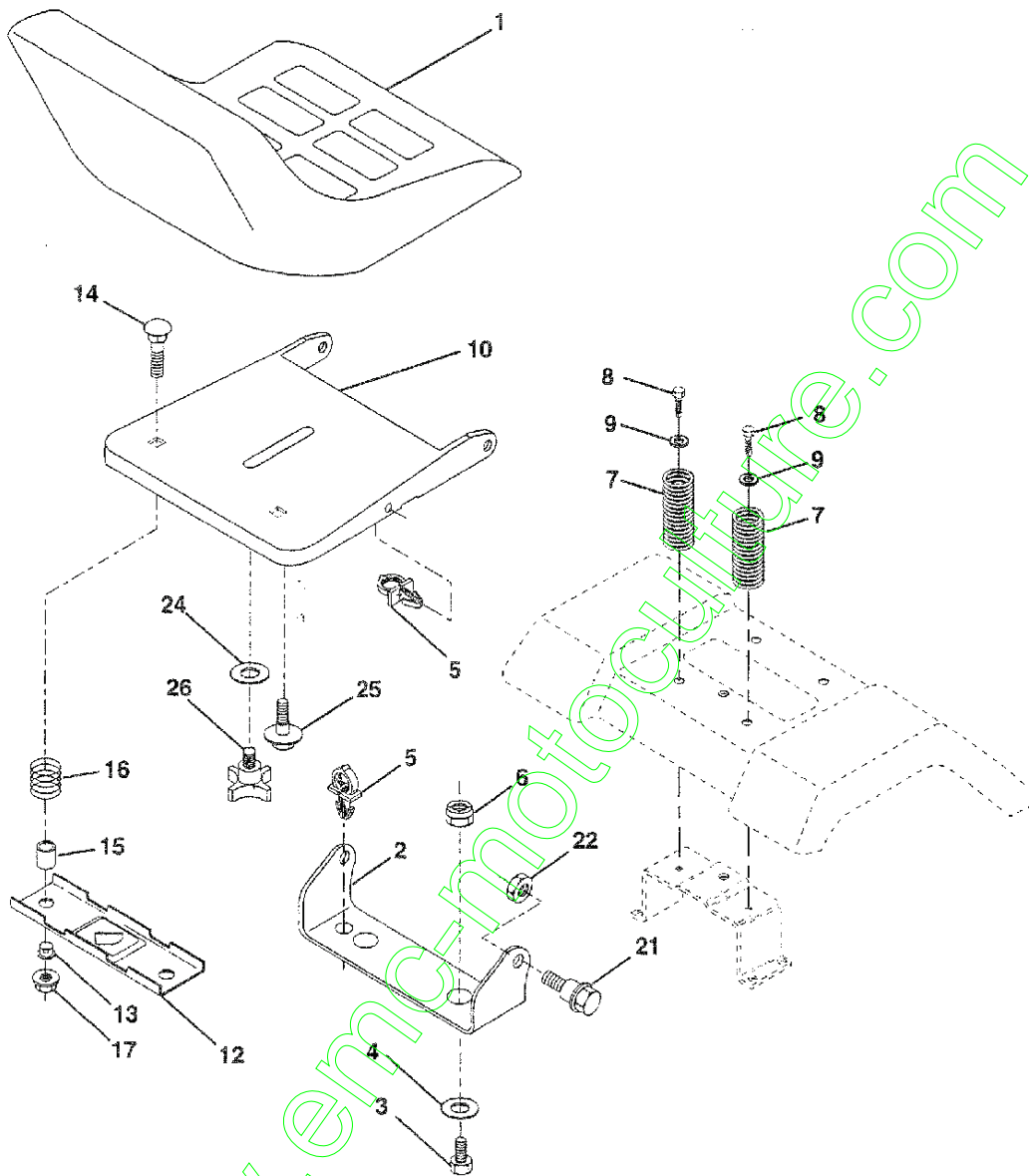
REPAIR PARTS**14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61****STEERING ASSEMBLY**

KEY PART NO. NO.	DESCRIPTION
1 532133741	Wheel Steering App/kech Blk
2 532142033	Axle Asm Fr LT W/gzks 38/42
3 532135227	Spindle Asm LH
4 532135228	Spindle Asm RH
5 532124931	Bearing Race Thrust Harden
6 532121748	Washer 25/32 X 1-5/8 X 16 Ga
7 819272016	Washer 27/32 X 1-1/4 X 16 Ga
8 812000029	Ring Klip #t5304-75
9 532124937	Bearing Col Strg Blk
10 532130468	Link Drag Sol Ball Jt 20 064
11 810040600	Washer Lock Hvy Hcl Spr 3/8
12 873610600	Nut Fin Hex 3/8-24 Unf
13 532110438	Spacer Bearing Axle Front
14 874011056	Bolt Hex 5/8-11 Unc X 3-1/2
15 873901000	Nut Lock Flange 5/8-11 Unc
16 532132624	Pin Axle 5/8 X 1 55/1 54 Lg
17 532132614	Shaft Asm Strg 5/8 X 15 19 LT
18 532057079	Washer Thrust 515x 750x 033
19 532124035	Support Shaft
20 532126684	Washer Shim 1/4 X 5/8 X 062
21 810040400	Washer Lock Hvy Helical 1/4
22 871070410	Screw Hex Socket 1/4-20 X 5/8
23 532127501	Shaft Asm Pittman
24 532109816	Nyliner Snap In
25 532124036	Bracket Steering
26 812000029	Ring Klip #t5304-75
27 532136874	Gear Sector
28 532124931	Bearing Race Thrust Harden
29 817490612	Screw Thdrol 3/8-16x3/4 Ty-tt
30 810040600	Washer Lock Hvy Hcl Spr 3/8
31 873610600	Nut Fin Hex 3/8-24 Unf
32 532130465	Rod Tie Wire Form 19 75 Mech
33 532126847	Bushing Link Drag Blk LR
34 819131416	Washer 13/32 X 7/8 X 16 Ga
35 876020412	Pin Cotter 1/8 X 3/4 Cad
36 532132196	Bushing Strg 5/8 Id Dash
37 817431008	Screw Slftp #10-16 X 1/2 Ty-b
38 532133742	Cap Wheel Steer App/kech Blk
39 819133808	Washer 13/32 X 2-3/8 X 8 Ga
40 532124701	Nut Lock Center 3/8-24unf
41 532104820	Adaptor Wheel Strg 640/ 635id
42 532124418	Boot Shaft Steering Blk
43 532121749	Washer 25/32 X 1 1/4 X 16 Ga
44 532121748	Washer 25/32 X 1-5/8 X 16 Ga
45 812000029	Ring Klip #t5304-75
46 532121232	Cap Spindle Fr Top Blk
47 532124836	Fitting Grease

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REPAIR PARTS

14 HP 42" TRACTOR -- MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61
SEAT ASSEMBLY



KEY PART NO. NO.

DESCRIPTION

1	532127427	Seat V350 Blk/blk Std
2	532140551	Bracket Pivot Seat
3	874760616	Bolt Fin Hex 3/8-16unc X 3/4
4	819131610	Washer 13/32 X 1 X 10 Ga
5	532140407	Clip Push-In
6	873800600	Nut Lock Hex 3/8-16 Unc
7	532124181	Spring Seat Cprsn 2 250 Blk Zi
8	817490616	Screw Thdrol 3/8-16 X 1 Ty-tt
9	819131614	Washer 13/32 X 1 X 14 Ga.
10	532140552	Pan Seat
12	532121246	Bracket Mounting Switch

KEY PART NO. NO.

DESCRIPTION

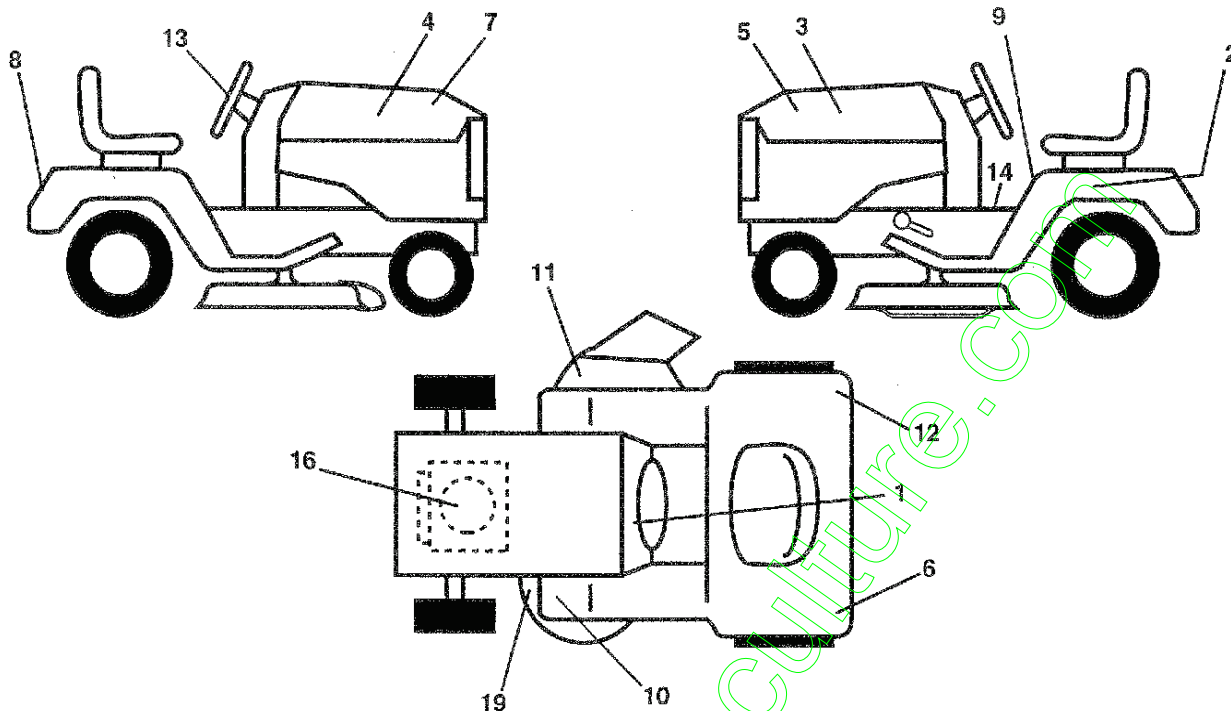
13	532121248	Bushing Snap Blk Nyl 50 Id
14	872050411	Bolt Rdhd Sht Nk 1/4-20x1-3/8
15	532134300	Spacer Split 28x 96 Yel Zinc
16	532121250	Spring Cprsn 1 27 Blk Pnt
17	532123976	Nut Lock 1/4 Lge Flg Gr 5 Zinc
21	532139888	Bolt Shoulder 5/16-18 Unc Blkz
23	874780814	Bjolt Fin Hex 1/2 - 13 x 7/8 Fr. 5
22	873800500	Nut Lock Hex 5/16-18
24	819171912	Washer 17/32 X 1-3/16 X 12 Ga.
25	532127018	Bolt Shoulder 5/16-18 X 62
26	532120068	Knob Seat 1/2 - 13 UNC Blk

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REPAIR PARTS

14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61

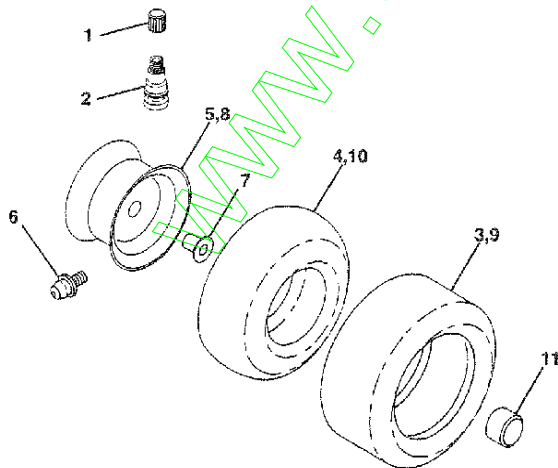
DECALS



KEY NO.	PART NO.	DESCRIPTION
1	532138956	Decal Instruction Dash Eng/fr
2	532121549	Decal Caution Battery Fr/ger
3	532125934	Decal Hood Bernard LH
4	532125935	Decal Hood Bernard RH
5	532138369	Decal Side Panel LH
6	532142440	Decal Conformance 94 BL1442LTB
7	532138368	Decal Side Panel RH
8	532125819	Decal Fender Bernard
9	532133795	Decal Caution Fender
10	532101892	Decal Clutch/brake Eng/fr

KEY NO.	PART NO.	DESCRIPTION
11	532137259	Decal Warning Multi-Language
12	532125690	Decal 100 DbA
13	532125835	Decal Strg Wheel Cap Berd/lois
14	532140837	Decal Brake Parking Saddle
16	532141521	Decal Engine 14 HP B&S
19	532136830	Decal, V-Belt Sch
--	532138311	Decal Lift Handle (Lift Handle)
--	532142563	Manual Inst Asm
--	532140718	Manual Oper Gen 94 38/42" e/f
Available accessories (not included with your tractor):		
--	CE42	Bagger 42"
--	BD20	42" Snow Blade
--	LC05	33 lb. Wheel Wts (Pair)
--	SB20	40" Snow Thrower
--	LA018	Tire Chains

WHEELS & TIRES

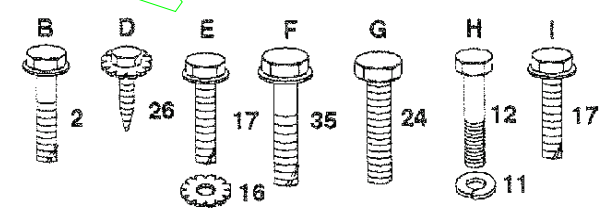
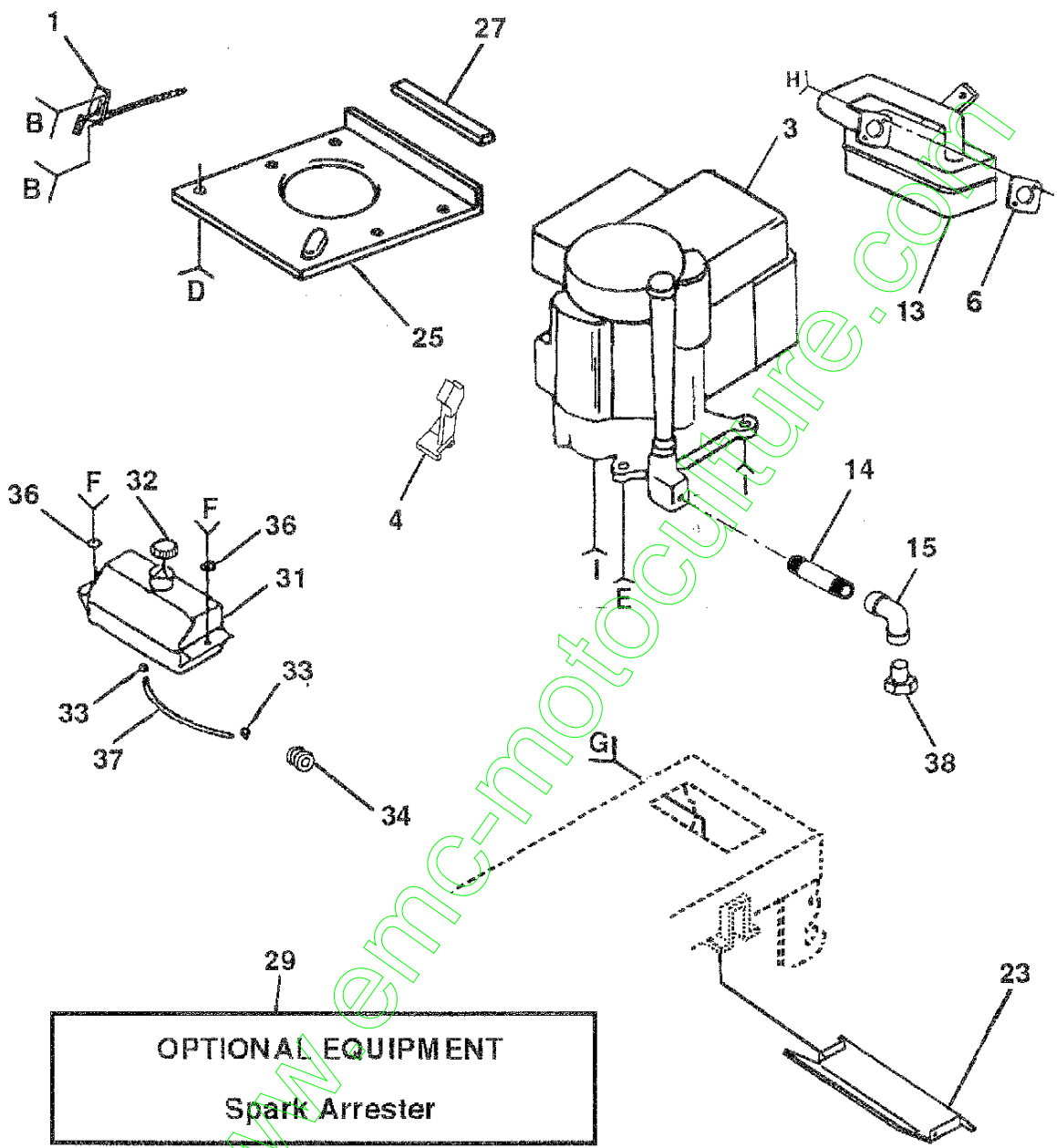


KEY NO.	PART NO.	DESCRIPTION
1	532059192	Cap Valve Tire
2	532065139	Stem Valve
3	532106222	Tire F Ts 15 X 6 0 - 6 Service
4	532059904	Tube Front (Service Item Only)
5	532125121	Rim Asm 6" front Yellow Service
6	532124957	Fitting Grease (Front Wheel Only)
7	532124959	Bearing Flange (Front Wheel Only)
8	532125122	Rim Asm 8" rear Yellow Service
9	532106268	Tire R Ts 18 x 9.5-8 C Service
10	532124926	Tube Rear (Service Item Only)
11	532104757	Cap Axle Blk 1 50 X 1 00

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REPAIR PARTS

14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61
ENGINE



REPAIR PARTS

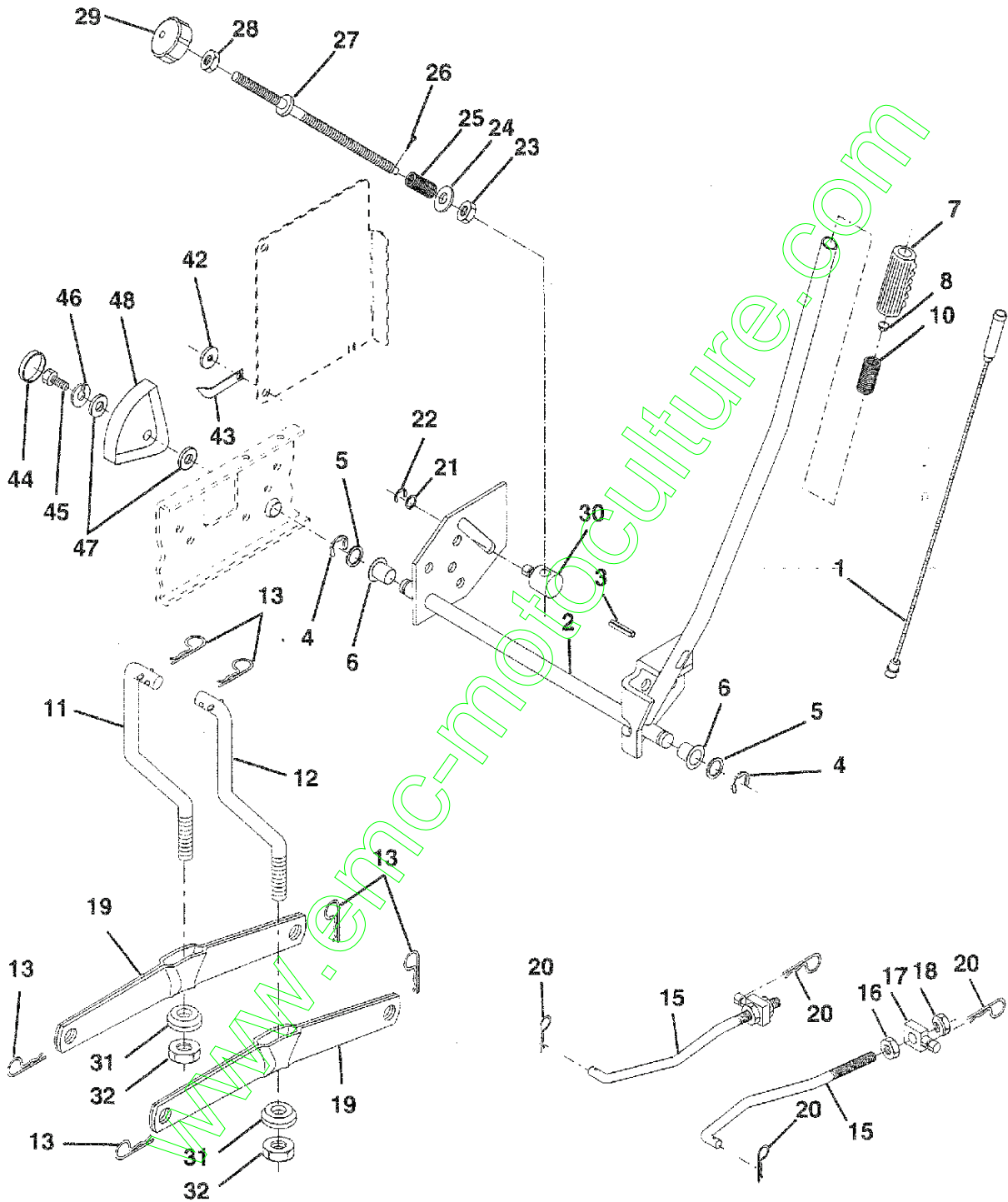
14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61
ENGINE

KEY NO.	PART NO.	DESCRIPTION
1	532132623	Control Th/ch RH Blk Tee Eec
2	817720410	Screw Hex Thd Cut 1/4-20x5/8 T
3	-----	Engine B&S 14 HP ICQ Dual 1 VT Model No. 287707
4	532127951	Stop Throt 3000 Rpm
6	532125593	Gasket Eng 1 313 Id Tin Plated
11	810040500	Washer Lock Hvy Hicl Spr 5/16
12	871070512	Screw Hexhd Cap 5/16-18x3/4
13	532137352	Muffler LT B&S 14 HP
14	813280324	Nipple Pipe 3/8 Npt X 3"
15	813200300	Elbow Std 90 Degree 3/8-18 Npt
16	811050600	Washer Lock Ext Tooth 3/8
17	817490620	Screw Thdrol 3/8-16x1-1/4 TYTT
23	532128953	Shield Heat Browning LT/YT
24	817021008	Screw Tap Hex #10-24 UNC X 1/2
25	532126842	Shield Heat Hood LT
26	817030808	Screw Spiderloc Hexhd#8x1/2 Ab
27	532105037	Strip Foam 18"
29	532137180	Kit Spark Arrestor
31	532109202	Tank Fuel Front 1 25
32	532140527	Cap Asm Fuel Top Vent N/Lang
33	532123487	CLAMP Hose Blk
34	532124028	Bushing Snap Nyl Blk Fuel Line
35	817490412	Screw Hexwsh Thdrol 1/4-20x3/4
36	819091416	Washer 9/32 X 7/8 X 16 Ga.
37	532137040	Line Fuel 20"
38	-----	Plug Oil Drain (Order From Engine Manufacturer)

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REPAIR PARTS

14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61
MOWER LIFT



REPAIR PARTS

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MOWER LIFT

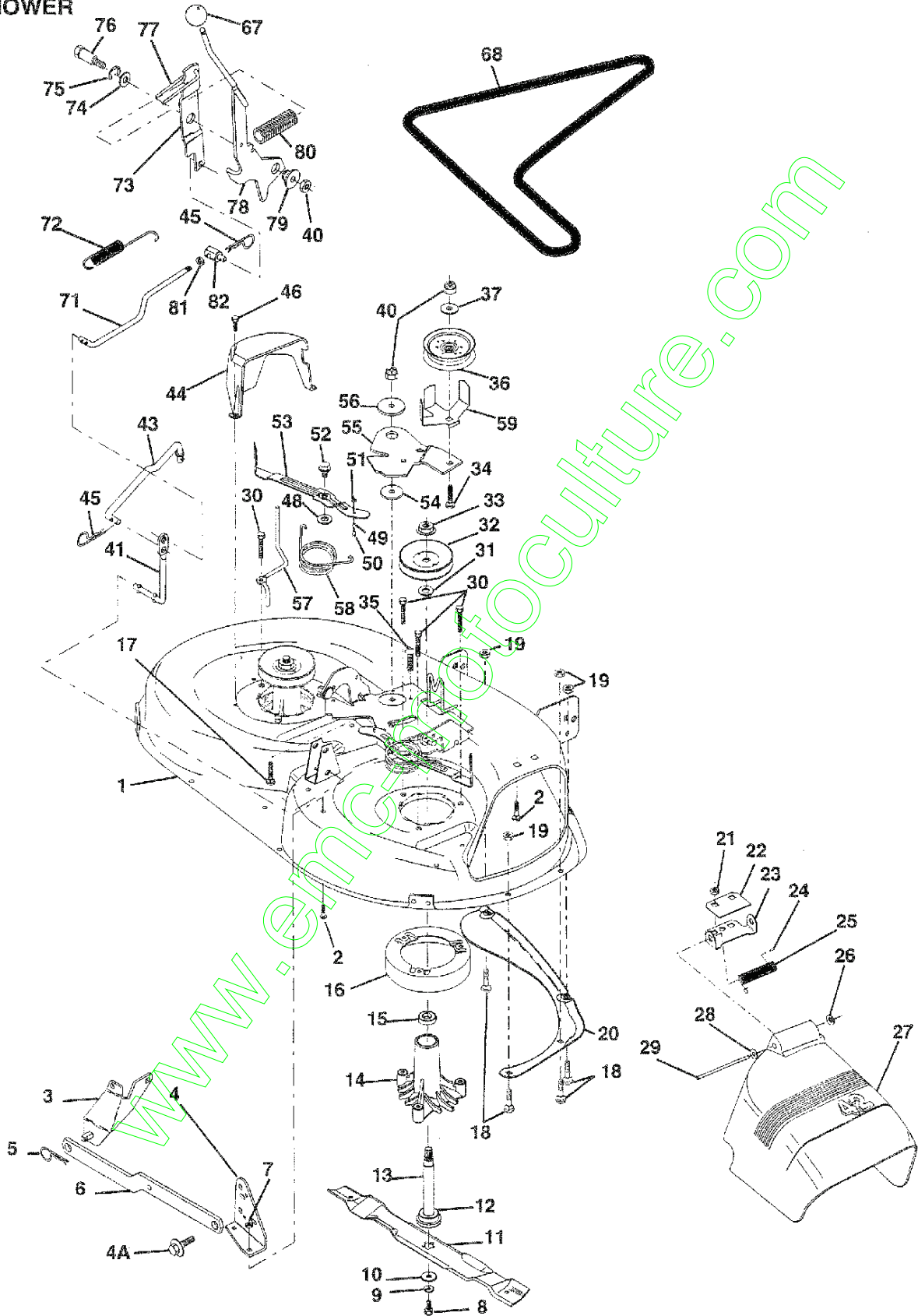
KEY NO.	PART NO.	DESCRIPTION
1	532136973	Wire Asm Inner W/plunger 17 32
2	532122507	Shaft Asm Lift LH Inf Hgt P/L
3	532105767	Pin Groove 1 500 Zinc
4	812000002	E Ring #5133-62
5	819211621	Washer 21/32 X 1 X 21 Ga
6	532120183	Bearing Nylon Blk 629 Id
7	532109413	Grip Handle Bicycle Matte Blk
8	532124526	Button Plunger Black
10	532122512	Spring Cprsn 3 750 Oiled
11	532139865	Link Lift LH
12	532139866	Link Lift RH
13	532124670	Retainer Spring
15	532127218	Link Front
16	873350800	Nut Jam Hex 1/2-13-Unc
17	532130171	Trunnion Blk Zinc
18	873800800	Nut Lock W/wsh 1/2-13unc
19	532139868	Arm Suspension Rear
20	532124660	Retainer Spring
21	819151216	Washer 15/32 X 3/4 X 16 Ga
22	812000037	Ring Klip #15304-37
23	532110807	Nut Special
24	819131016	Washer 13/32 X 5/8 X 16 Ga
25	532124874	Spring 2-1/8"
26	876020308	Pin Cotter 3/32 X 1/2
27	532126971	Rod Adj Lift Zinc 7 49 Wrk Lg
28	873350600	Nut Hex Jam 3/8-16 Unc
29	532138057	Knob Inf 3/8-16 Unc Blk W/sym
30	532110810	Trunnion Dp Stop Dbl Thds PLT
31	532140302	Bearing pvt. Lift Sphencal
32	873810600	Nut Lock 3/8 - 24 w/Nylon Insert
42	532120529	Washer Nylon .44 x .75 x 032
43	532138346	Pointer pnt height ind.
44	532123935	Plug hole Blk 1.485/1.515 Dia
45	817490516	Screw Thdrol
46	810040500	Washer lock hvy hld spr. 5/16
47	819112410	Washer 11/32 x 1-1/2 10 Ga
48	532123934	Scale Ind. Hieght Black

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REPAIR PARTS

14 HP 42" TRACTOR -- MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61

42" MOWER



REPAIR PARTS

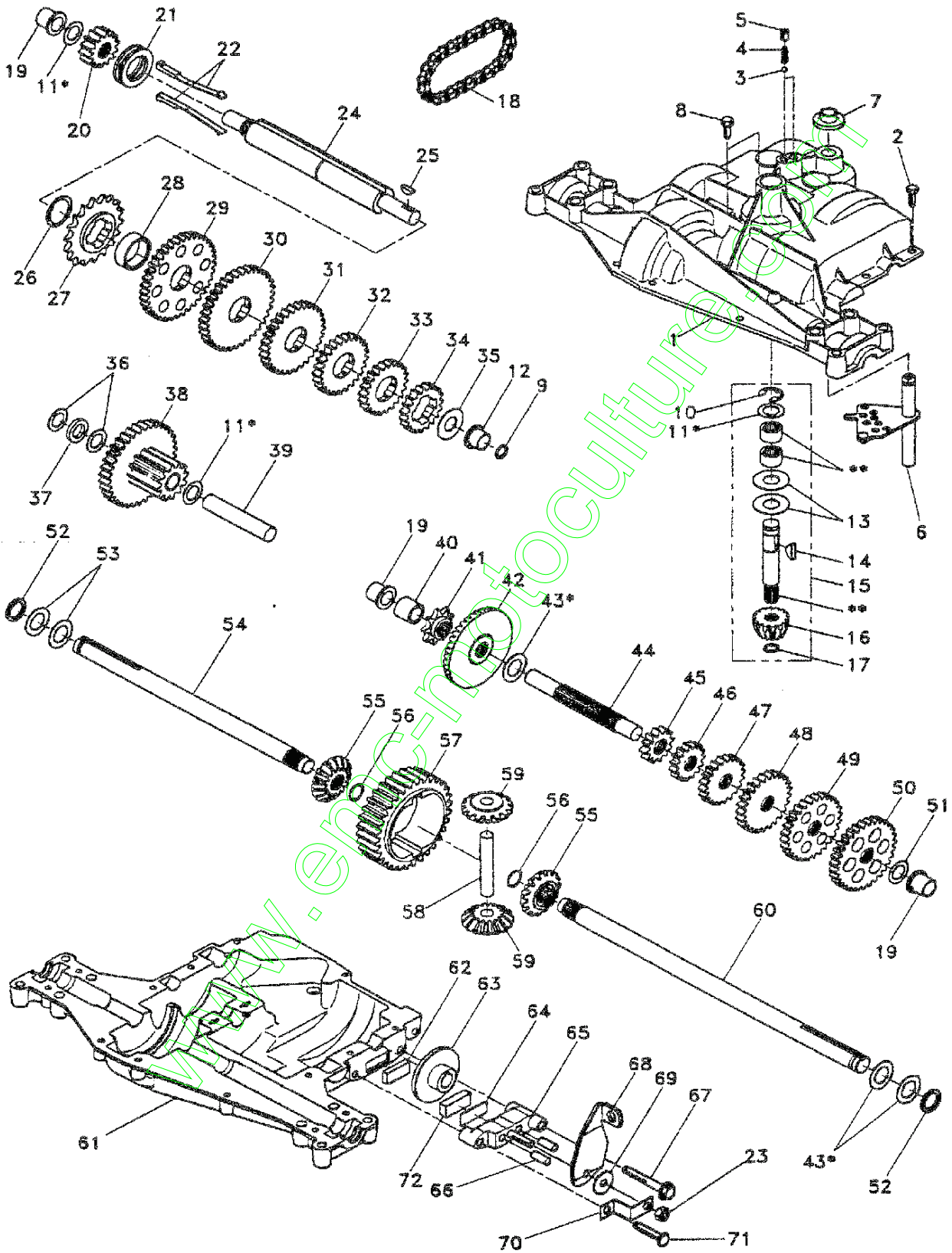
**14 HP 42" TRACTOR - - MODEL NO. BL1442LTB, PRODUCT NO. 954 00 24-61
42" MOWER**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532140081	Deck Asm MWR 42"weldment	36	532131494	Pulley Idler Flat 3 060
2	872140506	Bolt Rdhd Sqnk 5/16-18unc X3/4	37	819131316	Washer 13/32 X 13/16 X 16
3	532138017	Bracket Asm Fr Sway Bar 38/42	40	873800600	Nut Lock Hex W/Ins 3/8-16 Unc
4	532138440	Bracket Asm Deck 42"sway Bar	41	532133551	Rod Pivot W/nibs
4A	532132827	Bolt Shoulder	43	532140083	Rod Clutch Secondary W/nibs
5	532124670	Retainer Spring	44	532140088	Guard Mandrel LH Black
6	532130832	Arm Suspension Rear	45	532124788	Spring Retainer 1" Zinc/cad
7	873800500	Locknut-hex W/ins 5/16-18unc P	46	532137729	Screw Hex Thd Cut 1/4-20x5/8 T
8	532850857	Bolt 3/8 - 24 X 1.25 Gr 8	48	532133944	Washer Hardened Smaller
9	810030600	Washer Lock Hvy 3/8	49	532133940	Roller Asm Cam Follower 42"dec
10	532140296	Washer Hard Blade Mower Vented	50	532131340	Bolt Shldr 10-24 Zinc Gr 5 42"
11	532134149	Blade Mower Mulching 42"	51	532069180	Nut Lock #10-24 Unc
12	532129895	Bearing Ball #6024 (Mandrel)	52	532139888	Bolt Shoulder 5/16-18 Unc Blkz
13	532137645	Shaft Asm W/lower Bearing	53	532131845	Arm Asm Pad Brake
14	532128774	Housing Mandrel Vented	54	532133943	Washer Hardened
15	532110485	Bearing Ball Mandrel	55	532140084	Arm Idler 42"mower LT/YT
16	532140329	Stripper Mower Vented	56	532122052	Spacer Retainer Pm Mower
17	872110610	Bolt Rdhd Sqnk 3/8-16 X 1-1/4	57	532140090	Keeper Belt LH Front
18	872140505	Bolt Rdhd Sqnk 5/16-18 X 5/8	58	532140086	Spring Torsion Brakes
19	873800500	Locknut-hex W/ins 5/16-18unc P	59	532141043	Guard TUV Idler
20	532136888	Baffle Vortex 42	67	532106932	Knob Rd 3/8-16 Plstc Thds Blk
21	873800500	Nut Lock Hex W/Ins 5/16-18	68	532140067	V-Belt Mower 42" 82 625
22	532134753	Stiffener Bracket 42"deck	71	532142427	Rod Clutch Primary 38/42
23	532131267	Bracket Deflector Mower 42"	72	532131870	Spring Return
24	532105304	Cap Sleeve 80x 112 Blk Mower	73	532127847	Arm Clutch Secondary
25	532123713	Spring Torsion Deflector 2 52	74	532121748	Washer 25/32 X 1-5/8 X 16 Ga
26	532110452	Nut Push Phos & Oil	75	812000029	Ring Klip #t5304-75
27	532130968	Shield Deflector Mower 42" Blk	76	532128903	Bolt Shoulder 3/8-16 Unc 1 44
28	819111016	Washer 11/32 X 5/8 X 16 Ga	77	532127845	Keeper Spring 4 000
29	532131491	Rod Hinge 42"6 75 Wig	78	532140334	Arm Asm Clutch Primary
30	532138776	Screw Thdrol Hex Head Zinc Mwr	79	532127498	Bushing 747 Od X 794 Lg Brass
31	532129963	Washer Spacer Mower Vented	80	532128759	Spring Clutch Mower 2 750 Zinc
32	532129861	Pulley Mandrel 42"	81	873350600	Nut Hex Jam 3/8-16
33	532137266	Nut 9/16 Toplock Fling Oil Dip	82	532142028	Trunnion Adj 94
34	872110614	Bolt Rdhd 3/8-16uncx1-3/4 Gr5	--	532130794	Mandrel Asm Service (Includes Key Nos. 8-10, 12-15, 31 and 33)
35	532133835	Fastner Christmas Tree	--	532140475	Deck Serv 42" mch 5 Bar Multi- Lang

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

14 HP 42" TRACTOR -- MODEL NO. BL142LTA, PRODUCT NO. 954 00 24-61
DANA TRANSAXLE - MODEL NUMBER 4360-79



REPAIR PARTS

14 HP 42" TRACTOR - - MODEL NO. BL142LTA, PRODUCT NO. 954 00 24-61
DANA TRANSAXLE - MODEL NUMBER 4360-79

KEY PART NO. NO.	DESCRIPTION	KEY PART NO. NO.	DESCRIPTION
1	532142671 Housing, Upper	41	532105928 Sprocket, 9 Teeth
2	532002274 Screw, Self-Tapping, Large 1/4-20 x .734	42	532110084 Gear, Bevel, 42 Teeth
3	532134400 Ball, Detent	43	532134394 * Assembly, Kit, Shim .750 Shaft
4	532105904 Spring, Detent	44	532120473 Shaft, Drive
5	532105905 Screw, Set	45	532142678 Gear, Spur, 12 Teeth
6	532138235 Kit, Shifter Assembly	46	532142679 Gear, Spur, 15 Teeth
7	532134399 Boot, Shifter	47	532120407 Gear, Spur, 20 Teeth
8	532134791 Screw, Self-Tapping, with Sealer	48	532106589 Gear, Spur, 25 Teeth
9	532138241 Square Ring	49	532120408 Gear, Spur, 28 Teeth
10	532142672 Ring, Retaining	50	532105937 Gear, Spur, 31 Teeth
11	532134793 * Assembly, Kit, Shim .625 Shaft	51	532002226 Washer, Plain .632 x 1.00 x .060
12	532142673 Bearing, Flange	52	532134401 Washer, Neoprene
13	532120415 Washer, Plain .632 x 1.38 x .046	53	532002264 Washer, Plain .758 x 1.25 x .031
14	532142674 Key, Woodruff, #9	54	532120474 Axle, L.H.
15	532138234 Assembly, Kit, Input Shaft	55	532110081 Gear, Miter, 15 Teeth
16	532110078 Pinion, Bevel, 14 Teeth	56	532105941 Ring, Retaining
17	532105909 Ring, Retaining	57	532110071 Gear, Spur, 32 Teeth
18	532105910 Chain, 24 Pitches	58	532120952 Shaft, Cross
19	532105911 Bearing, Flange	59	532110082 Gear, Miter, 15 Teeth
20	532142675 Gear, Spur, 14 Teeth	60	532123908 Axle, R.H.
21	532138246 Collar, Clutch	61	532142680 Housing, Lower
22	532138236 Assembly, Kit, Clutch Keys	62	532120961 Puck, Friction
23	873810500 Locknut 5/16-24	63	532007294 Disc, Brake
24	532142676 Shaft, Intermediate	64	532108989 Spacer
25	532002244 Key, Woodruff, #61	65	532120953 Jaw, Brake
26	532105916 Ring, Retaining	66	532120954 Pin, Dowel
27	532120470 Sprocket, 18 Teeth	67	532134799 Screw, Self-Tapping, Large 5/16-18 x 2.25
28	532110070 Spacer	68	532138244 Lever, Actuating
29	532142677 Gear, Spur, 37 Teeth	69	532108996 Washer, Plain .321 x 1.00 x .055
30	532142681 Gear, Spur, 35 Teeth	70	532120956 Bracket, Anti-Rotation
31	532120405 Gear, Spur, 30 Teeth	71	532106596 Screw, Self-Tapping, Large 5/16-18 x 1.44
32	532108980 Gear, Spur, 25 Teeth	72	532120951 Puck, Friction
33	532120406 Gear, Spur, 22 Teeth	73	532120416 Grease
34	532134796 Gear, Spur, 19 Teeth		
35	532105925 Washer, Plain .640 x 1.37 x .061		
36	532002232 Washer, Plain .632 x 1.00 x .026		
37	532108978 Spacer .630 x 1.00 x .169		
38	532110079 Assembly, Gear, Combination of 12 Teeth and 35 Teeth		
39	532124639 Shaft, Idler		
40	532120472 Spacer .635 x .875 x .755		

* Use in combinations to maintain proper clearances

** Order Key No. 15

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1 inch = 25.4 mm