

**J04**

**JONSERED**

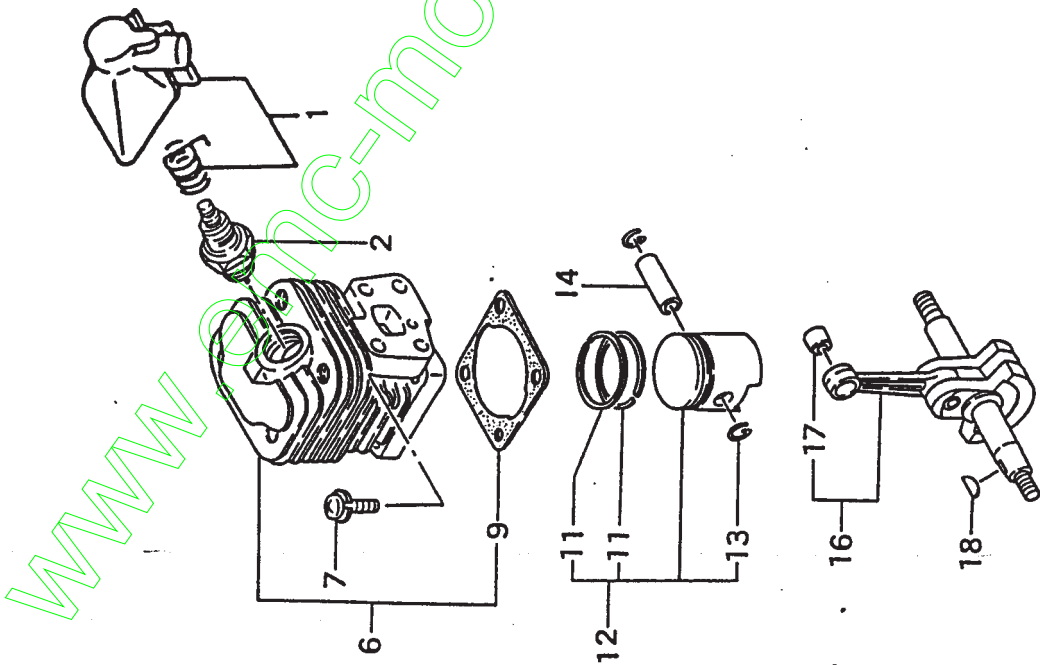
**JGR 25L**

Serial No.

[www.enclmotoculture.com](http://www.enclmotoculture.com)

**J04-01**

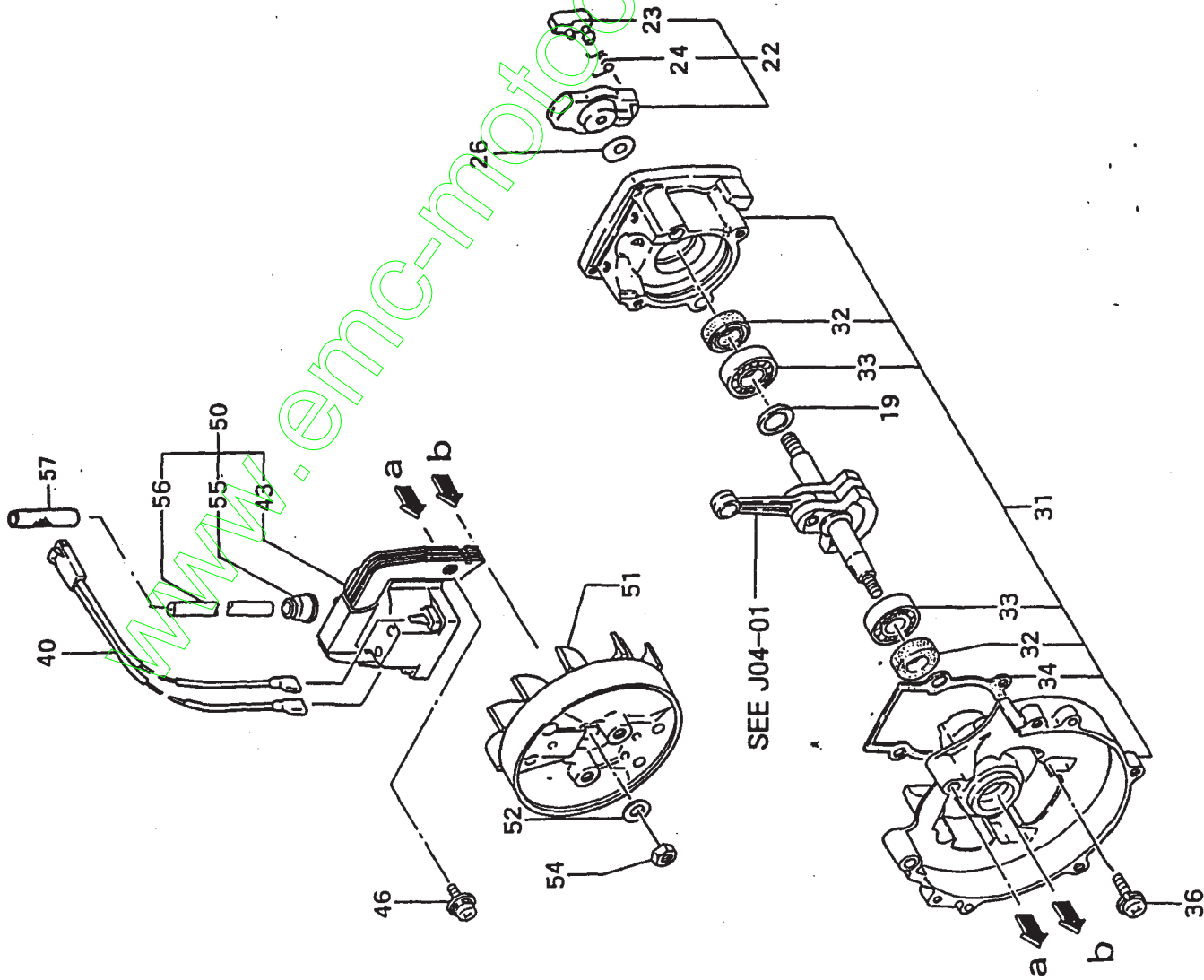
**JGR-25L CYLINDER/PISTON/CRANK SHAFT**



REF. NUMBER	PARTS NUMBER	QTY	SERIAL NUMBER
001	157-0637P-90	1	
002	018-06540-21	1	
006	001-0099F-90	1	
007	994-14050-181	4	
009	017-00980-20	1	
011	041-01601-20	2	
012	030-0099F-90	1	
013	039-01620-20	2	
014	037-01601-20	1	
016	046-0631A-81	1	
017	999-62081-225	1	
018	068-10100-20	1	

# J04-02

## JGR-25L CRANK CASE

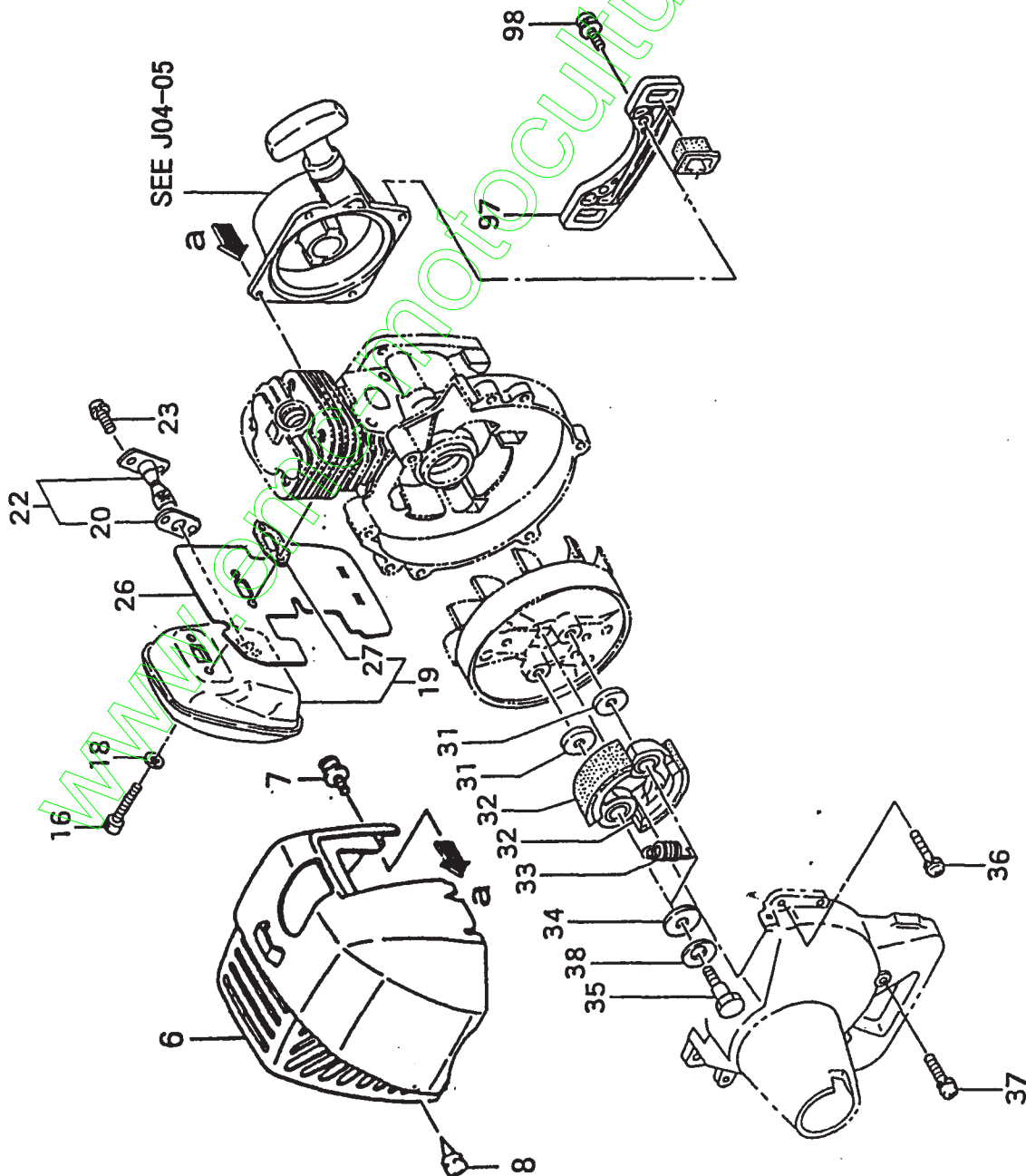


REF. NUMBER	PARTS NUMBER	QTY	SERIAL NUMBER
019	330-00200-21	V	
019	330-00200-22	V	
019	330-00200-23	V	
019	330-00200-24	V	
022	798-06500-90	1	
023	788-06500-20	1	
024	790-06097-20	1	
026	359-10112-20	1	
031	072-00980-90	1	
032	999-66122-206	2	
033	999-61600-100	2	
034	090-06097-20	1	
036	994-14050-181	4	
040	191-0129G-90	1	
043	167-20521-80	1	
046	994-16050-201	2	
050	167-20525-90	1	
051	155-20508-80	1	
052	992-01070-011	1	
054	991-01070-011	1	
055	560-20517-20	1	
056	264-20516-20	1	
057	250-0637P-20	1	



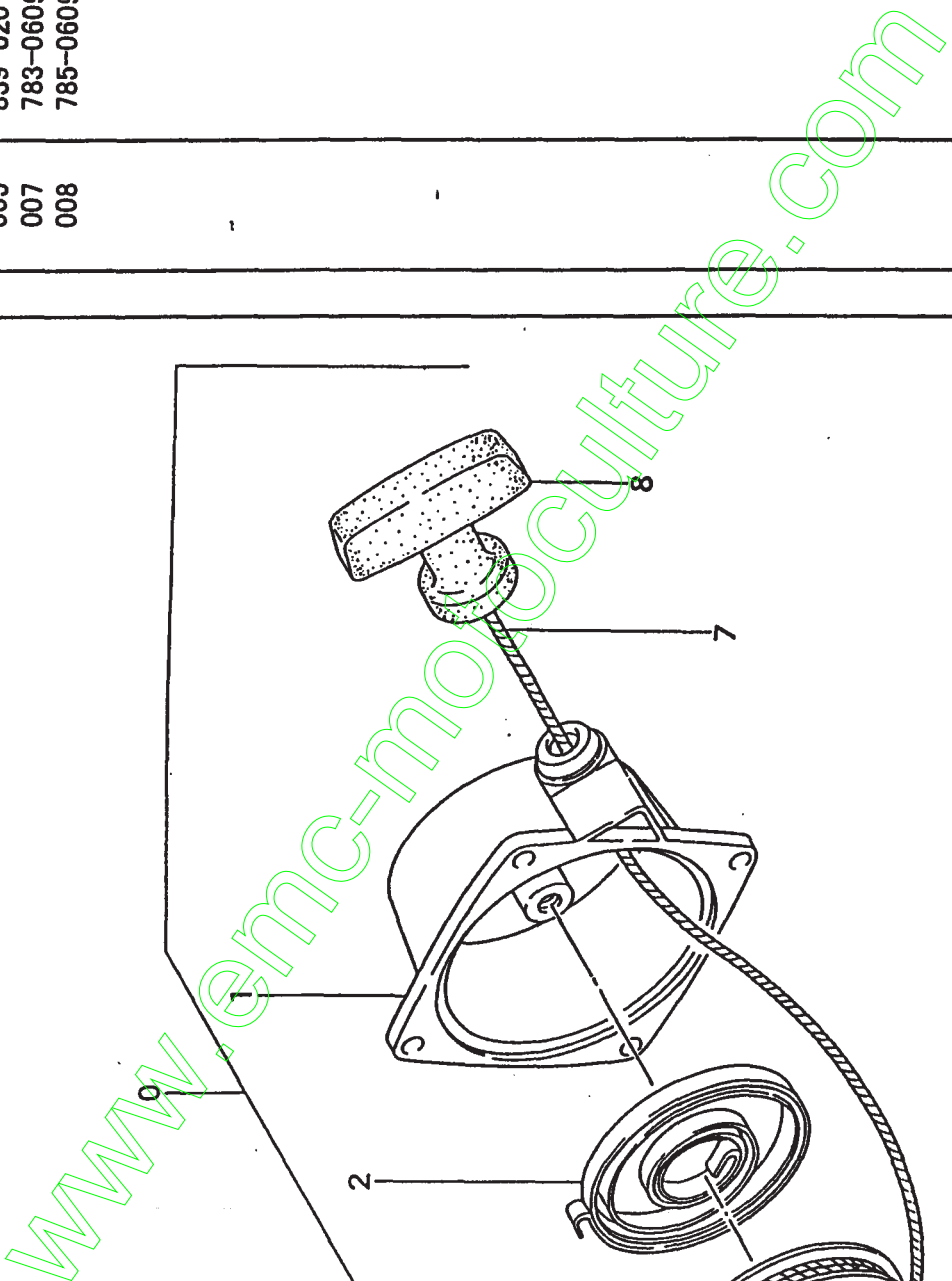
**J04-04**

**JGR-25L ENGINE-2**



REF. NUMBER	PARTS NUMBER	QTY	SERIAL NUMBER
003	257-0637P-20	1	
006	738-0637P-20	1	
007	994-15040-222	2	
008	990-72045-164	2	
016	990-51050-503	2	
018	992-01050-011	2	
019	704-0099F-90	1	
020	751-04200-20	1	
022	721-06591-90	1	
023	994-14040-081	2	
026	133-0637P-20	1	
027	737-06100-21	1	
031	359-02103-20	2	
032	290-01620-80	2	
033	342-0630B-20	1	
034	348-0602R-20	2	
035	357-0075T-20	2	
036	994-16050-202	2	
037	994-16050-422	2	
038	992-05080-030	2	
097	653-0637P-20	1	
098	994-15040-222	2	

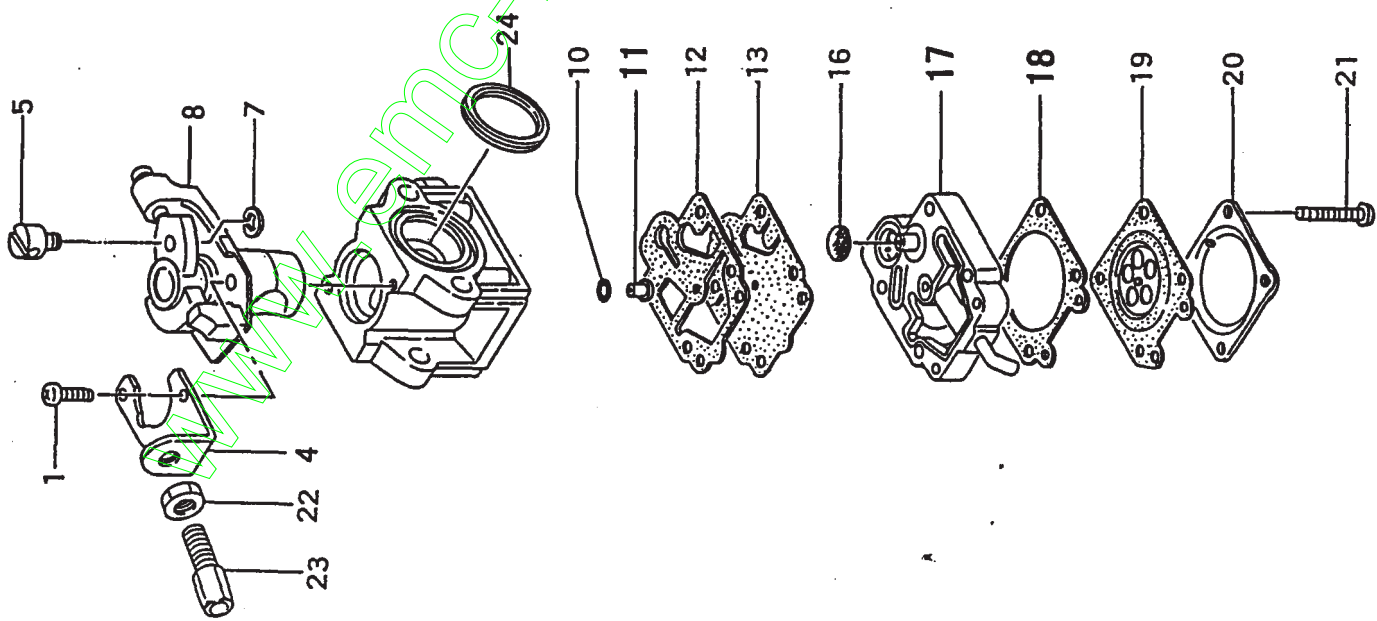
# J04-05 JGR-25L RECOIL STARTER



REF. NUMBER	PARTS NUMBER	Q'TY	SERIAL NUMBER
000	762-06097-90	1	
001	772-06097-80	1	
002	780-06097-20	1	
003	774-06097-20	1	
005	839-02010-20	1	
007	783-06097-20	1	
008	785-06097-20	1	

**J04-06**

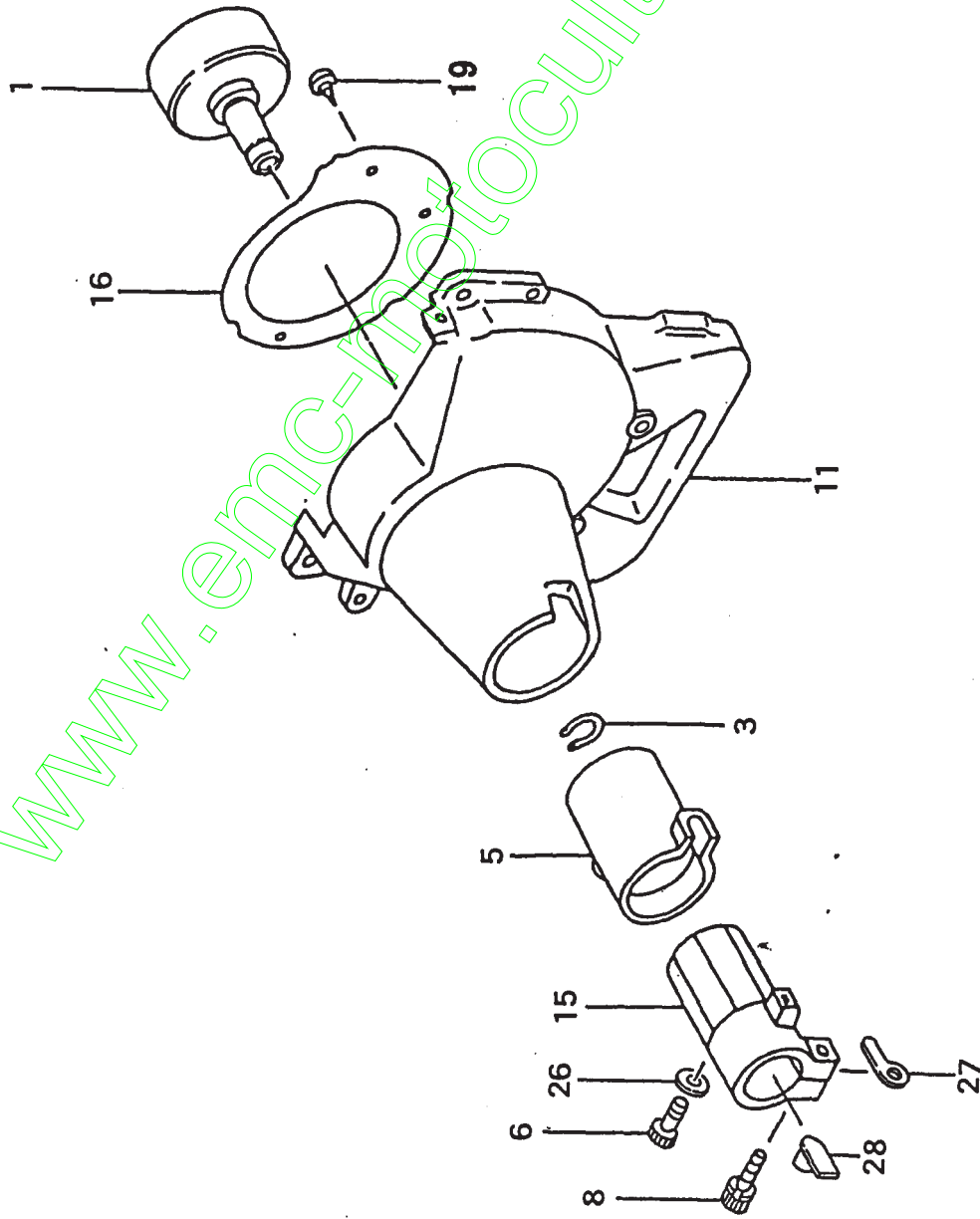
**JGR-25L CARBURETOR**



REF. NUMBER	PARTS NUMBER	QTY	SERIAL NUMBER
001	514-25100-20	2	
004	544-25120-20	1	
005	539-25120-20	1	
007	489-25100-20	1	
008	488-25129-80	1	
010	550-25100-20	1	
011	599-2000W-43	1	
012	577-25100-20	1	
013	576-25100-20	1	
016	578-25007-20	1	
017	575-25147-80	1	
-018	475-25001-20	1	
019	474-25001-80	1	
020	476-25004-20	1	
021	548-25101-20	4	
022	613-25100-20	1	
023	614-25137-20	1	
024	431-0634C-20	1	

**J04-07**

**JGR-25L FAN CASE**

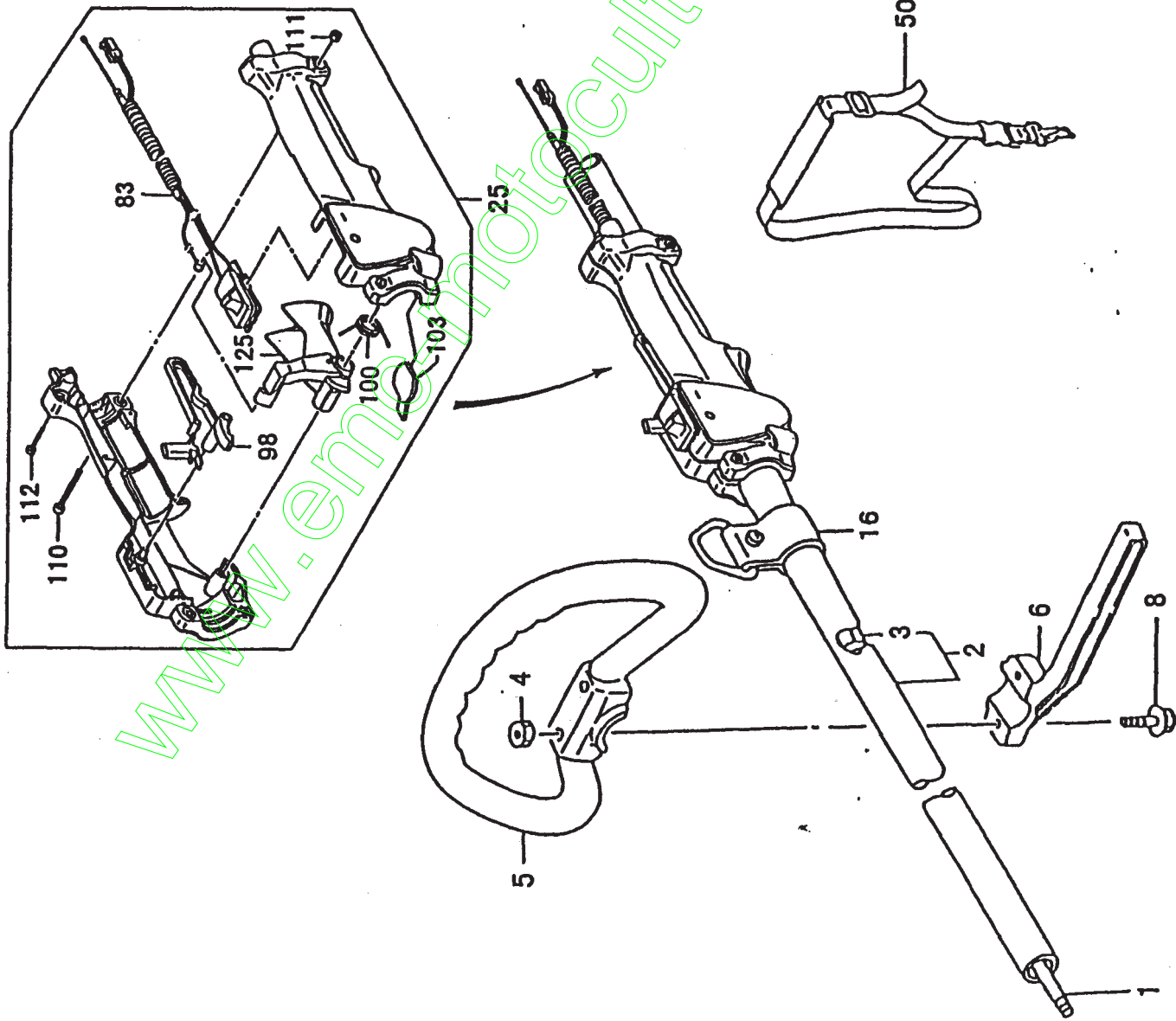


REF. NUMBER	PARTS NUMBER	QTY	SERIAL NUMBER
001	289-00980-80	1	
003	993-50012-002	1	
005	599-00980-21	1	
006	990-51050-163	1	
008	994-61050-254	1	
011	112-0098H-81	1	
015	360-00990-20	1	
016	091-00980-20	1	
019	990-72045-164	3	
026	992-01050-061	1	
027	324-37350-20	1	
-028	361-00990-20	1	



**J04-08**

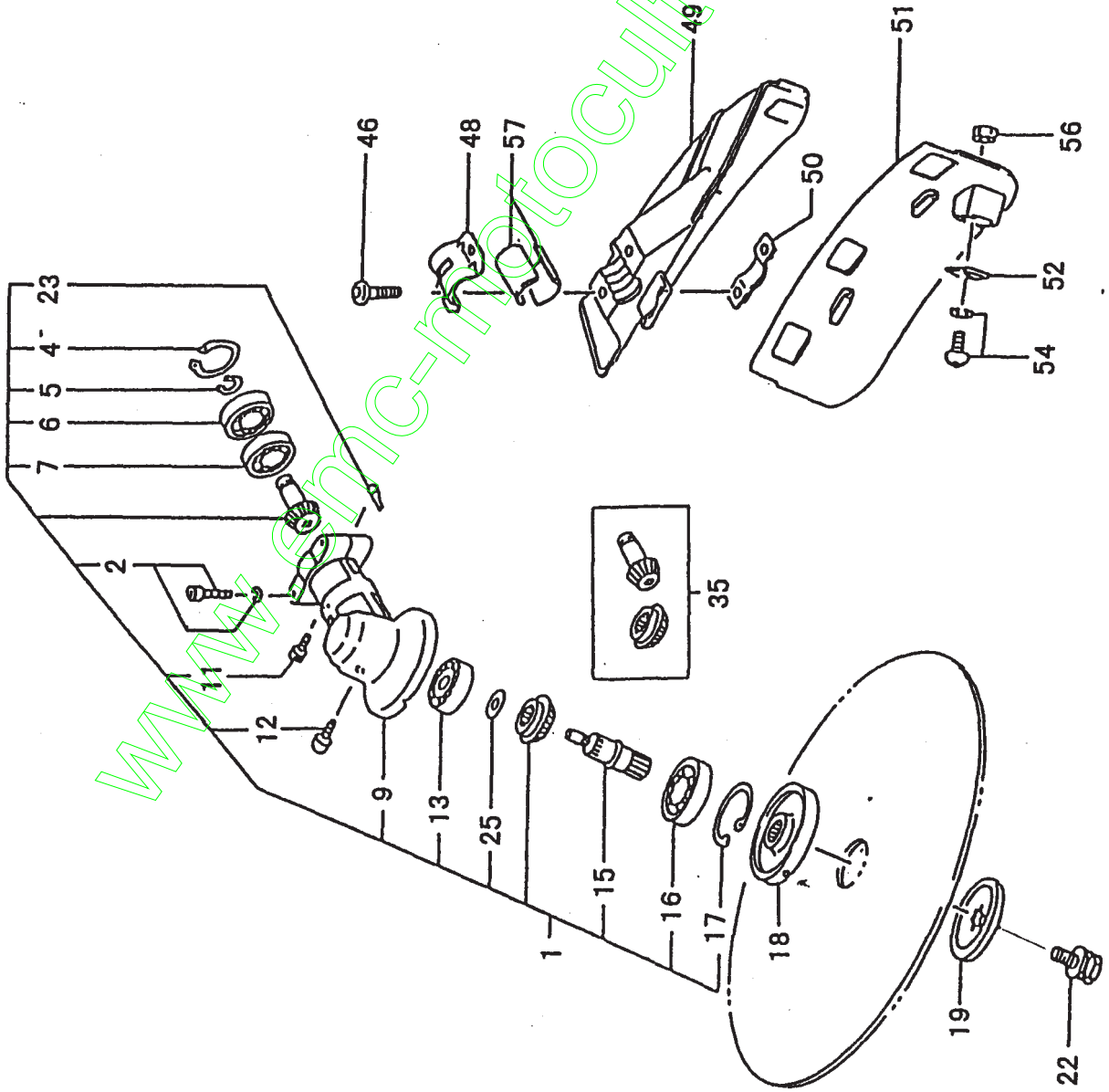
**JGR-25L OPERATION PIPE**



REF. NUMBER	PARTS NUMBER	QTY	SERIAL NUMBER
001	343-37300-20	1	
002	341-38400-80	1	
003	347-37601-90	5	
004	991-01060-041	2	
005	500-37300-20	1	
006	520-37277-20	1	
008	994-23060-432	2	
016	335-37526-90	1	
025	870-38402-90	1	
050	746-3738F-90	1	
083	885-38400-80	1	
098	253-38400-20	1	
100	832-38400-20	1	
103	332-38400-20	1	
110	994-31050-203	2	
111	991-01050-043	2	
112	993-46040-202	4	
125	880-38400-20	1	

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**JGR-25L GEAR CASE/GUARD**



REF. NUMBER	PARTS NUMBER	QTY	SERIAL NUMBER
001	300-37295-90	1	
002	994-61050-254	2	
004	993-51024-002	1	
005	993-50009-002	1	
006	999-61609-002	1	
007	999-61609-000	1	
009	300-33850-20	1	
011	990-51050-103	1	
012	994-23080-100	1	
013	999-61628-000	1	
015	304-37134-20	1	
-016	999-61620-103	1	
017	993-51032-002	1	
018	310-37623-20	1	
019	311-37300-20	1	
022	312-33386-20	1	
023	324-37350-20	1	
025	067-37134-20	1	
035	301-37134-00	1	
046	994-81060-254	2	
048	442-33699-20	1	
049	441-3741M-20	1	
050	445-37380-20	1	
051	447-37127-20	1	
052	797-37380-21	1	
054	994-14050-121	1	
056	991-01050-011	1	
057	444-37609-20	2	