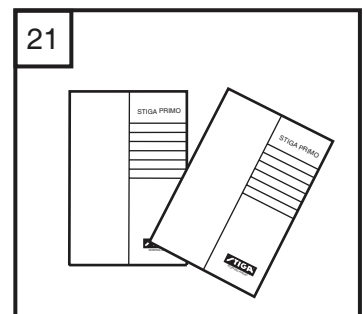
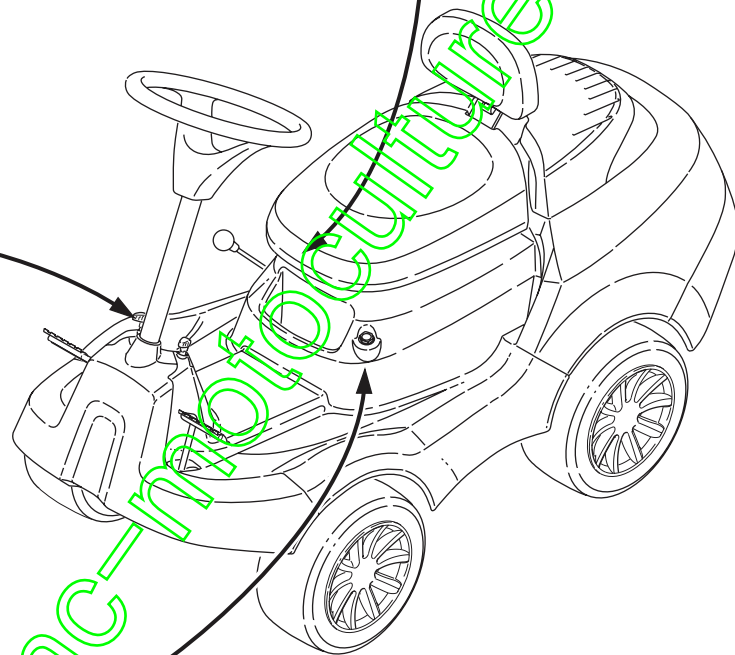
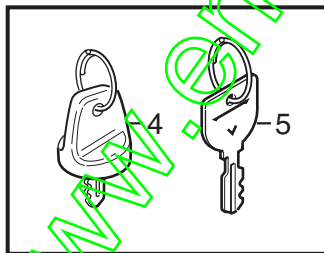
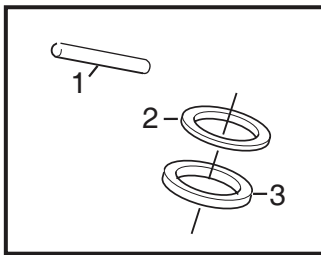
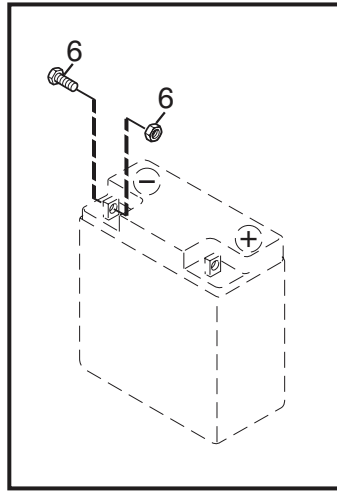


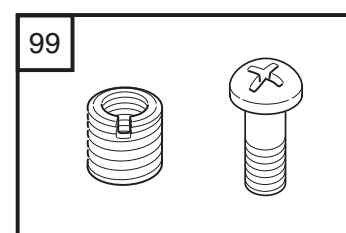
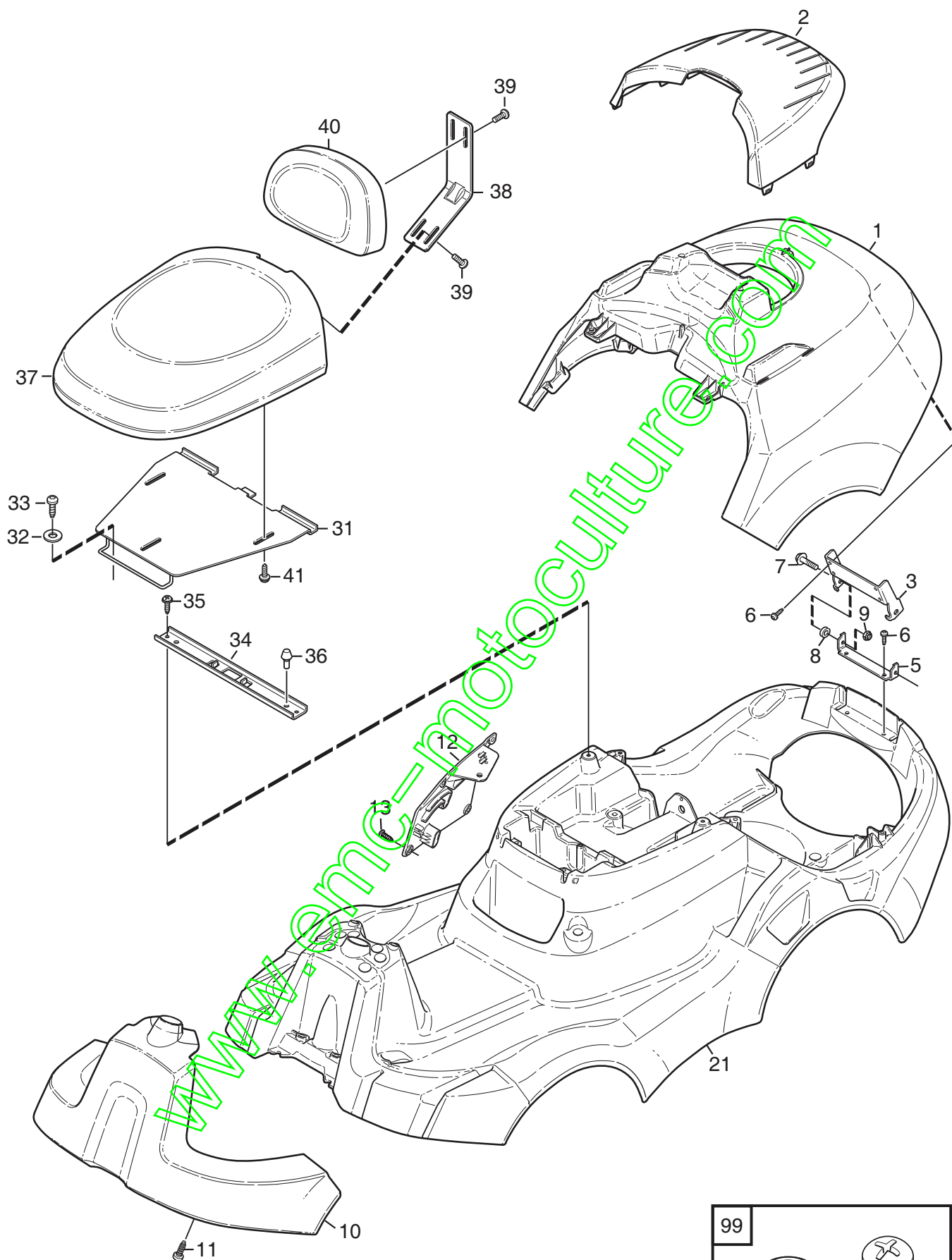
Genuine Spare Parts



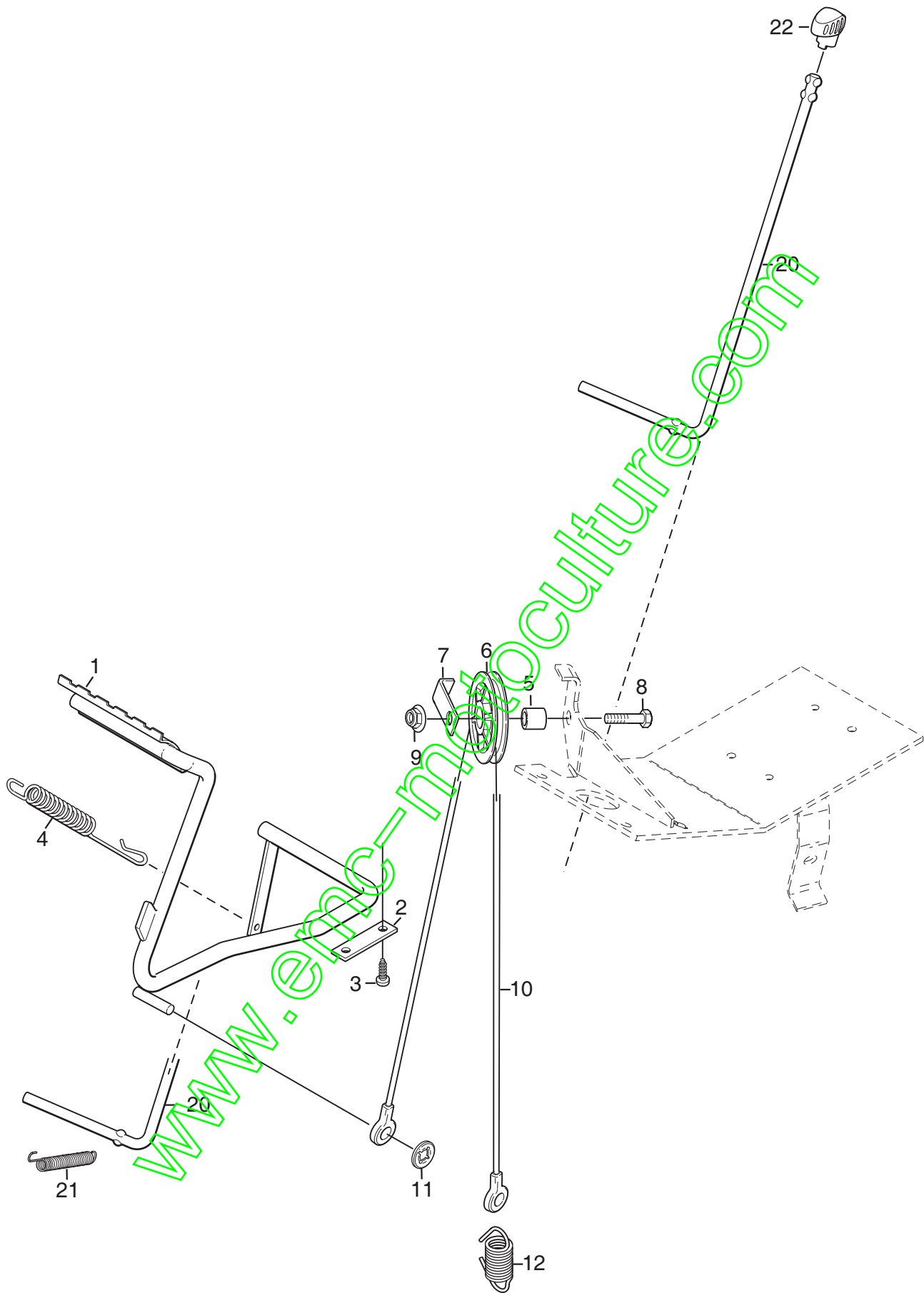
www.emc-motoculture.com



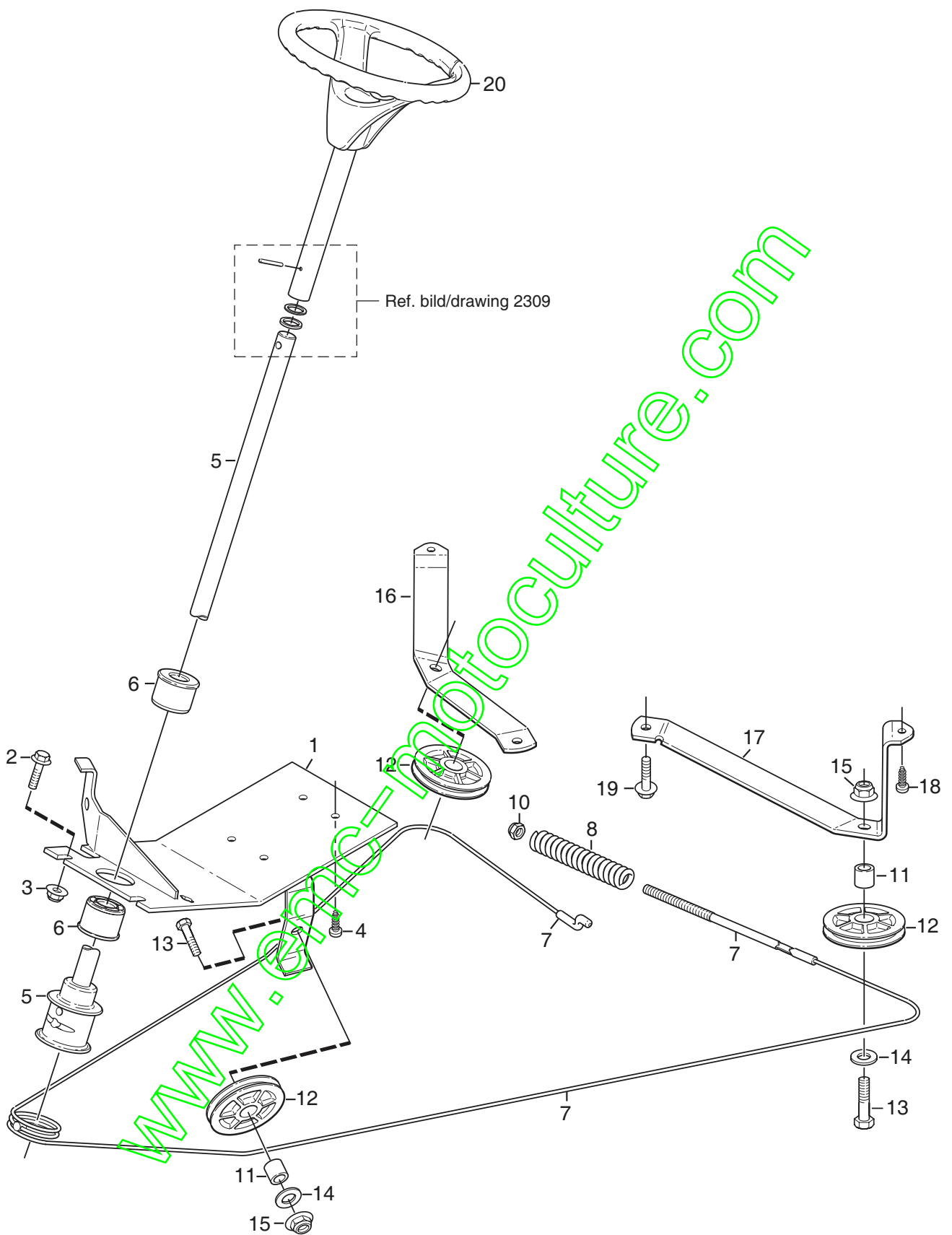
Utgåva Issue 2008- 11		Bildnr Picture No 2309		PRIMO MONTERINGSDETALJER		PRIMO ASSEMBLY PARTS		Sida Page 218	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 -11	2414 -01							
1	1	1			9595-0262-00	Spännstift	Locating pin		
2	1	1			9699-0103-02	Shims	Flat washer		0.5 mm
3	1	1			9699-0114-02	Shims	Flat washer		1.0 mm
4	1	1			1134-4734-01	Tändningsnyckel.....	Ignition key		
5	1	1			1134-6125-01	Tändningsnyckel.....	Ignition key		
6	1	1			1134-6113-01	Batteriskruvar	Battery screws		
21	1	1			8211-0027-80	Bruksanvisning	Owner's manual		
21	1	1			8211-0028-80	Bruksanvisning	Owner's manual		
21		1			8211-0068-80	Bruksanvisning	Owner's manual		
21		1			8211-0070-80	Bruksanvisning	Owner's manual		
21	1	1			8211-0701-80	Säkerhetsföreskrifter	Safety regulations		
21		1			8211-0781-80	Säkerhetsföreskrifter	Safety regulations		



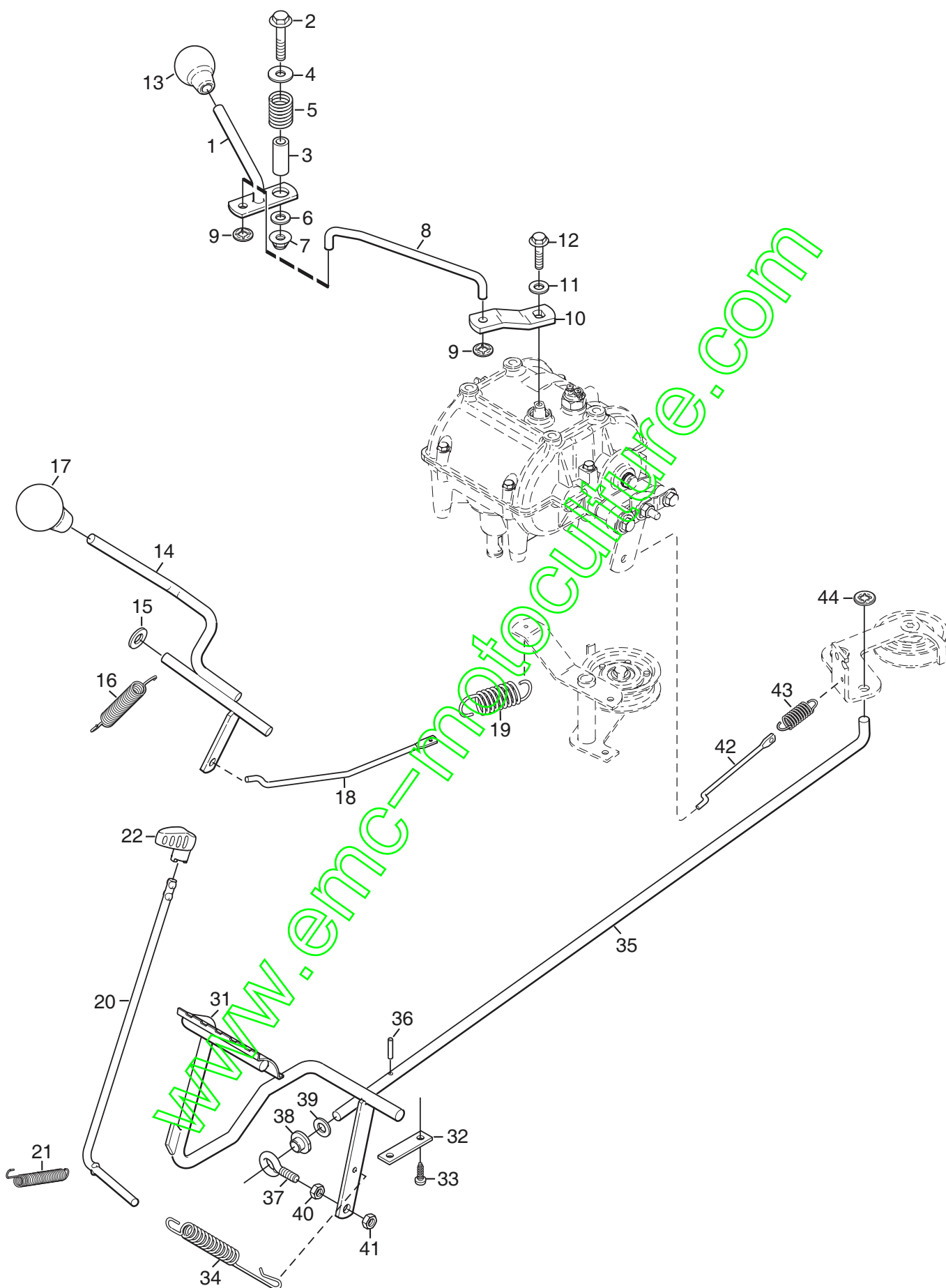
Utgåva Issue 2008- 11		Bildnr Picture No 2311		PRIMO KAROSS SITS		PRIMO BODY WORK SEAT		Sida Page 220	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 -11	2414 -01							
1	1				1134-6711-01	Motorhuv- gul.....	Engine hood- yellow.....		
1		1			1134-6711-02	Motorhuv- röd.....	Engine hood- red.....		
2	1	1			1134-6712-01	Motorlucka.....	Engine cover.....		
3	1	1			1134-6583-01	Fäste.....	Bracket.....		
5	1	1			1134-6584-01	Fäste.....	Bracket.....		
6	6	6			9838-8822-19	Skruv.....	Screw.....		
7	2	2			9959-0620-16	Skruv.....	Screw.....		
8	2	2			1134-5114-01	Distans.....	Spacer.....		
9	2	2			9747-0631-02	Låsmutter.....	Lock nut.....		
10	1				1134-6708-01	Frontkåpa- gul.....	Front cover- yellow.....		
10		1			1134-6708-02	Frontkåpa- röd.....	Front cover- red.....		
11	2	2			9838-8822-19	Skruv.....	Screw.....		
12	1	1			1134-6581-04	PTO kåpa- svart.....	PTO cover- black.....		
13	4	4			9838-8822-19	Skruv.....	Screw.....		
21	1	1			1134-6530-01	Chassi.....	Chassis.....		
31	1	1			1134-6740-01	Sitsplatta.....	Seat plate.....		
32	2	2			9699-0056-02	Planbricka.....	Flat washer.....		
33	2	2			9838-8822-19	Skruv.....	Screw.....		
34	1	1			1134-6741-01	Brytarhållare.....	Switch bracket.....		
35	2	2			9838-8822-19	Skruv.....	Screw.....		
36	2	2			1134-3134-01	Gummifjäder.....	Rubber spring.....		
37	1	1			1134-6724-01	Sitskudde.....	Seat cushion.....		
38	1	1			1134-6725-01	Ryggstödskonsol.....	Backrest bracket.....		Inkl. 2 st pos 39
39	2	2			9959-0820-16	Skruv.....	Screw.....		
40	1	1			1134-7022-01	Ryggstödsdyna.....	Backrest cushion.....		
41	3	3			9959-0820-16	Skruv.....	Screw.....		
98	1	1			1134-7497-01	Rep.sats- chassi.....	Rep.kit- chassis.....		Ej ill/not ill.
99	1	1			1134-7498-01	Rep.sats- gängor.....	Rep.kit- threads.....		



Utgåva Issue		Bildnr Picture No		PRIMO AGGREGATSLYFT		PRIMO MOWER DECK LIFT		Sida Page	
2008- 11		2316						222	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 -11 2414 -01								
1	1				1134-6529-01	Lyftpedal.....	Lift pedal		Sats 2 st/kit of 2
2	2				1134-6527-01	Överfall	Clamp.....		
3	5				9838-8822-19	Skruv	Screw.....		
4	1				4231-0013-00	Fjäder.....	Spring		
5	1				1134-0041-01	Linhjulshylsa	Bushing.....		
6	1				1134-9025-01	Linhjul- sats	Steering pulley- kit		
7	1				1134-0046-00	Linhållare.....	Wire clamp.....		
8	1				9997-1040-16	Skruv	Screw.....		
9	1				9739-1031-22	Mutter.....	Nut		
10	1				1134-6565-01	Lyftwire.....	Lift wire.....		
11	1				9675-0012-02	Starlock	Locking washer.....		
12	1				1134-6536-01	Fjäder.....	Spring		
20	1				1134-6526-01	Pedalspärr	Pedal catch		
21	1				1131-1497-01	Fjäder.....	Spring		
22	1				1134-6552-01	Spärrknopp.....	Catch button		

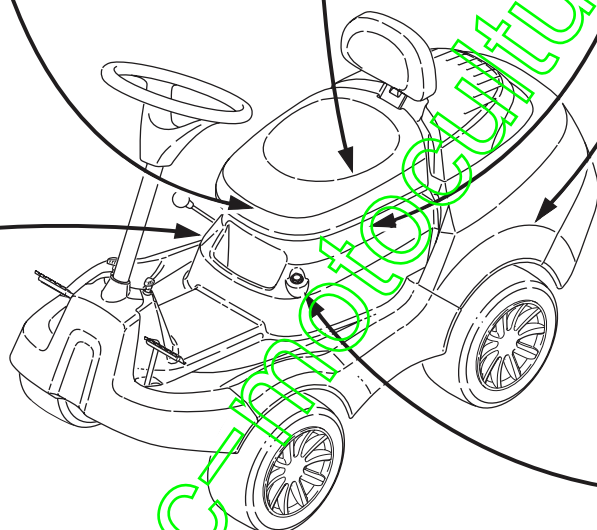
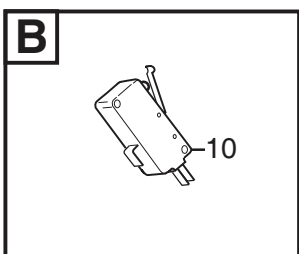
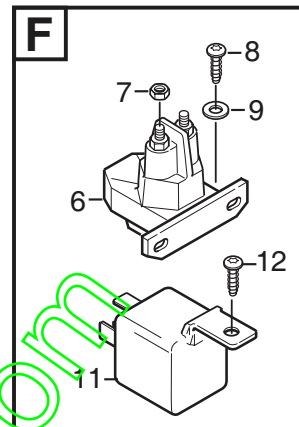
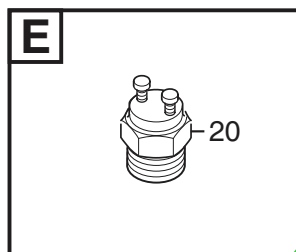
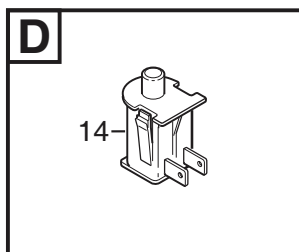
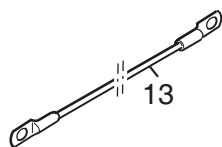
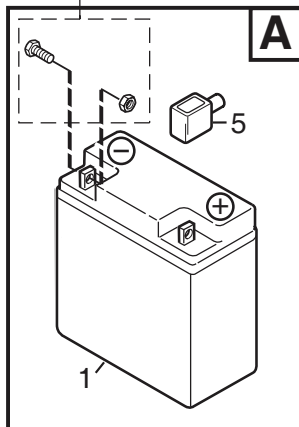


Utgåva Issue		Bildnr Picture No		PRIMO STYRNING		PRIMO STEERING		Sida Page	
2008- 11		2312						224	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 -11	2414 -01							
1	1				1134-6562-01	Styrplåt.....	Steering plate.....		
2	2				9959-0825-16	Skruv.....	Screw.....		
3	2				9739-0831-22	Mutter.....	Nut.....		
4	4				9838-8822-19	Skruv.....	Screw.....		
5	1				1134-6551-01	Rattstång.....	Steering column.....		
6	2				1134-1901-01	Lager.....	Bearing.....		
7	1				1134-9138-01	Styrwire.....	Steering cable.....		STIGA förp/package
8	1				1134-3817-01	Tryckfjäder.....	Compression spring.....		
10	1				9747-0831-02	Mutter.....	Lock nut.....		
11	4				1134-0041-01	Linhjulshylsa.....	Bushing.....		
12	2				1134-9025-01	Linhjul- sats.....	Steering pulley-kit.....		Sats 2 st/kit of 2
13	4				9997-1040-16	Skruv.....	Screw.....		
14	4				9699-0035-02	Planbricka.....	Flat washer.....		
15	4				9739-1031-22	Mutter.....	Nut.....		
16	1				1134-6490-01	Linhjulsstag- hö.....	Bracket- RH.....		
17	1				1134-6491-01	Linhjulsstag- vä.....	Bracket- LH.....		
18	2				9838-8822-19	Skruv.....	Screw.....		
19	2				9945-0816-16	Skruv.....	Screw.....		
20	1				1134-5496-02	Ratt.....	Steering wheel.....		

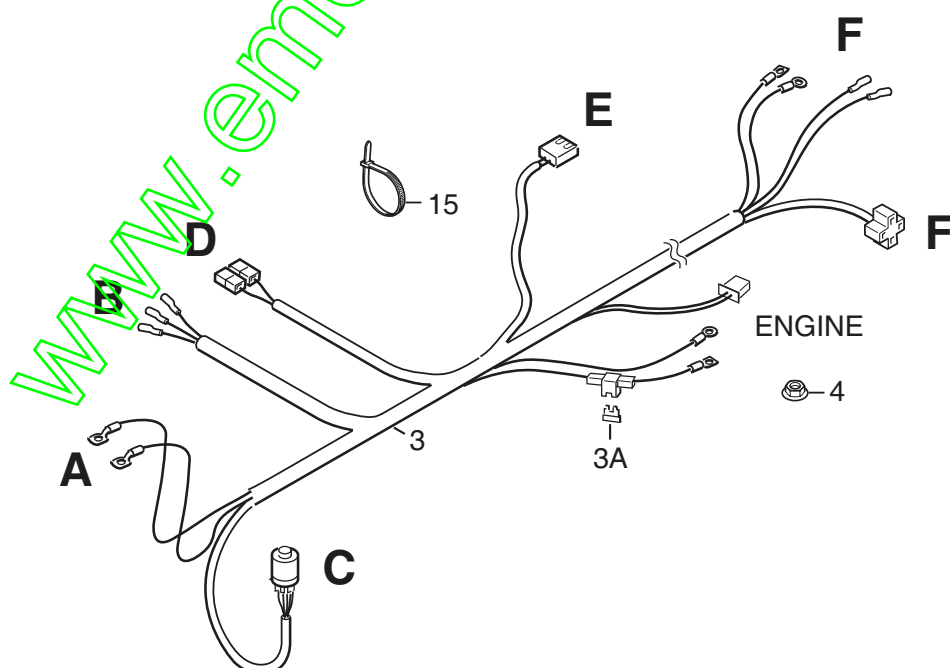
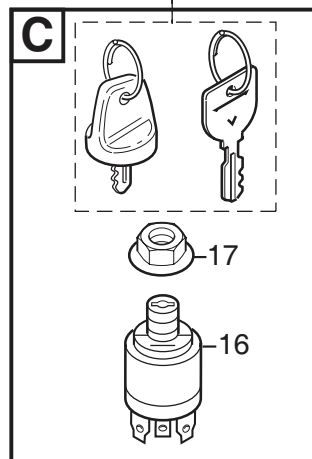


Utgåva Issue		Bildnr Picture No		PRIMO REGLAGE		PRIMO CONTROLS		Sida Page	
2008- 11		2317						226	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 - 11 2414 - 01								
1	1				1134-6483-01	Växelspak	Gear shift lever		
2	1				9997-0860-16	Skruv	Screw		
3	1				1134-6554-01	Distans	Spacer		
4	1				9699-0056-02	Planbricka	Flat washer		
5	1				1134-4079-01	Fjäder	Spring		
6	1				9695-0011-00	Bricka	Washer		
7	1				9739-0831-22	Mutter	Nut		
8	1				1134-6486-01	Växelstag	Gear shift rod		
9	2				9675-0012-02	Starlock	Locking washer		
10	1				1134-6482-01	Växelförararm	Gear shift arm		
11	1				9699-0060-02	Planbricka	Flat washer		
12	1				9987-5016-16	Skruv	Screw		
13	1				1134-2551-01	Reglageknopp	Knob		
14	1				1134-6558-01	Aggregatsspak	Deck engagement lever		
15	1				9699-0109-02	Planbricka	Flat washer		
16	1				1134-6556-01	Dragfjäder	Spring		
17	1				1134-2551-01	Reglageknopp	Knob		
18	1				1134-6523-01	Stag	Rod		
19	1				1134-4231-01	Dragfjäder	Spring		
20	1				1134-6526-01	Pedalspär	Pedal catch		
21	1				1131-1497-01	Fjäder	Spring		
22	1				1134-6552-01	Spärrknopp	Catch button		
31	1				1134-6528-01	Kopplingspedal	Clutch pedal		
32	2				1134-6527-01	Överfall	Clamp		
33	5				9838-8822-19	Skruv	Screw		
34	1				4231-0013-00	Fjäder	Spring		
35	1				1134-6509-01	Kopplingsstag	Clutch rod		
36	1				9595-0208-00	Spännstift	Locating pin		
37	1				1134-2138-01	Skruvögla	Eye bolt		
38	1				1134-4779-01	Plastbussning	Plastic bushing		
39	1				9699-0035-02	Planbricka	Flat washer		
40	1				9739-0831-22	Mutter	Nut		
41	1				9747-0831-02	Mutter	Lock nut		
42	1				1134-6666-01	Stag	Rod		
43	1				1134-1242-02	Fjäder	Spring		
44	1				9675-0015-02	Starlock	Lock washer		

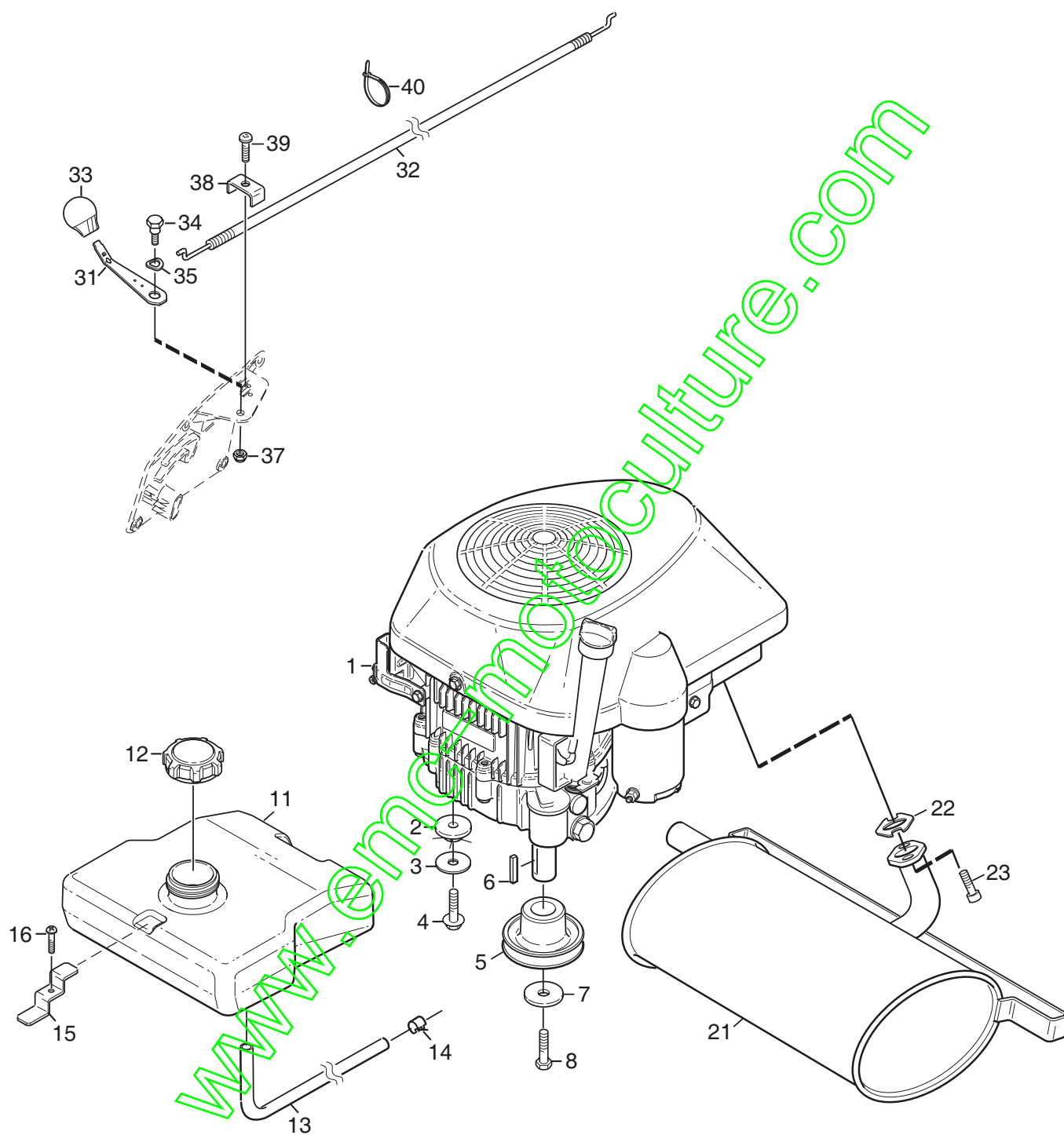
Ref. bild/drawing 2309



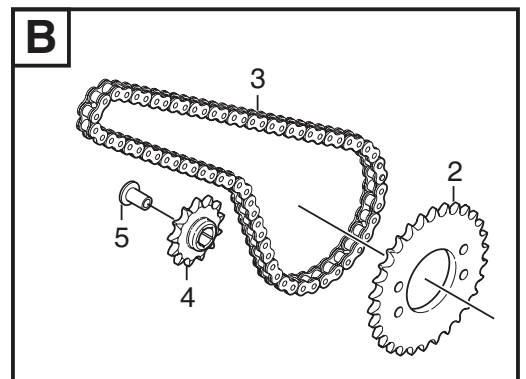
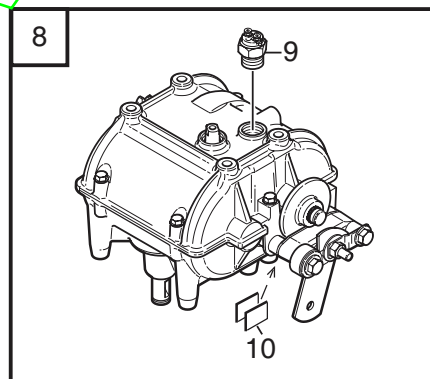
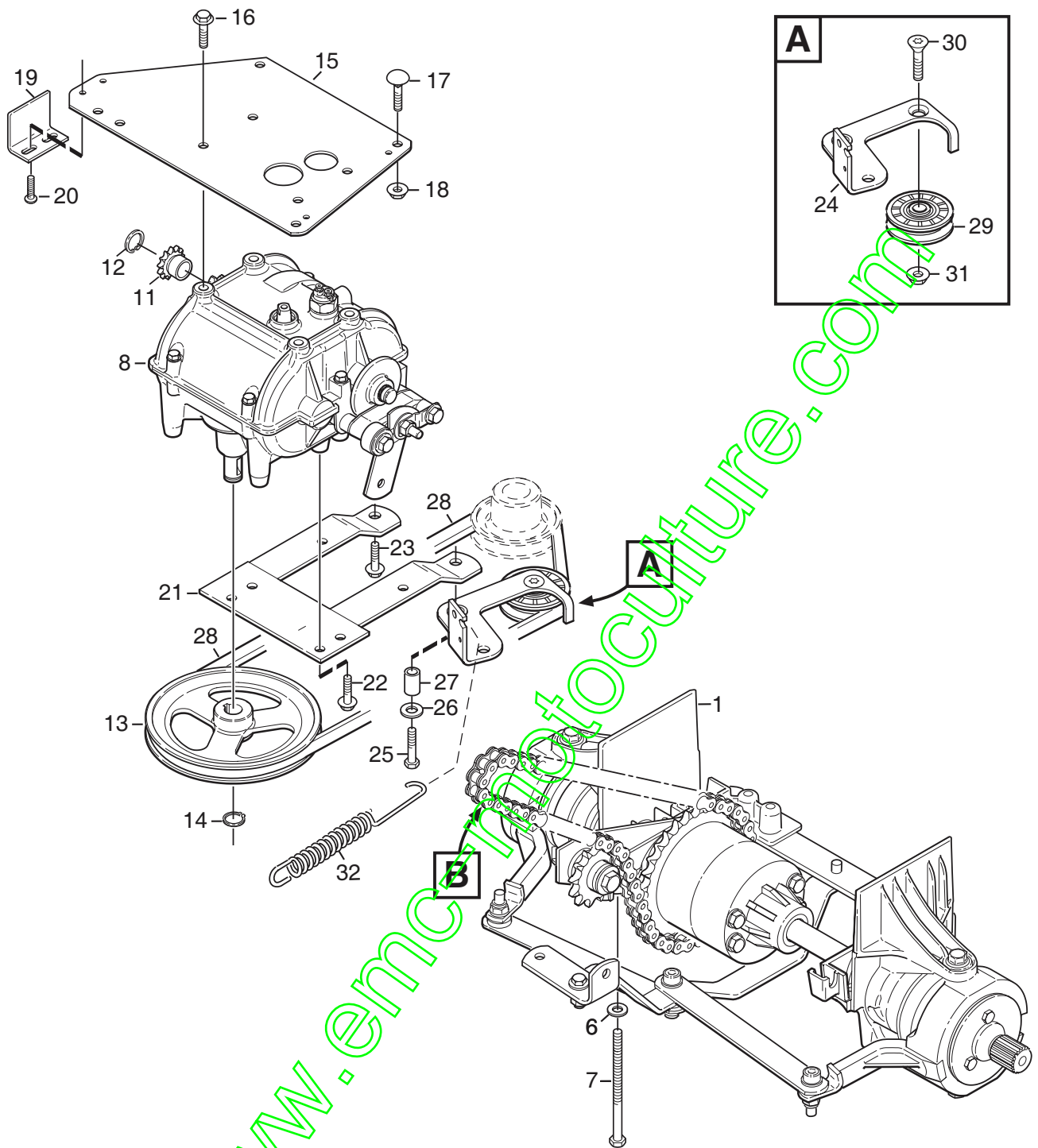
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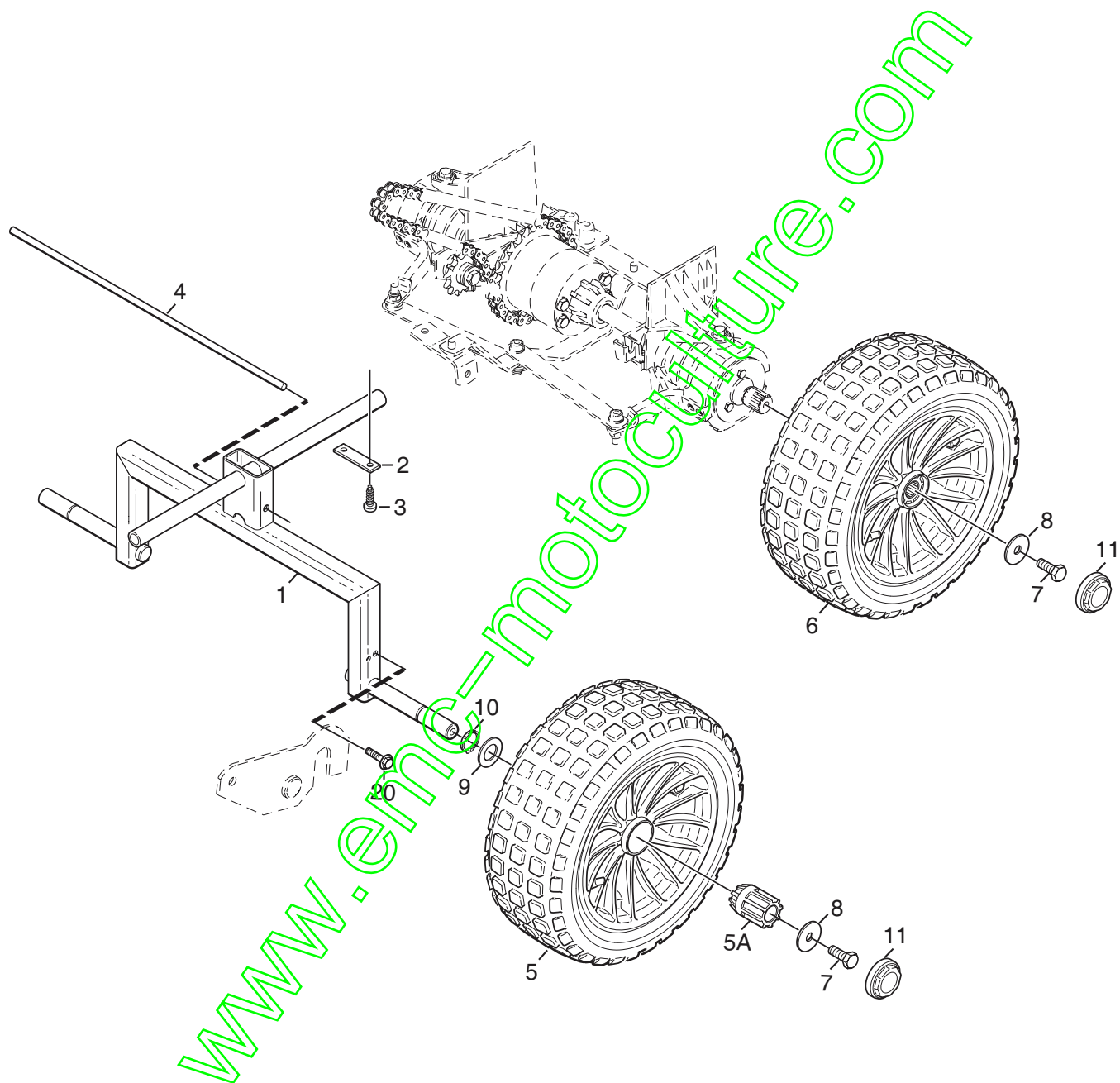
Utgåva Issue		Bildnr Picture No		PRIMO ELSYSTEM		PRIMO ELECTRIC SYSTEM		Sida Page	
2008- 11		2318						228	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 -11	2414 -01							
1	1				1134-6677-01	Batteri.....	Battery		16 Ah
3	1				1134-6498-01	Kablage.....	Cable harness		
3A	1				1134-3496-06	• Säkring	• Fuse		20 A
4	1				9739-0631-22	Mutter.....	Nut		
5	1				1134-2310-01	Batteriskydd.....	Guard cap		
6	1				1134-2962-01	Solenoid kpl	Solenoid assy.....		
7	2				9794-5131-02	• Mutter.....	• Nut		
8	1				9838-8822-19	Skruv	Screw		
9	1				9699-0056-02	Planbricka.....	Flat washer		
10	1				9400-0312-01	Mikrobrytare.....	Micro switch		
11	1				1134-2871-03	Relä	Relay		
12	1				9838-8822-19	Skruv	Screw		
13	1				1134-4702-01	Kabel- röd	Cable- red		
14	1				1134-3156-02	Brytare (grå)	Switch (grey)		
15	6				9579-0003-00	Buntband.....	Cable holder		
16	1				1134-4093-01	Tändningslås	Ignition switch		
17	1				1134-4749-01	Mutter.....	Nut		
20	1				1134-7381-01	Brytare- neutralläge	Switch- neutral		



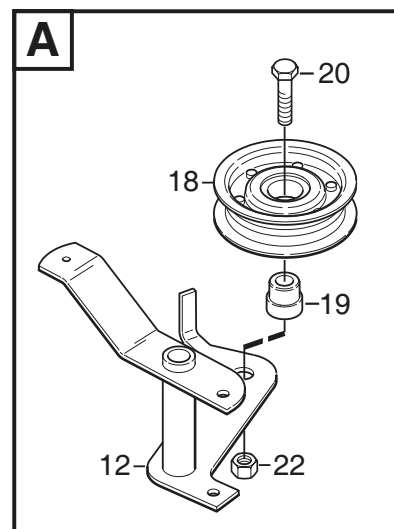
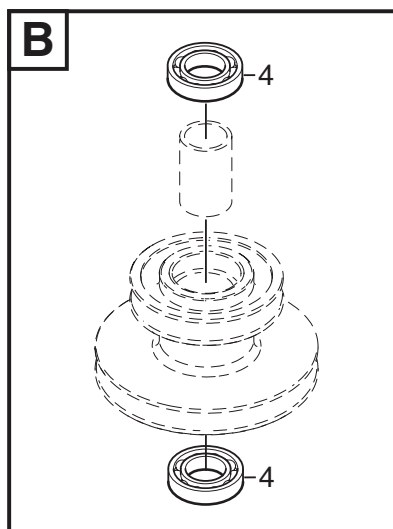
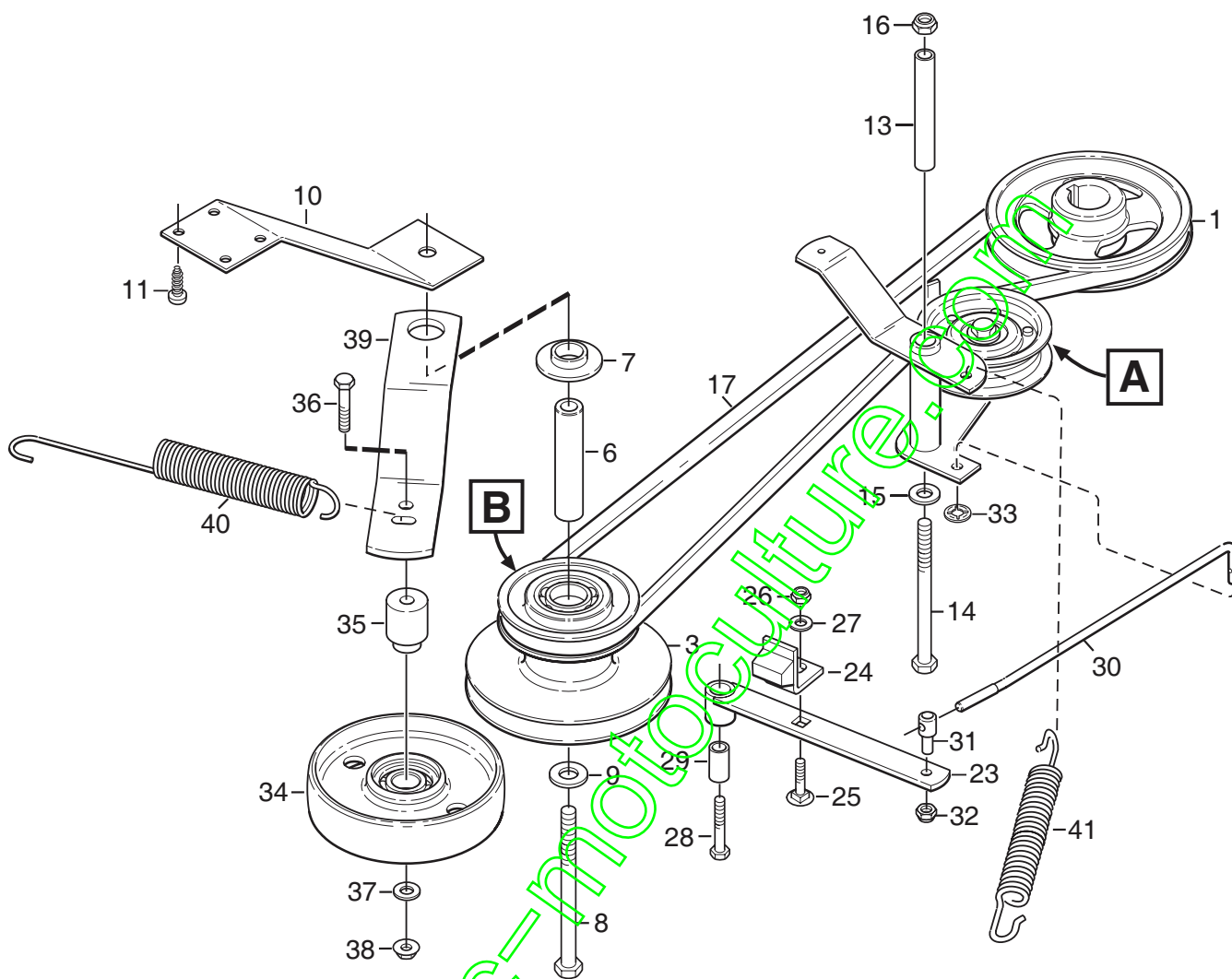
Utgåva Issue		Bildnr Picture No		PRIMO MOTOR		PRIMO ENGINE		Sida Page	
2008- 11		2315						230	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 -11 2414 -01								
1	1				1134-9500-01	Motor kpl.....	Engine assy.....		GGP WM12
2	4				1134-6582-01	Bussning	Bushing.....		
3	4				9699-0105-02	Bricka	Washer.....		
4	4				9955-3738-16	Skruv	Screw.....		
5	1				1134-6495-01	Remskiva.....	Belt pulley		
6	1				9600-0251-01	Kil	Key.....		
7	1				1134-5017-01	Bricka	Washer.....		
8	1				9987-5332-16	Skruv	Screw.....		
11	1				1134-6568-01	Bränsletank.....	Fuel tank		
12	1				1134-5532-01	Tanklock	Fuel tank cap.....		
13	1				1134-2975-05	Bensinslang	Fuel hose.....		L = 460 mm
14	2				9578-0023-02	Slangklämma.....	Hose clamp		
15	1				1134-7048-01	Fäste	Bracket.....		
16	1				9838-8822-19	Skruv	Screw.....		
21	1				1134-6719-01	Ljuddämpare	Muffler.....		
22	1				1134-0433-00	Ljuddämparpackning	Muffler gasket		
23	2				1134-4930-01	Skruv	Screw.....		
31	1				1134-7122-01	Gasreglage.....	Throttle control		
32	1				1134-1597-14	Gaswire	Throttle cable		
33	1				1134-7284-01	Knopp	Knob.....		
34	1				1134-0240-00	Ansattsskruv	Shoulder screw		
35	1				9694-0001-00	Fjäderbricka	Washer.....		
37	1				9747-0831-02	Mutter.....	Lock nut.....		
38	1				9500-9991-00	Wireklämma	Cable clamp		
39	1				9838-9516-12	Skruv	Screw.....		
40	1				9579-0003-00	Buntband	Cable holder		



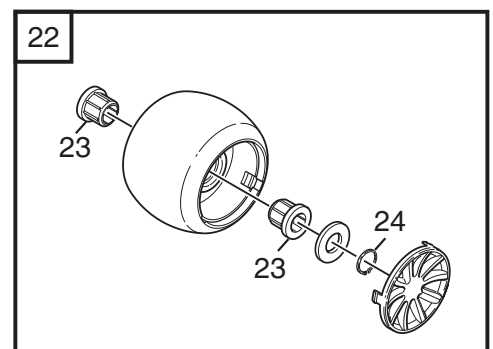
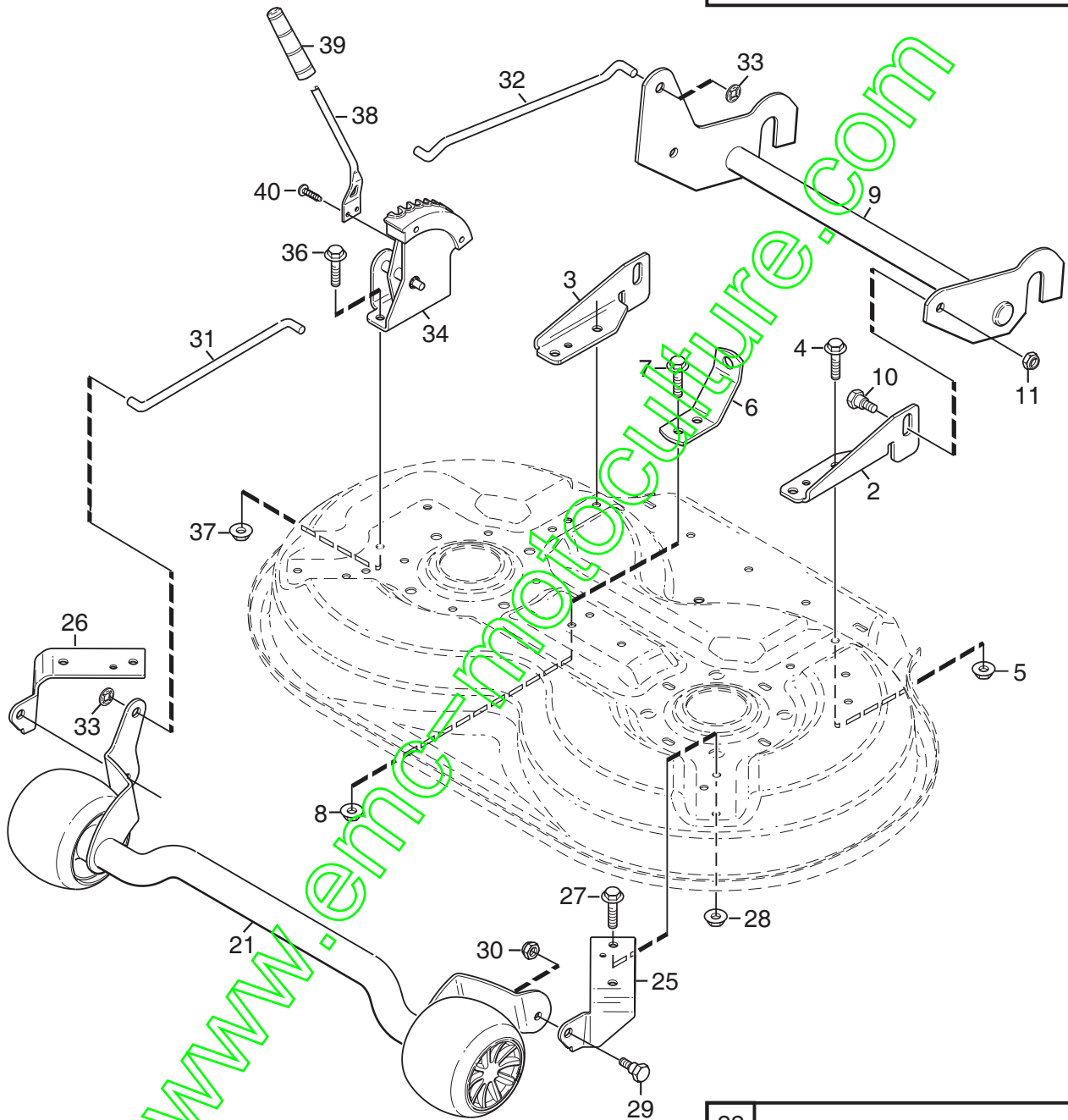
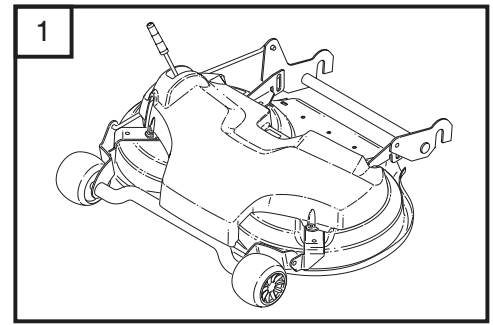
Utgåva Issue		Bildnr Picture No		PRIMO TRANSMISSION		PRIMO TRANSMISSION		Sida Page	
2008- 11		2319						232	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 - 11	2414 - 01							
1	1				1134-6650-01	Bakaxel kpl	Rear axle assy		
2	1				1134-6667-01	• Kedjedrev	• Chain wheel		
3	1				1134-6668-01	• Kedja	• Chain		
4	1				1134-3820-01	• Kedjehjul	• Sprocket		
5	1				1134-3797-01	• Distans	• Spacer		
6	4				9699-0090-02	Planbricka	Flat washer		
7	4				9997-0814-02	Skruv	Screw		M8 x 140
8	1				1134-6717-01	Växellåda kpl	Gearbox assy		
9	1				1134-7381-01	• Brytare- neutralläge	• Switch- neutral		
10	1				1134-7382-01	• Bromsbelägg	• Brake pad		Sats 2 st/kit of 2
11	1				1134-6652-01	Kedjedrev	Chain wheel		
12	1				9651-0016-04	Spärring	Lock ring		
13	1				1134-6494-01	Remskiva	Belt pulley		
14	1				9650-0016-04	Spärring	Lock ring		
15	1				1134-6481-01	Växellådsplåt	Gearbox plate		
16	4				9945-0816-16	Skruv	Screw		
17	4				9897-0850-12	Skruv	Screw		
18	4				9739-0831-22	Mutter	Nut		
19	1				1134-6564-01	Neutralstopp	Neutral stop		
20	2				9893-0616-16	Skruv	Screw		
21	1				1134-6487-01	Infästningskonsol	Console		
22	4				9945-0816-16	Skruv	Screw		
23	1				9959-0820-16	Skruv	Screw		
24	1				1134-6505-01	Kopplingsarm	Clutch lever		
25	1				9997-0840-16	Skruv	Screw		
26	1				9699-0056-02	Planbricka	Flat washer		
27	1				1134-1565-06	Distans	Spacer		
28	1				1134-9134-01	Kilrem	V- belt		= 9585-0174-01
29	1				1134-9027-02	Spännrulle- gra	Tension roller- grey		Sats 1 st/kit of 1
30	1				9924-1035-16	Skruv	Screw		
31	1				9739-1031-22	Mutter	Nut		
32	1				1134-6692-01	Fäder	Spring		



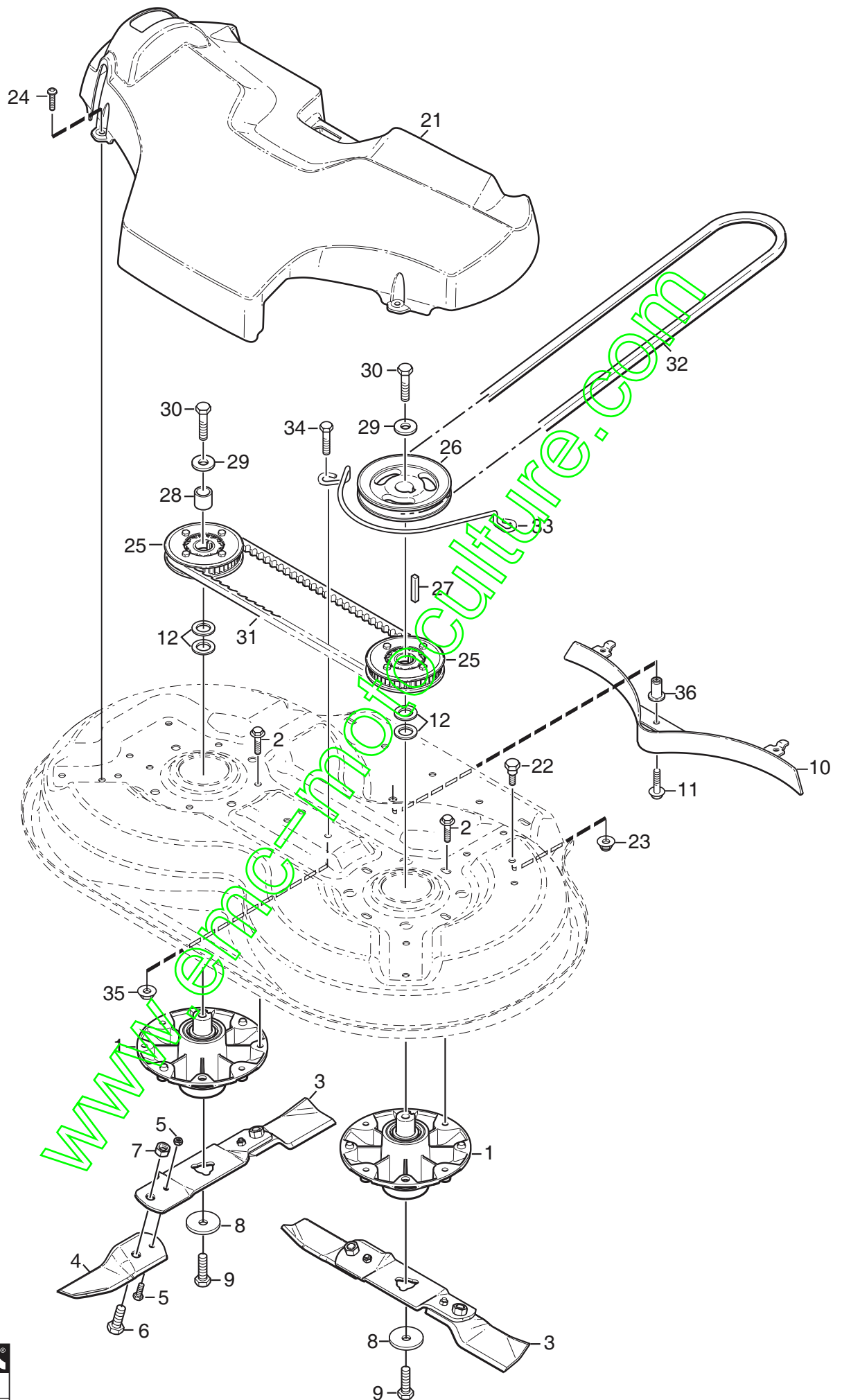
Utgåva Issue 2008- 11		Bildnr Picture No 2314		PRIMO HJUL		PRIMO WHEELS		Sida Page 234	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 - 11 2414 - 01								
1	1				1134- 6540- 01	Framaxel	Front wheel axle		
2	1				1134- 6527- 01	Överfall	Clamp		
3	2				9838- 8822- 19	Skruv	Screw		
4	1				1134- 6569- 01	Framaxelfjäder	Wheel axle spring		
5	2				1134- 7244- 01	Framhjul kpl	Front wheel assy		
5A	1				1134- 9140- 01	• Hjulbussning	• Wheel bushing		Sats 2 st/Kit of 2
6	2				1134- 7243- 01	Bakhjul kpl	Rear wheel assy		
7	4				9997- 1020- 16	Skruv	Screw		
8	4				1134- 5406- 01	Bricka	Washer		
9	2				1134- 0341- 01	Bricka	Washer		
10	2				9650- 0020- 04	Spårring	Circlip		
11	4				1134- 6510- 01	Navkapsel	Hub cap		
20	2				9945- 0816- 16	Skruv	Screw		



Utgåva Issue		Bildnr Picture No		PRIMO KRAFTUTTAG		PRIMO POWER TAKE- OFF		Sida Page	
2008- 11		2313						236	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 - 11	2414 - 01							
1	1				1134- 6496- 01	Remskiva.....	Belt pulley	M8 x 130 	



Utgåva Issue 2008- 11		Bildnr Picture No 2307		PRIMO KLIPPAGGREGAT RAM		PRIMO MOWER DECK FRAME		Sida Page 238	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 -11	2414 -01							
1	1				1134- 7383- 01	Klippaggregat kpl.....	Mower deck assy		Gul/yellow
1		1			1134- 7383- 02	Klippaggregat kpl.....	Mower deck assy		Röd/red
2	1	1			1134- 6587- 01	Flytfäste- vä	Holder- LH		
3	1	1			1134- 6587- 02	Flytfäste- hö	Holder- RH		
4	4	4			9959- 0820- 16	Skruv	Screw		
5	4	4			9739- 0831- 22	Mutter.....	Nut		
6	1	1			1134- 6591- 01	Lyftöra	Lift loop.....		
7	2	2			9959- 0820- 16	Skruv	Screw		
8	2	2			9739- 0831- 22	Mutter.....	Nut		
9	1	1			1134- 6598- 01	Infästningsram	Mounting frame		
10	2	2			1134- 0240- 00	Ansatsskruv	Shoulder screw		
11	2	2			9747- 0831- 02	Mutter.....	Lock nut		
21	1	1			1134- 6735- 01	Frontrör kpl.....	Front tube assy		Inkl. pos 22
22	2	2			1134- 9139- 01	• Stödhjulssats	• Support wheel kit		Inkl. pos 23, 24
23	1	1			1134- 9024- 01	• Lager	• Bearing		Sats 4 st/kit of 4
24	1	1			9650- 0020- 04	• Spärring.....	• Circlip		
25	1	1			1134- 6594- 01	Konsol- vä	Bracket- LH		
26	1	1			1134- 6594- 02	Konsol- hö	Bracket- RH		
27	4	4			9959- 0820- 16	Skruv	Screw		
28	4	4			9739- 0831- 22	Mutter.....	Nut		
29	2	2			1134- 0240- 00	Ansatsskruv	Shoulder screw		
30	2	2			9747- 0831- 02	Mutter.....	Lock nut		
31	1	1			1134- 6599- 01	Stag	Strut.....		
32	1	1			1134- 6600- 01	Stag	Strut.....		
33	4	4			9675- 0015- 02	Starlock	Lock washer		
34	1	1			1134- 6755- 01	Nivåkonsol	Level bracket assy		
36	2	2			9959- 0820- 16	Skruv	Screw		
37	2	2			9739- 0831- 22	Mutter.....	Nut		
38	1	1			1111- 2816- 01	Spak	Height adj.lever		
39	1	1			1111- 2817- 01	Handtag	Lever knob		
40	2	2			9893- 0616- 16	Skruv	Screw		



Utgåva Issue 2008- 11		Bildnr Picture No 2308		PRIMO KLIPPAGGREGAT TRANSMISSION KNIVAR		PRIMO MOWER DECK TRANSMISSION BLADES		Sida Page 240	
Pos. Fig.	Antal/Quantity				Art nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes
	2411 -11	2414 -01							
1	2	2			1134-6613-01	Lagerbox kpl.....	Bearing box assy.....		
2	8	8			9945-0825-16	Skruv.....	Screw.....		
3	1	1			1134-9129-01	Knivbalk kpl.....	Blade bar assy.....		Sats 2 st/kit of 2
4	1	1			1134-9130-01	• Knivsats kpl.....	• Blade kit.....		
5	1	1			1134-9054-01	•• Brytbultsats.....	•• Shear bolt kit.....		
6	2	2			1134-6311-01	•• Bult.....	•• Bolt.....		
7	2	2			1134-6312-01	•• Låsmutter.....	•• Lock nut.....		
8	2	2			1134-6211-01	Knivbricka.....	Blade washer.....		
9	2	2			9997-1050-12	Skruv.....	Screw.....		
10	1	1			1134-6590-01	Combiplugg.....	Mulch plug.....		
11	1	1			9959-0820-16	Skruv.....	Screw.....		
12	4	4			1134-0341-01	Bricka.....	Washer.....		
21	1				1134-6713-01	Transm.kåpa- gul.....	Transm. cover- yellow.....		
21		1			1134-6713-02	Transm.kåpa- röd.....	Transm. cover- red.....		
22	1	1			1134-0240-00	Ansattsskruv.....	Shoulder screw.....		
23	1	1			9739-0831-22	Mutter.....	Nut.....		
24	3	3			9893-0616-16	Skruv.....	Screw.....		
25	1	1			1134-9137-01	Kuggremskiva kpl.....	Toothed belt pulley.....		Sats 2 st/kit of 2
26	1	1			1134-6607-01	Remskiva.....	Belt pulley.....		
27	1	1			9600-0168-01	Kil.....	Key.....		
28	1	1			1134-5124-02	Distans.....	Spacer.....		
29	2	2			1134-5406-01	Bricka.....	Washer.....		
30	2	2			9997-0850-16	Skruv.....	Screw.....		
31	1	1			1134-9133-01	Kuggrem.....	Timing belt.....		= 9585-0173-01
32	1	1			1134-9136-01	Kilrem.....	V- belt.....		= 9585-0176-01
33	1	1			1134-7017-01	Remstyrning.....	Belt guide.....		
34	2	2			9959-0820-16	Skruv.....	Screw.....		
35	2	2			9739-0831-22	Mutter.....	Nut.....		
36	1	1			1134-5595-01	Nitmutter.....	Riveting nut.....		Ej ill/not ill.