BÉAL
LABEL NATURE!

ISEKI

PIECES DETACHEES

Tracteur

TF325

TF325F-MDUE41, MDUE42
FT325FH-MUE41, MUE42

BÉAL
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1622-097-1000-0

03-000162-050215

Directions for use of Parts Catalogue

1. Applicable model of machines

All component and option parts used for TF325 Tractors are listed in this parts catalogue.

Description of type of machines and particulars

Type of Machines	Sction	F	FH	MDU	MU	E41	E42	Engine
TF325F	MDUE41	○		○		○		E3CE – B04
	MDUE42	○		○			○	
TF325FH	MUE41		○		○	○		E3CE – B03
	MUE42		○		○		○	

NOTES :

F·········FOUR WHEEL DRIVE

FH······FOUR WHEEL DRIVE. HST

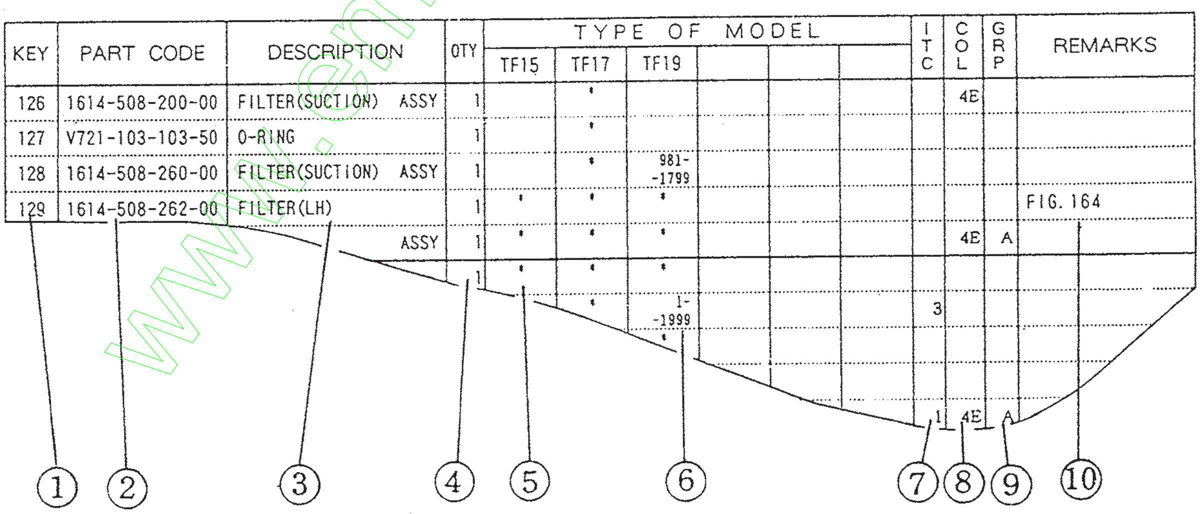
MDU···MID PTO. POWER STEERING. DUAL CLUTCH

MU······MID PTO. POWER STEERING

E41······LOW LUG TYPE FOR EUROPE

E42······TURF TYPE FOR EUROPE

2. Explanation for head paragraph



① KEY shows the location of parts diagramed in the illustration.

② Parts numbers begin with ˋVˊ and ˋWˊ are standard parts of the market.

③ `LH´ and `RH´ on the parts name are described against the moving direction of the machine or are described on the condition how to install parts on the machines.

④ QTY shows the number of parts to be used for one unit of machine.

`M´ is indicated for parts supplied by a meter long.

`ℓ´ is indicated for parts supplied by liter.

`AR´ is indicated for parts need to be adjusted or regulated.

⑤ The following symbol classifies parts to be used for machines.

`*´ means standard parts.

`T´ shows that the parts can be installed as optional parts.

`R´ shows that the parts can be used as applicable parts to replace originally equipped parts.

⑥ Serial number : upper row shows the serial number for the first product and lower row for the last product.

Example : Serial no. 1 through to serial no. 1999.

⑦ ITC : Interchangeability

`1´…OLD ← NEW

New parts can be used in place of the old parts.

`2´…OLD → NEW

Old parts can be used in place of the new parts.

`3´…OLD ↚ NEW

Old parts and new parts can not be replaced each other.

⑧ COL : Color code

Color is signified with color code number for colored parts.

Please see the color list shown in the next page.

⑨ GRP : Parts shown in this column can be replaced by SET parts.

Exsample : Parts marked Ⓐ can be replaced by parts marked Ⓑ, and Ⓓ for Ⓒ, so the rest follow in the same alphabetical order.

⑩ Remarks

* Other maker's part code number is shown in this column.

* When Fig. No. is shown in the Remark column of SET parts or ASSY parts, each of their component parts are listed in said Fig. No.

3. Color :

The following colors are used for color parts.

COLOR CODE	COLOR	SPRAY TYPE CODE NUMBER	PAINTS 4K DRUM	PAINTS 16K DRUM
4 G	CRYSTAL BLUE	1300-957-001-10	1300-957-003-00	1300-957-004-00
5 I	SUNSET GRAY	1300-959-001-10	1300-959-003-00	1300-959-004-00
6 G	SUMMER WHITE	1300-958-001-10	1300-958-003-00	1300-958-004-00
7 F	MIRROR BLACK	1300-954-001-10	1300-954-003-00	1300-954-004-00

NOTE : Color code is signified only for the parts assigned by the maker as color parts.

4. Serial Numbers :

1) For engines serial number is stamped on CYLINDER BLOCK ASSY.
Please see Fig.No.5 − 1

2) For chassies serial number is shown on the LABEL.
Please see

5. Parts Order

1) Parts numbers listed in the parts catalogue are all registered in "ISEKI on-line computer".

2) When you order parts, please make sure of correct numbers.

3) When substitute parts is available, the part number ordered will be automatically turned to a new part number.

4) Please be sure to use "ISEKI GENUINE PARTS".

Any other similar parts other than ISEKI parts when used may cause a trouble that makes us unable to repair or guarantee the warrant.

*** STRUCTURE TABLE OF MODEL ***

93.09.29

1622-097-100-0A

FIG \ MODEL	TF325F	MDUE41	MDUE42	TF325FH	MUE41	MUE42
1		*	*			
2					*	*
3		*	*		*	*
4		*	*		*	*
5		T	T		T	T
6		*	*		*	*
7		*	*		*	*
8		*	*		*	*
9		*	*			
10					*	*
11					*	*
12		*	*			
13		*	*		*	*
14		*	*			
15		*	*		*	*
16		*	*			
17					*	*
18		*	*		*	*
19		*	*			
20					*	*
21					*	*
22		*	*			
23					*	*
24		*	*			
25		*	*			
26		*	*			
27		*	*			
28					*	*
29		*	*			
30		*	*			
31		*	*			
32					*	*
33		*	*			
34					*	*
35		*	*		*	*
36		T	T			
37		*	*		*	*
38		*	*		*	*
39		*	*		*	*
40		T	T		T	T
41		*	*		*	*
42		*	*		*	*
43		*	*			
44					*	*
45		*	*		*	*

P. 2 *** STRUCTURE TABLE OF MODEL *** 93.09.29

1622-097-100-0A

MODEL / FIG	T T F F 3MM3M 2DD2U 5UU5E FEEF4 44H1 12	M U E 4 2																		
46	** *	*																		
47	*	*																		
48	*	*																		
49	*	*																		
50	*	*																		
51	**																			
52	*	*																		
53	** *	*																		
54	** *	*																		
55	** *	*																		
56	** *	*																		
57	** *	*																		
58	** *	*																		
59	** *	*																		
60	*T *	T																		
61	T* T	*																		
62	** *	*																		
63	** *	*																		
64	** *	*																		
65	** *	*																		
66	**																			
67	*	*																		
68	** *	*																		
69	** *	*																		
70	** *	*																		
71	** *	*																		
72	*T *	T																		
73	T* T	*																		
74	** *	*																		
75	** *	*																		
76	** *	*																		
77	** *	*																		
78	** *	*																		
79	** *	*																		
80	TT T	T																		
81	TT T	T																		
82	** *	*																		
83	** *	*																		
84	** *	*																		
85	** *	*																		
86	** *	*																		
87	** *	*																		
88	** *	*																		
89	*	*																		
90	**																			

MODEL / FIG	TF325F	MDUE41	MDUE42	TF325FH	MUE41	MUE42
91		*	*		*	*
92		*	*			
93					*	*
94		*	*			
95					*	*
96		T	T		T	T
97		*	*		*	*
98		*	*		*	*
99		*	*		*	*
100		*	*		*	*
101		*	*		*	*
102		T	T		T	T
103		*	*		*	*
104		*	*			
105					*	*
106		T	T		T	T
107		T	T		T	T
108		T	T		T	T
109		T	T		T	T
110		*	*		*	*
111		*	*		*	*
112		*	*			
113					*	*
114		T	T		T	T

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FUEL PIPE .... Fig. 21
ELECTRIC (1) .... Fig. 22
ELECTRIC (2) .... Fig. 23
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6215-600-078-00 .... Fig. 25
6281-100-002-10 .... Fig. 26
6281-200-008-10 .... Fig. 27

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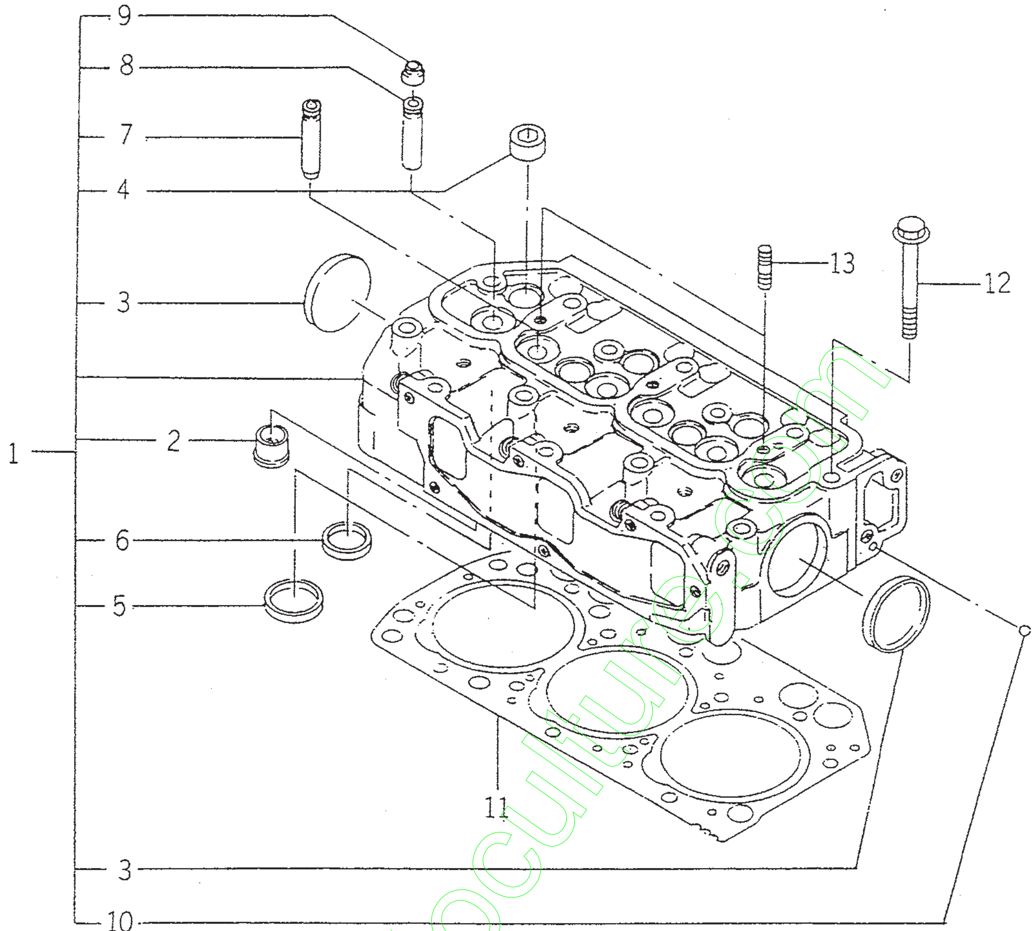
WIRING DIAGRAM

ENGINE

E3CE－B04･･･TF325F

6005－097－140－00

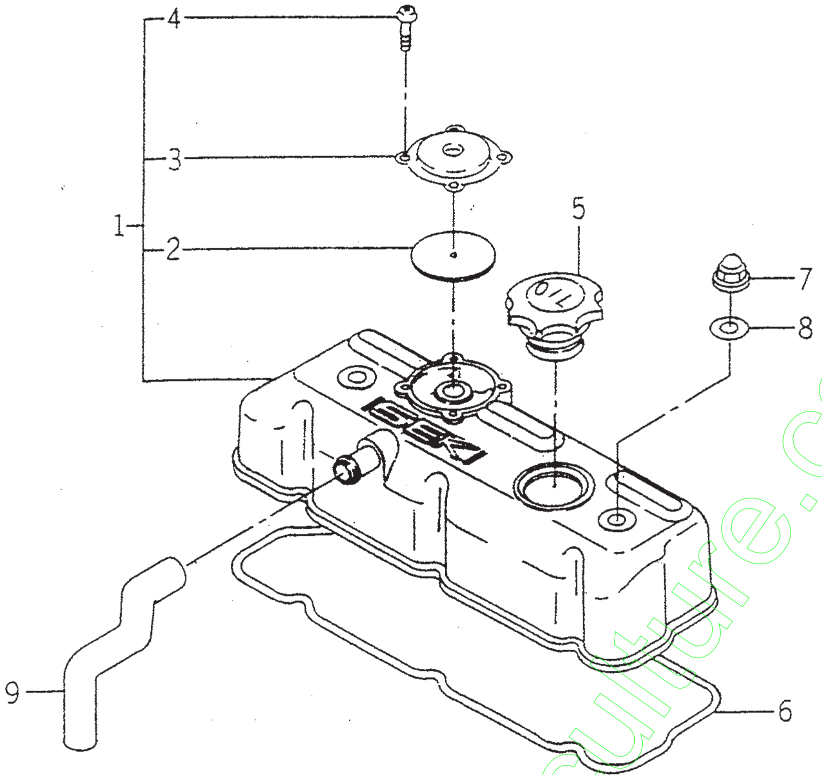
FIG. 1 CYLINDER HEAD



6005-101H

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6211－110－032－10	CYLINDERHEAD ASSY	1	*					
2	6211－150－020－00	HOTPLUG ASSY	3	*					
3	6209－610－003－00	CUP/SEALING/50	2	*					
4	6209－605－004－00	PLUG/PT1/2	5	*					
5	6211－715－006－00	VALVESEAT/INLET	3	*					
6	6211－711－005－00	VALVESEAT/EXHAUST	3	*					
7	6211－721－003－10	VALVEGUIDE	3	*					
8	6211－721－004－00	VALVEGUIDE	3	*					
9	6212－569－002－00	SEAL,OIL	6	*					
10	V681－200－000－60	BALL,STEEL	1	*					
11	6211－141－024－40	GASKET/CYLINDERHEAD	1	*					
12	6209－000－005－00	BOLT	14	*					
13	6909－830－212－00	STUD,HEAD COVER	2	*					

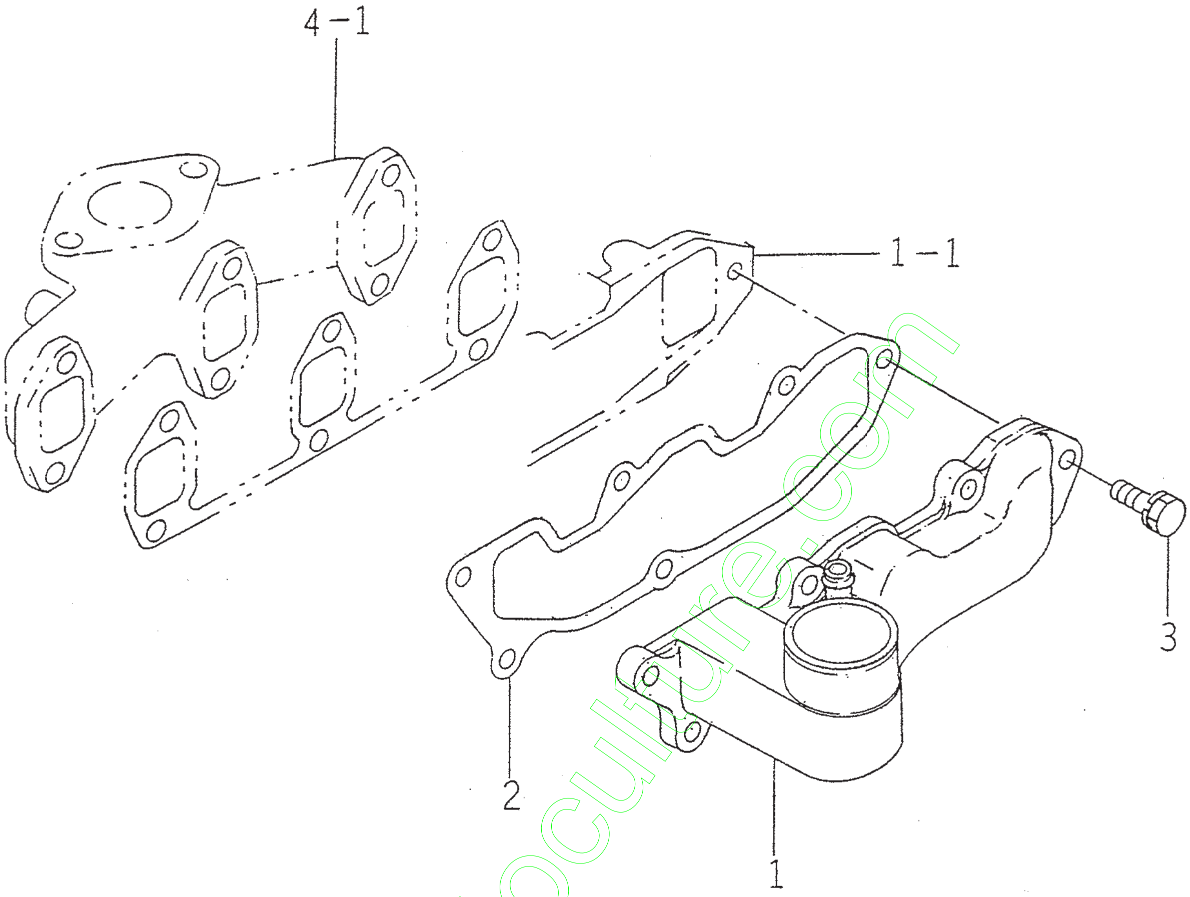
FIG. 2 CYLINDER HEAD COVER



6005-110

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6211 − 170 − 007 − 20	COVER/CYLINDER/HEAD	1	*					
2	6211 − 179 − 011 − 20	RUBBERFLANGE	1	*					
3	6211 − 291 − 010 − 00	COVER/BLOWBY	1	*					
4	V195 − 164 − 008 − 30	SCREW/TAPPING	4	*					
5	6211 − 751 − 001 − 10	CAP,OIL FILLER	1	*					
6	6211 − 173 − 005 − 00	SEAL/CYL HEAD/UNDER	1	*					
7	6209 − 490 − 002 − 00	NUT,CAP	2	*					
8	6909 − 572 − 008 − 00	PACKING	2	*					
9	6209 − 360 − 031 − 00	HOSE/RUBBER	1	*					

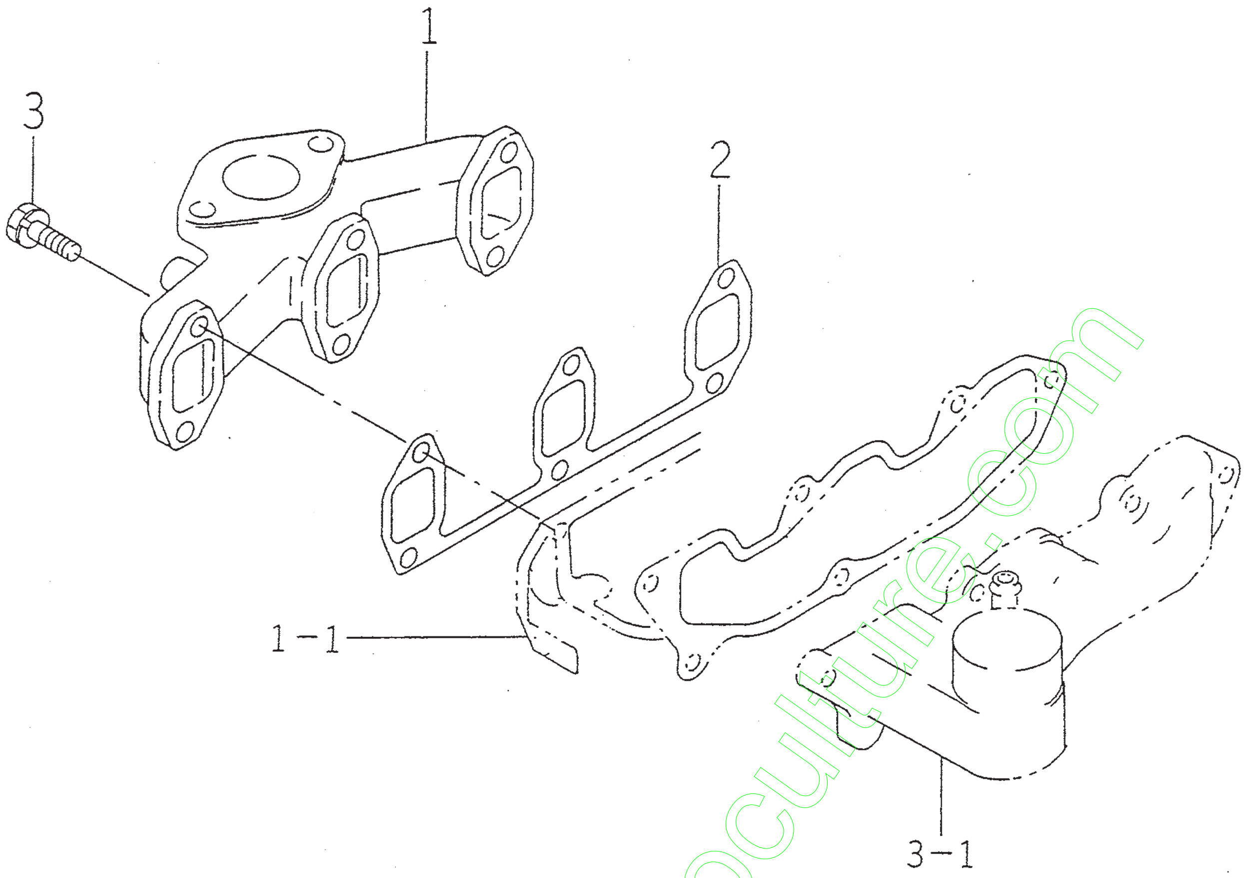
FIG. 3 INLET MANIFOLD



6005-120

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04	TYPE OF MODEL	ITC	COL	GRP	REMARKS
1	6214－110－003－00	MANIFOLD／INLET ASSY	1	*					
2	6214－115－003－10	GASKET／INLETMANIFOLD	1	*					
3	6901－910－825－00	BOLT (WS)	6	*					

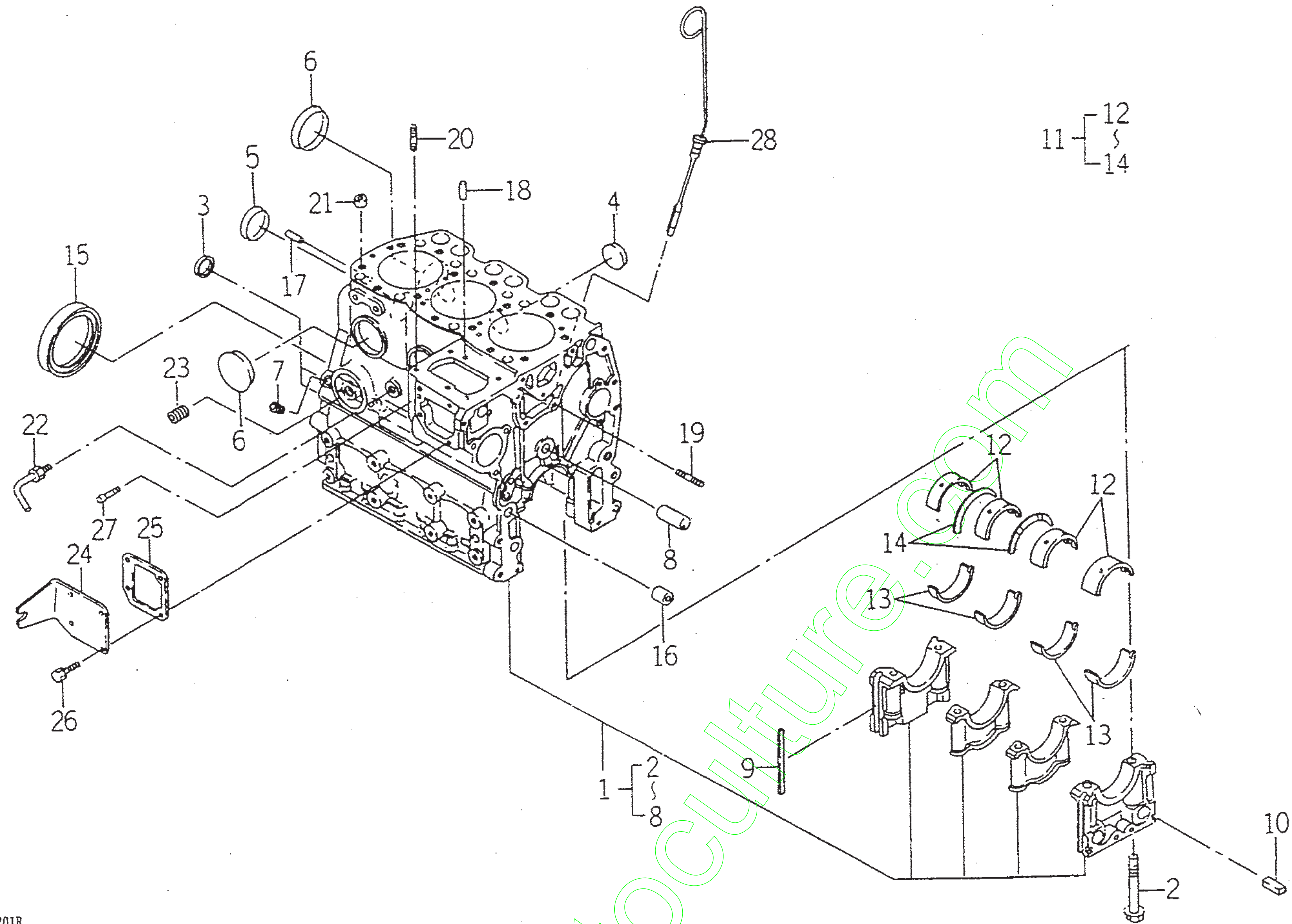
FIG. 4 EXHAUST MANIFOLD



6005-140

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6214−141−023−00	MANIFOLD/EXHAUST	1	*					
2	6214−145−004−20	GASHET/EXH MANIFOLD	1	*					
3	6901−910−825−00	BOLT (WS)	6	*					

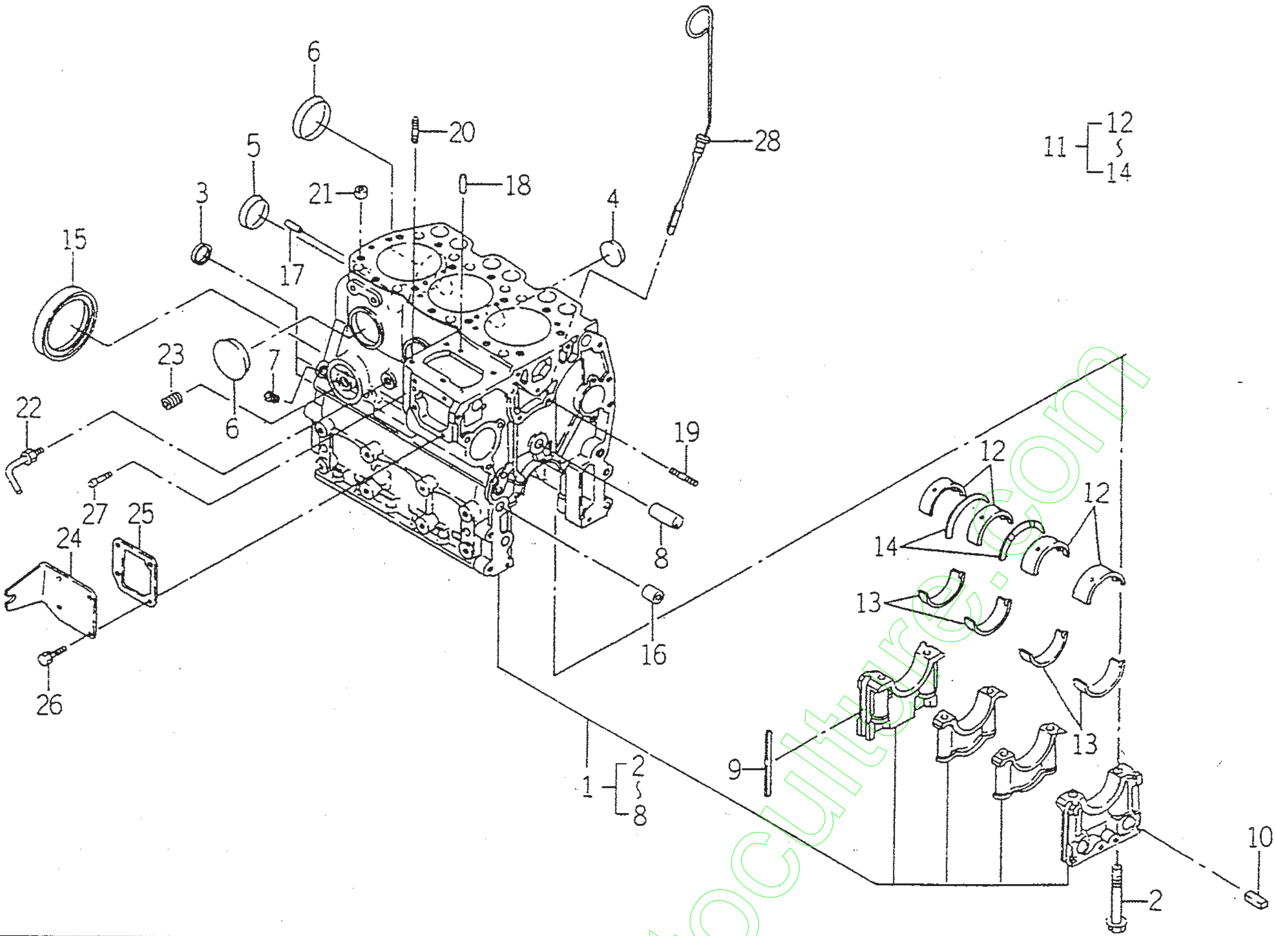
FIG. 5 CYLINDER BLOCK



6005-201R

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		I T C	C O L	G R P	REMARKS
1	6211-210-031-50	CYLINDERBLOCK ASSY	1	*					
2	6209-000-006-00	BOLT	8	*					
3	6911-129-081-00	CAP,SEALING	2	*					
4	6209-610-001-00	CAP,SEALING	2	*					
5	6911-219-195-00	CAP,SEALING	1	*					
6	6209-610-003-00	CUP/SEALING/50	3	*					
7	6509-605-019-10	PLUG	7	*					
8	6212-531-005-00	PIN,IDLE GEAR	1	*					
9	6211-258-001-00	SEAL,BEARING CAP	4	*					
10	6211-258-002-00	SEAL,BEARING CAP/7	2	*					
11	6211-510-008-00	BEARING/CRANK SET	1	*					
12	6211-511-007-00	BEARING/CRANK/UPPER	4	*					
13	6211-511-008-00	BEARING/CRANK/LOWER	4	*					
14	6211-599-004-00	BEARING/THRUST/CRANK	2	*					
15	6209-625-003-10	OILSEAL	1	*					
16	6209-749-001-10	PIN,TUBE	2	*					
17	6908-160-816-00	PIN	2	*					
18	6908-160-612-00	PIN/STRIANER	2	*					
19	6904-110-840-00	STUD/M8X40	1	*					
20	6904-110-822-00	STUD	3	*					
21	6894-453-344-00	DOWEL	2	*					
22	6513-721-043-00	PIPE,WATER DRAIN	1	*					
23	6213-319-001-00	CONNECTOR,OIL FILTER	1	*					
24	6211-291-013-00	COVER/INJECTIONPUMP	1	*					
25	6211-292-001-20	GASKET/COVER	1	*					

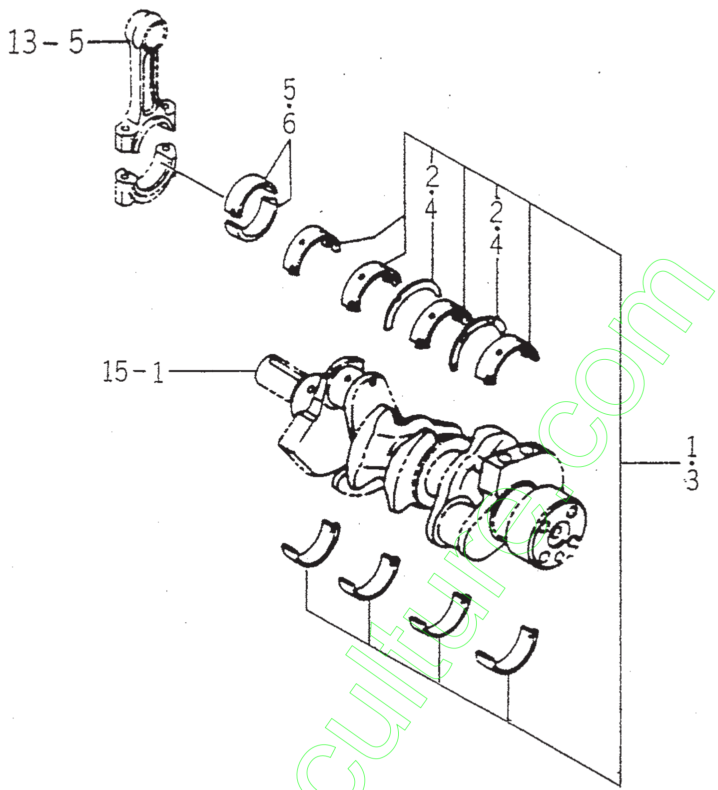
FIG. 5 CYLINDER BLOCK



6005-201R

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
26	6901－910－612－00	BOLT,SEMS／M6X12	4	*					
27	6215－549－013－00	PIN	1	*					
28	6211－760－016－00	LEVELGAGE	1	*					

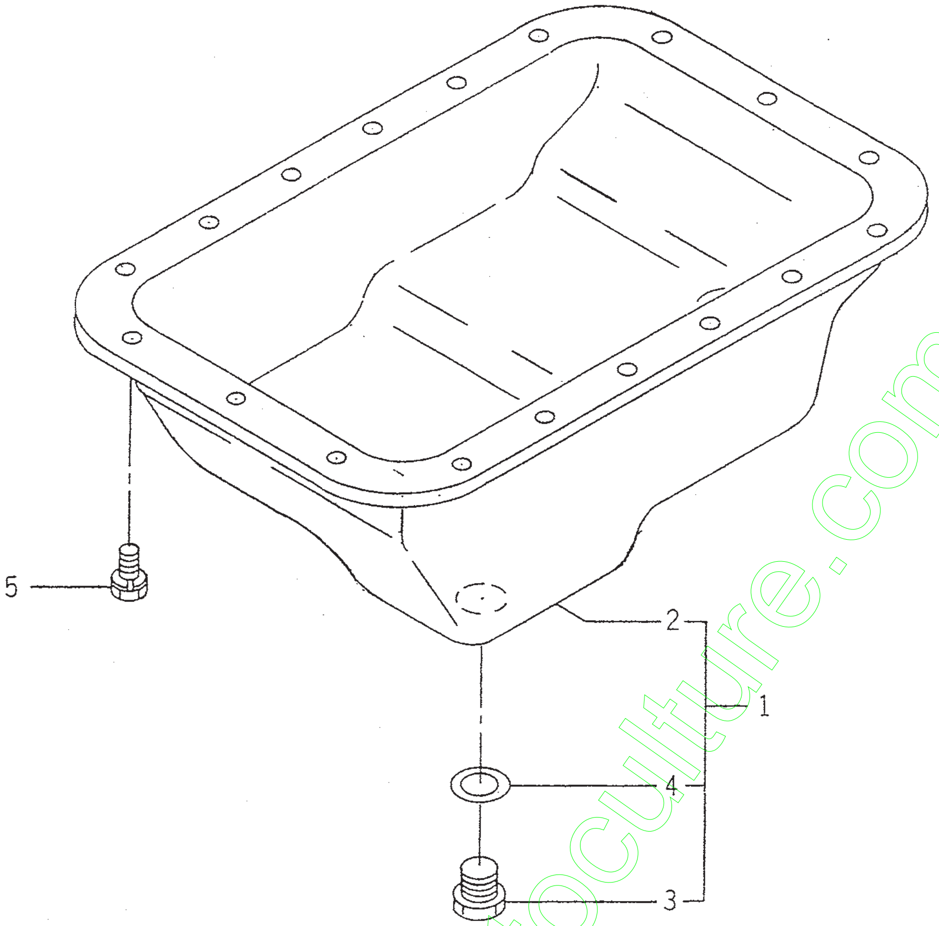
FIG. 6 BEARING/UNDER SIZE (OPTION)



6005-209

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6211-530-008-00	BEARING/CRANK/UNDER	1	T					
2	6211-599-004-00	BEARING/THRUST/CRANK	2	T					
3	6211-540-008-00	BEARING/CRANK/UNDER	1	T					
4	6211-599-004-00	BEARING/THRUST/CRANK	2	T					
5	6212-263-009-00	BEARING/CONROD/UNDER	6	T					
6	6212-264-009-00	BEARING/CONROD/UNDER	6	T					

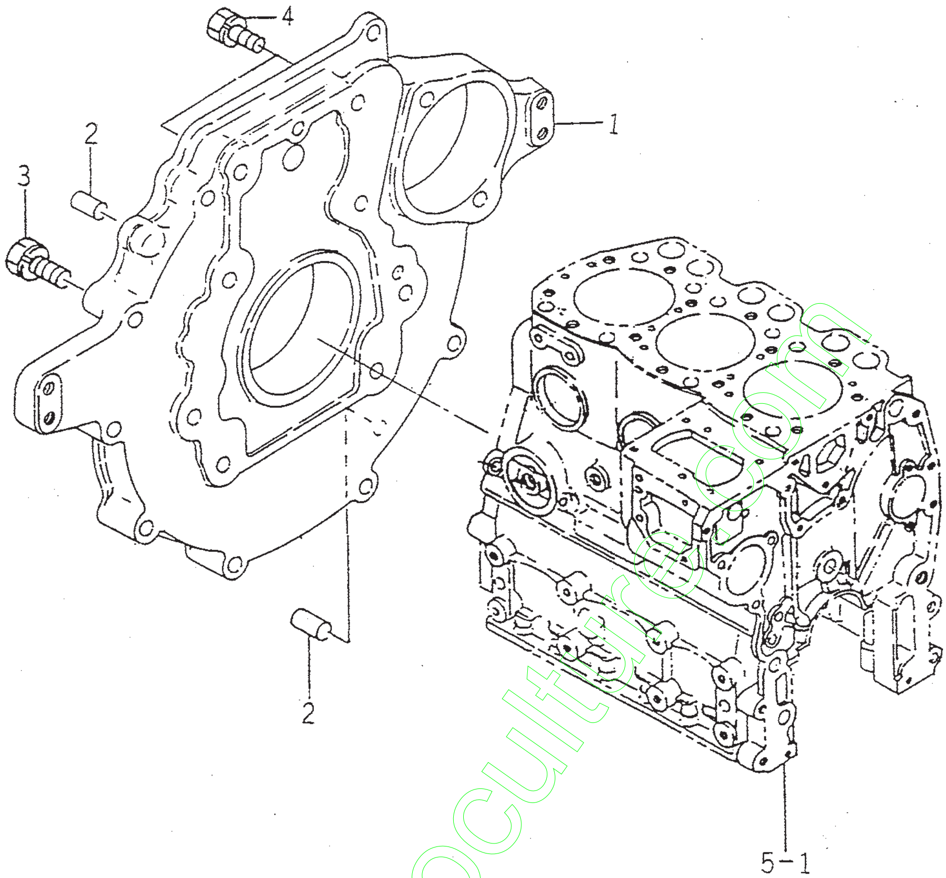
FIG. 7 OIL PAN



6005-210

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6211-360-007-20	OILPAN ASSY	1	*					
2	6211-361-022-20	OILPAN COMP	1	*					
3	6999-202-314-00	PLUG	1	*					
4	6909-571-414-00	GASKET	1	*					
5	6901-910-612-00	BOLT,SEMS/M6X12	18	*					

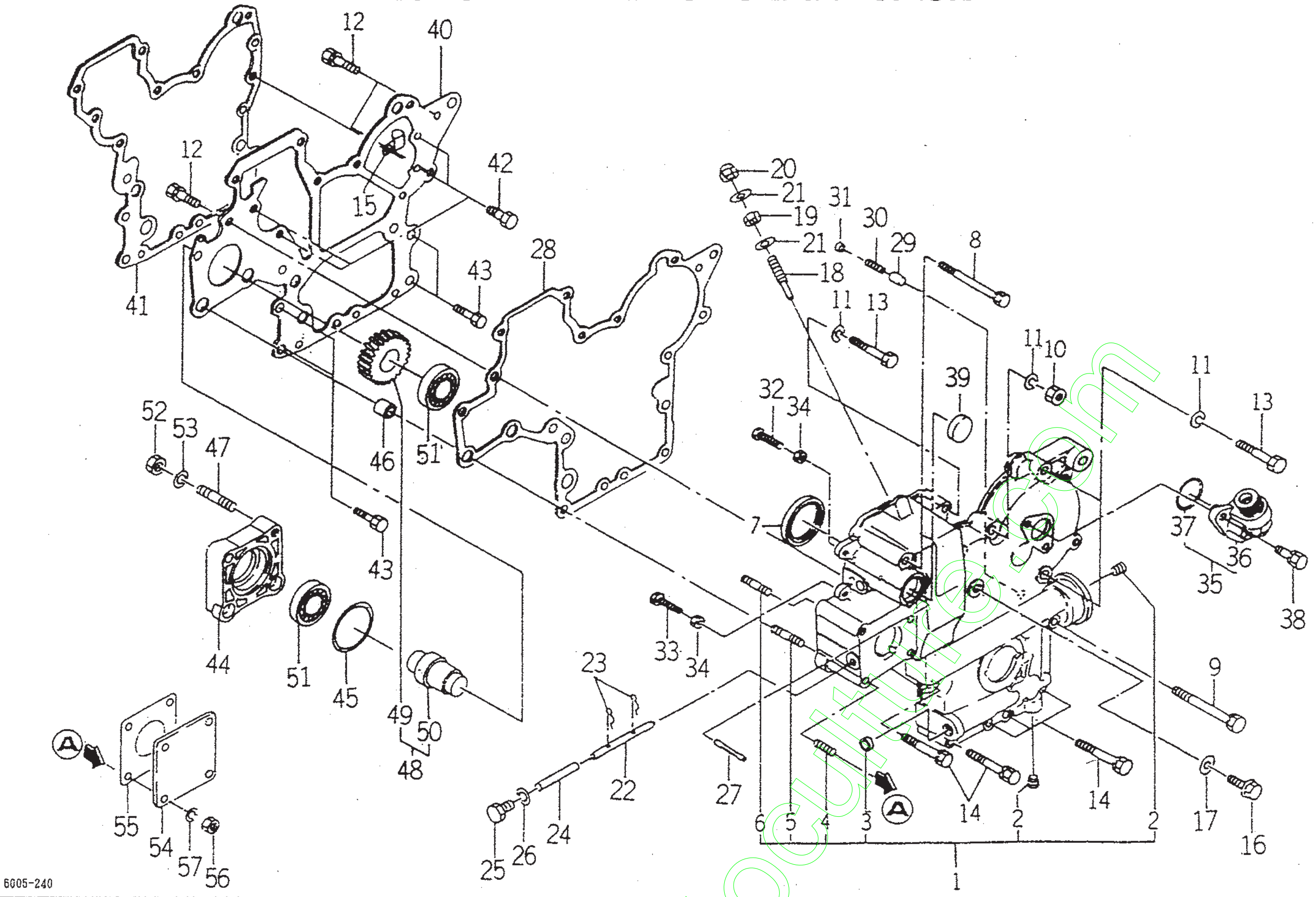
FIG. 8　REAR PLATE



6005-220C

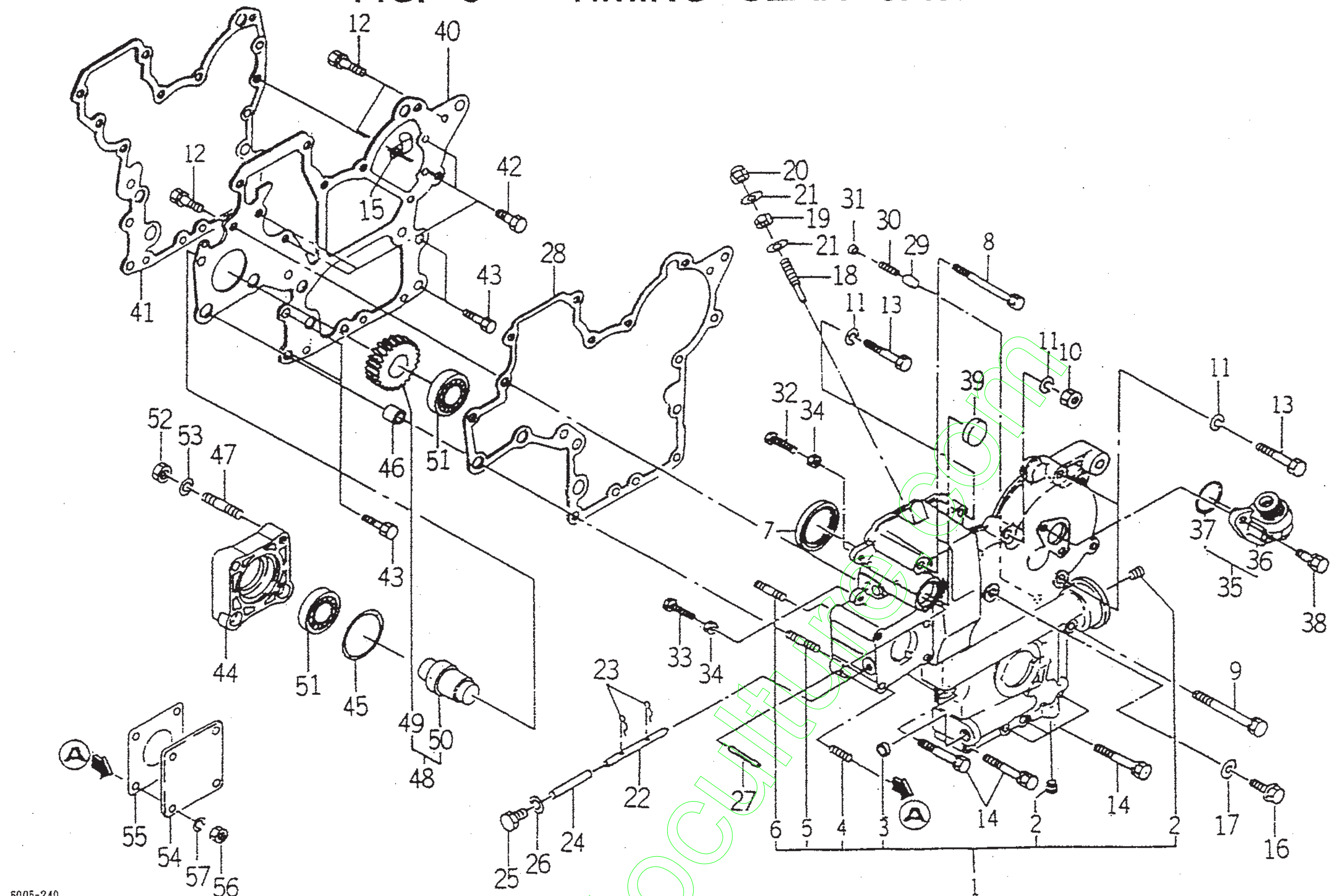
KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6211－341－025－20	HOUSING／FLYWHEEL	1	*					
2	6908－161－022－00	PIN,STRAIGHT	2	*					
3	6209－030－091－00	BOLT／WS	6	*					
4	6901－911－025－00	BOLT	2	*					

FIG. 9 TIMING GEAR CASE



KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		I T C	C O L	G R P	REMARKS
1	6211－310－009－10	GEARCASE ASSY	1	*					
2	6209－605－003－00	PLUG／PT1／4	2	*					
3	6209－610－004－00	CUP／SEALING／20	1	*					
4	6904－110－822－00	STUD	4	*					
5	6904－110－855－00	STUD	2	*					
6	6904－110－850－00	STUD	1	*					
7	6209－625－002－00	SEAL,OIL	1	*					
8	6209－030－005－00	BOLT／M8X85	1	*					
9	6209－030－006－00	BOLT／M8X75	2	*					
10	6909－110－508－00	NUT／M8	1	*					
11	6909－150－508－00	WASHER	4	*					
12	6901－910－820－00	BOLT,SEMS／M8X20	3	*					
13	6901－050－850－00	BOLT／M8X45	3	*					
14	6209－037－007－00	BOLT／WS	5	*					
15	1425－621－004－00	CLAMP,HARNESS	1	*					
16	6209－046－001－00	BOLT／M8X30	1	*					
17	6909－920－843－00	PACKING	1	*					
18	6215－546－003－00	STOPPER／FULLLOAD	1	*					
19	6209－409－001－00	NUT／M8	1	*					
20	V341－120－008－00	NUT,CAP／M 8	1	*					
21	6909－920－843－00	PACKING	2	*					
22	6215－542－004－20	PIN／ARM	1	*					
23	2130－601－018－00	PIN,SNAP／6	2	*					
24	6215－542－005－00	PIN	1	*					
25	6909－202－308－00	PLUG	1	*					

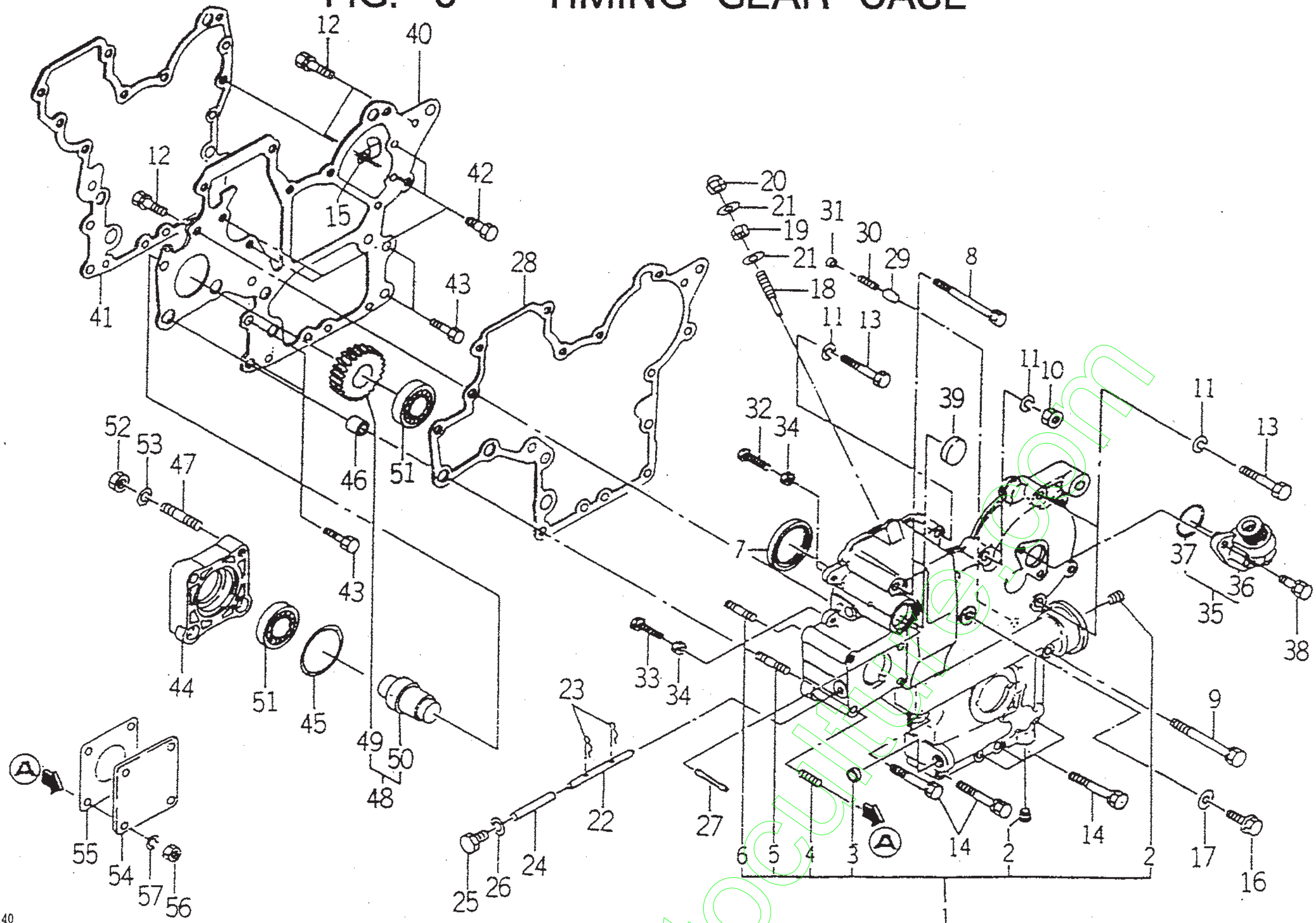
FIG. 9 TIMING GEAR CASE



5005-240

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
26	6909－920－843－00	PACKING	1	*					
27	6209－740－001－00	PIN,GROOVE	1	*					
28	6211－312－005－00	GASKET/GEARCASE	1	*					
29	6213－161－001－00	PISTON/RELIEF VALVE	1	*					
30	6213－164－001－00	SPRING/RELIEF VALVE	1	*					
31	6213－163－002－00	CAP/RELIEF VALVE	1	*					
32	6209－050－001－00	BOLT/M6	1	*					
33	6209－050－002－00	BOLT/M6	1	*					
34	6909－110－406－00	NUT	2	*					
35	6219－310－003－00	DRIVE TACHOMETER	1	*					
36	6219－310－004－00	DRIVE/TACHOMETER	1	*					
37	V723－102－002－40	RING/O	1	*					
38	6901－910－616－00	BOLT,SEMS/M6X16	2	*					
39	3625－540－004－00	CAP,BLANK/30	1	*					
40	6211－311－013－00	PLATE/FRONT	1	*					
41	6211－312－006－00	GASKET/PLATE	1	*					
42	6902－050－816－00	BOLT	4	*					
43	6509－000－227－00	BOLT	4	*					
44	6211－319－003－00	SPACER	1	*					
45	V723－102－005－00	O－RING 1A S50	1	*					
46	6209－749－001－10	PIN,TUBE	2	*					
47	6904－110－822－00	STUD	1	*					
48	6212－530－005－00	SHAFT/HYDRAULIC ASSY	1	*					
49	6212－525－003－00	GEAR	1	*					
50	6212－533－005－00	SHAFT	1	*					

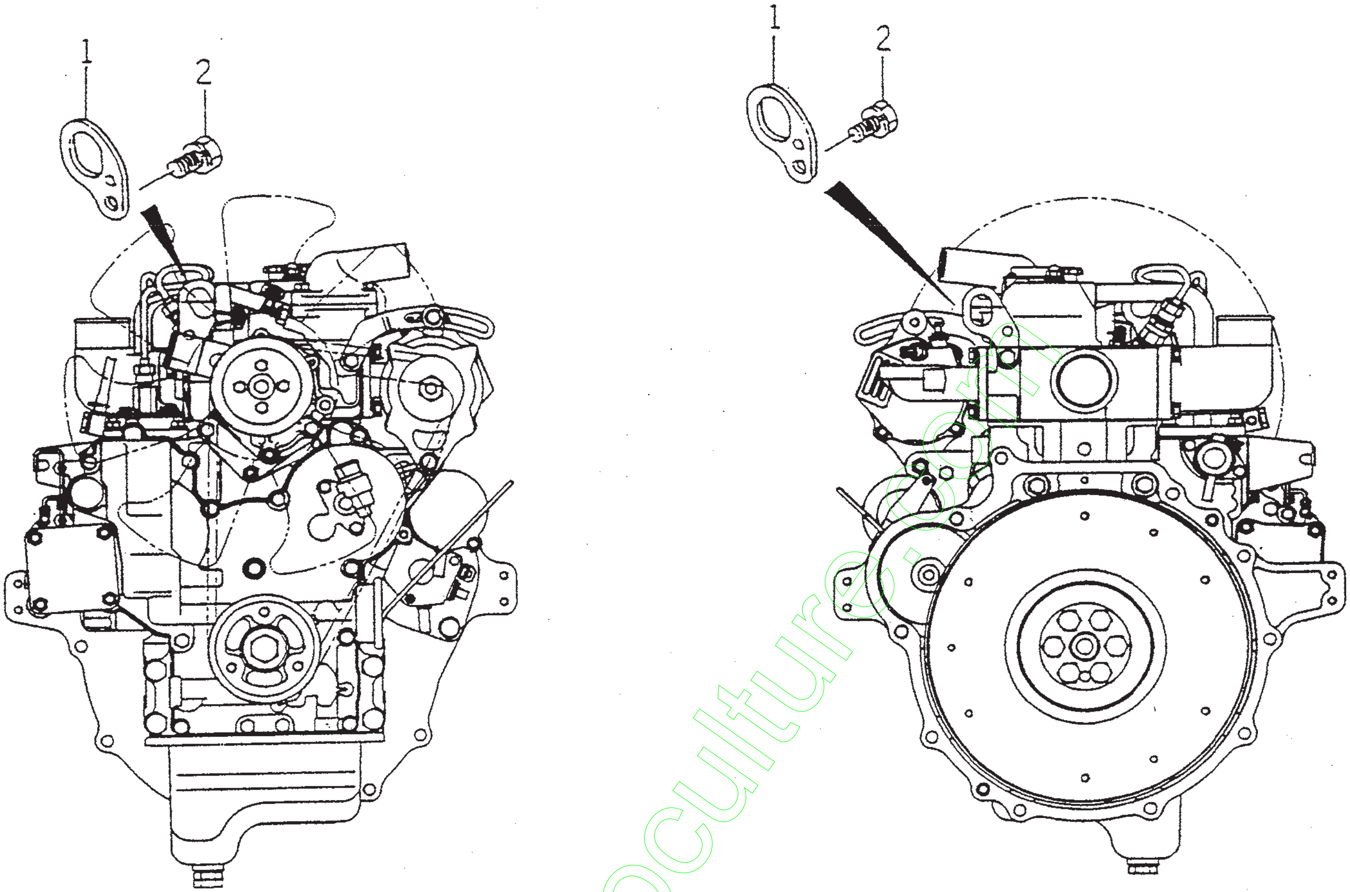
FIG. 9 TIMING GEAR CASE



6005-240

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
51	V600－110－600－50	BEARING,RB/6005	2	*					
52	6909－110－408－00	NUT/M8	4	*					
53	6909－150－508－00	WASHER	4	*					
54	6511－321－083－00	COVER	1	*					
55	6211－322－002－00	GASKET/COVER	1	*					
56	6909－110－408－00	NUT/M8	4	*					
57	6909－150－508－00	WASHER	4	*					

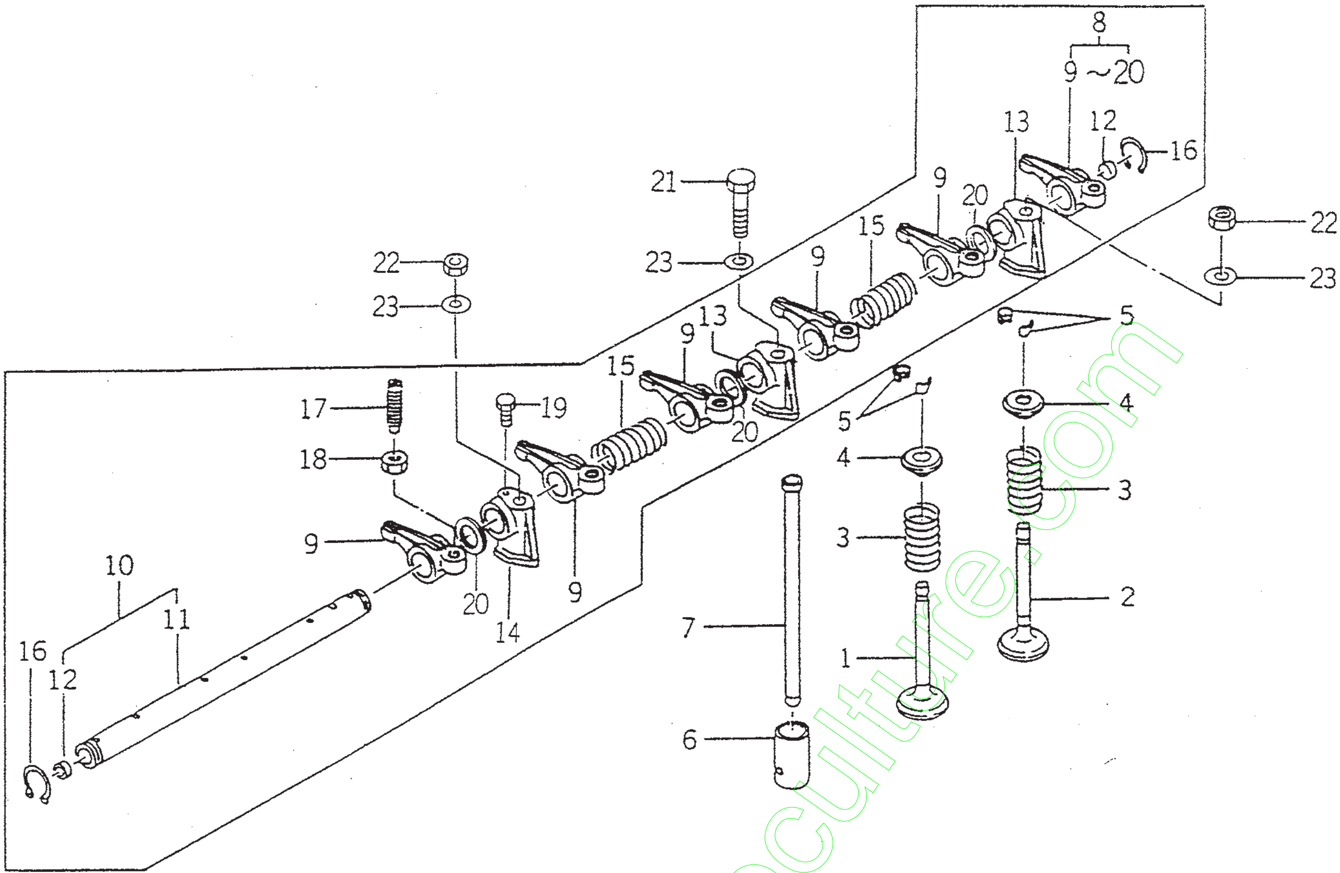
FIG. 10 HANGER



6005-290

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04	TYPE OF MODEL	ITC	COL	GRP	REMARKS
1	6211－777－007－10	HANGER	2	*					
2	6901－911－020－00	BOLT,SEMS/M10X20	2	*					

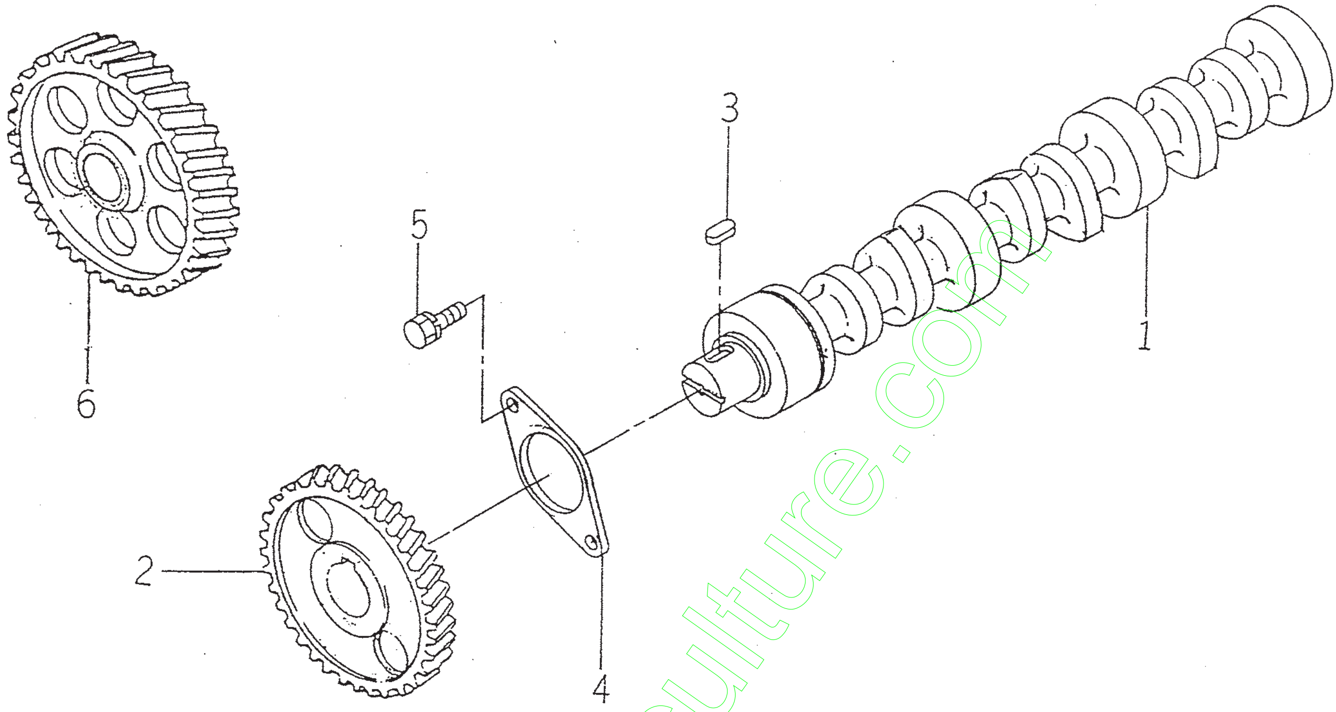
FIG. 11 VALVE



6005-301B

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6212－551－008－00	VALVE／INTAKE	3	*					
2	6212－552－008－00	VALVE／EXHAUST	3	*					
3	6212－561－003－00	SPRING／VALVE	6	*					
4	6212－563－001－00	SEAT,VALVE SPRING	6	*					
5	6212－565－001－00	CUTTER,VALVE	12	*					
6	6212－571－002－10	TAPPET	6	*					
7	6212－575－003－00	PUSHROD	6	*					
8	6212－600－009－10	ROCKERSHAFT ASSY	1	*					
9	6212－611－004－10	ROCKERARM	6	*					
10	6212－620－008－10	SHAFT／ROCKERARM ASSY	1	*					
11	6212－621－008－10	SHAFT／ROCKERARM	1	*					
12	6212－626－002－10	PLUG	2	*					
13	6212－628－006－00	BRACKET／ROCKERSHAFT	2	*					
14	6212－628－007－00	BRACKET／ROCKERSHAFT	1	*					
15	6209－940－004－00	SPRING	2	*					
16	V704－140－016－00	RING,SNAP／16 C	2	*					
17	6212－616－002－00	SCREW ADJUST	6	*					
18	6209－409－003－00	NUT	6	*					
19	6209－000－002－00	BOLT	1	*					
20	6212－619－001－20	SPACER／ROCKERARM	3	*					
21	6901－055－855－00	BOLT／M8X55	1	*					
22	6909－110－508－00	NUT／M8	2	*					
23	6909－164－508－00	WASHER,PL／M8	3	*					

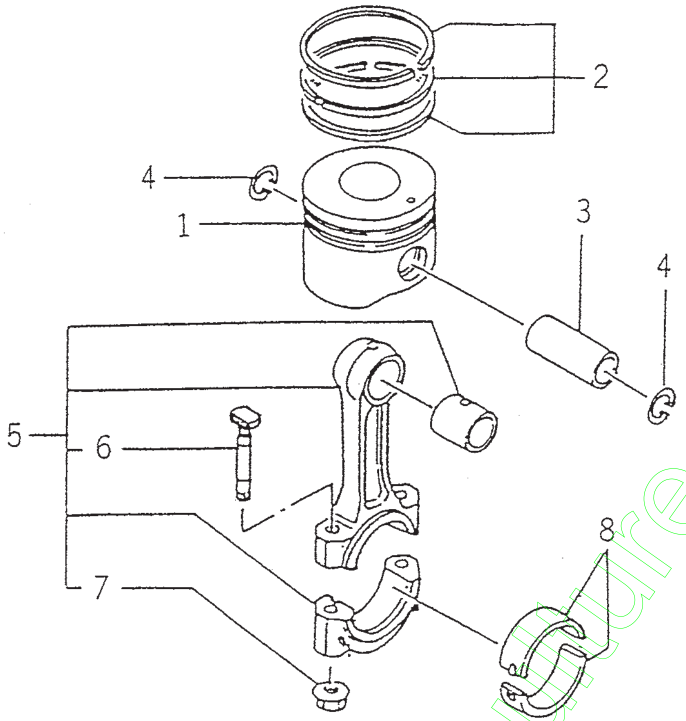
FIG. 12 CAM SHAFT



6005-310

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04	TYPE OF MODEL	ITC	COL	GRP	REMARKS
1	6212-511-005-00	CAMSHAFT	1	*					
2	6212-522-004-00	GEAR/CAMSHAFT	1	*					
3	6908-000-716-00	KEY	1	*					
4	6212-535-007-00	PLATE/THRUST	1	*					
5	6901-910-612-00	BOLT,SEMS/M6X12	2	*					
6	6212-523-006-00	GEAR/IDLE ASSY	1	*					

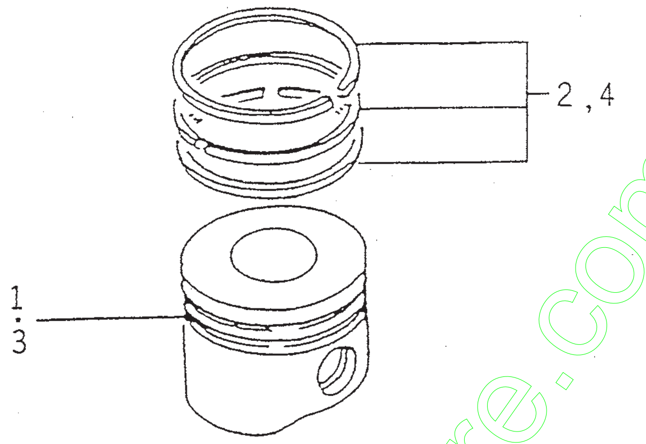
FIG. 13 PISTON



6005-340H

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6212－111－043－10	PISTON／OV	3	*					
2	6212－121－015－00	RING／PISTON SET	3	*					
3	6512－211－018－00	PIN,PISTON	3	*					
4	6909－950－115－00	RING SNAP	6	*					
5	6212－230－005－00	CONNECTINGROD ASSY	3	*					
6	6212－235－002－00	BOLT／CONNECTINGROD	6	*					
7	6209－440－002－00	NUT	6	*					
8	6212－261－009－10	BEARING／CON ROD	6	*					

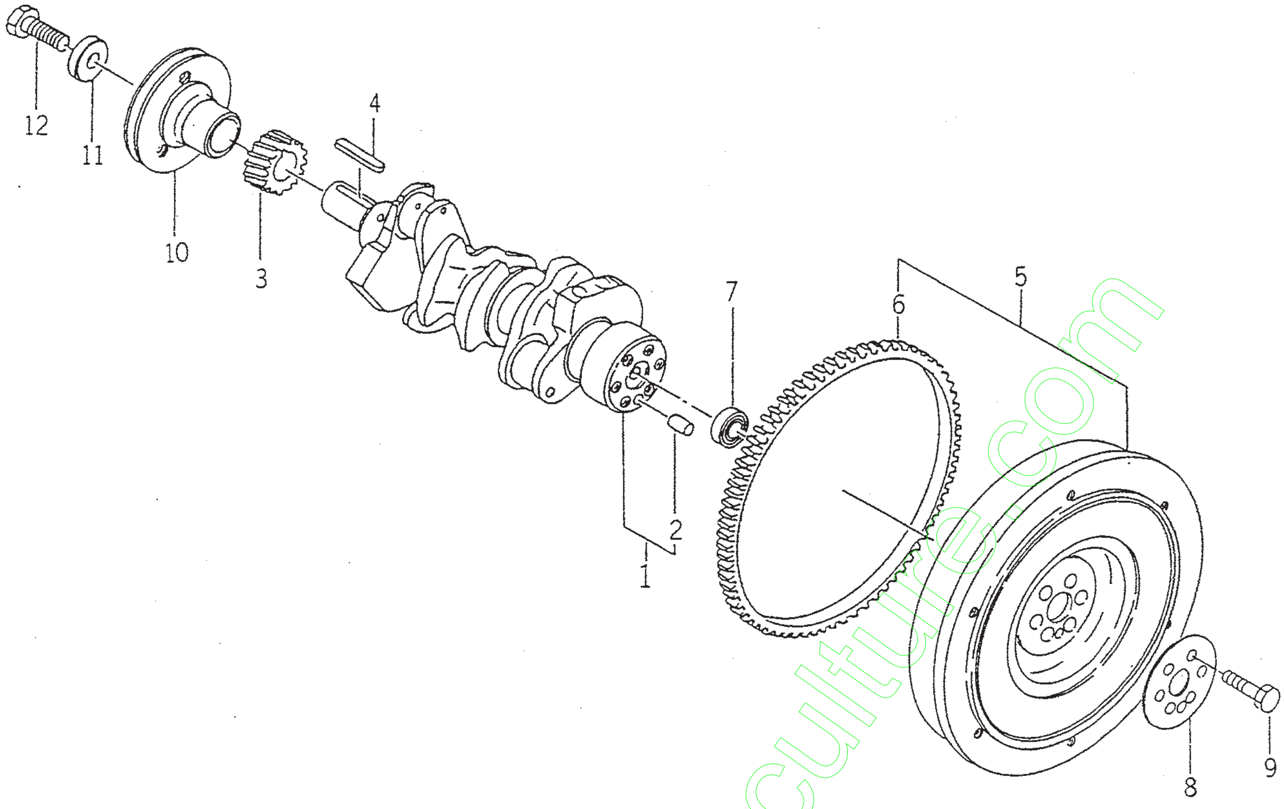
FIG. 14　PISTON／OVER SIZE (OPTION)



6005-349H

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6212－114－043－10	PISTON／OV	3	T					
2	6212－124－015－00	RING／PISTON／OV SET	3	T					
3	6212－116－043－10	PISTON／OV	3	T					
4	6212－126－015－00	RING／PISTON／OV SET	3	T					

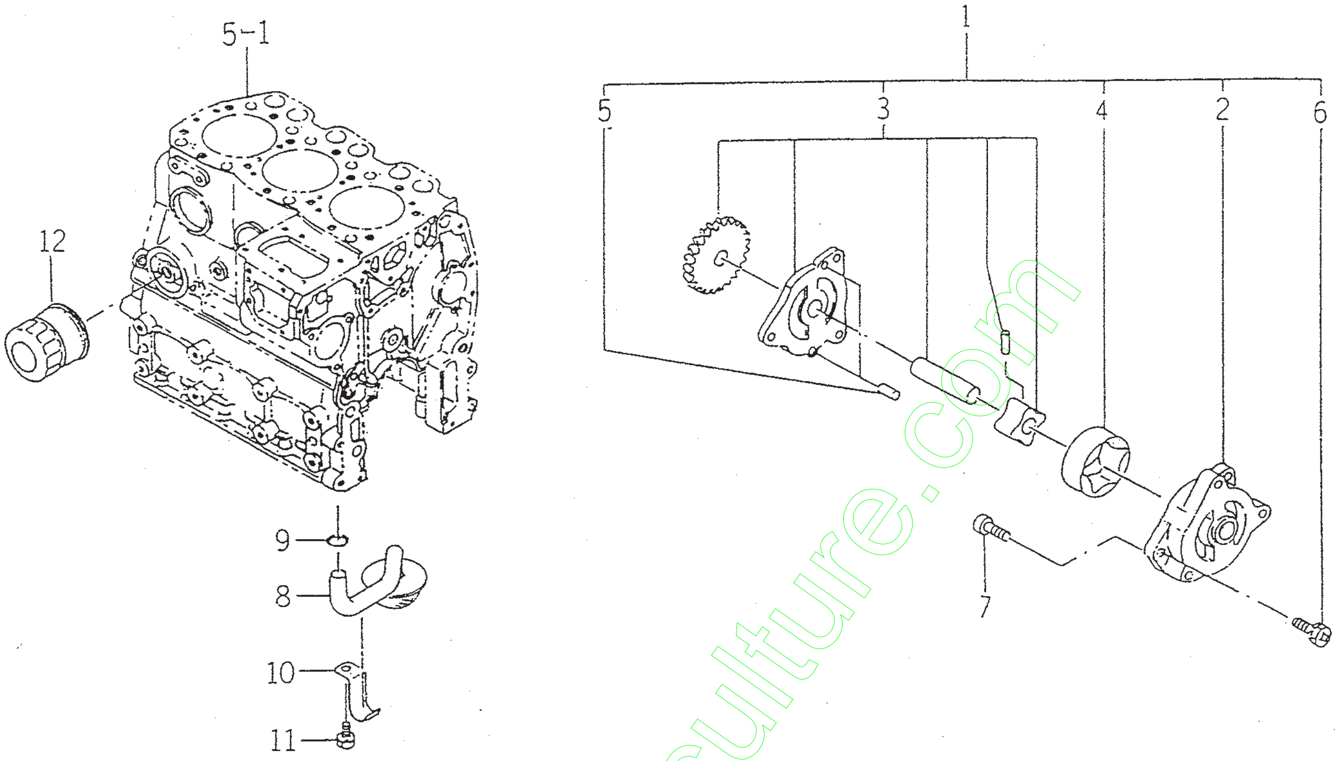
FIG. 15 CRANK SHAFT



6005-350B

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6212-310-011-20	CRANKSHAFT ASSY	1	*					
2	6908-161-018-00	PIN	1	*					
3	6212-521-002-00	GEAR,CRANK SHAFT	1	*					
4	6908-000-750-00	KEY	1	*					
5	6212-330-025-10	FLYWHEEL ASSY	1	*					
6	6912-333-036-10	GEAR,RING	1	*					
7	V600-150-600-20	BEARING,RB／6002SS	1	*					
8	6212-336-001-00	WASHER	1	*					
9	6509-000-018-10	BOLT	6	*					
10	6212-371-017-00	PULLEY	1	*					
11	6212-379-001-00	WASHER	1	*					
12	6901-066-645-00	BOLT	1	*					

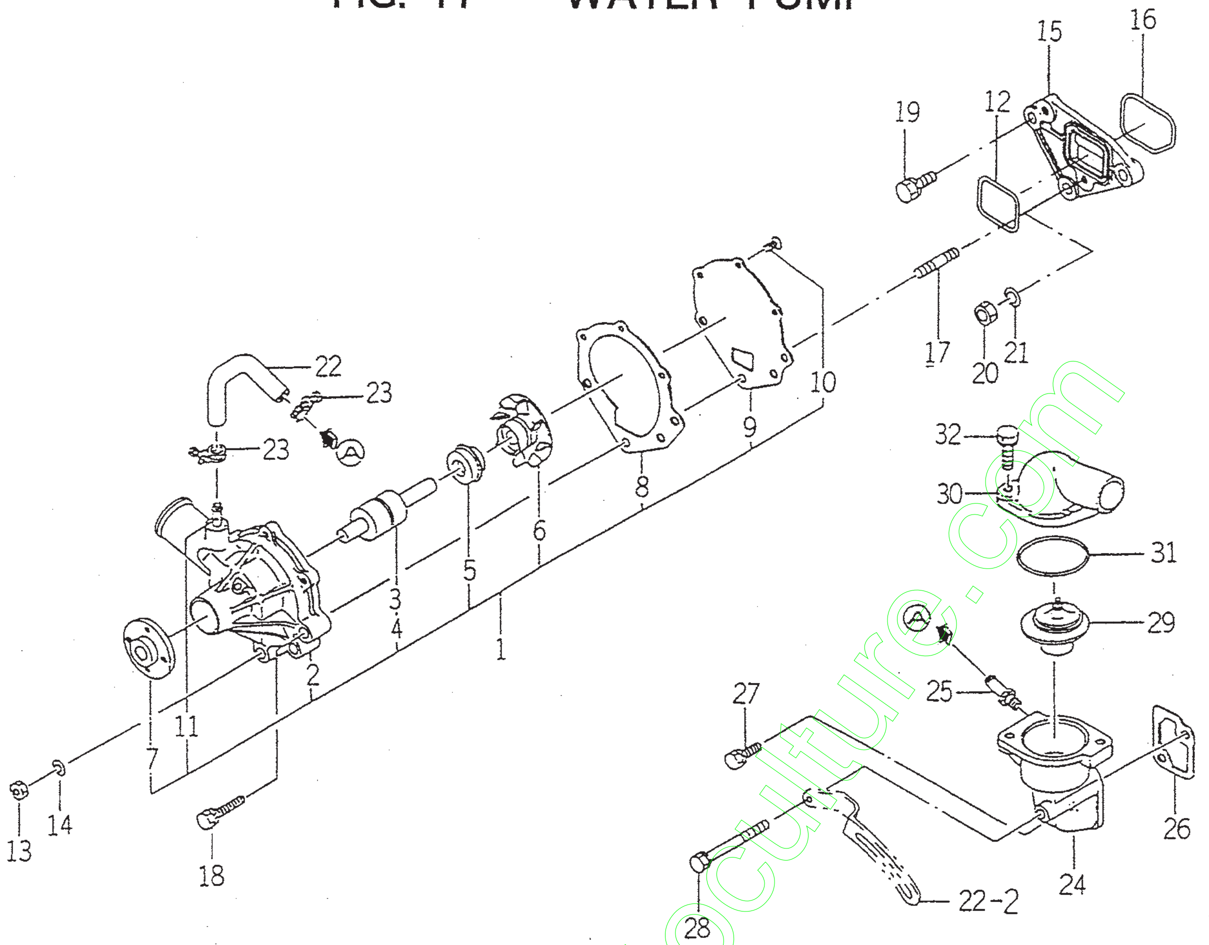
FIG. 16 OIL PUMP



6005-401

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6213－100－004－20	OILPUMP ASSY	1	*					
2	6213－111－002－10	BODY/OILPUMP	1	*					
3	6213－120－002－10	GEAR/OILPUMP ASSY	1	*					
4	6213－125－002－00	ROTOR/OUTER	1	*					
5	6213－129－003－00	PIN/STRAIGHT	2	*					
6	6213－119－001－00	BOLT/WS	3	*					
7	V220－540－602－00	SCREW/SOCKET	3	*					
8	6213－140－012－00	STRAINER COMP	1	*					
9	V720－113－502－20	RING/O	1	*					
10	6213－149－003－10	CLAMP/STRAINER	1	*					
11	6901－910－816－00	BOLT,SEMS/M8X16	1	*					
12	6213－240－002－00	CARTRIDGE,OIL FILTER	1	*					

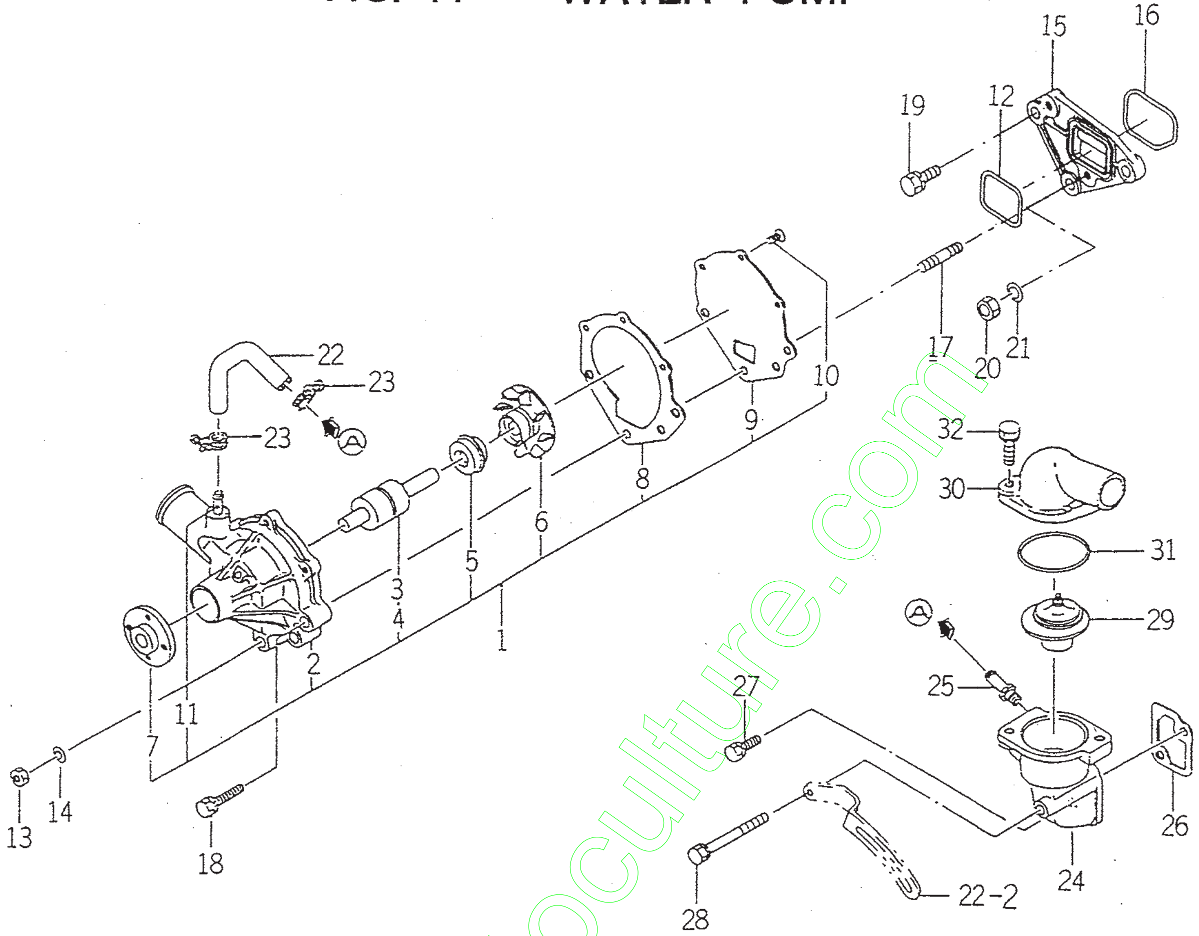
FIG. 17 WATER PUMP



6005-420

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		I T C	C O L	G R P	REMARKS
1	6213－610－005－20	WATERPUMP ASSY	1	*					
2	6213－611－003－20	BODY/WATERPUMP	1	*					
3	6213－631－002－00	BEARING/WATER PUMP	1	*					
4	6213－631－005－00	BEARING/WATERPUMP	1	*					
5	6213－622－002－00	SEAL SET/WATER PUMP	1	*					
6	6213－621－003－00	ROTOR/WATERPUMP	1	*					
7	6213－642－002－00	SEAL/WATER PUMPPULLE	1	*					
8	6213－613－002－10	GASKET	1	*					
9	6213－612－004－00	PLATE/WATER PUMP	1	*					
10	6213－619－003－00	SCREW/WATER PUMP	3	*					
11	6213－619－002－00	PIPE/WATER PUMP	1	*					
12	V721－103－104－00	O－RING/G40	1	*					
13	6909－110－508－00	NUT/M8	2	*					
14	6909－150－508－00	WASHER	2	*					
15	6213－619－006－00	SPACER/WATERPUMP	1	*					
16	V721－103－105－00	O－RING/G50	1	*					
17	6904－110－840－00	STUD/M8X40	2	*					
18	6901－910－845－00	BOLT,SEMS/M8X45	1	*					
19	6901－910－825－00	BOLT (WS)	1	*					
20	6909－110－508－00	NUT/M8	1	*					
21	6909－150－508－00	WASHER	1	*					
22	6213－729－001－00	HOSE,RUBBER	1	*					
23	1417－102－005－00	BAND, HOSE	2	*					
24	6213－716－001－30	HOUSING/THERMOSTAT	1	*					
25	6213－721－003－00	PIPE,PUMP HOUSING	1	*					

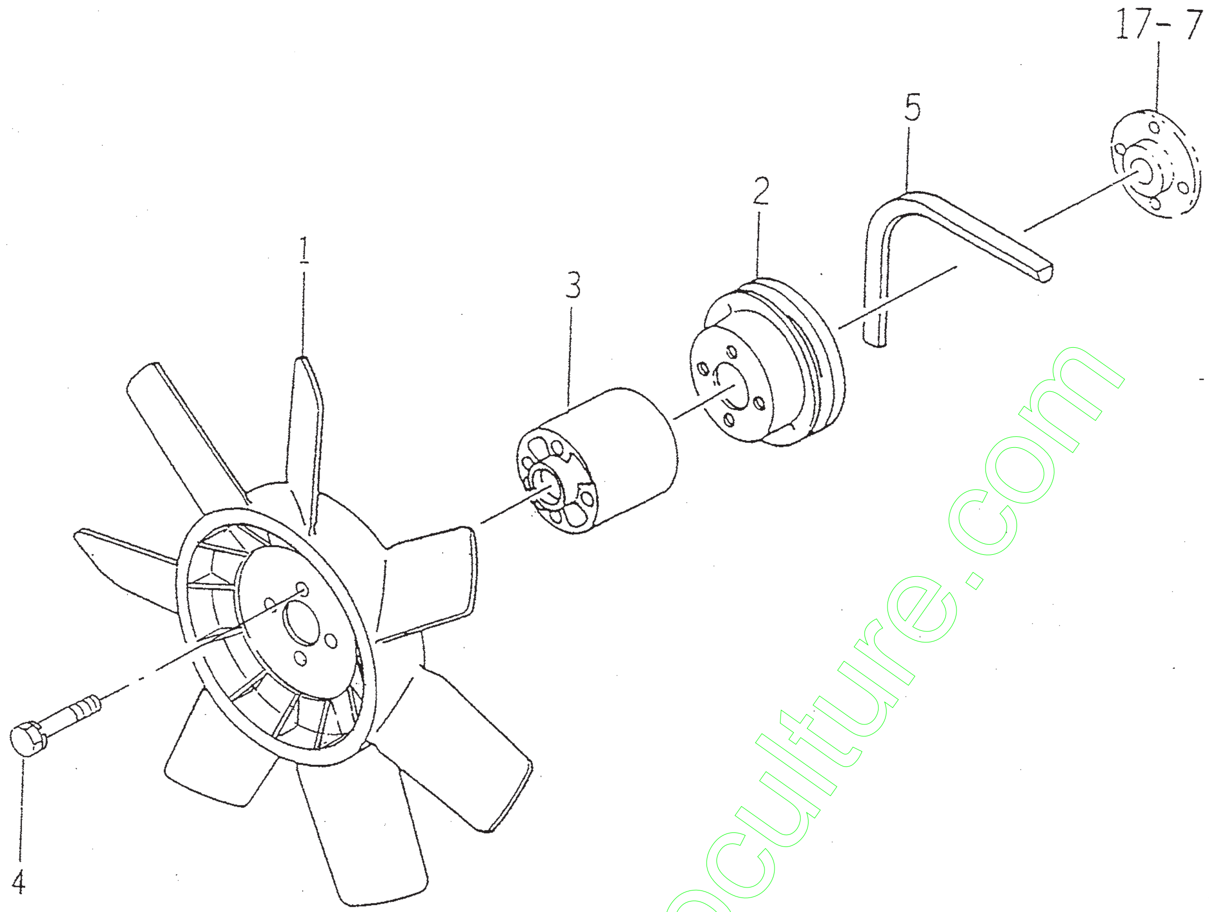
FIG. 17 WATER PUMP



6005-420

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
26	6213-743-002-10	GASKET/HOUSING	1	*					
27	6901-910-820-00	BOLT,SEMS/M8X20	1	*					
28	6209-030-006-00	BOLT/M8X75	1	*					
29	6513-770-022-10	THERMOSTAT	1	*					
30	6213-711-004-00	PIPE/WATEROUTLET	1	*					
31	V723-102-005-50	O-RING	1	*					
32	6901-910-828-00	BOLT,SEMS	2	*					

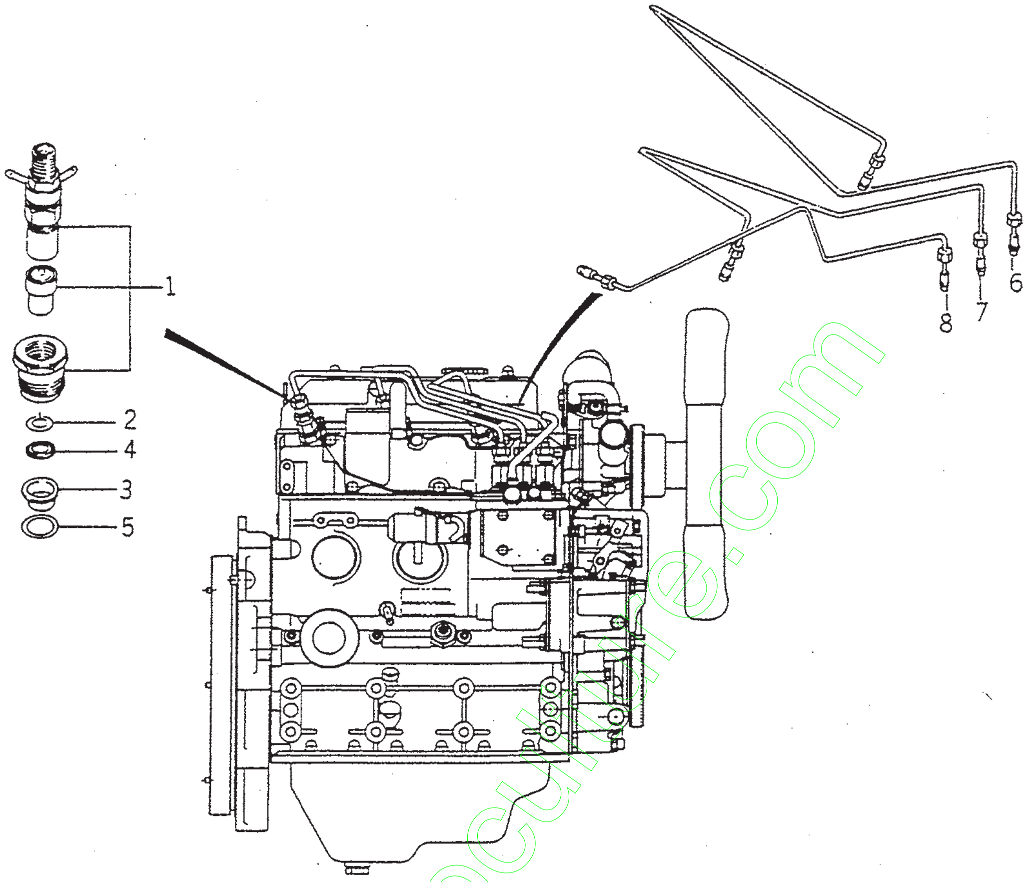
FIG. 18 COOLING FAN



6005-480

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		I T C	C O L	G R P	REMARKS
1	6213 - 660 - 016 - 00	FAN/COOLING	1	*					
2	6213 - 641 - 012 - 00	PULLEY/WATERPUMP	1	*					
3	6213 - 669 - 008 - 00	SPACER/FAN/48	1	*					
4	6209 - 030 - 044 - 00	BOLT/WS	4	*					
5	6513 - 671 - 138 - 00	BELT,COOLING FAN	1	*					

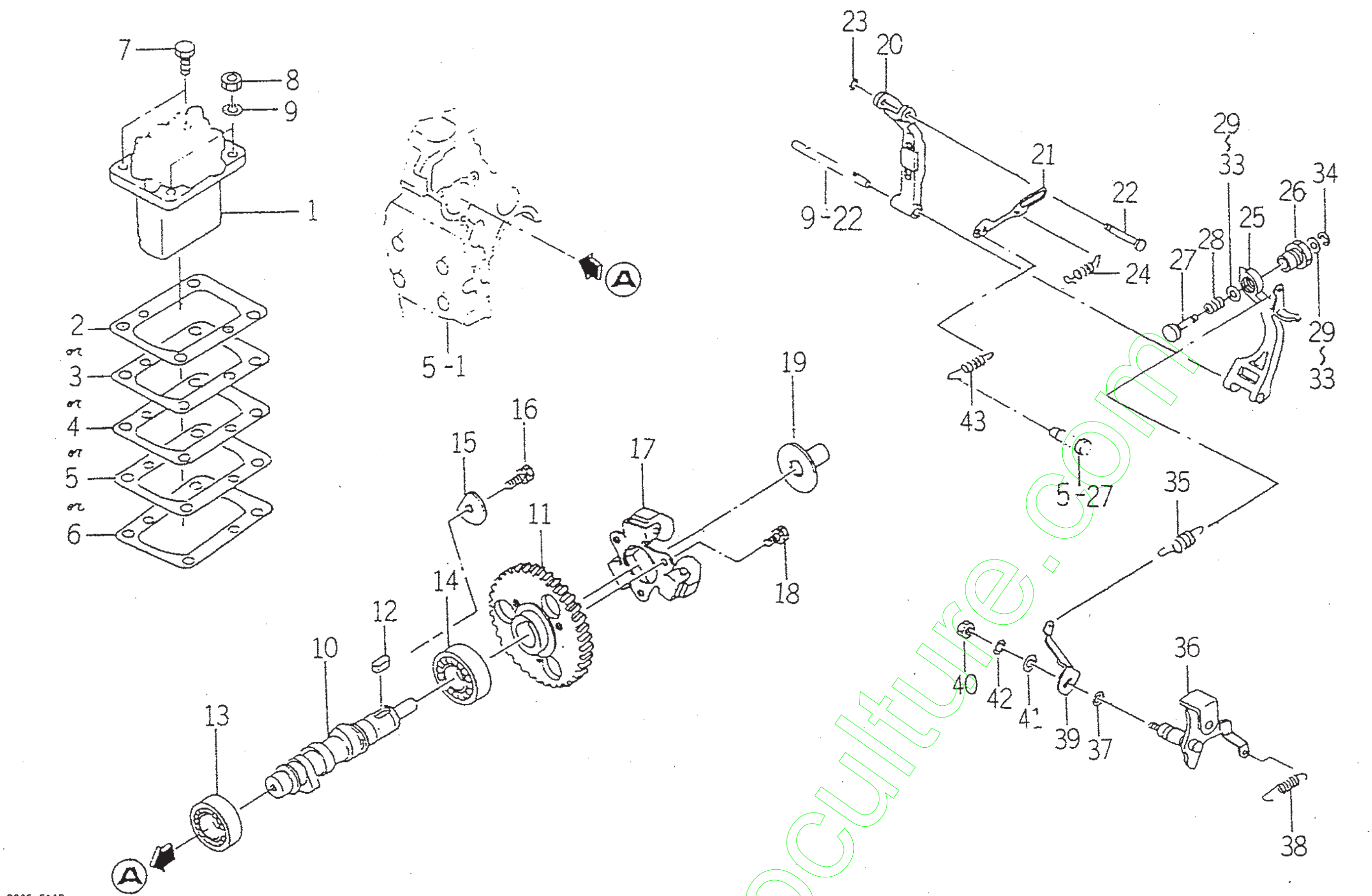
FIG. 19 INJECTION NOZZLE



6005-501A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04	TYPE OF MODEL	ITC	COL	GRP	REMARKS
1	6215－300－005－00	NOZZLE,INJ.ASSY	3	*					FIG 024
2	6215－315－002－00	GASKET,NOZZLE	3	*					
3	6215－315－006－00	HEATSHILD／NOZZLE	3	*					
4	6215－315－005－00	WASHER／CORRUGATE	3	*					
5	6215－315－007－00	GASKET	3	*					
6	6215－411－052－00	PIPE／INJECTION ASSY	1	*					
7	6215－411－053－10	PIPE／INJECTION ASSY	1	*					
8	6215－411－054－00	PIPE／INJECTION ASSY	1	*					

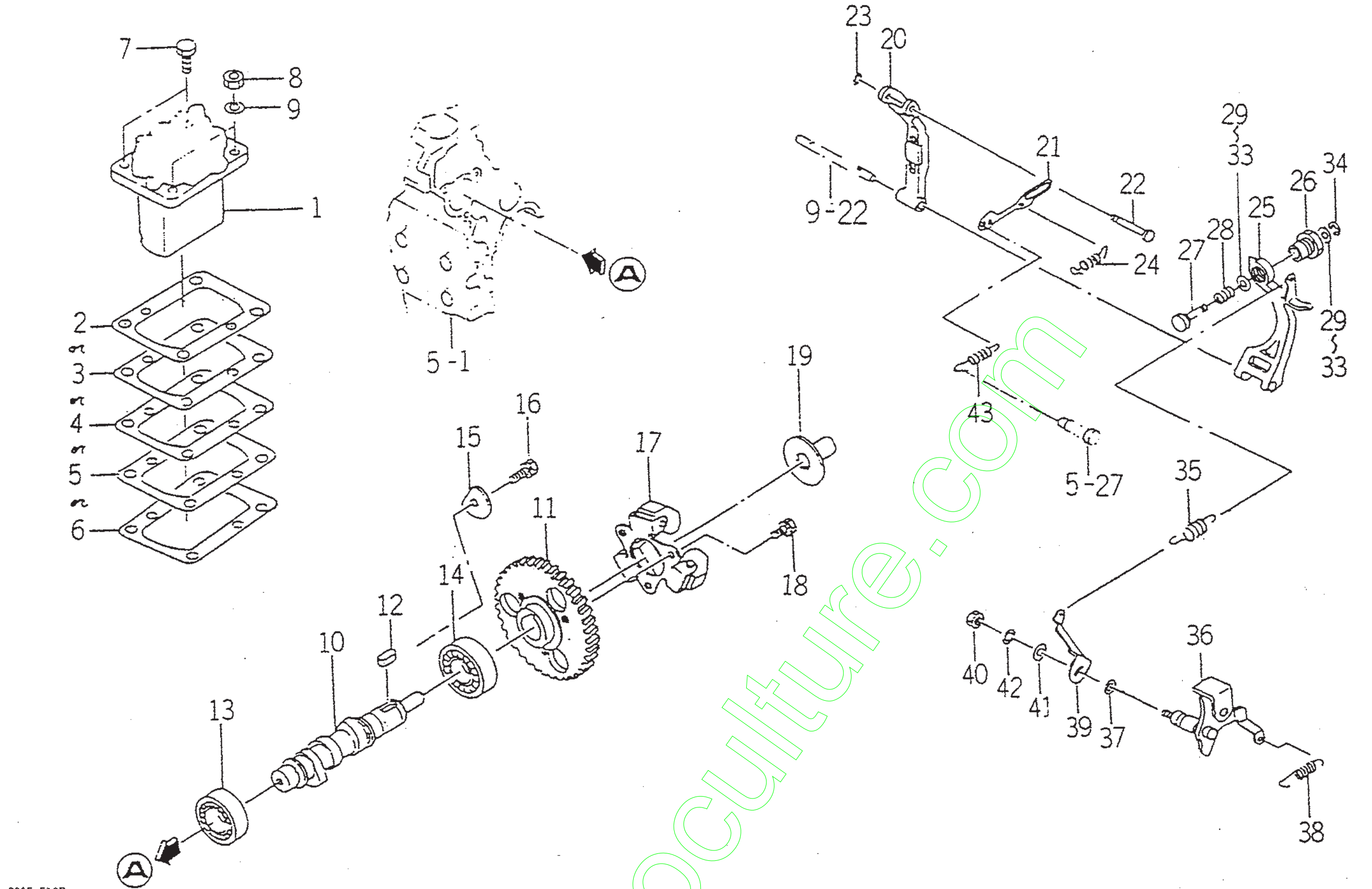
FIG. 20 INJECTION PUMP



6005-510F

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6215-600-078-00	INJECTIONPUMP ASSY	1	*					FIG 025
2	6219-752-006-00	SHIM/PUMP,INJ	1	*					
3	6219-752-007-00	SHIM/PUMP,INJ	1	*					
4	6219-752-008-00	SHIM/PUMP,INJ	1	*					
5	6219-752-009-00	SHIM/PUMP,INJ	1	*					
6	6219-752-010-00	SHIM/PUMP,INJ	1	*					
7	6902-050-820-00	BOLT	2	*					
8	6909-110-508-00	NUT/M8	2	*					
9	6909-150-508-00	WASHER	2	*					
10	6215-621-010-00	CAMSHAFT/INJ PUMP	1	*					
11	6212-524-002-00	GEAR,INJ PUMP	1	*					
12	6908-000-716-00	KEY	1	*					
13	V600-110-620-30	BEARING,RB/6203	1	*					
14	V600-110-600-40	BEARING,RB/6004	1	*					
15	6212-535-002-00	PLATE,THRUST INJPUMP	1	*					
16	6901-910-612-00	BOLT,SEMS/M6X12	1	*					
17	6215-520-001-00	FLYWEIGHT	1	*					
18	6209-030-043-00	BOLT/M6X10	1	*					
19	6215-526-001-10	PIECE,THRUST	3	*					
20	6215-541-001-00	ARM,FLOATING	1	*					
21	6215-543-002-10	RINK/CONTROL	1	*					
22	6215-542-006-00	PIN,CONTROL	1	*					
23	V710-140-004-00	RING,SNAP/ 4 E	1	*					
24	6215-549-031-10	SPRING/SETTING	1	*					
25	6215-541-016-10	ARM/TENSION	1	*					

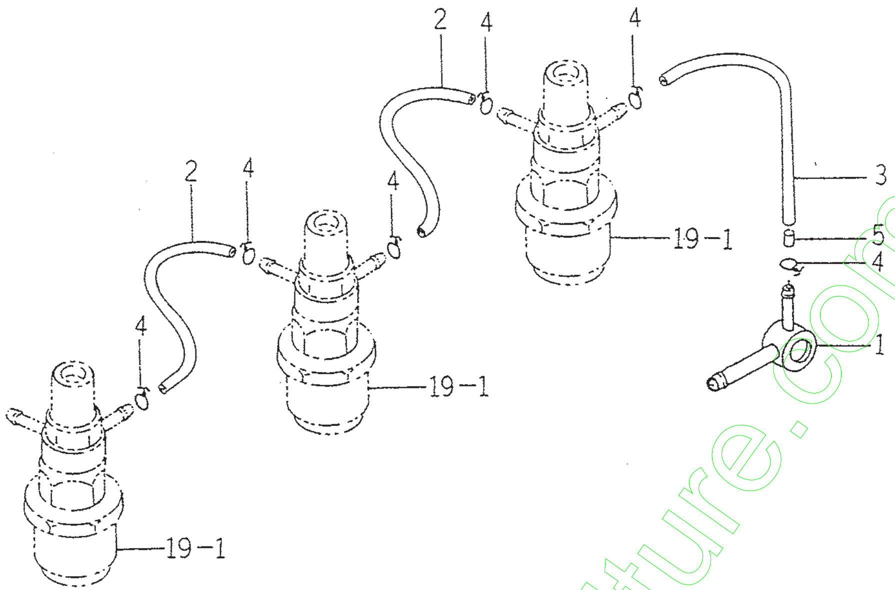
FIG. 20 INJECTION PUMP



6005-510F

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04	TYPE OF MODEL	ITC	COL	GRP	REMARKS
26	6215－549－028－00	CASE／ADAPTER	1	*					
27	6215－549－027－10	PIN／ADAPTER	1	*					
28	6215－549－034－00	SPRING／ADAPTER	1	*					
29	6215－549－006－00	SHIM,ADAPTER	2	*					
30	6215－549－009－00	SHIM,ADAPTER	2	*					
31	6215－549－010－00	SHIM,ADAPTER	2	*					
32	6215－549－023－00	SHIM／ADAPTER	1	*					
33	6215－549－024－00	SHIM／ADAPTER	1	*					
34	V710－140－004－00	RING,SNAP／ 4 E	1	*					
35	6215－531－006－10	SPRING／GOVERNOR	1	*					
36	6215－541－022－10	LEVER／CONTROL COMP	1	*					
37	V720－101－900－80	O－RING／P 8	1	*					
38	6209－580－002－10	SPRING,RETURN	1	*					
39	6215－549－007－00	ARM,CONTROL	1	*					
40	6909－110－406－00	NUT	1	*					
41	V411－260－006－00	WASHER ／ M6	1	*					
42	6909－150－506－00	WASHER,SP／M6	1	*					
43	6215－549－012－00	SPRING,STARTING	1	*					

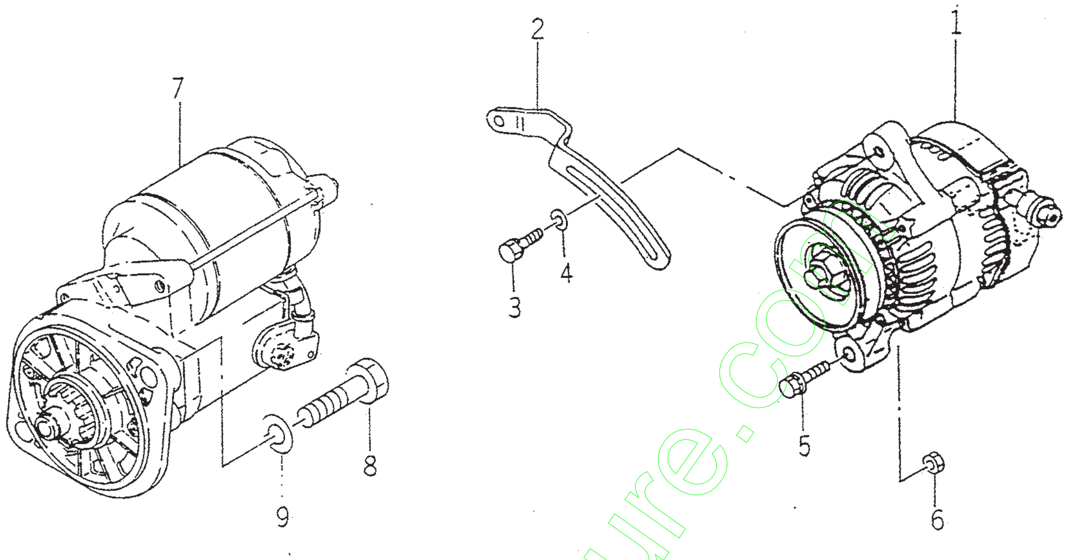
FIG. 21 FUEL PIPE



6005-550B

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6215-412-004-00	CONNECTOR/FUEL	1	*					
2	6509-360-912-10	HOSE,RUBBER	2	*					
3	6209-360-011-00	HOSE/RUBBER	1	*					
4	6509-704-059-00	CLIP	6	*					
5	3640-586-004-00	RESISTANCE/1.0	1	*					

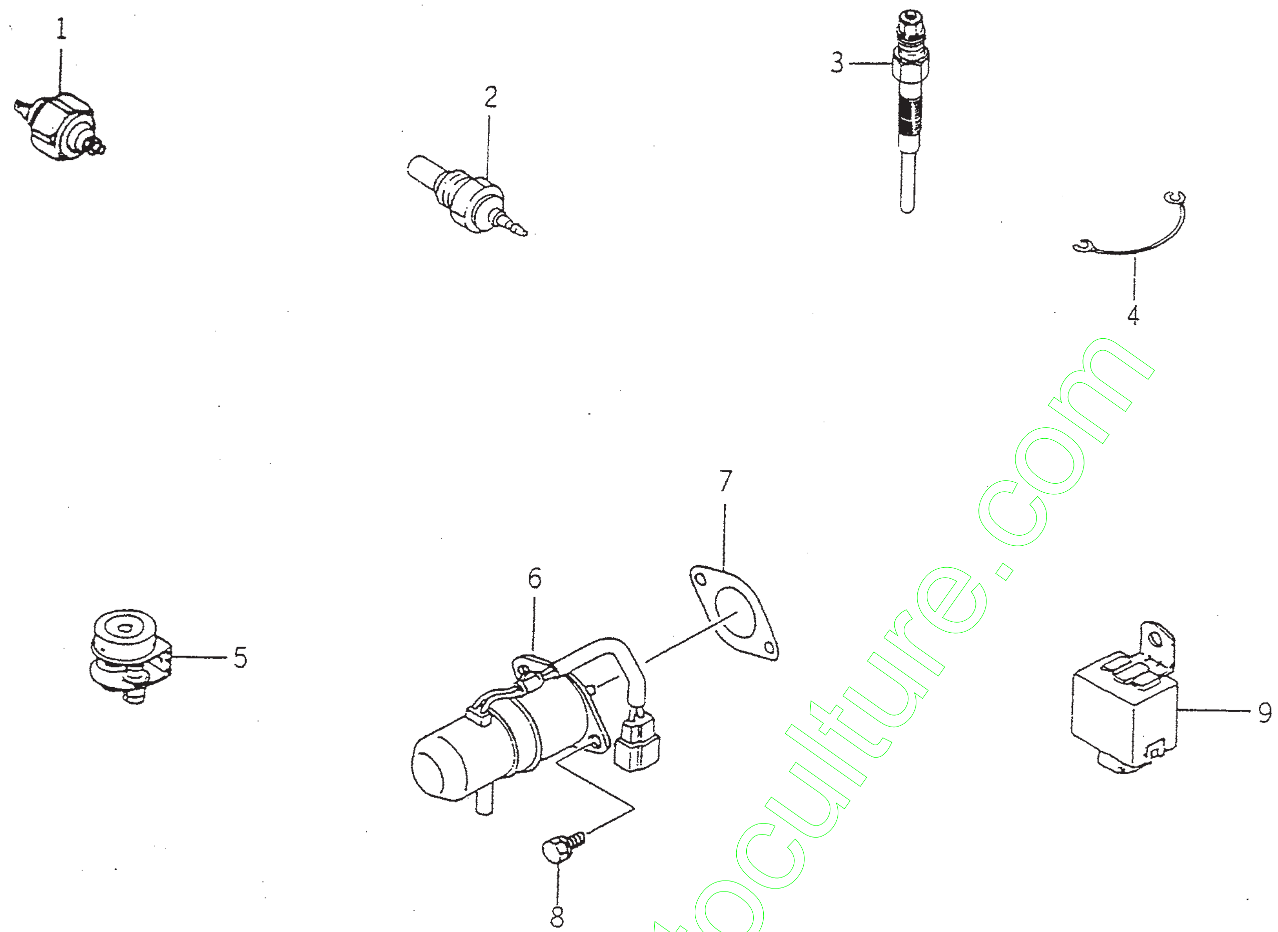
FIG. 22 ELECTRIC (1)



6005-801C

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6281－200－008－10	GENERATOR ASSY	1	*					FIG 027
2	6213－674－006－10	PLATE／ADJUST	1	*					
3	6901－910－820－00	BOLT,SEMS／M8X20	1	*					
4	1373－121－001－00	WASHER／9X22X2	1	*					
5	6209－031－083－00	BOLT／WSP	1	*					
6	6909－110－410－00	NUT／M10	1	*					
7	6281－100－002－10	STARTER ASSY	1	*					FIG 026
8	V201－361－207－00	BOLT／M12X70	2	*					
9	V401－160－012－00	WASHER,SP／M12	2	*					

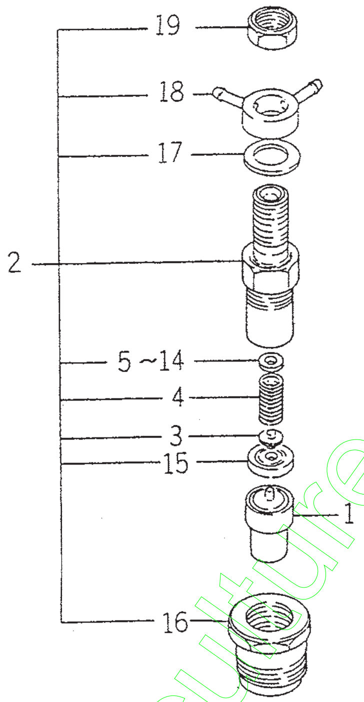
FIG. 23 ELECTRIC (2)



6005-820E

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6182－410－008－10	SWITCH,OIL PRESSURE	1	*					
2	6582－450－018－00	METER,THERMO	1	*					
3	6281－410－002－20	PLUG,GLOW	3	*					
4	6219－732－005－00	CONNECTOR／GLOWPLUG	2	*					
5	6281－420－001－00	RESISTANCE	1	*					
6	6281－910－003－00	SOLENOID	1	*					
7	6209－630－002－10	GASKET	1	*					
8	6901－910－612－00	BOLT,SEMS／M6X12	2	*					
9	6281－920－001－00	RELAY,SOLENOID	1	*					

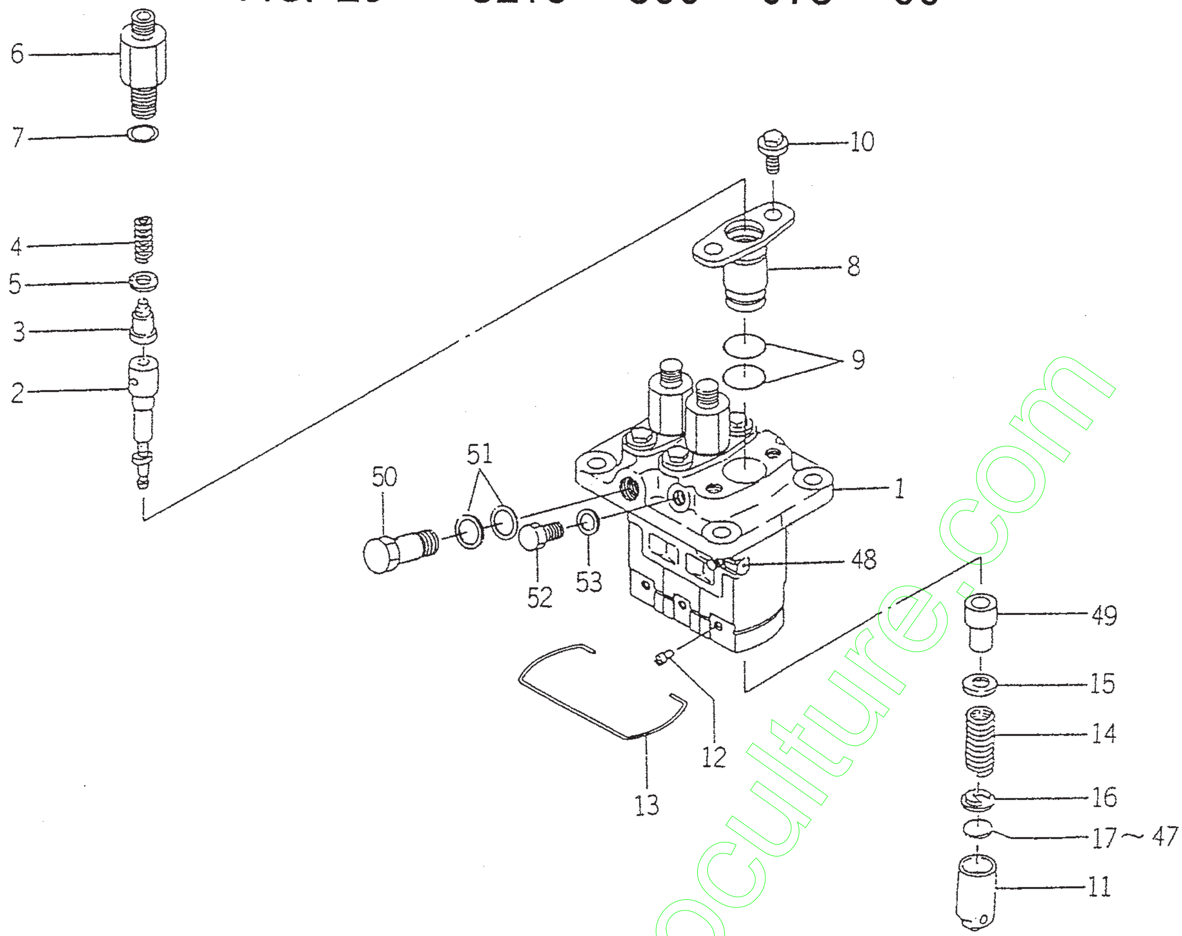
FIG. 24　6215 – 300 – 005 – 00



6215-300G

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6215 – 311 – 005 – 00	NOZZLE	3	*					
2	6215 – 330 – 007 – 00	HOLDER,NOZZLE ASSY	3	*					
3	6215 – 342 – 002 – 00	SEAT,SPRING	3	*					
4	6215 – 343 – 002 – 00	SPRING,NOZZLE	3	*					
5	6215 – 345 – 044 – 00	SHIM／T = 0.1	3	*					
6	6215 – 345 – 045 – 00	SHIM／T = 0.2	3	*					
7	6215 – 345 – 046 – 00	SHIM／T = 0.3	3	*					
8	6215 – 345 – 047 – 00	SHIM／T = 0.4	3	*					
9	6215 – 345 – 048 – 00	SHIM／T = 0.5	3	*					
10	6215 – 345 – 049 – 00	SHIM／T = 0.52	3	*					
11	6215 – 345 – 050 – 00	SHIM／T = 0.54	3	*					
12	6215 – 345 – 051 – 00	SHIM／T = 0.56	3	*					
13	6215 – 345 – 052 – 00	SHIM／T = 0.58	3	*					
14	6215 – 345 – 053 – 00	SHIM／T = 0.8	3	*					
15	6215 – 339 – 002 – 00	SPACER	3	*					
16	6215 – 332 – 002 – 00	NUT,RETAINING	3	*					
17	6215 – 359 – 003 – 00	GASKET	3	*					
18	6215 – 355 – 003 – 00	EYE	3	*					
19	6215 – 359 – 004 – 00	NUT	3	*					

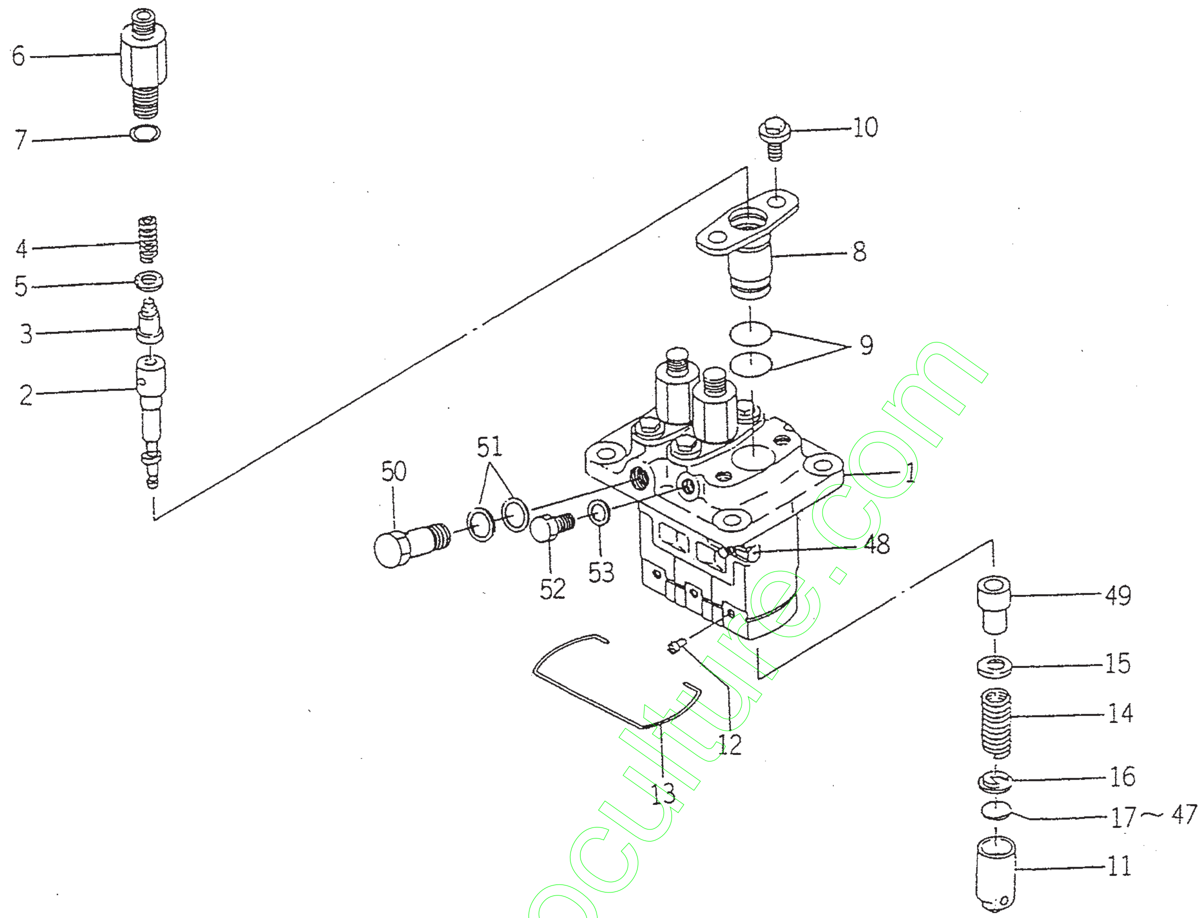
FIG. 25 6215－600－078－00



6215-6000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		I T C	C O L	G R P	REMARKS
1	6215－611－008－00	HOUSING／PUMP	1	*					
2	6215－631－008－00	PLUNGER ASSY	3	*					
3	6215－641－002－00	VALVE,DELIVERY	3	*					
4	6215－643－005－00	SPRING／DELIVERYVALVE	3	*					
5	6215－649－008－00	GASKET	3	*					
6	6215－644－006－00	HOLDER／DELIVERYVALVE	3	*					
7	6215－649－009－00	O－RING	3	*					
8	6215－635－004－00	SLEEVEFLANGE	3	*					
9	6215－649－010－00	ORING	6	*					
10	6215－649－011－00	BOLT	6	*					
11	6215－622－003－00	TAPPET	3	*					
12	6215－629－017－00	PIN	3	*					
13	6215－629－035－00	SNAPRING	1	*					
14	6215－634－003－00	SPRING／PLUNGER	3	*					
15	6215－639－008－00	SPRINGSEAT	3	*					
16	6215－639－009－00	SPRINGSEAT	3	*					
17	6215－629－060－00	PLATE	1	*					
18	6215－629－061－00	PLATE	1	*					
19	6215－629－062－00	PLATE	1	*					
20	6215－629－063－00	PLATE	1	*					
21	6215－629－064－00	PLATE	1	*					
22	6215－629－065－00	PLATE	1	*					
23	6215－629－066－00	PLATE	1	*					
24	6215－629－067－00	PLATE	1	*					
25	6215－629－036－00	PLATE	1	*					

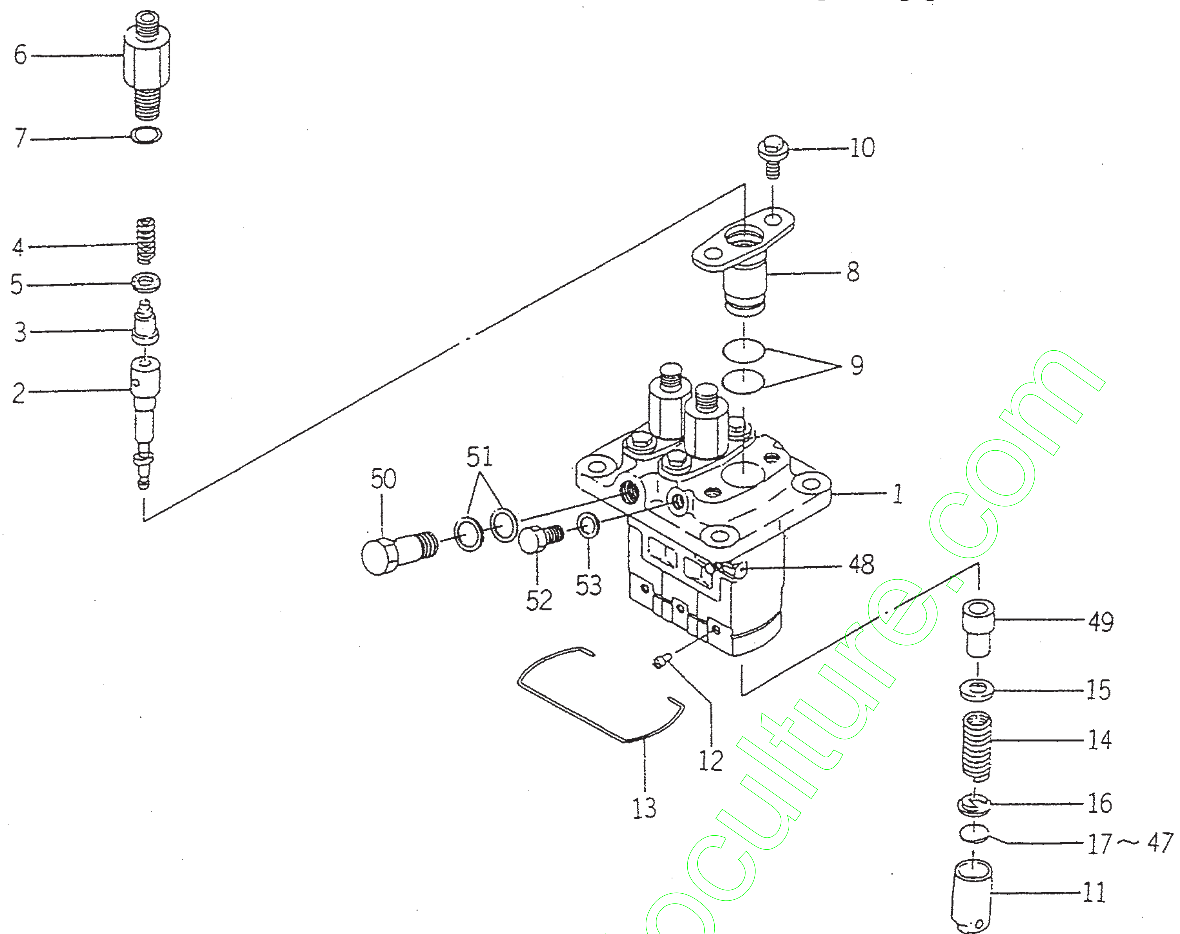
FIG. 25 6215 – 600 – 078 – 00



6215-6000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
26	6215 – 629 – 037 – 00	PLATE	1	*					
27	6215 – 629 – 038 – 00	PLATE	1	*					
28	6215 – 629 – 039 – 00	PLATE	1	*					
29	6215 – 629 – 040 – 00	PLATE	1	*					
30	6215 – 629 – 041 – 00	PLATE	1	*					
31	6215 – 629 – 042 – 00	PLATE	1	*					
32	6215 – 629 – 043 – 00	PLATE	1	*					
33	6215 – 629 – 044 – 00	PLATE	1	*					
34	6215 – 629 – 045 – 00	PLATE	1	*					
35	6215 – 629 – 046 – 00	PLATE	1	*					
36	6215 – 629 – 047 – 00	PLATE	1	*					
37	6215 – 629 – 048 – 00	PLATE	1	*					
38	6215 – 629 – 049 – 00	PLATE	1	*					
39	6215 – 629 – 050 – 00	PLATE	1	*					
40	6215 – 629 – 051 – 00	PLATE	1	*					
41	6215 – 629 – 052 – 00	PLATE	1	*					
42	6215 – 629 – 053 – 00	PLATE	1	*					
43	6215 – 629 – 054 – 00	PLATE	1	*					
44	6215 – 629 – 055 – 00	PLATE	1	*					
45	6215 – 629 – 056 – 00	PLATE	1	*					
46	6215 – 629 – 058 – 00	PLATE	1	*					
47	6215 – 629 – 059 – 00	PLATE	1	*					
48	6215 – 637 – 004 – 00	CONTROLRACK	1	*					
49	6215 – 635 – 005 – 00	CONTROLSLEEVE	3	*					
50	6215 – 619 – 023 – 00	EYEBOLT	1	*					

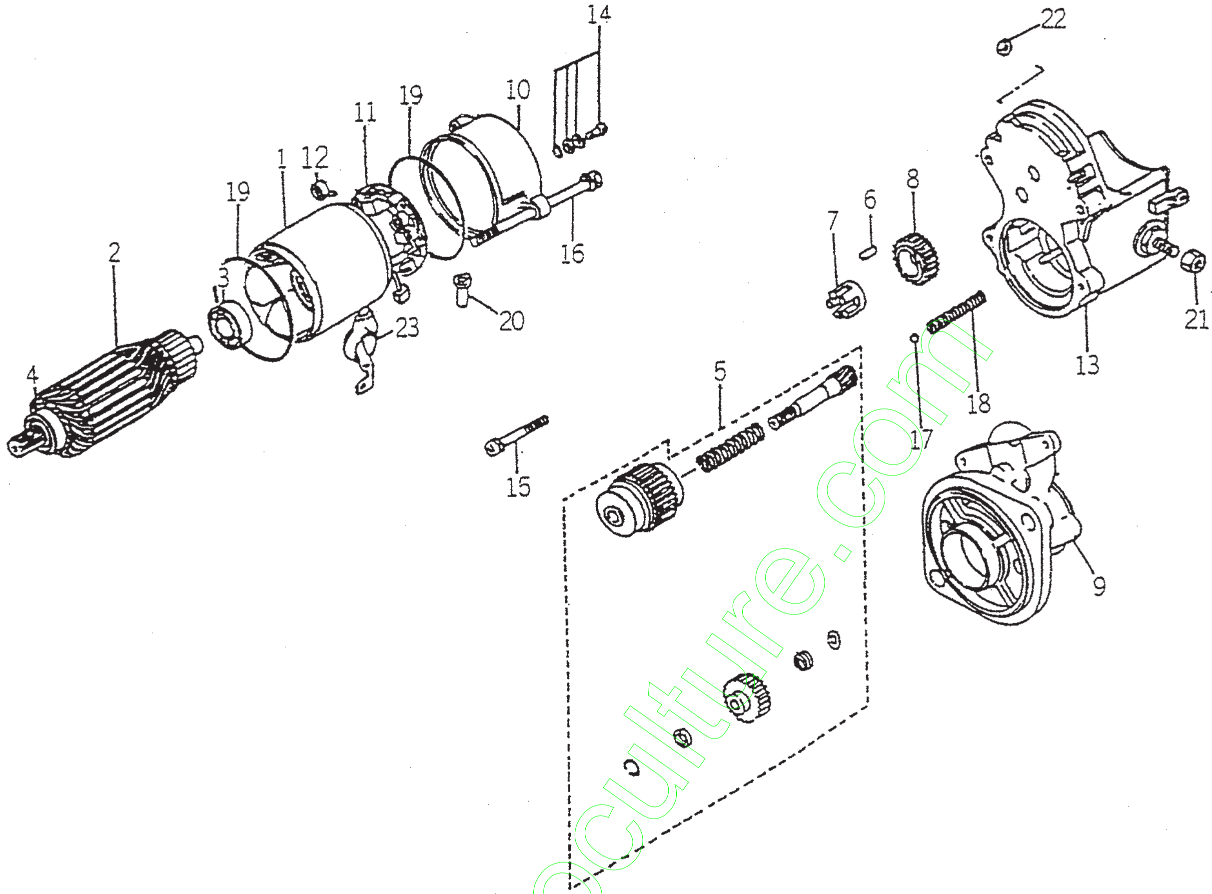
FIG. 25 6215 – 600 – 078 – 00



6215-6000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
51	6115 – 639 – 008 – 00	GASKET	2	*					
52	6215 – 619 – 024 – 00	BOLT	1	*					
53	6215 – 359 – 006 – 00	GASKET	1	*					

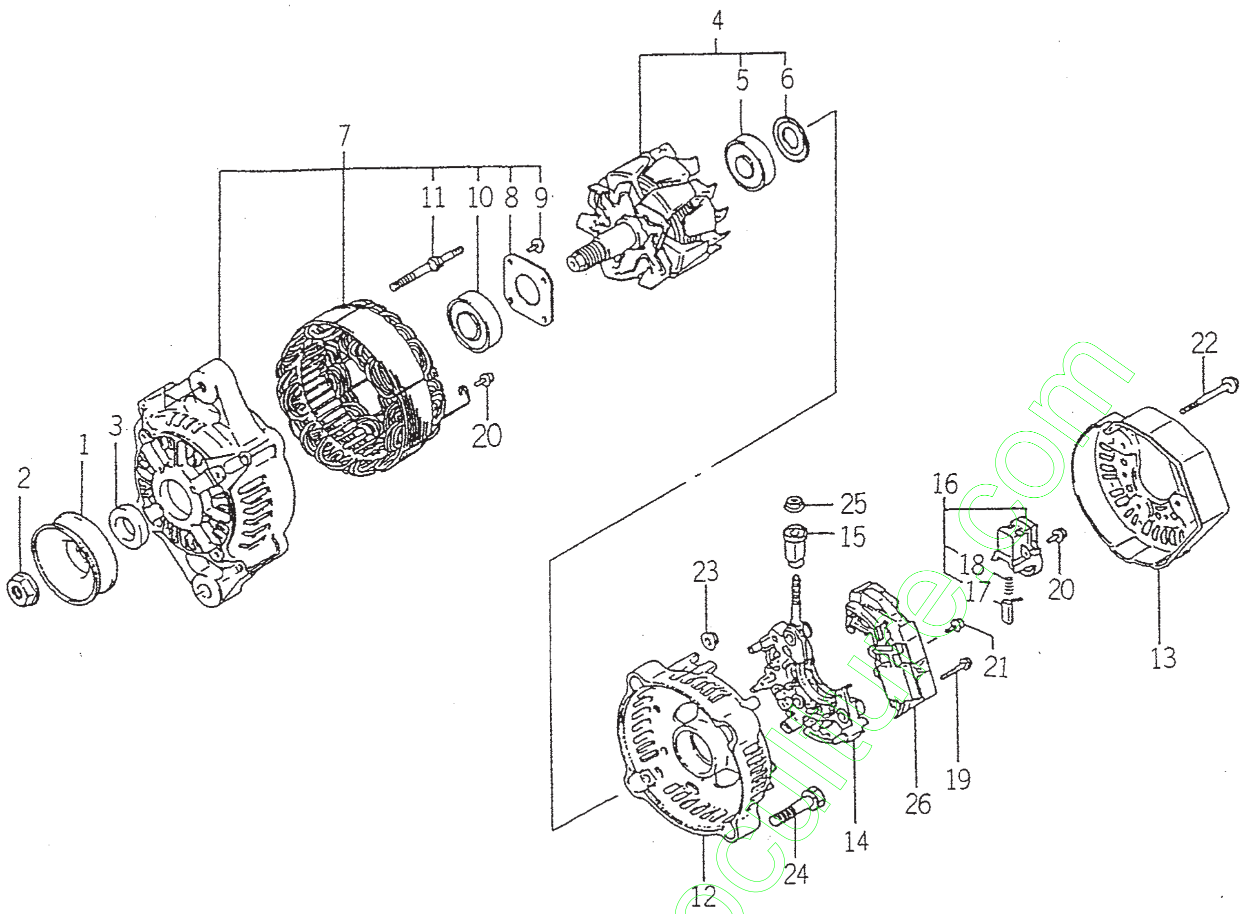
FIG. 26 6281 − 100 − 002 − 10



6281-1000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6281 − 111 − 005 − 00	YOKE/STARTER ASSY	1	*					
2	6281 − 121 − 006 − 00	ARMATURE/STARTE ASSY	1	*					
3	6281 − 129 − 038 − 00	BEARING	1	*					
4	6281 − 129 − 039 − 00	BEARING	1	*					
5	6281 − 124 − 007 − 00	CLUTCH/STARTER ASSY	1	*					
6	6581 − 129 − 099 − 00	RORA	5	*					
7	6281 − 129 − 040 − 00	RETAINER	1	*					
8	6281 − 123 − 005 − 00	PINION/STARTER	1	*					
9	6281 − 129 − 041 − 00	HOUSING/STARTER ASSY	1	*					
10	6281 − 115 − 008 − 00	FRAME/STARTEREND	1	*					
11	6281 − 116 − 004 − 00	HOLDER/STARTER ASSY	1	*					
12	6581 − 117 − 007 − 00	SPRING,BRUSH	4	*					
13	6281 − 151 − 009 − 00	SWITCH/MAGNETIC ASSY	1	*					
14	6281 − 129 − 005 − 00	SCREW	2	*					
15	6281 − 129 − 042 − 00	BOLT/WS	2	*					
16	6281 − 129 − 043 − 00	BOLT/THROUGH	2	*					
17	6581 − 129 − 092 − 00	BALL	1	*					
18	6281 − 129 − 044 − 00	SPRING/RETURN	1	*					
19	6281 − 129 − 003 − 00	O − RING	2	*					
20	6281 − 115 − 009 − 00	BUSHING/DRAIN	1	*					
21	6909 − 111 − 508 − 00	NUT	1	*					
22	6281 − 229 − 041 − 00	NUT	1	*					
23	6281 − 115 − 010 − 00	COVER	1	*					

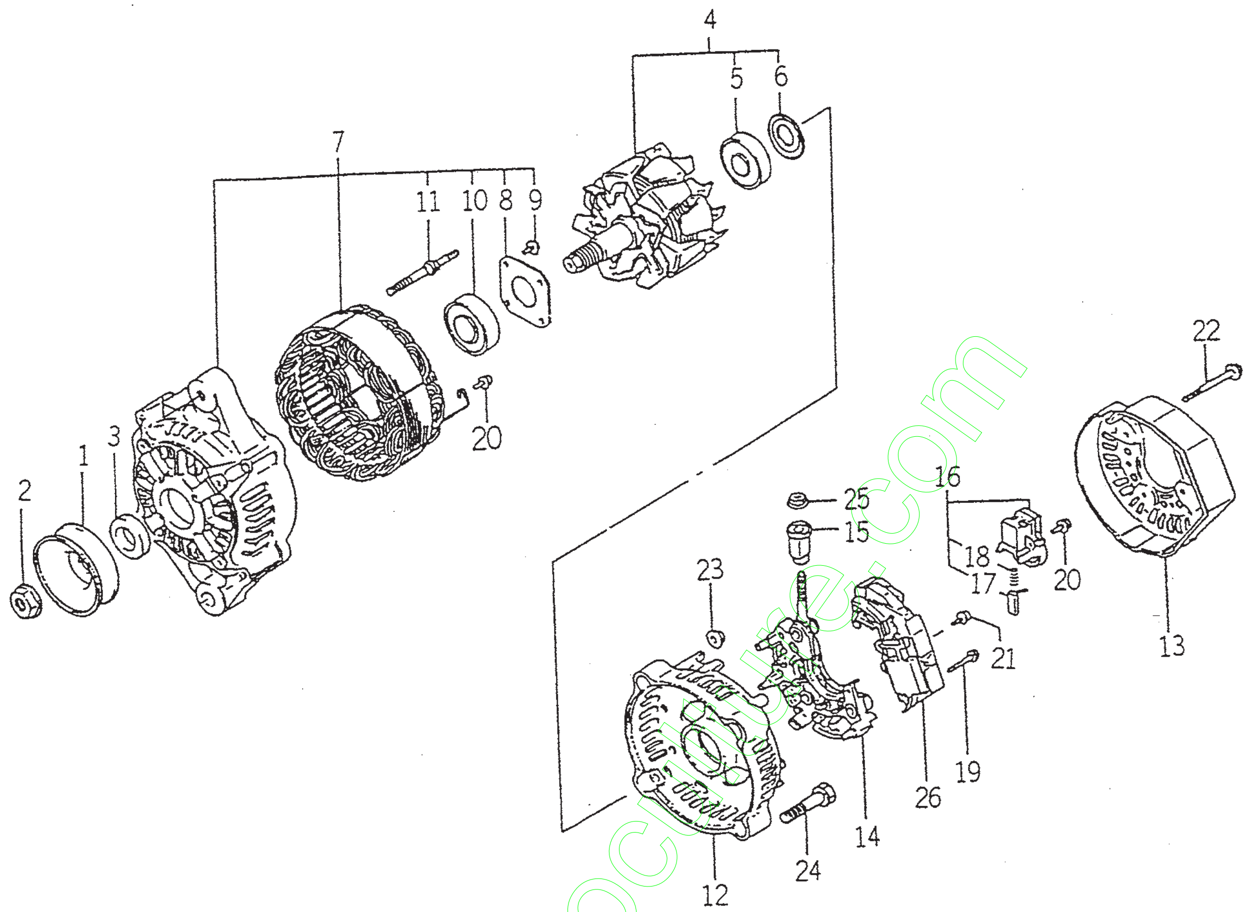
FIG. 27 6281 – 200 – 008 – 10



6281-2G00

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
1	6281 – 222 – 004 – 00	PULLEY	1	*					
2	6281 – 229 – 002 – 00	NUT	1	*					
3	6281 – 229 – 003 – 00	COLLOR	1	*					
4	6281 – 221 – 001 – 00	ROTOR ASSY	1	*					
5	6281 – 229 – 005 – 00	BEARING	1	*					
6	6281 – 229 – 004 – 00	COVER,BEARING	1	*					
7	6281 – 213 – 006 – 00	FRAME ASSY	1	*					
8	6281 – 229 – 006 – 00	PLATE	1	*					
9	6281 – 229 – 007 – 00	BOLT	4	*					
10	6281 – 229 – 009 – 00	BEARING	1	*					
11	6281 – 229 – 008 – 00	BOLT	2	*					
12	6281 – 214 – 003 – 00	FRAME	1	*					
13	6281 – 214 – 004 – 00	COVER	1	*					
14	6281 – 229 – 029 – 00	HOLDER ASSY	1	*					
15	6281 – 229 – 011 – 00	BUSH	1	*					
16	2145 – 161 – 211 – 00	HOLDER/BRUSH ASSY	1	*					
17	6281 – 215 – 001 – 00	BRUSH	2	*					
18	6281 – 216 – 001 – 00	SPRING	2	*					
19	6281 – 229 – 012 – 00	BOLT	2	*					
20	6281 – 229 – 013 – 00	BOLT	6	*					
21	6281 – 229 – 014 – 00	BOLT	1	*					
22	6281 – 229 – 015 – 00	BOLT	3	*					
23	6281 – 229 – 016 – 00	NUT	2	*					
24	6281 – 229 – 017 – 00	BOLT	2	*					
25	6281 – 229 – 018 – 00	NUT	1	*					

FIG. 27 6281 – 200 – 008 – 10



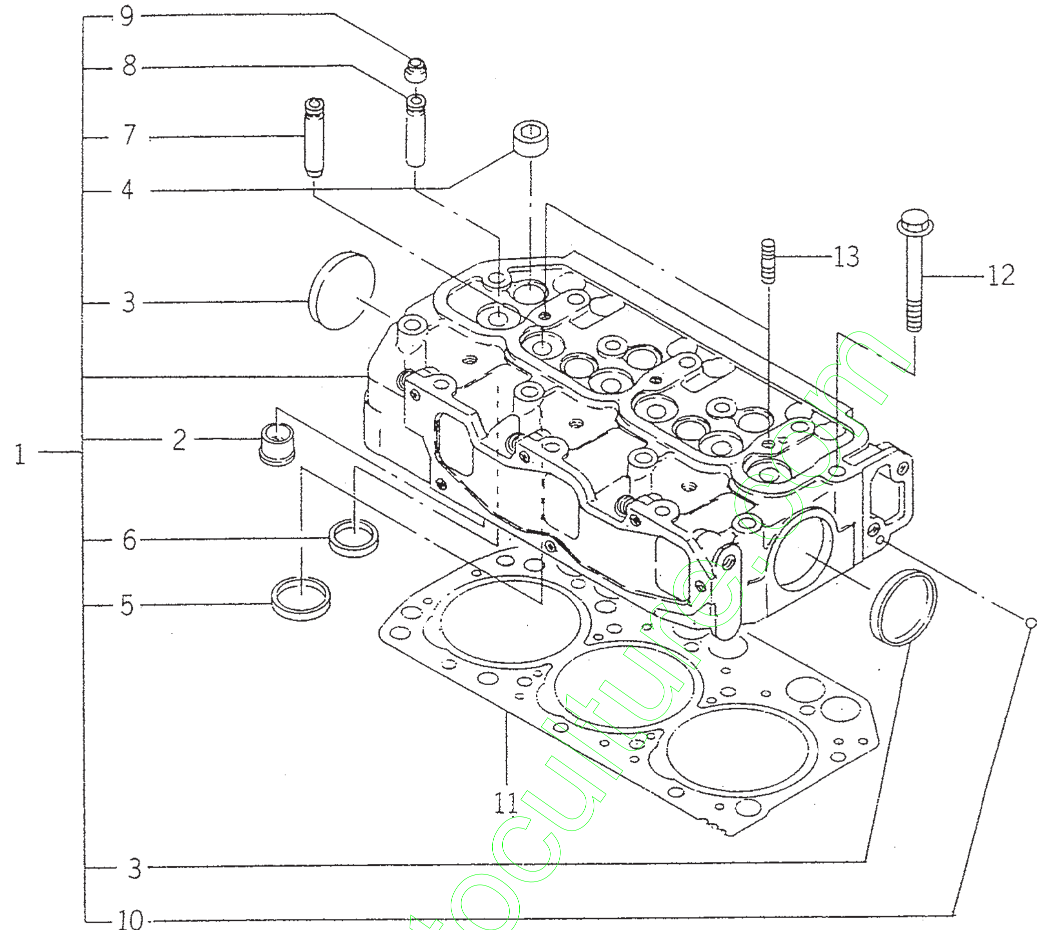
6281-2000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 04		ITC	COL	GRP	REMARKS
26	6281 – 271 – 002 – 00	REGULATOR ASSY	1	*					

ENGINE

E3CE-B03···TF325FH

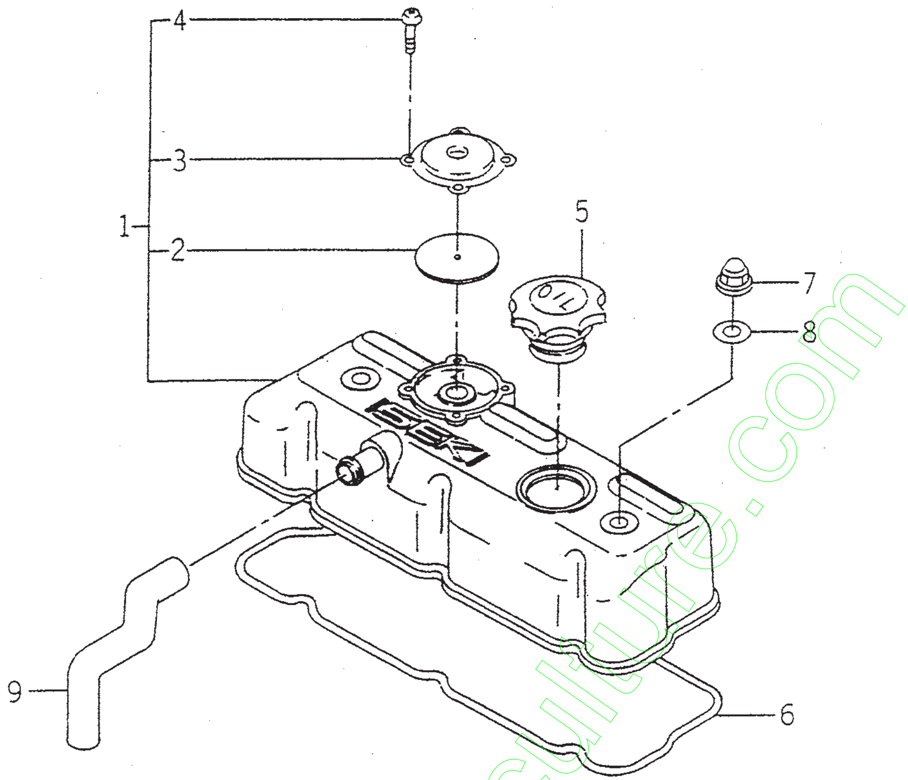
FIG. 1 CYLINDER HEAD



6005-101H

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6211-110-032-10	CYLINDERHEAD ASSY	1	*					
2	6211-150-020-00	HOTPLUG ASSY	3	*					
3	6209-610-003-00	CUP/SEALING/50	2	*					
4	6209-605-004-00	PLUG/PT1/2	5	*					
5	6211-715-006-00	VALVESEAT/INLET	3	*					
6	6211-711-005-00	VALVESEAT/EXHAUST	3	*					
7	6211-721-003-10	VALVEGUIDE	3	*					
8	6211-721-004-00	VALVEGUIDE	3	*					
9	6212-569-002-00	SEAL,OIL	6	*					
10	V681-200-000-60	BALL,STEEL	1	*					
11	6211-141-024-40	GASKET/CYLINDERHEAD	1	*					
12	6209-000-005-00	BOLT	14	*					
13	6909-830-212-00	STUD,HEAD COVER	2	*					

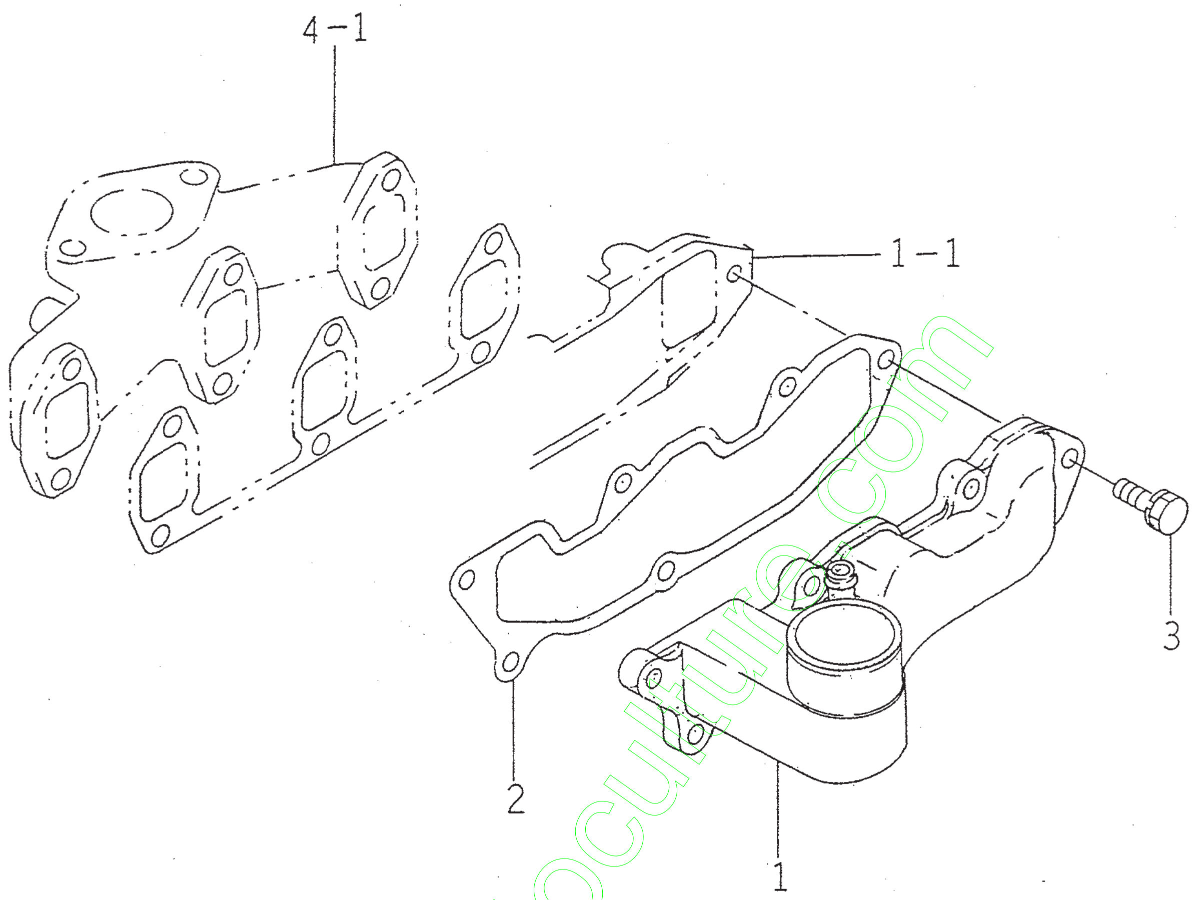
FIG. 2 CYLINDER HEAD COVER



6005-110

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6211 − 170 − 007 − 20	COVER/CYLINDER/HEAD	1	*					
2	6211 − 179 − 011 − 20	RUBBERFLANGE	1	*					
3	6211 − 291 − 010 − 00	COVER/BLOWBY	1	*					
4	V195 − 164 − 008 − 30	SCREW/TAPPING	4	*					
5	6211 − 751 − 001 − 10	CAP,OIL FILLER	1	*					
6	6211 − 173 − 005 − 00	SEAL/CYL HEAD/UNDER	1	*					
7	6209 − 490 − 002 − 00	NUT,CAP	2	*					
8	6909 − 572 − 008 − 00	PACKING	2	*					
9	6209 − 360 − 031 − 00	HOSE/RUBBER	1	*					

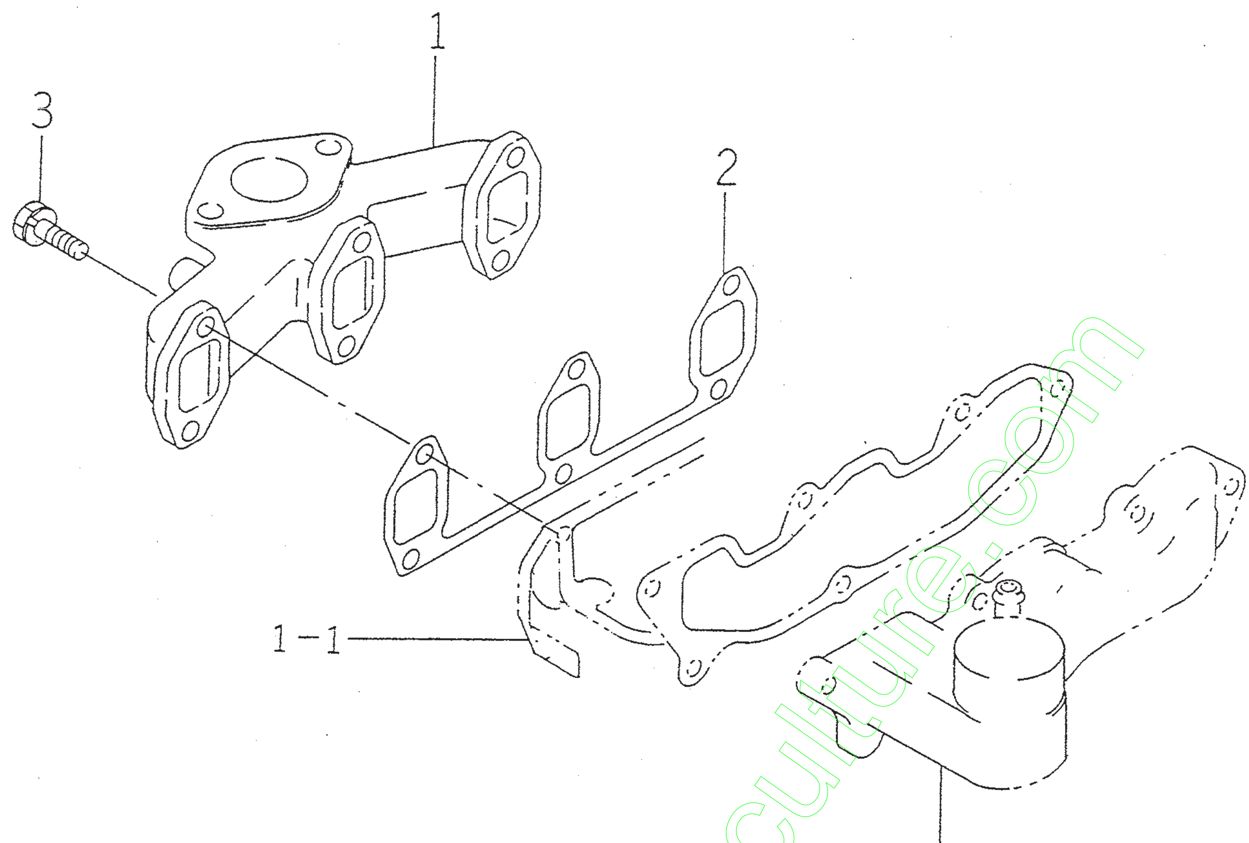
FIG. 3 INLET MANIFOLD



6005-120

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6214－110－003－00	MANIFOLD／INLET ASSY	1	*					
2	6214－115－003－10	GASKET／INLETMANIFOLD	1	*					
3	6901－910－825－00	BOLT (WS)	6	*					

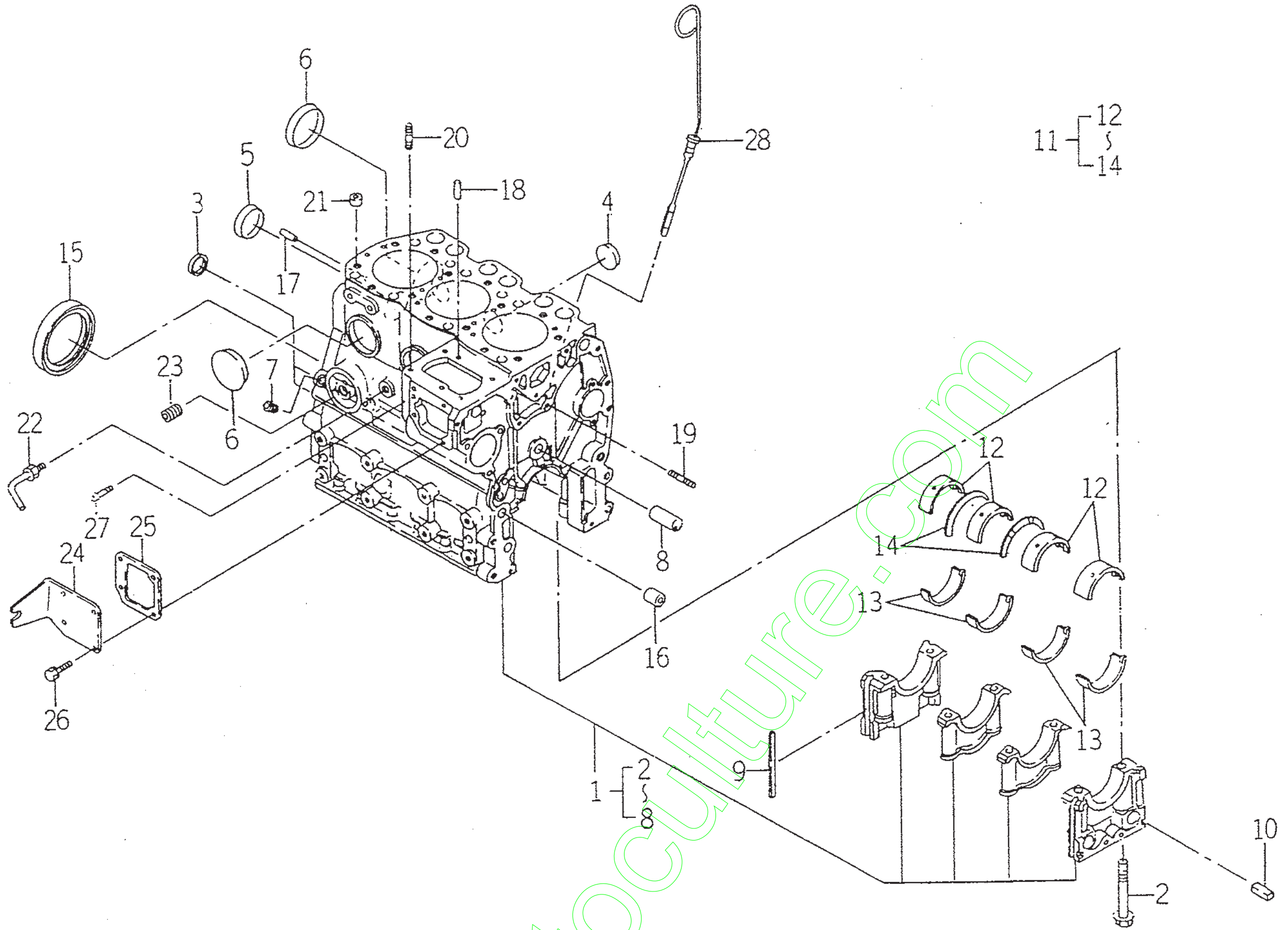
FIG. 4 EXHAUST MANIFOLD



6005-140

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6214-141-023-00	MANIFOLD/EXHAUST	1	*					
2	6214-145-004-20	GASHET/EXH MANIFOLD	1	*					
3	6901-910-825-00	BOLT (WS)	6	*					

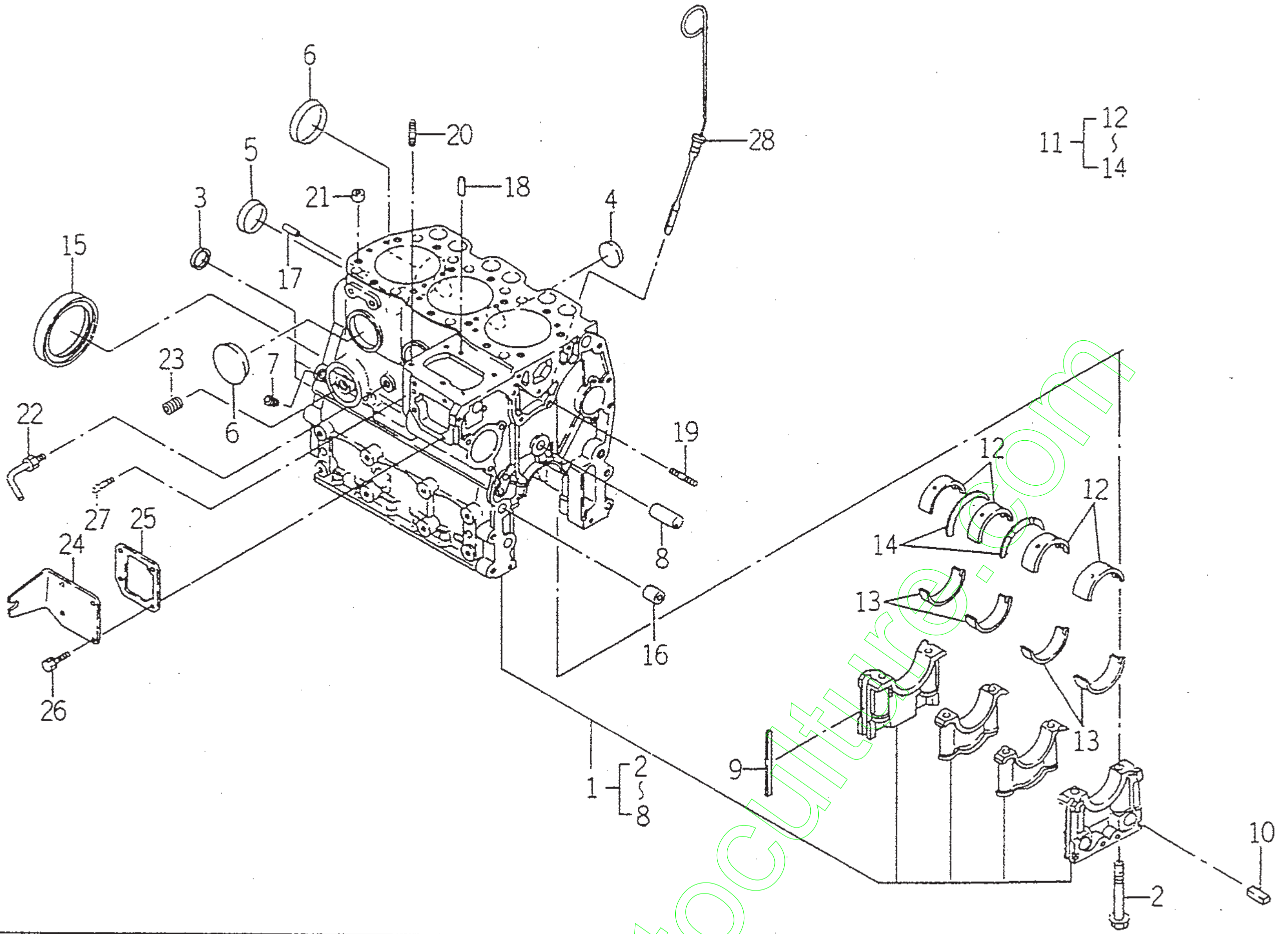
FIG. 5 CYLINDER BLOCK



6005-201R

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6211－210－031－50	CYLINDERBLOCK ASSY	1	*					
2	6209－000－006－00	BOLT	8	*					
3	6911－129－081－00	CAP,SEALING	2	*					
4	6209－610－001－00	CAP,SEALING	2	*					
5	6911－219－195－00	CAP,SEALING	1	*					
6	6209－610－003－00	CUP/SEALING/50	3	*					
7	6509－605－019－10	PLUG	7	*					
8	6212－531－005－00	PIN,IDLE GEAR	1	*					
9	6211－258－001－00	SEAL,BEARING CAP	4	*					
10	6211－258－002－00	SEAL,BEARING CAP/7	2	*					
11	6211－510－008－00	BEARING/CRANK SET	1	*					
12	6211－511－007－00	BEARING/CRANK/UPPER	4	*					
13	6211－511－008－00	BEARING/CRANK/LOWER	4	*					
14	6211－599－004－00	BEARING/THRUST/CRANK	2	*					
15	6209－625－003－10	OILSEAL	1	*					
16	6209－749－001－10	PIN,TUBE	2	*					
17	6908－160－816－00	PIN	2	*					
18	6908－160－612－00	PIN/STRIANER	2	*					
19	6904－110－840－00	STUD/M8X40	1	*					
20	6904－110－822－00	STUD	3	*					
21	6894－453－344－00	DOWEL	2	*					
22	6513－721－043－00	PIPE,WATER DRAIN	1	*					
23	6213－319－001－00	CONNECTOR,OIL FILTER	1	*					
24	6211－291－013－00	COVER/INJECTIONPUMP	1	*					
25	6211－292－001－20	GASKET/COVER	1	*					

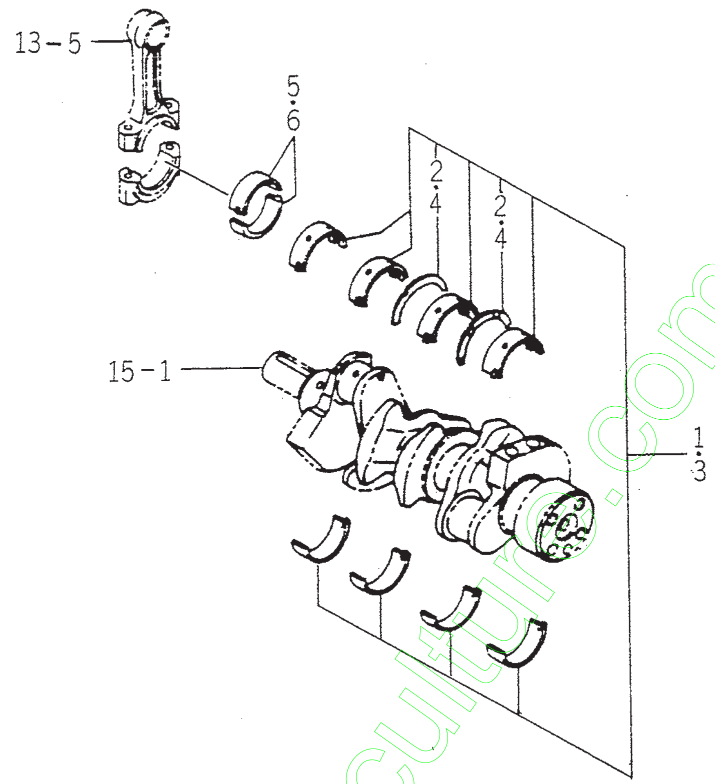
FIG. 5 CYLINDER BLOCK



6005-201R

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CE8 03		ITC	COL	GRP	REMARKS
26	6901－910－612－00	BOLT,SEMS／M6X12	4	*					
27	6215－549－013－00	PIN	1	*					
28	6211－760－016－00	LEVELGAGE	1	*					

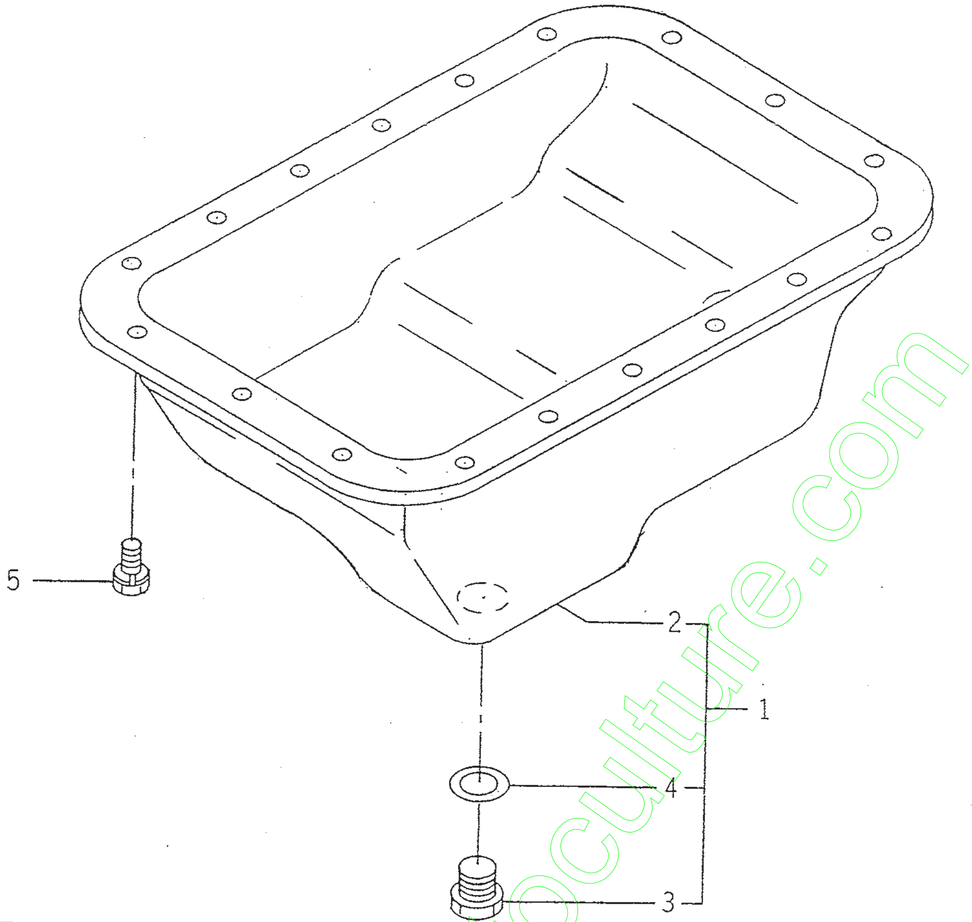
FIG. 6 BEARING／UNDER SIZE (OPTION)



6005-209

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6211－530－008－00	BEARING／CRANK／UNDER	1	T					
2	6211－599－004－00	BEARING／THRUST／CRANK	2	T					
3	6211－540－008－00	BEARING／CRANK／UNDER	1	T					
4	6211－599－004－00	BEARING／THRUST／CRANK	2	T					
5	6212－263－009－00	BEARING／CONROD／UNDER	6	T					
6	6212－264－009－00	BEARING／CONROD／UNDER	6	T					

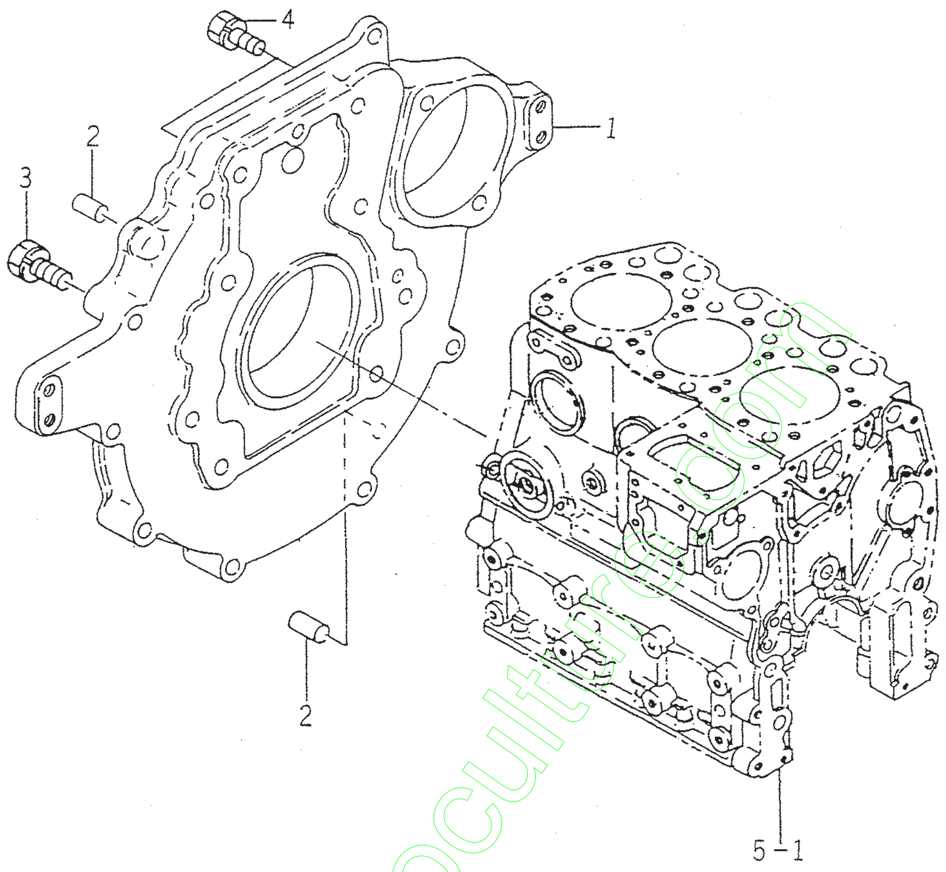
FIG. 7 OIL PAN



6005-210

KEY	PART CODE	DESCRIPTION		QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6211-360-007-20	OILPAN	ASSY	1	*					
2	6211-361-022-20	OILPAN	COMP	1	*					
3	6999-202-314-00	PLUG		1	*					
4	6909-571-414-00	GASKET		1	*					
5	6901-910-612-00	BOLT,SEMS/M6X12		18	*					

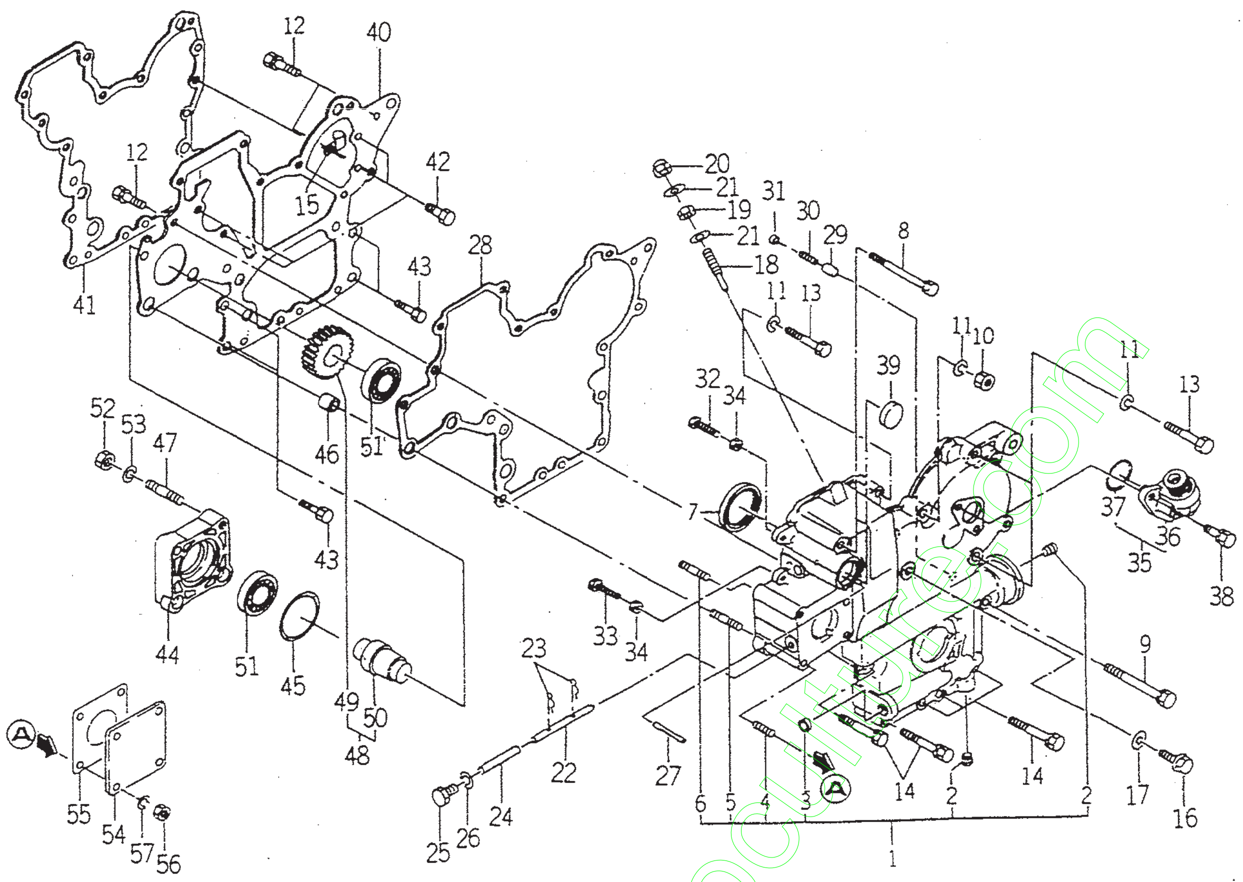
FIG. 8 REAR PLATE



6005-220C

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6211-341-025-20	HOUSING/FLYWHEEL	1	*					
2	6908-161-022-00	PIN,STRAIGHT	2	*					
3	6209-030-091-00	BOLT/WS	6	*					
4	6901-911-025-00	BOLT	2	*					

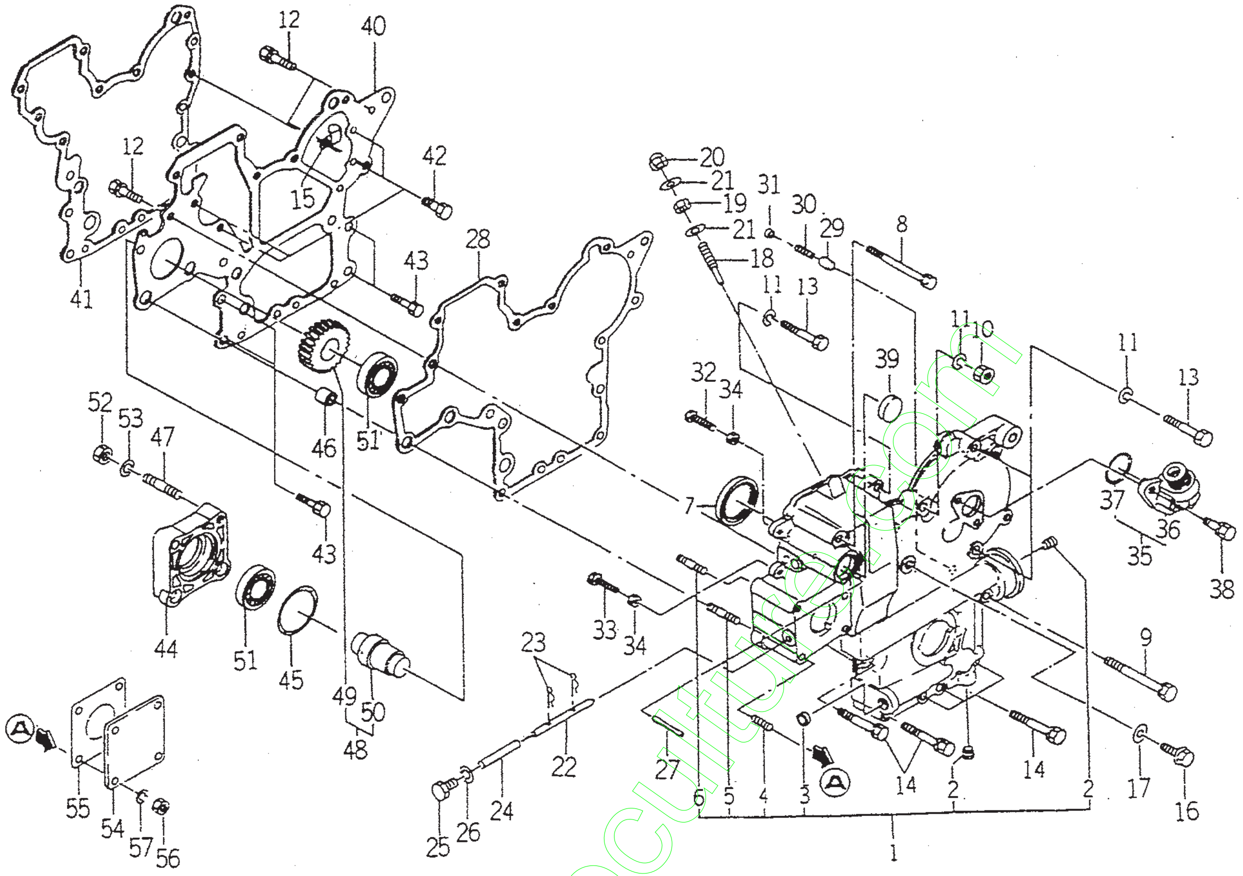
FIG. 9 TIMING GEAR CASE



6005-240

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6211－310－009－10	GEARCASE ASSY	1	*					
2	6209－605－003－00	PLUG／PT1／4	2	*					
3	6209－610－004－00	CUP／SEALING／20	1	*					
4	6904－110－822－00	STUD	4	*					
5	6904－110－855－00	STUD	2	*					
6	6904－110－850－00	STUD	1	*					
7	6209－625－002－00	SEAL,OIL	1	*					
8	6209－030－005－00	BOLT／M8X85	1	*					
9	6209－030－006－00	BOLT／M8X75	2	*					
10	6909－110－508－00	NUT／M8	1	*					
11	6909－150－508－00	WASHER	4	*					
12	6901－910－820－00	BOLT,SEMS／M8X20	3	*					
13	6901－050－850－00	BOLT／M8X45	3	*					
14	6209－037－007－00	BOLT／WS	5	*					
15	1425－621－004－00	CLAMP,HARNESS	1	*					
16	6209－046－001－00	BOLT／M8X30	1	*					
17	6909－920－843－00	PACKING	1	*					
18	6215－546－003－00	STOPPER／FULLLOAD	1	*					
19	6209－409－001－00	NUT／M8	1	*					
20	V341－120－008－00	NUT,CAP／M 8	1	*					
21	6909－920－843－00	PACKING	2	*					
22	6215－542－004－20	PIN／ARM	1	*					
23	2130－601－018－00	PIN,SNAP／6	2	*					
24	6215－542－005－00	PIN	1	*					
25	6909－202－308－00	PLUG	1	*					

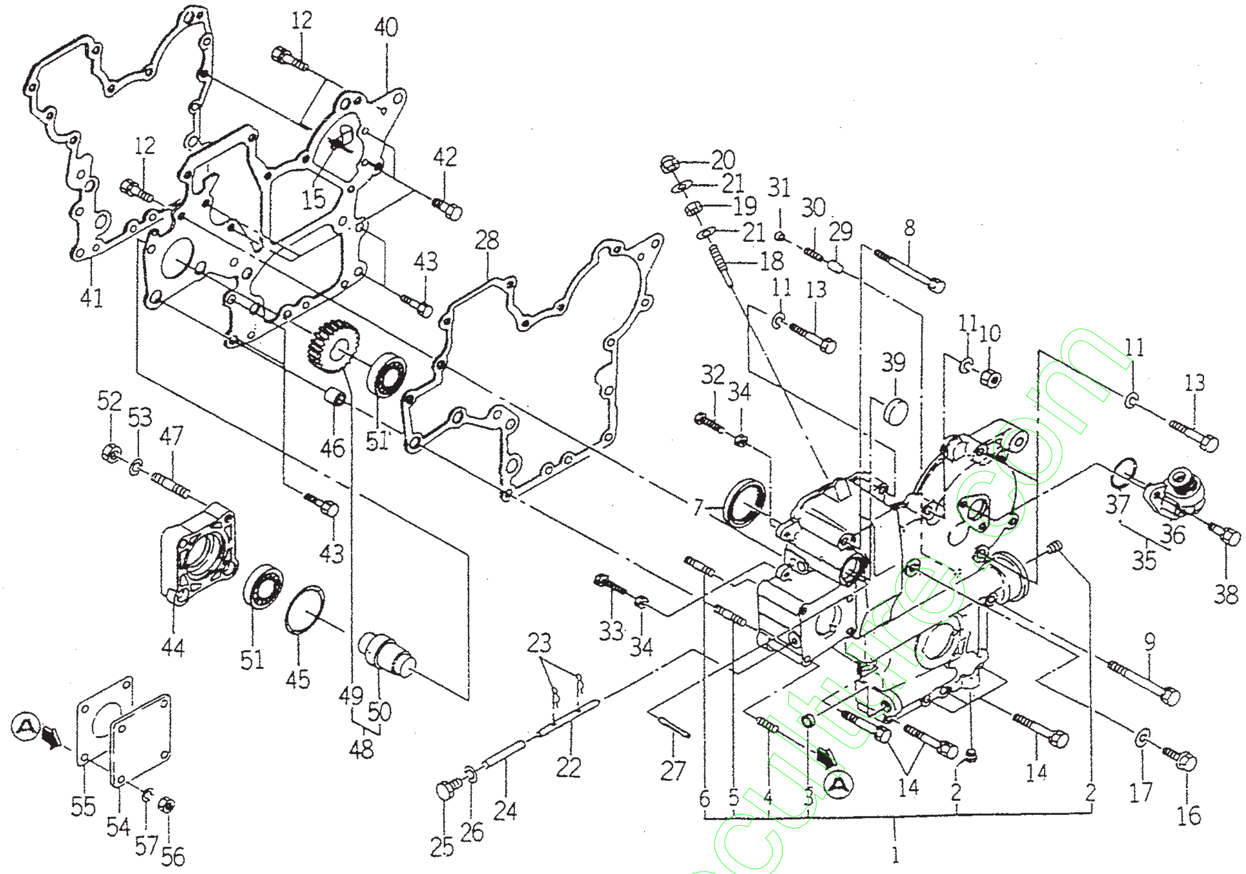
FIG. 9 TIMING GEAR CASE



6005-240

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
26	6909 – 920 – 843 – 00	PACKING	1	*					
27	6209 – 740 – 001 – 00	PIN,GROOVE	1	*					
28	6211 – 312 – 005 – 00	GASKET/GEARCASE	1	*					
29	6213 – 161 – 001 – 00	PISTON/RELIEF VALVE	1	*					
30	6213 – 164 – 001 – 00	SPRING/RELIEF VALVE	1	*					
31	6213 – 163 – 002 – 00	CAP/RELIEF VALVE	1	*					
32	6209 – 050 – 001 – 00	BOLT/M6	1	*					
33	6209 – 050 – 002 – 00	BOLT/M6	1	*					
34	6909 – 110 – 406 – 00	NUT	2	*					
35	6219 – 310 – 003 – 00	DRIVE TACHOMETER	1	*					
36	6219 – 310 – 004 – 00	DRIVE/TACHOMETER	1	*					
37	V723 – 102 – 002 – 40	RING/O	1	*					
38	6901 – 910 – 616 – 00	BOLT,SEMS/M6X16	2	*					
39	3625 – 540 – 004 – 00	CAP,BLANK/30	1	*					
40	6211 – 311 – 013 – 00	PLATE/FRONT	1	*					
41	6211 – 312 – 006 – 00	GASKET/PLATE	1	*					
42	6902 – 050 – 816 – 00	BOLT	4	*					
43	6509 – 000 – 227 – 00	BOLT	4	*					
44	6211 – 319 – 003 – 00	SPACER	1	*					
45	V723 – 102 – 005 – 00	O – RING 1A S50	1	*					
46	6209 – 749 – 001 – 10	PIN,TUBE	2	*					
47	6904 – 110 – 822 – 00	STUD	1	*					
48	6212 – 530 – 005 – 00	SHAFT/HYDRAULIC ASSY	1	*					
49	6212 – 525 – 003 – 00	GEAR	1	*					
50	6212 – 533 – 005 – 00	SHAFT	1	*					

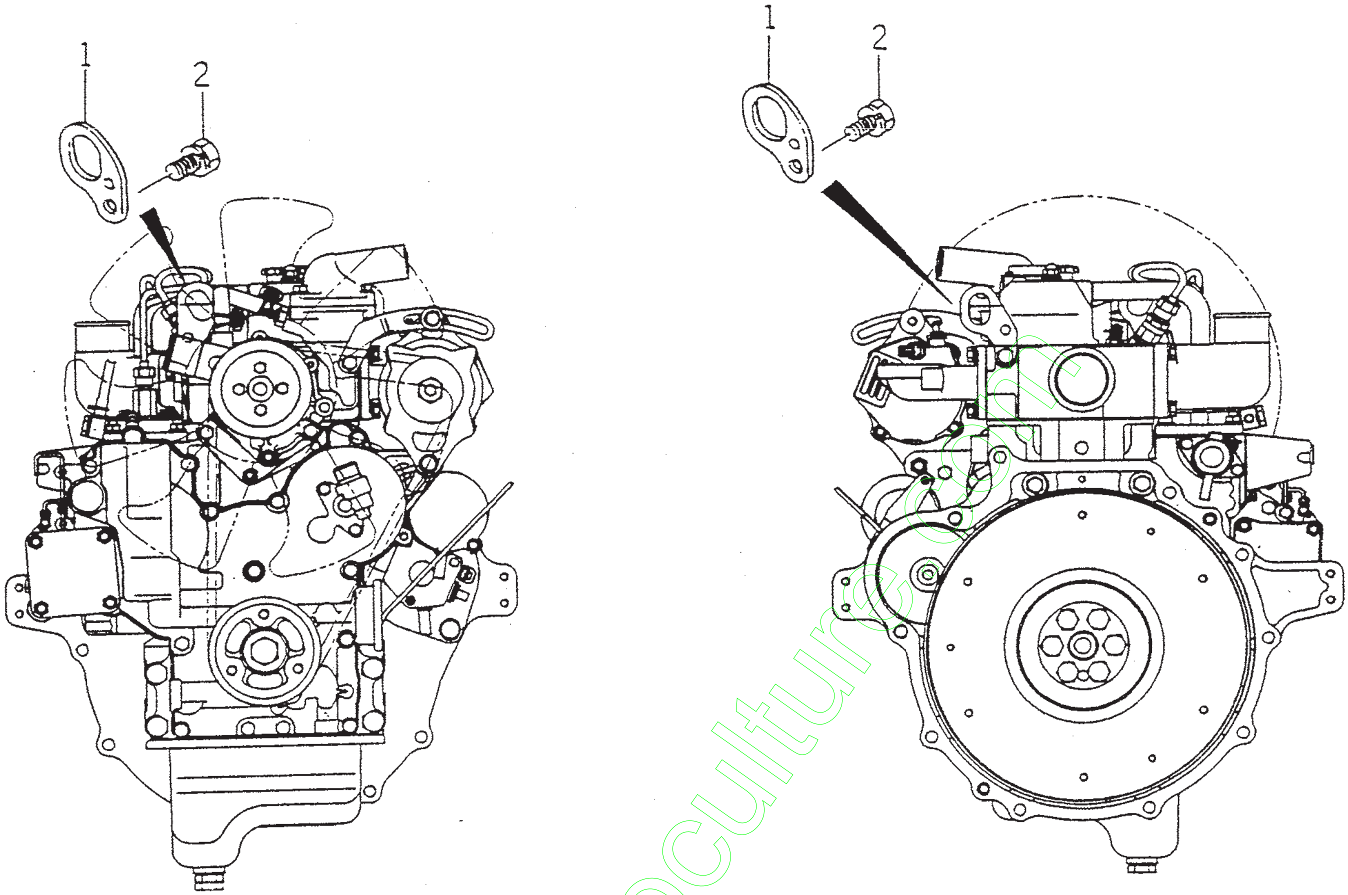
FIG. 9 TIMING GEAR CASE



6005-240

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
51	V600－110－600－50	BEARING,RB/6005	2	*					
52	6909－110－408－00	NUT/M8	4	*					
53	6909－150－508－00	WASHER	4	*					
54	6511－321－083－00	COVER	1	*					
55	6211－322－002－00	GASKET/COVER	1	*					
56	6909－110－408－00	NUT/M8	4	*					
57	6909－150－508－00	WASHER	4	*					

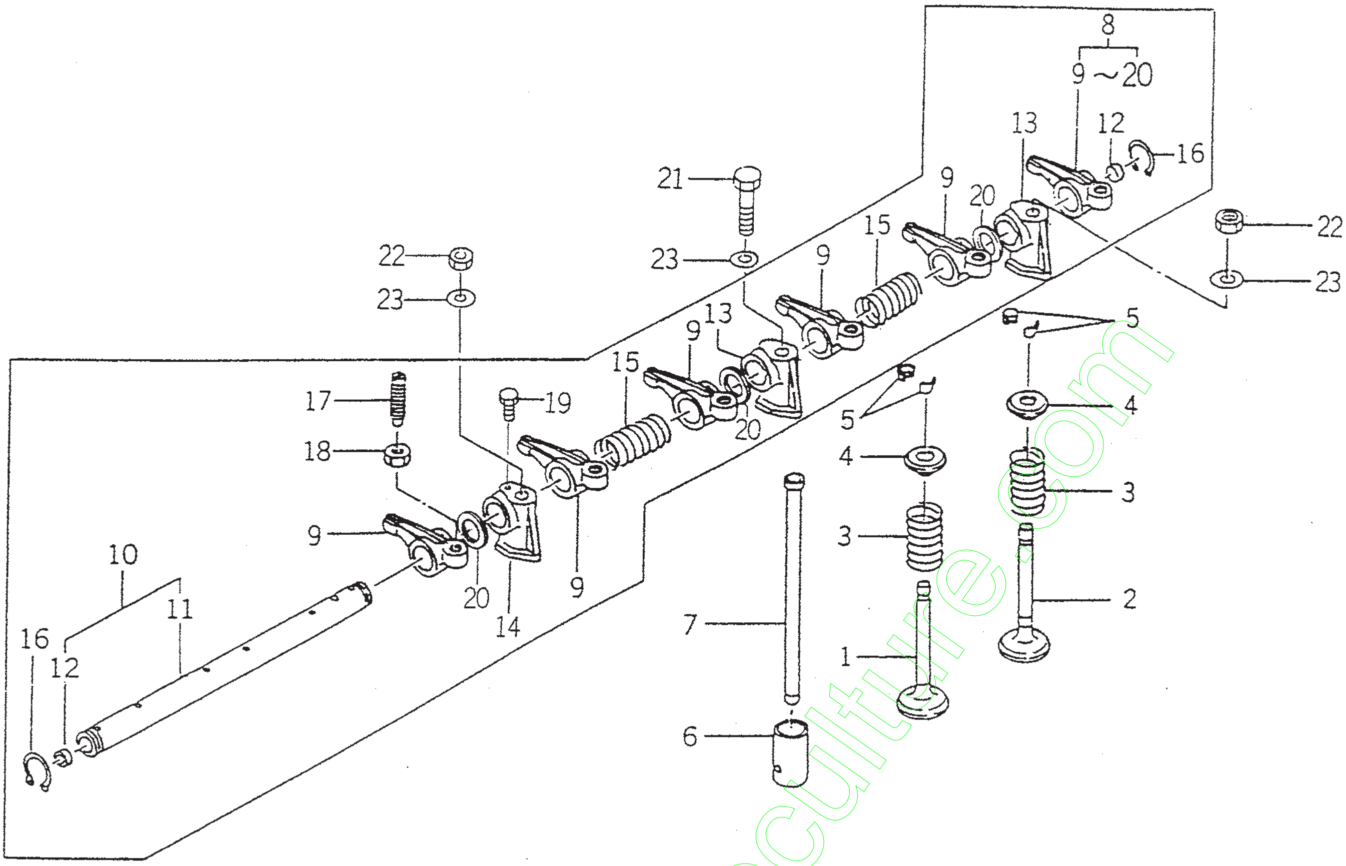
FIG. 10 HANGER



6005-290

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6211-777-007-10	HANGER	2	*					
2	6901-911-020-00	BOLT,SEMS/M10X20	2	*					

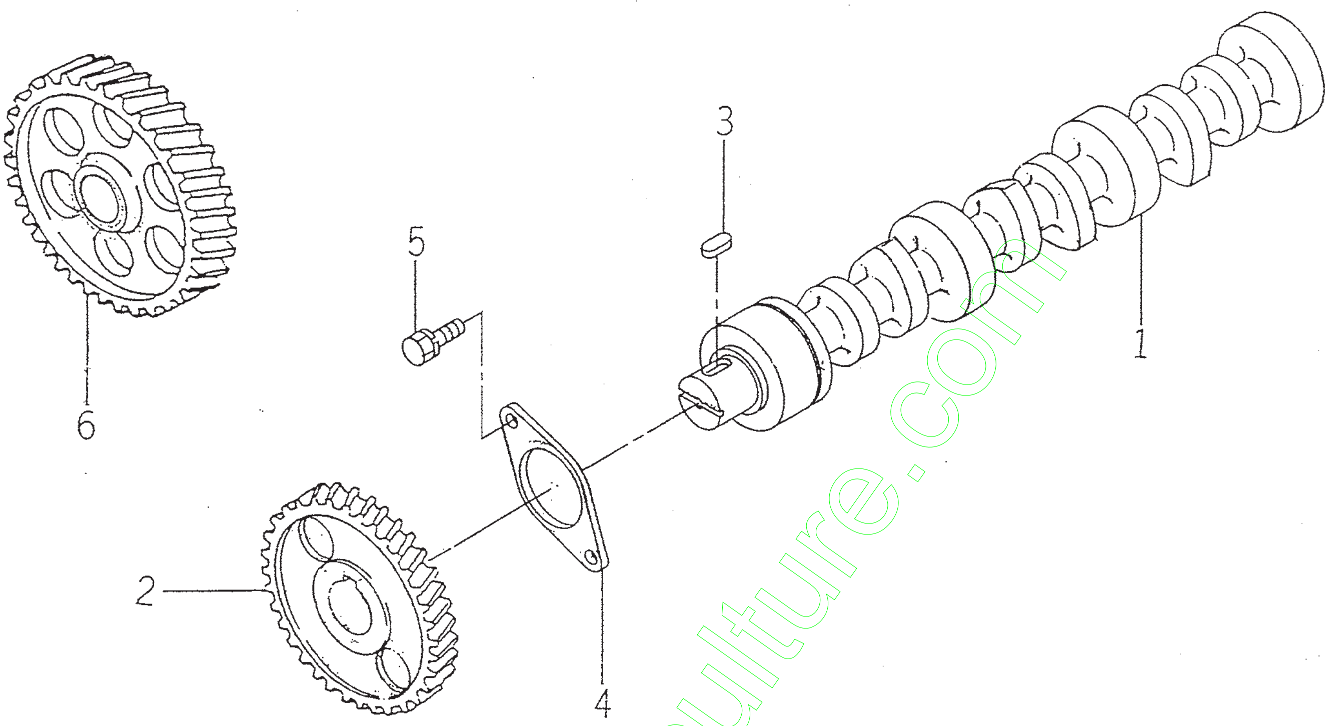
FIG. 11 VALVE



6005-301B

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03	TYPE OF MODEL	ITC	COL	GRP	REMARKS
1	6212－551－008－00	VALVE／INTAKE	3	*					
2	6212－552－008－00	VALVE／EXHAUST	3	*					
3	6212－561－003－00	SPRING／VALVE	6	*					
4	6212－563－001－00	SEAT,VALVE SPRING	6	*					
5	6212－565－001－00	CUTTER,VALVE	12	*					
6	6212－571－002－10	TAPPET	6	*					
7	6212－575－003－00	PUSHROD	6	*					
8	6212－600－009－10	ROCKERSHAFT ASSY	1	*					
9	6212－611－004－10	ROCKERARM	6	*					
10	6212－620－008－10	SHAFT／ROCKERARM ASSY	1	*					
11	6212－621－008－10	SHAFT／ROCKERARM	1	*					
12	6212－626－002－10	PLUG	2	*					
13	6212－628－006－00	BRACKET／ROCKERSHAFT	2	*					
14	6212－628－007－00	BRACKET／ROCKERSHAFT	1	*					
15	6209－940－004－00	SPRING	2	*					
16	V704－140－016－00	RING,SNAP／16 C	2	*					
17	6212－616－002－00	SCREW ADJUST	6	*					
18	6209－409－003－00	NUT	6	*					
19	6209－000－002－00	BOLT	1	*					
20	6212－619－001－20	SPACER／ROCKERARM	3	*					
21	6901－055－855－00	BOLT／M8X55	1	*					
22	6909－110－508－00	NUT／M8	2	*					
23	6909－164－508－00	WASHER,PL／M8	3	*					

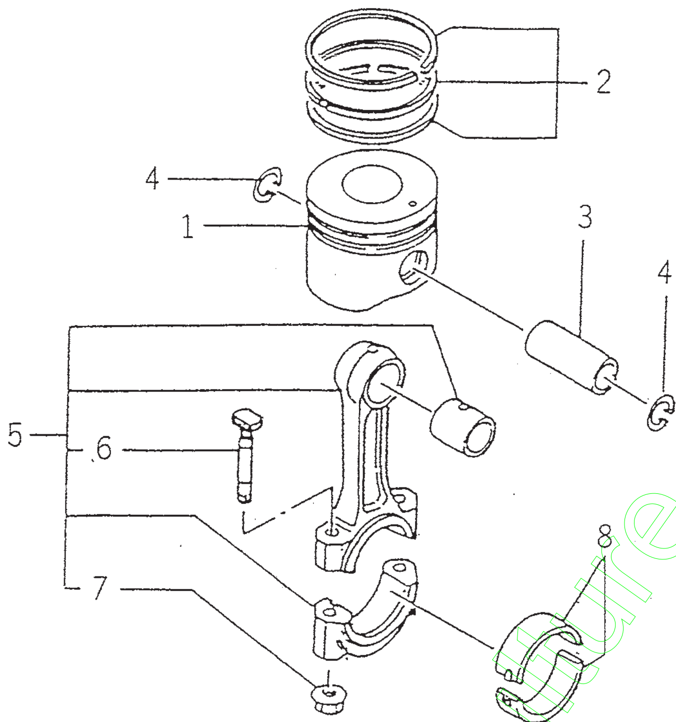
FIG. 12 CAM SHAFT



6005-310

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03	TYPE OF MODEL	ITC	COL	GRP	REMARKS
1	6212-511-005-00	CAMSHAFT	1	*					
2	6212-522-004-00	GEAR/CAMSHAFT	1	*					
3	6908-000-716-00	KEY	1	*					
4	6212-535-007-00	PLATE/THRUST	1	*					
5	6901-910-612-00	BOLT,SEMS/M6X12	2	*					
6	6212-523-006-00	GEAR/IDLE ASSY	1	*					

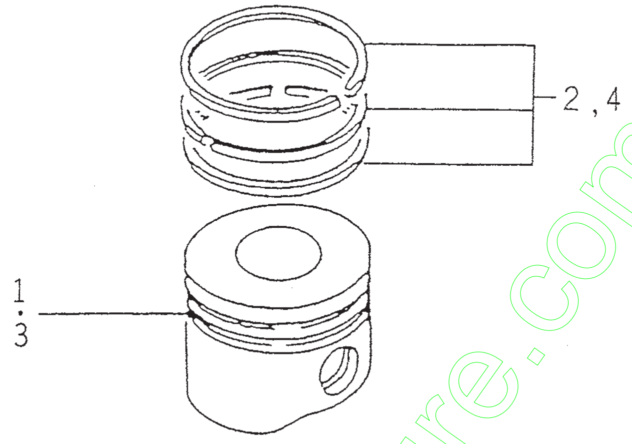
FIG. 13 PISTON



6005-340H

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6212－111－043－10	PISTON／OV	3	*					
2	6212－121－015－00	RING／PISTON SET	3	*					
3	6512－211－018－00	PIN,PISTON	3	*					
4	6909－950－115－00	RING SNAP	6	*					
5	6212－230－005－00	CONNECTINGROD ASSY	3	*					
6	6212－235－002－00	BOLT／CONNECTINGROD	6	*					
7	6209－440－002－00	NUT	6	*					
8	6212－261－009－10	BEARING／CON ROD	6	*					

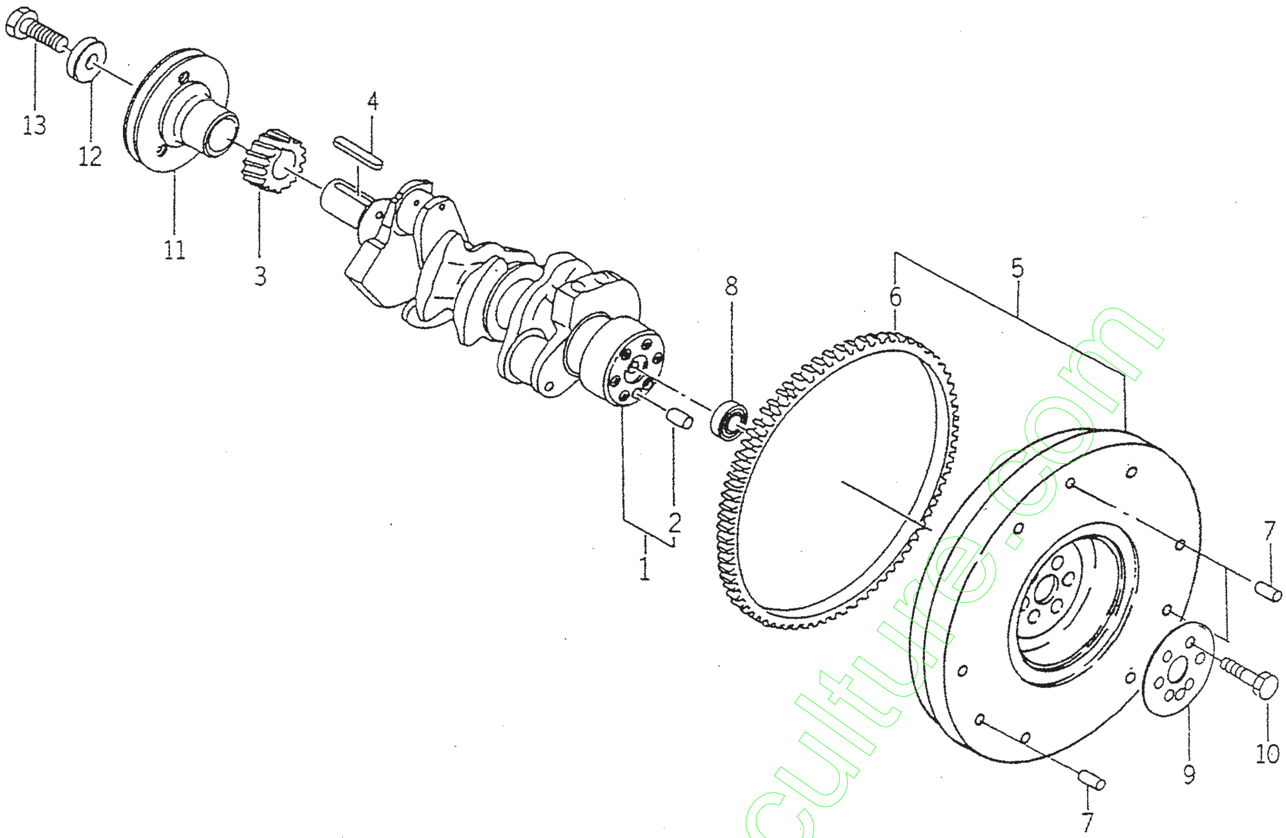
FIG. 14 PISTON／OVER SIZE (OPTION)



6005-349H

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03	TYPE OF MODEL	ITC	COL	GRP	REMARKS
1	6212－114－043－10	PISTON／OV	3	T					
2	6212－124－015－00	RING／PISTON／OV SET	3	T					
3	6212－116－043－10	PISTON／OV	3	T					
4	6212－126－015－00	RING／PISTON／OV SET	3	T					

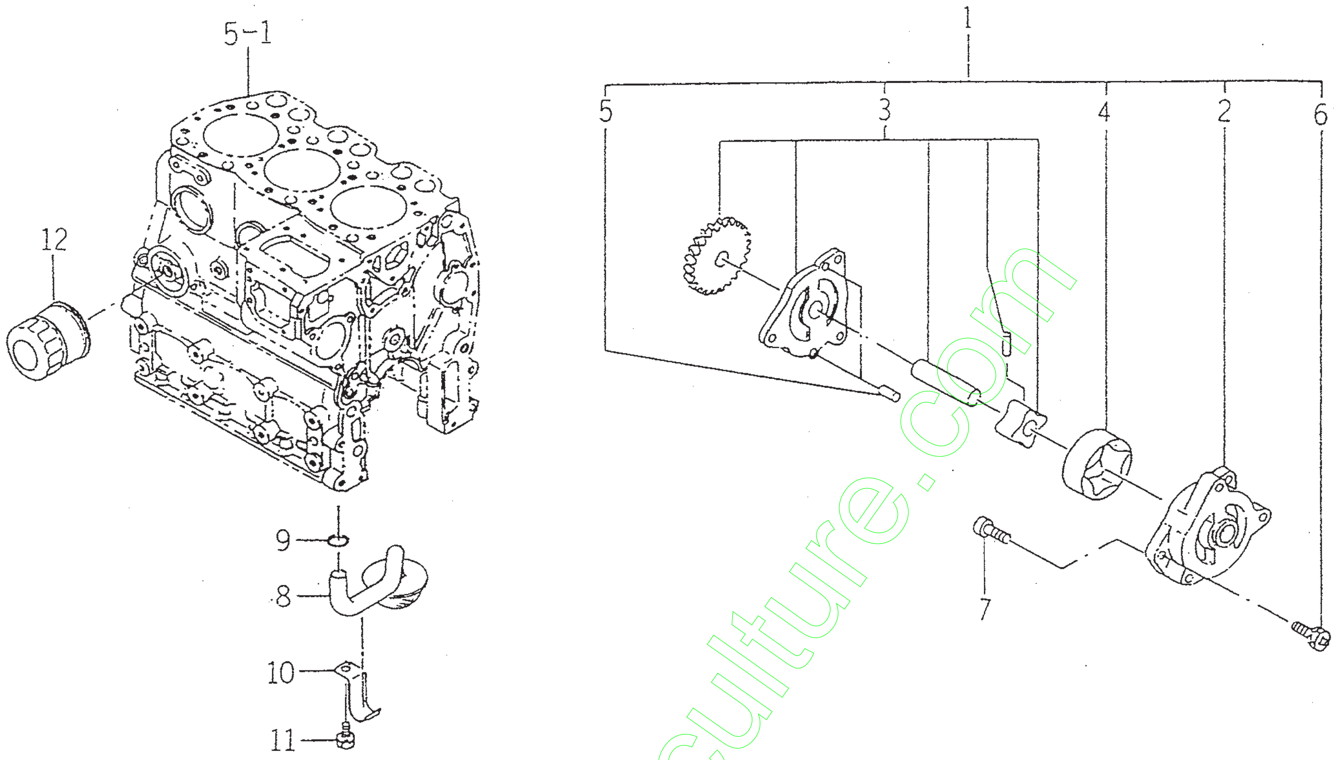
FIG. 15 CRANK SHAFT



6005-350G

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6212-310-011-20	CRANKSHAFT ASSY	1	*					
2	6908-161-018-00	PIN	1	*					
3	6212-521-002-00	GEAR,CRANK SHAFT	1	*					
4	6908-000-750-00	KEY	1	*					
5	6212-330-033-10	FLYWHEEL ASSY	1	*					
6	6912-333-036-10	GEAR,RING	1	*					
7	6908-150-614-00	PIN	3	*					
8	V600-150-600-20	BEARING,RB/6002SS	1	*					
9	6212-336-001-00	WASHER	1	*					
10	6509-000-018-10	BOLT	6	*					
11	6212-371-017-00	PULLEY	1	*					
12	6212-379-001-00	WASHER	1	*					
13	6901-066-645-00	BOLT	1	*					

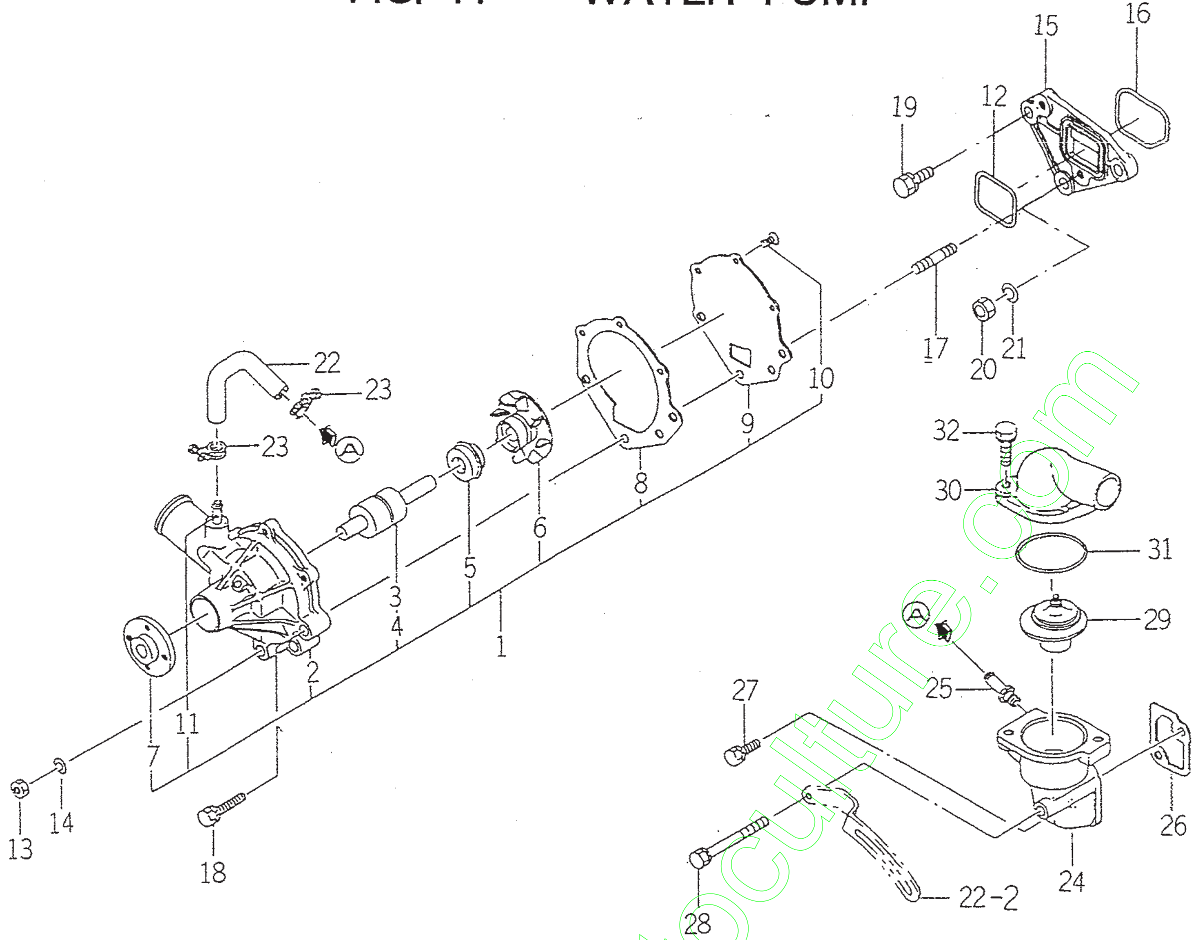
FIG. 16 OIL PUMP



6005-401

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6213－100－004－20	OILPUMP ASSY	1	*					
2	6213－111－002－10	BODY／OILPUMP	1	*					
3	6213－120－002－10	GEAR／OILPUMP ASSY	1	*					
4	6213－125－002－00	ROTOR／OUTER	1	*					
5	6213－129－003－00	PIN／STRAIGHT	2	*					
6	6213－119－001－00	BOLT／WS	3	*					
7	V220－540－602－00	SCREW／SOCKET	3	*					
8	6213－140－012－00	STRAINER COMP	1	*					
9	V720－113－502－20	RING／O	1	*					
10	6213－149－003－10	CLAMP／STRAINER	1	*					
11	6901－910－816－00	BOLT,SEMS／M8X16	1	*					
12	6213－240－002－00	CARTRIDGE,OIL FILTER	1	*					

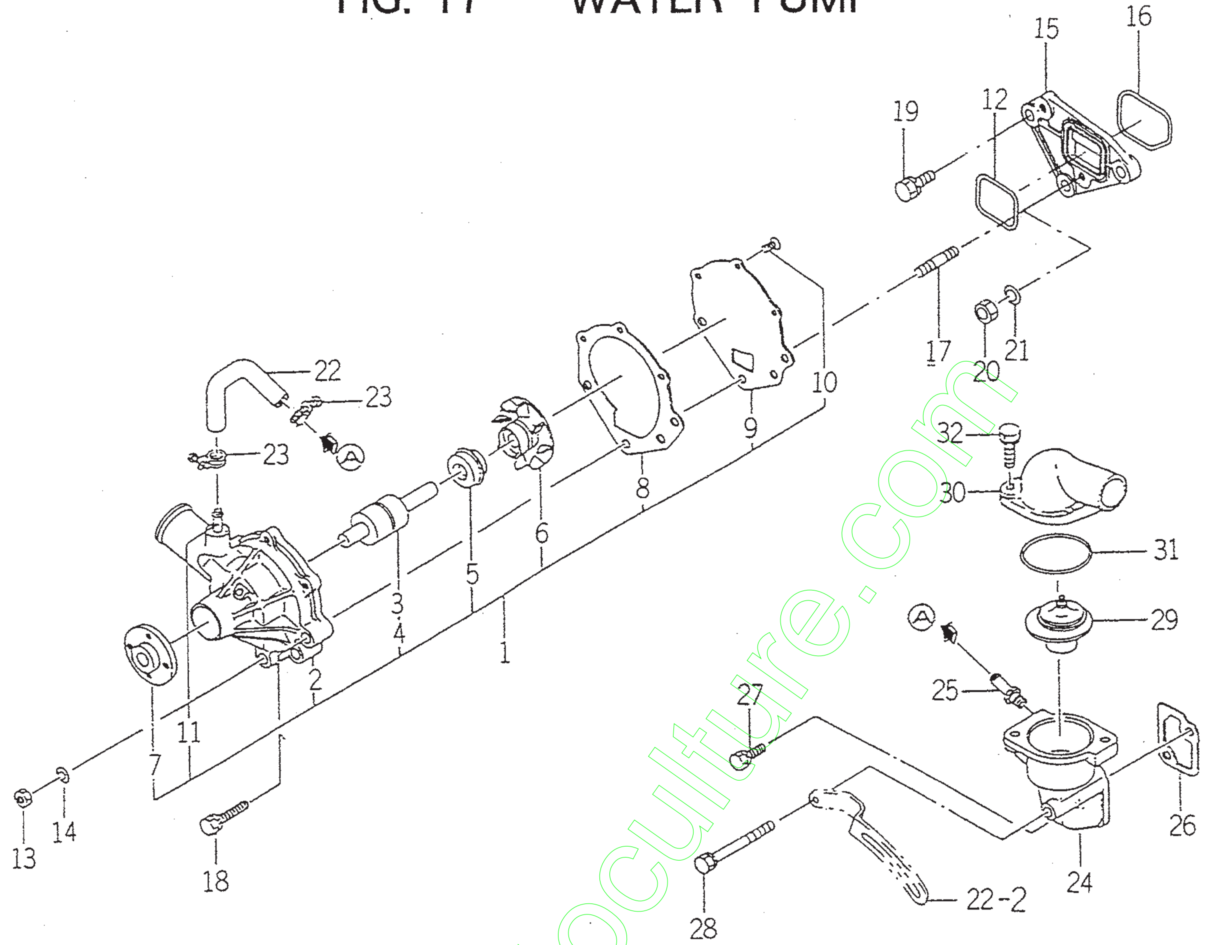
FIG. 17 WATER PUMP



6005-420

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		I T C	C O L	G R P	REMARKS
1	6213－610－005－20	WATERPUMP ASSY	1	*					
2	6213－611－003－20	BODY/WATERPUMP	1	*					
3	6213－631－002－00	BEARING/WATER PUMP	1	*					
4	6213－631－005－00	BEARING/WATERPUMP	1	*					
5	6213－622－002－00	SEAL SET/WATER PUMP	1	*					
6	6213－621－003－00	ROTOR/WATERPUMP	1	*					
7	6213－642－002－00	SEAL/WATER PUMPPULLE	1	*					
8	6213－613－002－10	GASKET	1	*					
9	6213－612－004－00	PLATE/WATER PUMP	1	*					
10	6213－619－003－00	SCREW/WATER PUMP	3	*					
11	6213－619－002－00	PIPE/WATER PUMP	1	*					
12	V721－103－104－00	O－RING/G40	1	*					
13	6909－110－508－00	NUT/M8	2	*					
14	6909－150－508－00	WASHER	2	*					
15	6213－619－006－00	SPACER/WATERPUMP	1	*					
16	V721－103－105－00	O－RING/G50	1	*					
17	6904－110－840－00	STUD/M8X40	2	*					
18	6901－910－845－00	BOLT,SEMS/M8X45	1	*					
19	6901－910－825－00	BOLT (WS)	1	*					
20	6909－110－508－00	NUT/M8	1	*					
21	6909－150－508－00	WASHER	1	*					
22	6213－729－001－00	HOSE,RUBBER	1	*					
23	1417－102－005－00	BAND, HOSE	2	*					
24	6213－716－001－30	HOUSING/THERMOSTAT	1	*					
25	6213－721－003－00	PIPE,PUMP HOUSING	1	*					

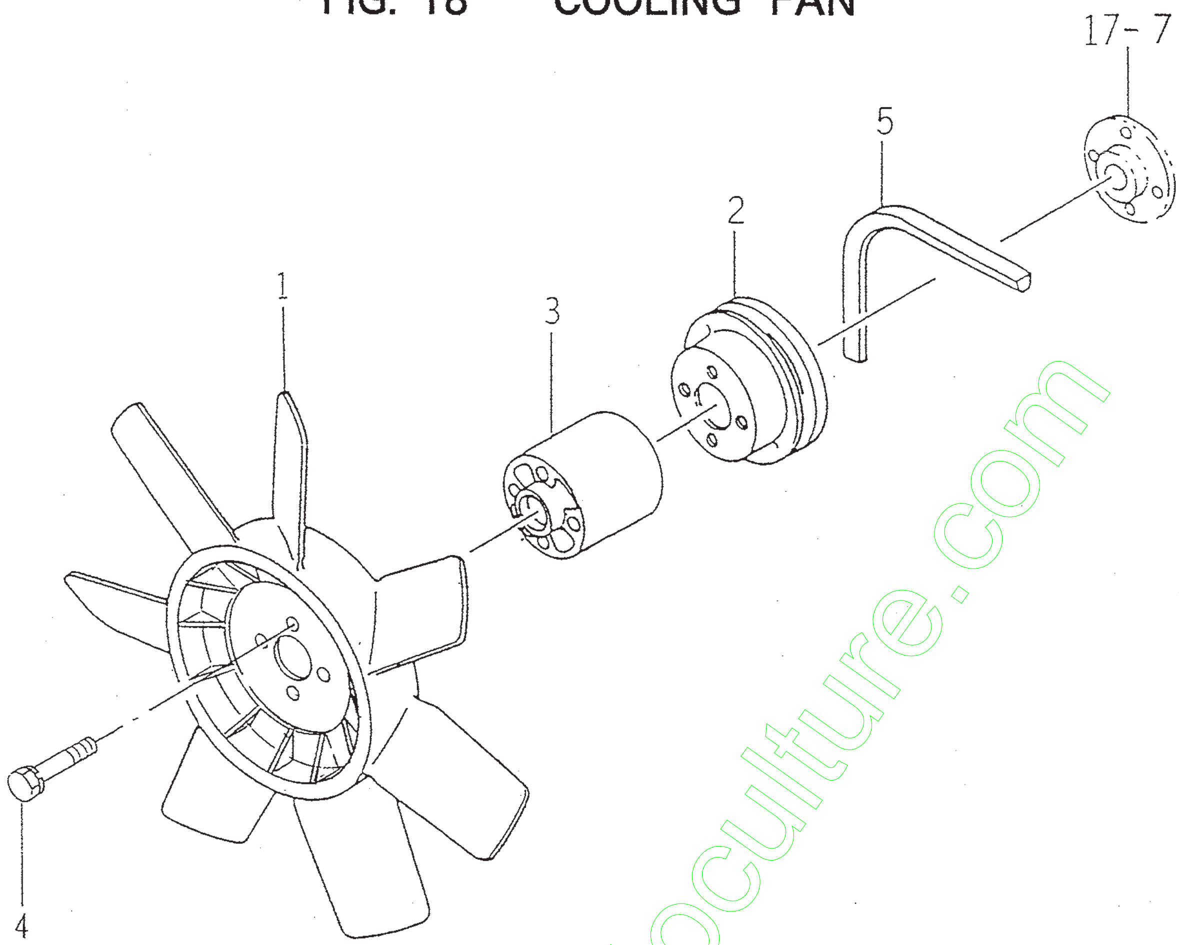
FIG. 17 WATER PUMP



6005-420

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
26	6213－743－002－10	GASKET／HOUSING	1	*					
27	6901－910－820－00	BOLT,SEMS／M8X20	1	*					
28	6209－030－006－00	BOLT／M8X75	1	*					
29	6513－770－022－10	THERMOSTAT	1	*					
30	6213－711－004－00	PIPE／WATEROUTLET	1	*					
31	V723－102－005－50	O－RING	1	*					
32	6901－910－828－00	BOLT,SEMS	2	*					

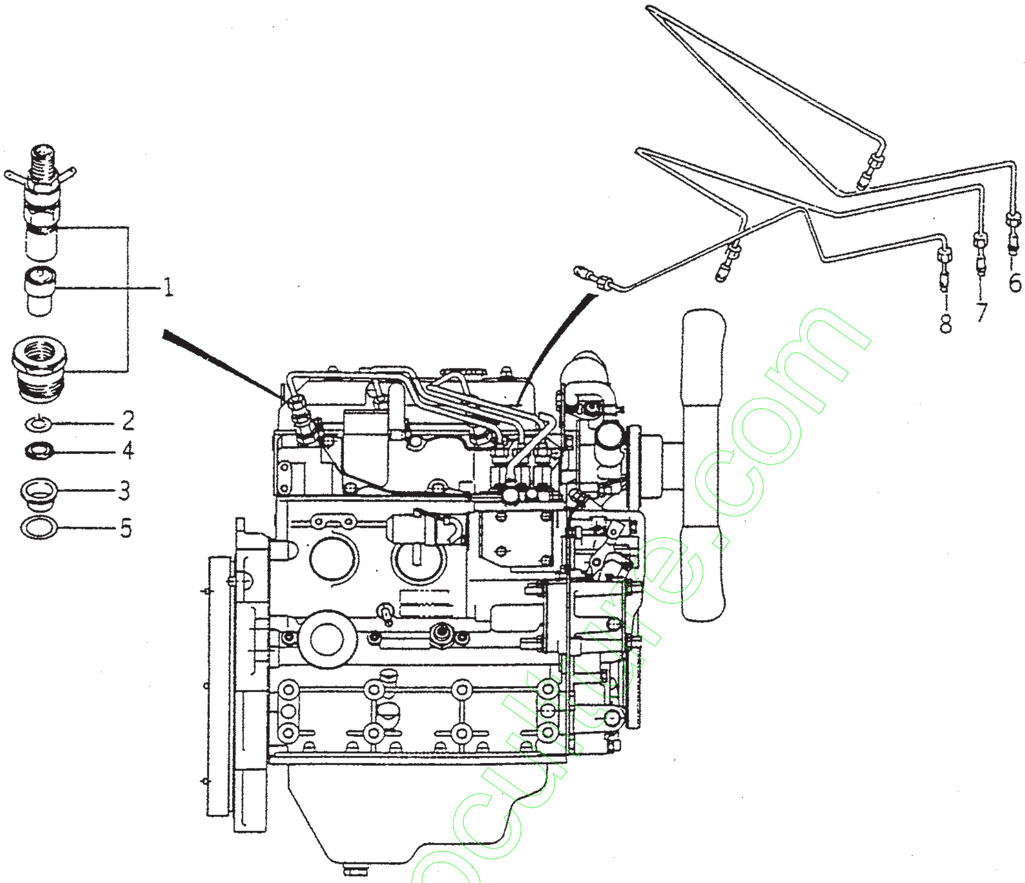
FIG. 18 COOLING FAN



6005-480

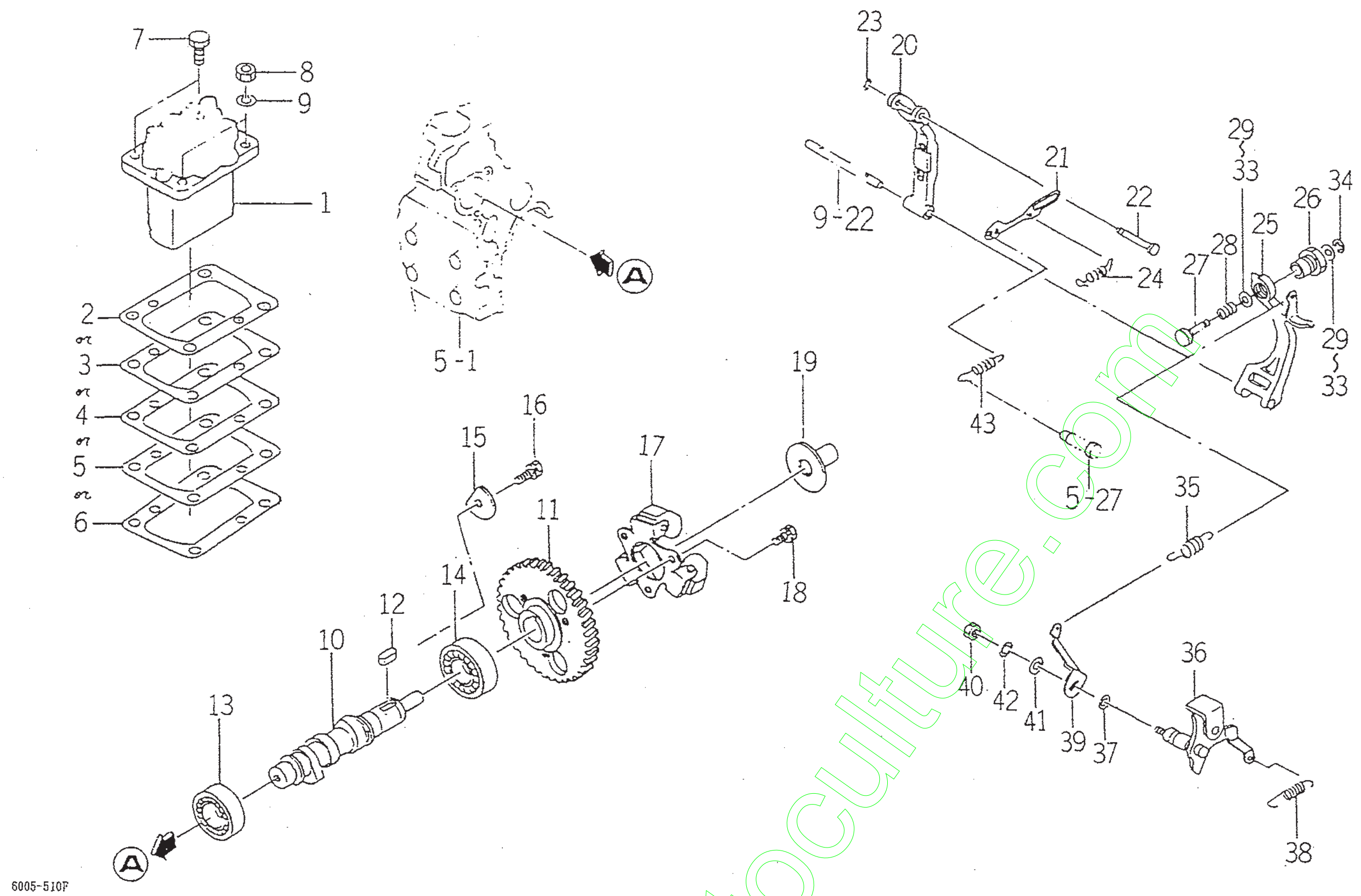
KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6213-660-016-00	FAN/COOLING	1	*					
2	6213-641-012-00	PULLEY/WATERPUMP	1	*					
3	6213-669-008-00	SPACER/FAN/48	1	*					
4	6209-030-044-00	BOLT/WS	4	*					
5	6513-671-138-00	BELT,COOLING FAN	1	*					

FIG. 19 INJECTION NOZZLE



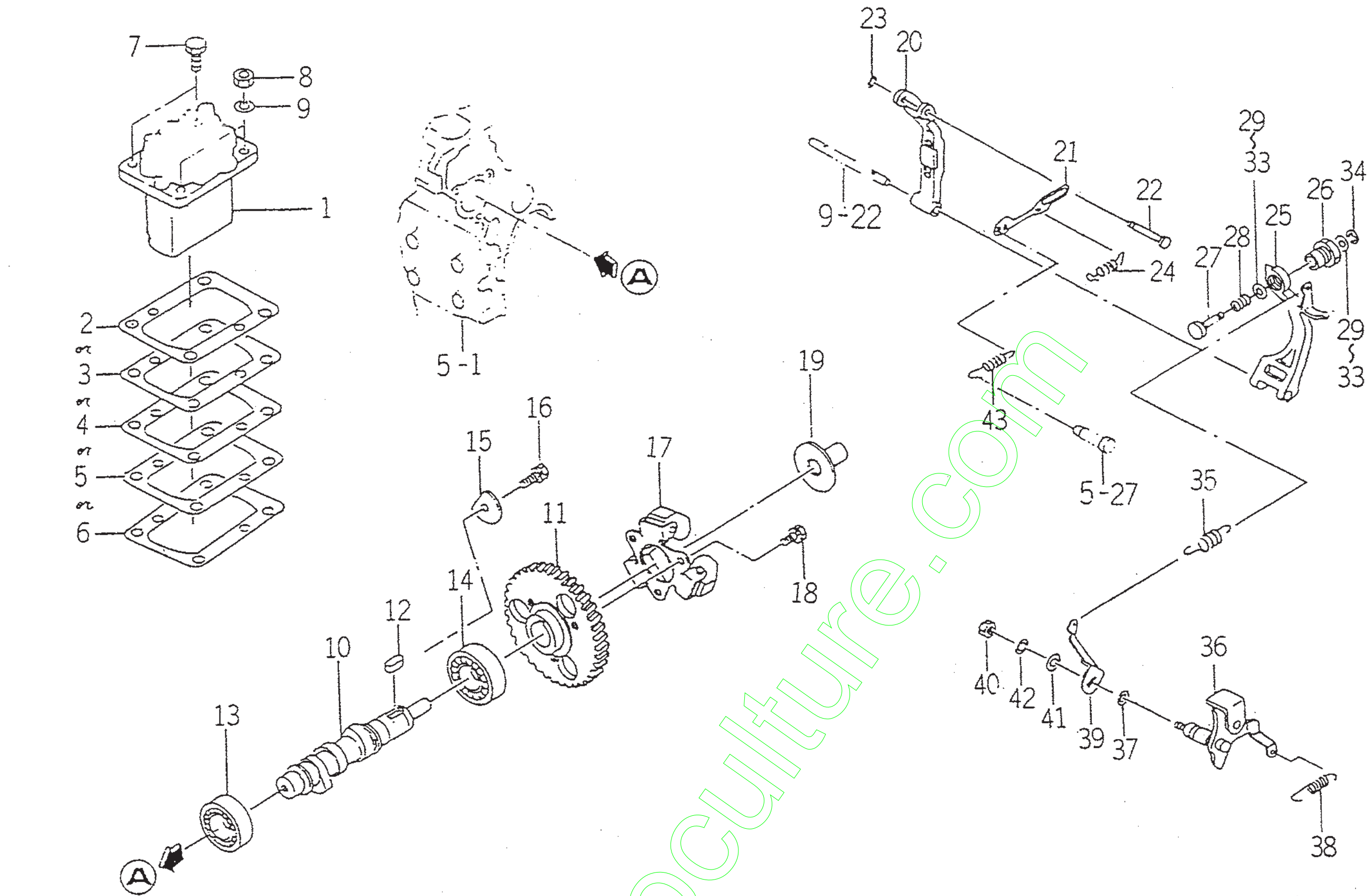
KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6215－300－005－00	NOZZLE,INJ.ASSY	3	*					FIG 024
2	6215－315－002－00	GASKET,NOZZLE	3	*					
3	6215－315－006－00	HEATSHILD／NOZZLE	3	*					
4	6215－315－005－00	WASHER／CORRUGATE	3	*					
5	6215－315－007－00	GASKET	3	*					
6	6215－411－052－00	PIPE／INJECTION ASSY	1	*					
7	6215－411－053－10	PIPE／INJECTION ASSY	1	*					
8	6215－411－054－00	PIPE／INJECTION ASSY	1	*					

FIG. 20 INJECTION PUMP



KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6215 – 600 – 078 – 00	INJECTIONPUMP ASSY	1	*					FIG 025
2	6219 – 752 – 006 – 00	SHIM/PUMP,INJ	1	*					
3	6219 – 752 – 007 – 00	SHIM/PUMP,INJ	1	*					
4	6219 – 752 – 008 – 00	SHIM/PUMP,INJ	1	*					
5	6219 – 752 – 009 – 00	SHIM/PUMP,INJ	1	*					
6	6219 – 752 – 010 – 00	SHIM/PUMP,INJ	1	*					
7	6902 – 050 – 820 – 00	BOLT	2	*					
8	6909 – 110 – 508 – 00	NUT/M8	2	*					
9	6909 – 150 – 508 – 00	WASHER	2	*					
10	6215 – 621 – 010 – 00	CAMSHAFT/INJ PUMP	1	*					
11	6212 – 524 – 002 – 00	GEAR,INJ PUMP	1	*					
12	6908 – 000 – 716 – 00	KEY	1	*					
13	V600 – 110 – 620 – 30	BEARING,RB/6203	1	*					
14	V600 – 110 – 600 – 40	BEARING,RB/6004	1	*					
15	6212 – 535 – 002 – 00	PLATE,THRUST INJPUMP	1	*					
16	6901 – 910 – 612 – 00	BOLT,SEMS/M6X12	1	*					
17	6215 – 520 – 001 – 00	FLYWEIGHT	1	*					
18	6209 – 030 – 043 – 00	BOLT/M6X10	1	*					
19	6215 – 526 – 001 – 10	PIECE,THRUST	3	*					
20	6215 – 541 – 001 – 00	ARM,FLOATING	1	*					
21	6215 – 543 – 002 – 10	RINK/CONTROL	1	*					
22	6215 – 542 – 006 – 00	PIN,CONTROL	1	*					
23	V710 – 140 – 004 – 00	RING,SNAP/ 4 E	1	*					
24	6215 – 549 – 031 – 10	SPRING/SETTING	1	*					
25	6215 – 541 – 016 – 10	ARM/TENSION	1	*					

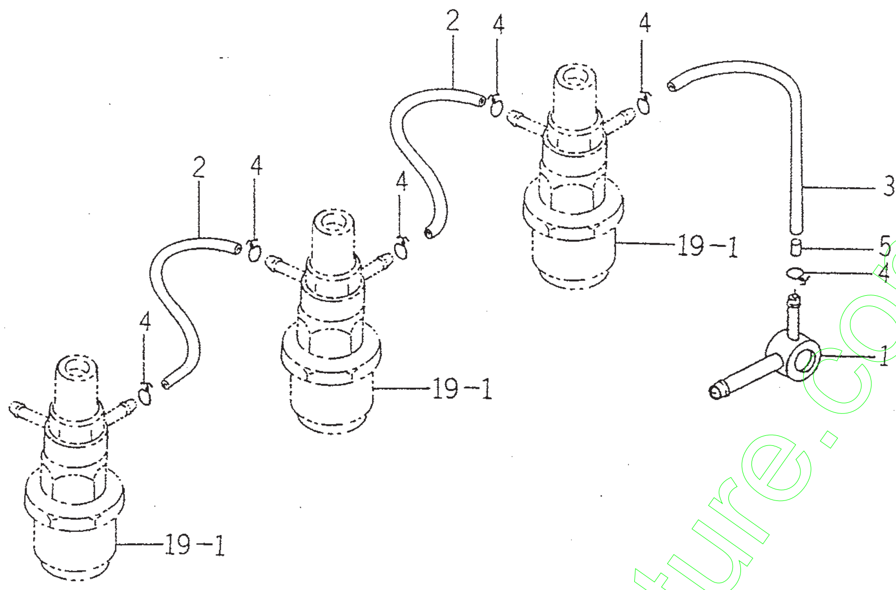
FIG. 20 INJECTION PUMP



6005-510F

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
26	6215-549-028-00	CASE/ADAPTER	1	*					
27	6215-549-027-10	PIN/ADAPTER	1	*					
28	6215-549-034-00	SPRING/ADAPTER	1	*					
29	6215-549-006-00	SHIM,ADAPTER	2	*					
30	6215-549-009-00	SHIM,ADAPTER	2	*					
31	6215-549-010-00	SHIM,ADAPTER	2	*					
32	6215-549-023-00	SHIM/ADAPTER	1	*					
33	6215-549-024-00	SHIM/ADAPTER	1	*					
34	V710-140-004-00	RING,SNAP/ 4 E	1	*					
35	6215-531-006-10	SPRING/GOVERNOR	1	*					
36	6215-541-022-10	LEVER/CONTROL COMP	1	*					
37	V720-101-900-80	O-RING/P 8	1	*					
38	6209-580-002-10	SPRING,RETURN	1	*					
39	6215-549-007-00	ARM,CONTROL	1	*					
40	6909-110-406-00	NUT	1	*					
41	V411-260-006-00	WASHER / M6	1	*					
42	6909-150-506-00	WASHER,SP/M6	1	*					
43	6215-549-012-00	SPRING,STARTING	1	*					

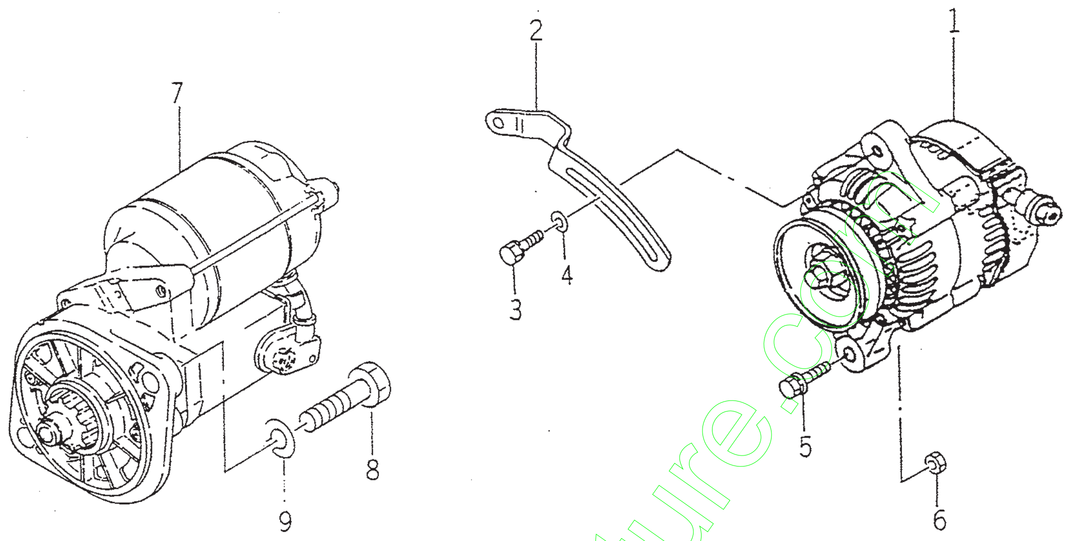
FIG. 21 FUEL PIPE



6005-550B

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6215−412−004−00	CONNECTOR/FUEL	1	*					
2	6509−360−912−10	HOSE,RUBBER	2	*					
3	6209−360−011−00	HOSE/RUBBER	1	*					
4	6509−704−059−00	CLIP	6	*					
5	3640−586−004−00	RESISTANCE/1.0	1	*					

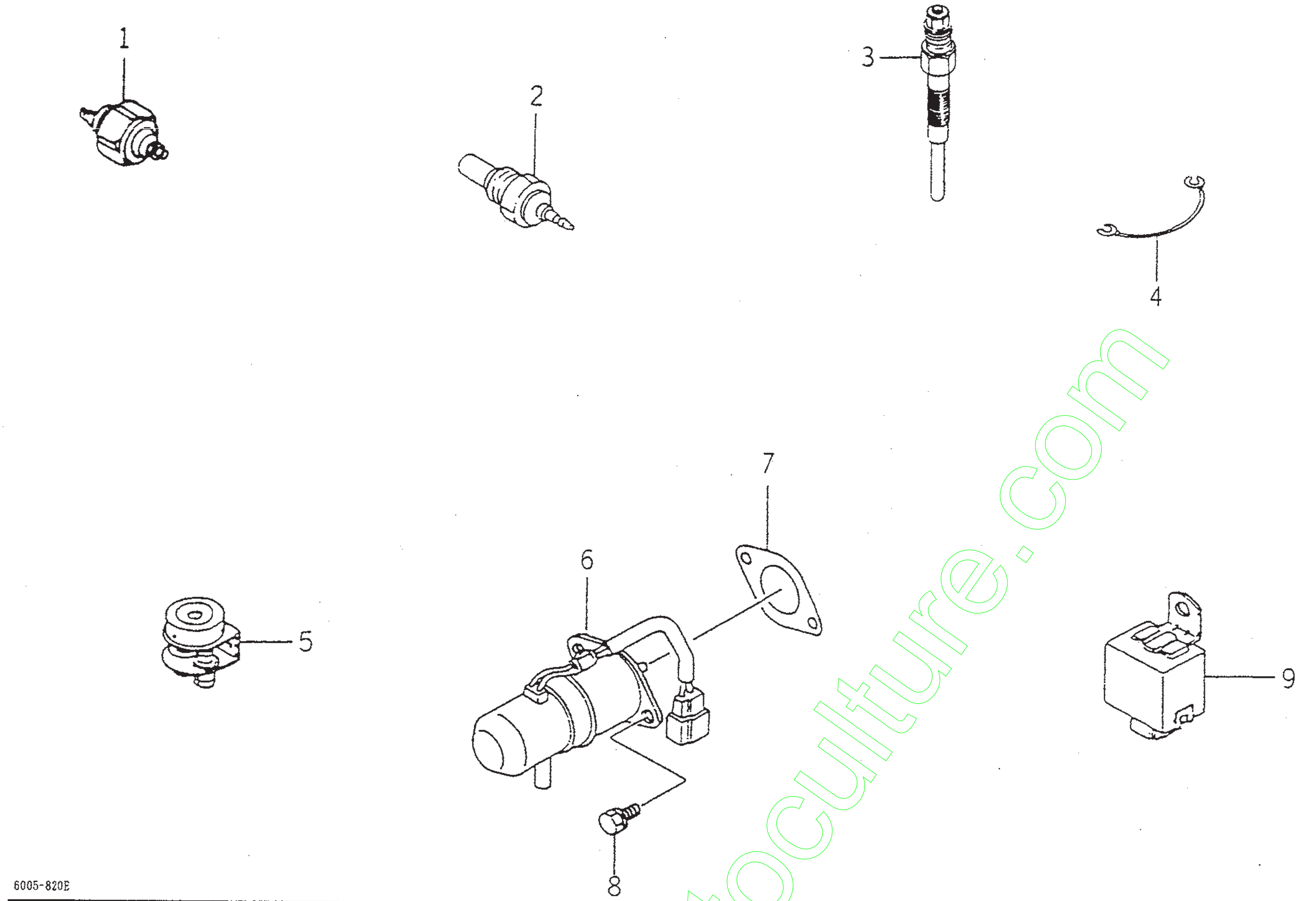
FIG. 22 ELECTRIC (1)



5005-801C

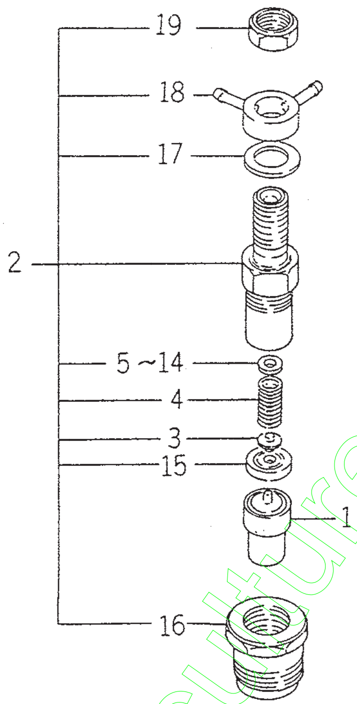
KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		I T C	C O L	G R P	REMARKS
1	6281 − 200 − 008 − 10	GENERATOR ASSY	1	*					FIG 027
2	6213 − 674 − 006 − 10	PLATE／ADJUST	1	*					
3	6901 − 910 − 820 − 00	BOLT,SEMS／M8X20	1	*					
4	1373 − 121 − 001 − 00	WASHER／9X22X2	1	*					
5	6209 − 031 − 083 − 00	BOLT／WSP	1	*					
6	6909 − 110 − 410 − 00	NUT／M10	1	*					
7	6281 − 100 − 002 − 10	STARTER ASSY	1	*					FIG 026
8	V201 − 361 − 207 − 00	BOLT／M12X70	2	*					
9	V401 − 160 − 012 − 00	WASHER,SP／M12	2	*					

FIG. 23 ELECTRIC (2)



KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6182－410－008－10	SWITCH,OIL PRESSURE	1	*					
2	6582－450－018－00	METER,THERMO	1	*					
3	6281－410－002－20	PLUG,GLOW	3	*					
4	6219－732－005－00	CONNECTOR／GLOWPLUG	2	*					
5	6281－420－001－00	RESISTANCE	1	*					
6	6281－910－003－00	SOLENOID	1	*					
7	6209－630－002－10	GASKET	1	*					
8	6901－910－612－00	BOLT,SEMS／M6X12	2	*					
9	6281－920－001－00	RELAY,SOLENOID	1	*					

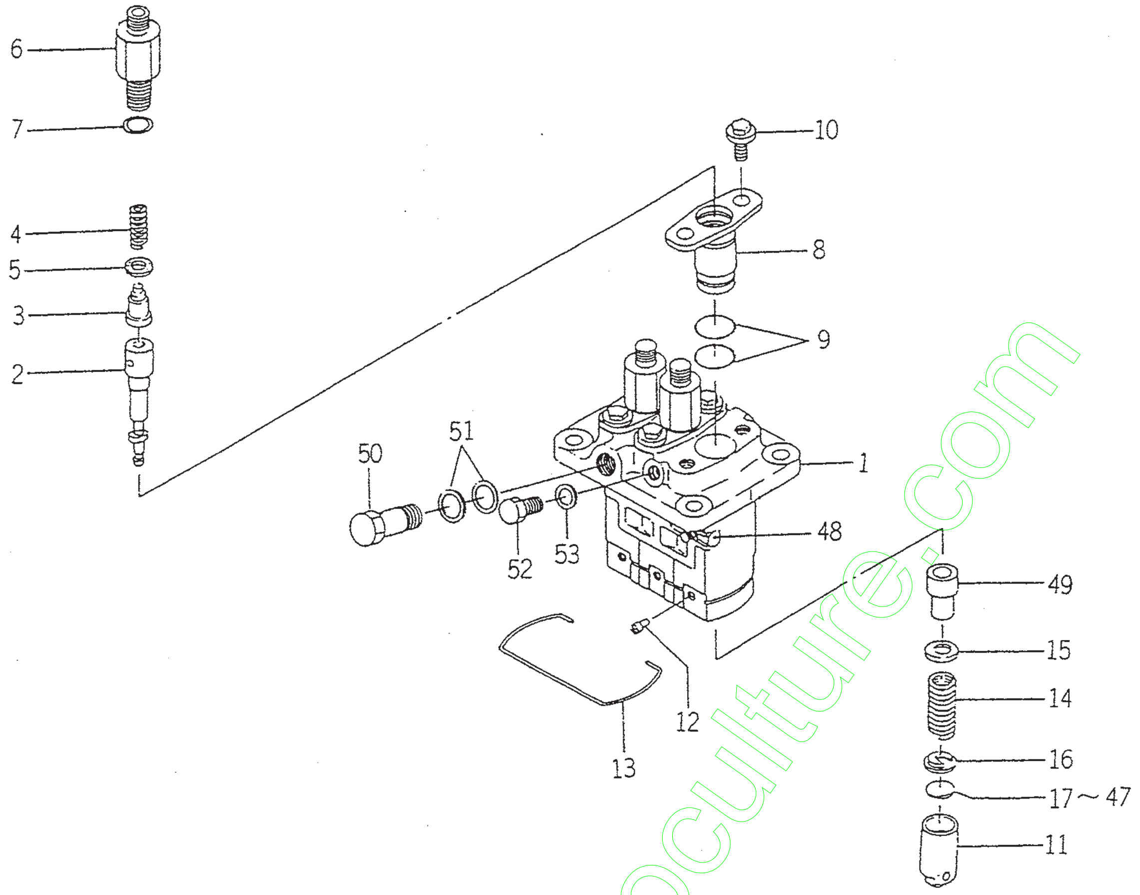
FIG. 24 6215 – 300 – 005 – 00



6215-3000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		I T C	C O L	G R P	REMARKS
1	6215 – 311 – 005 – 00	NOZZLE	3	*					
2	6215 – 330 – 007 – 00	HOLDER,NOZZLE ASSY	3	*					
3	6215 – 342 – 002 – 00	SEAT,SPRING	3	*					
4	6215 – 343 – 002 – 00	SPRING,NOZZLE	3	*					
5	6215 – 345 – 044 – 00	SHIM/T = 0.1	3	*					
6	6215 – 345 – 045 – 00	SHIM/T = 0.2	3	*					
7	6215 – 345 – 046 – 00	SHIM/T = 0.3	3	*					
8	6215 – 345 – 047 – 00	SHIM/T = 0.4	3	*					
9	6215 – 345 – 048 – 00	SHIM/T = 0.5	3	*					
10	6215 – 345 – 049 – 00	SHIM/T = 0.52	3	*					
11	6215 – 345 – 050 – 00	SHIM/T = 0.54	3	*					
12	6215 – 345 – 051 – 00	SHIM/T = 0.56	3	*					
13	6215 – 345 – 052 – 00	SHIM/T = 0.58	3	*					
14	6215 – 345 – 053 – 00	SHIM/T = 0.8	3	*					
15	6215 – 339 – 002 – 00	SPACER	3	*					
16	6215 – 332 – 002 – 00	NUT,RETAINING	3	*					
17	6215 – 359 – 003 – 00	GASKET	3	*					
18	6215 – 355 – 003 – 00	EYE	3	*					
19	6215 – 359 – 004 – 00	NUT	3	*					

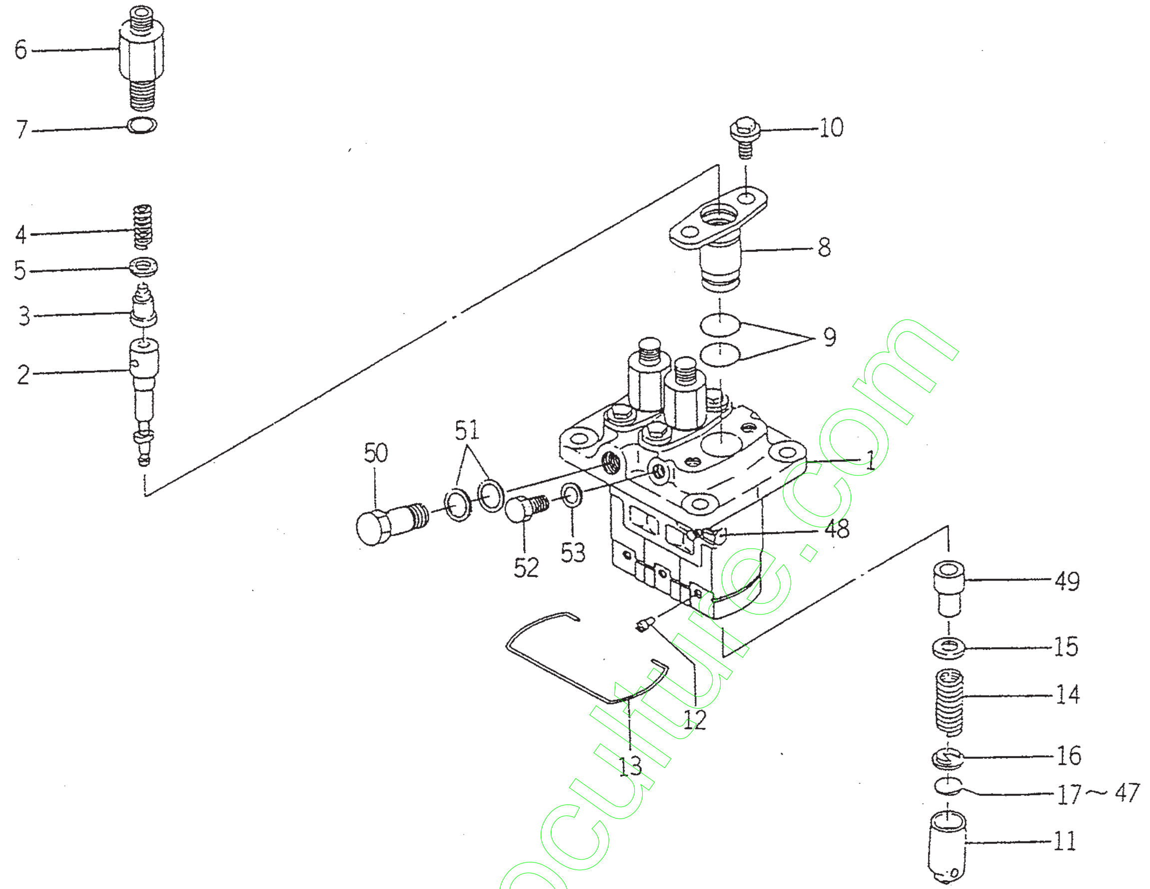
FIG. 25　　6215－600－078－00



6215-6000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6215－611－008－00	HOUSING／PUMP	1	*					
2	6215－631－008－00	PLUNGER ASSY	3	*					
3	6215－641－002－00	VALVE,DELIVERY	3	*					
4	6215－643－005－00	SPRING／DELIVERYVALVE	3	*					
5	6215－649－008－00	GASKET	3	*					
6	6215－644－006－00	HOLDER／DELIVERYVALVE	3	*					
7	6215－649－009－00	O－RING	3	*					
8	6215－635－004－00	SLEEVEFLANGE	3	*					
9	6215－649－010－00	ORING	6	*					
10	6215－649－011－00	BOLT	6	*					
11	6215－622－003－00	TAPPET	3	*					
12	6215－629－017－00	PIN	3	*					
13	6215－629－035－00	SNAPRING	1	*					
14	6215－634－003－00	SPRING／PLUNGER	3	*					
15	6215－639－008－00	SPRINGSEAT	3	*					
16	6215－639－009－00	SPRINGSEAT	3	*					
17	6215－629－060－00	PLATE	1	*					
18	6215－629－061－00	PLATE	1	*					
19	6215－629－062－00	PLATE	1	*					
20	6215－629－063－00	PLATE	1	*					
21	6215－629－064－00	PLATE	1	*					
22	6215－629－065－00	PLATE	1	*					
23	6215－629－066－00	PLATE	1	*					
24	6215－629－067－00	PLATE	1	*					
25	6215－629－036－00	PLATE	1	*					

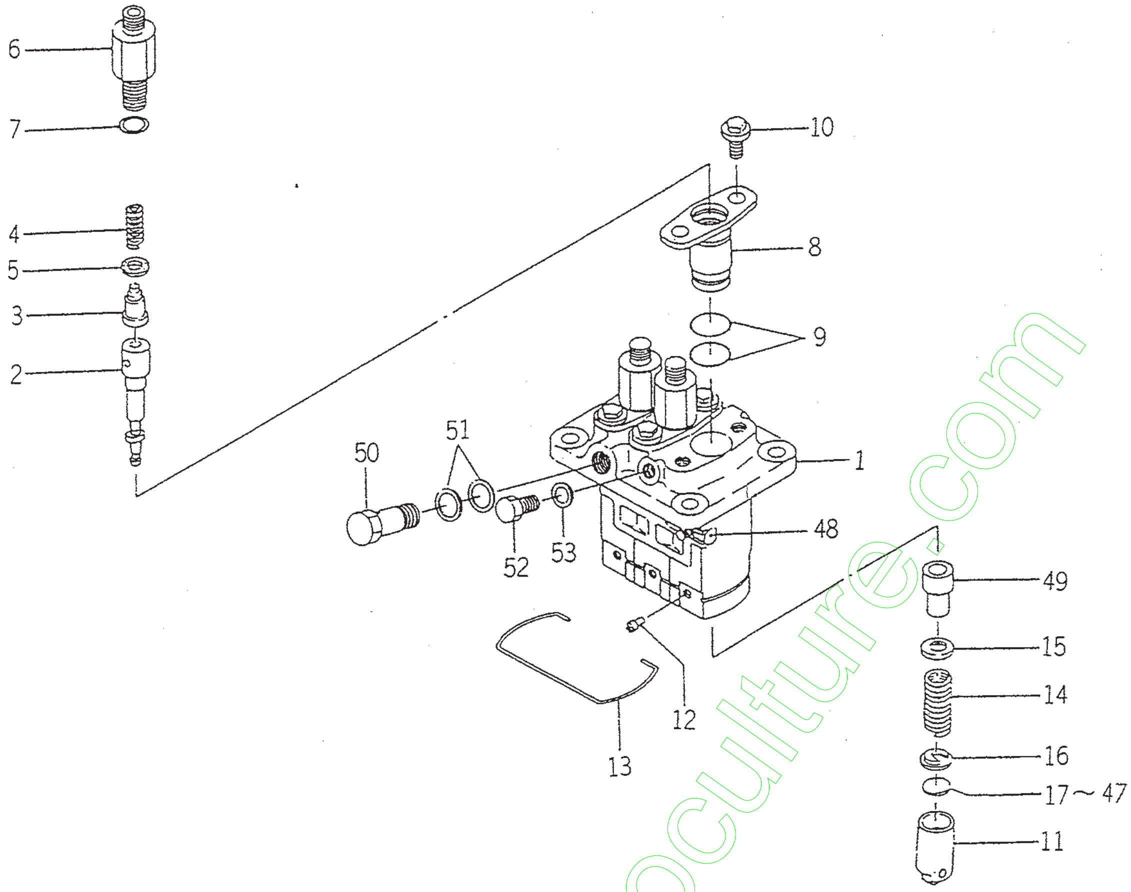
FIG. 25 6215 – 600 – 078 – 00



6215-6000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
26	6215 – 629 – 037 – 00	PLATE	1	*					
27	6215 – 629 – 038 – 00	PLATE	1	*					
28	6215 – 629 – 039 – 00	PLATE	1	*					
29	6215 – 629 – 040 – 00	PLATE	1	*					
30	6215 – 629 – 041 – 00	PLATE	1	*					
31	6215 – 629 – 042 – 00	PLATE	1	*					
32	6215 – 629 – 043 – 00	PLATE	1	*					
33	6215 – 629 – 044 – 00	PLATE	1	*					
34	6215 – 629 – 045 – 00	PLATE	1	*					
35	6215 – 629 – 046 – 00	PLATE	1	*					
36	6215 – 629 – 047 – 00	PLATE	1	*					
37	6215 – 629 – 048 – 00	PLATE	1	*					
38	6215 – 629 – 049 – 00	PLATE	1	*					
39	6215 – 629 – 050 – 00	PLATE	1	*					
40	6215 – 629 – 051 – 00	PLATE	1	*					
41	6215 – 629 – 052 – 00	PLATE	1	*					
42	6215 – 629 – 053 – 00	PLATE	1	*					
43	6215 – 629 – 054 – 00	PLATE	1	*					
44	6215 – 629 – 055 – 00	PLATE	1	*					
45	6215 – 629 – 056 – 00	PLATE	1	*					
46	6215 – 629 – 058 – 00	PLATE	1	*					
47	6215 – 629 – 059 – 00	PLATE	1	*					
48	6215 – 637 – 004 – 00	CONTROLRACK	1	*					
49	6215 – 635 – 005 – 00	CONTROLSLEEVE	3	*					
50	6215 – 619 – 023 – 00	EYEBOLT	1	*					

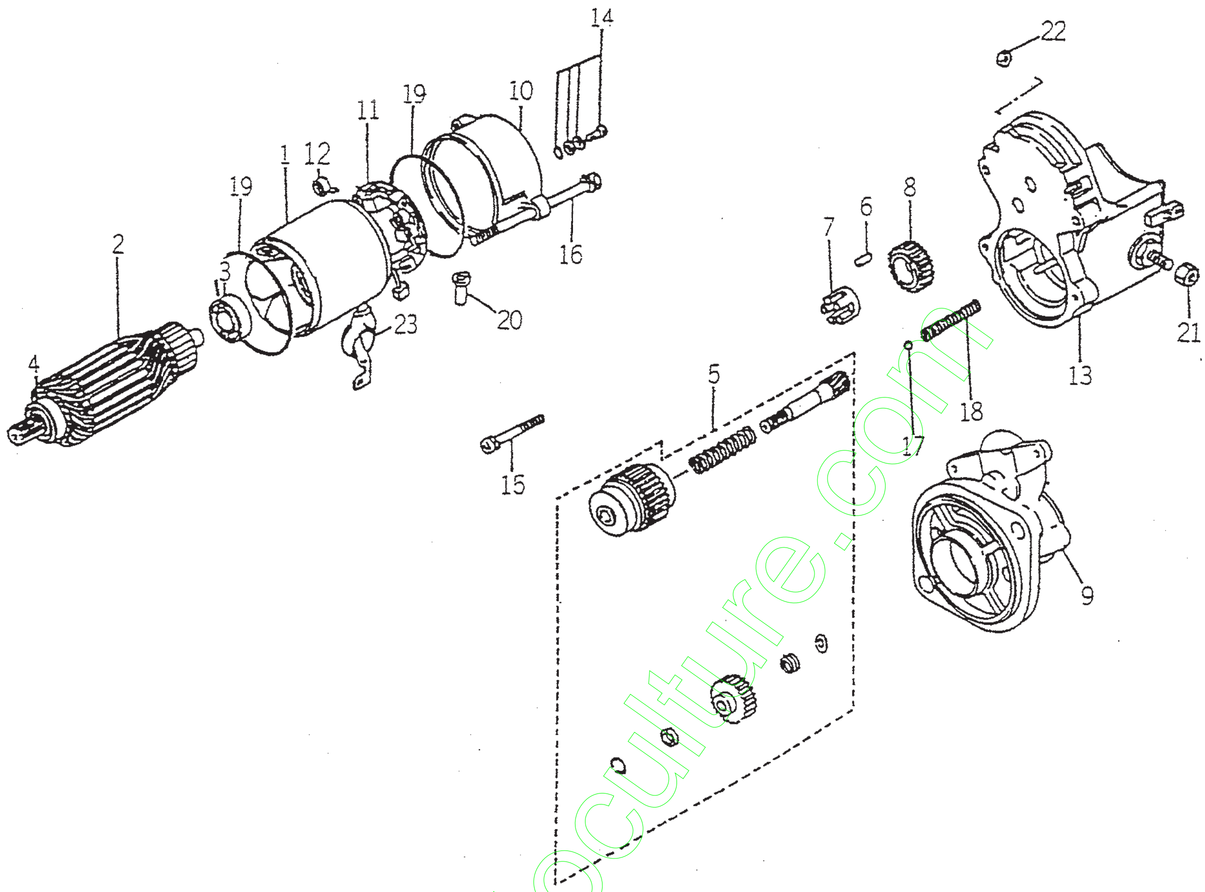
FIG. 25 6215 – 600 – 078 – 00



6215-6000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
51	6115 – 639 – 008 – 00	GASKET	2	*					
52	6215 – 619 – 024 – 00	BOLT	1	*					
53	6215 – 359 – 006 – 00	GASKET	1	*					

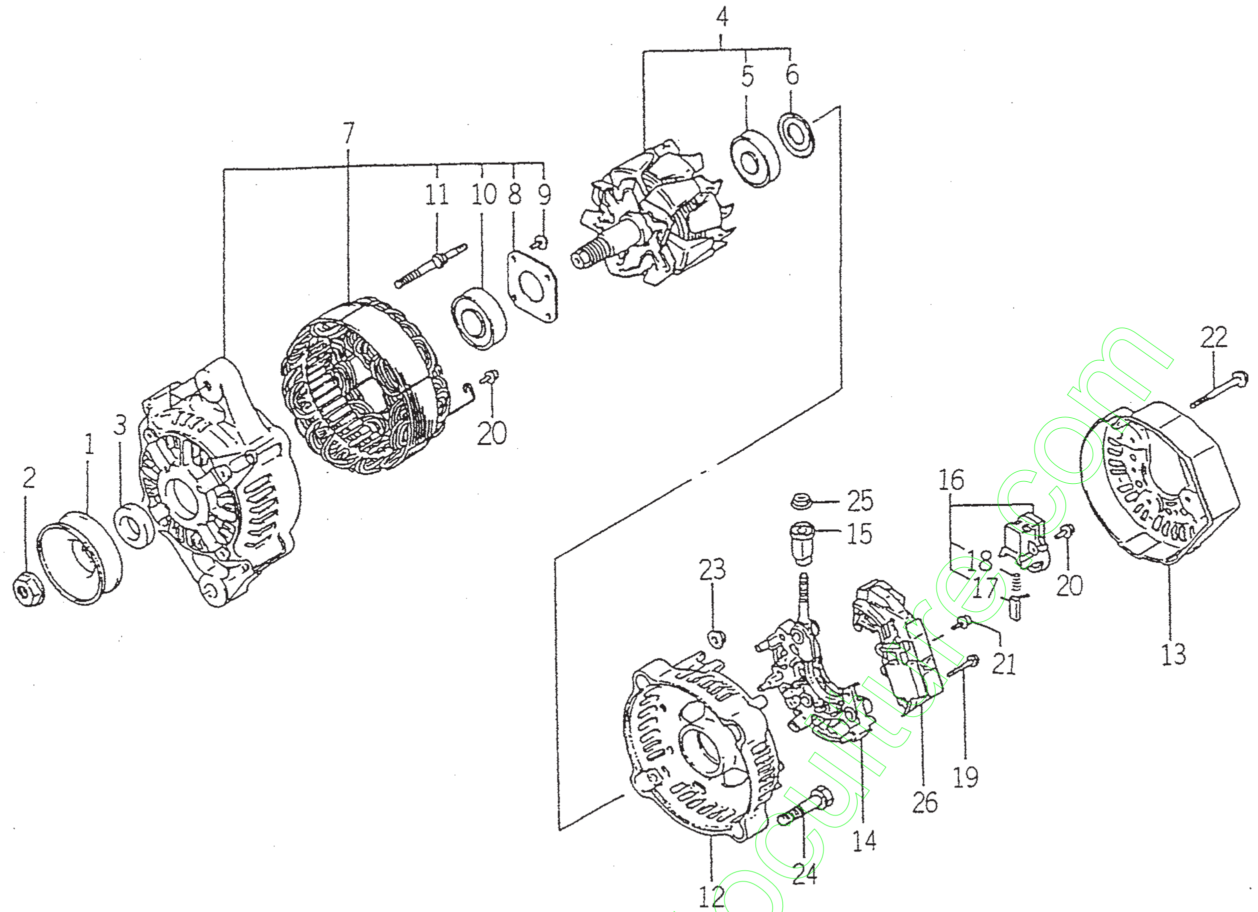
FIG. 26 6281 – 100 – 002 – 10



6281-1000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		I T C	C O L	G R P	REMARKS
				E3CEB 03					
1	6281 – 111 – 005 – 00	YOKE/STARTER ASSY	1	*					
2	6281 – 121 – 006 – 00	ARMATURE/STARTE ASSY	1	*					
3	6281 – 129 – 038 – 00	BEARING	1	*					
4	6281 – 129 – 039 – 00	BEARING	1	*					
5	6281 – 124 – 007 – 00	CLUTCH/STARTER ASSY	1	*					
6	6581 – 129 – 099 – 00	RORA	5	*					
7	6281 – 129 – 040 – 00	RETAINER	1	*					
8	6281 – 123 – 005 – 00	PINION/STARTER	1	*					
9	6281 – 129 – 041 – 00	HOUSING/STARTER ASSY	1	*					
10	6281 – 115 – 008 – 00	FRAME/STARTEREND	1	*					
11	6281 – 116 – 004 – 00	HOLDER/STARTER ASSY	1	*					
12	6581 – 117 – 007 – 00	SPRING,BRUSH	4	*					
13	6281 – 151 – 009 – 00	SWITCH/MAGNETIC ASSY	1	*					
14	6281 – 129 – 005 – 00	SCREW	2	*					
15	6281 – 129 – 042 – 00	BOLT/WS	2	*					
16	6281 – 129 – 043 – 00	BOLT/THROUGH	2	*					
17	6581 – 129 – 092 – 00	BALL	1	*					
18	6281 – 129 – 044 – 00	SPRING/RETURN	1	*					
19	6281 – 129 – 003 – 00	O – RING	2	*					
20	6281 – 115 – 009 – 00	BUSHING/DRAIN	1	*					
21	6909 – 111 – 508 – 00	NUT	1	*					
22	6281 – 229 – 041 – 00	NUT	1	*					
23	6281 – 115 – 010 – 00	COVER	1	*					

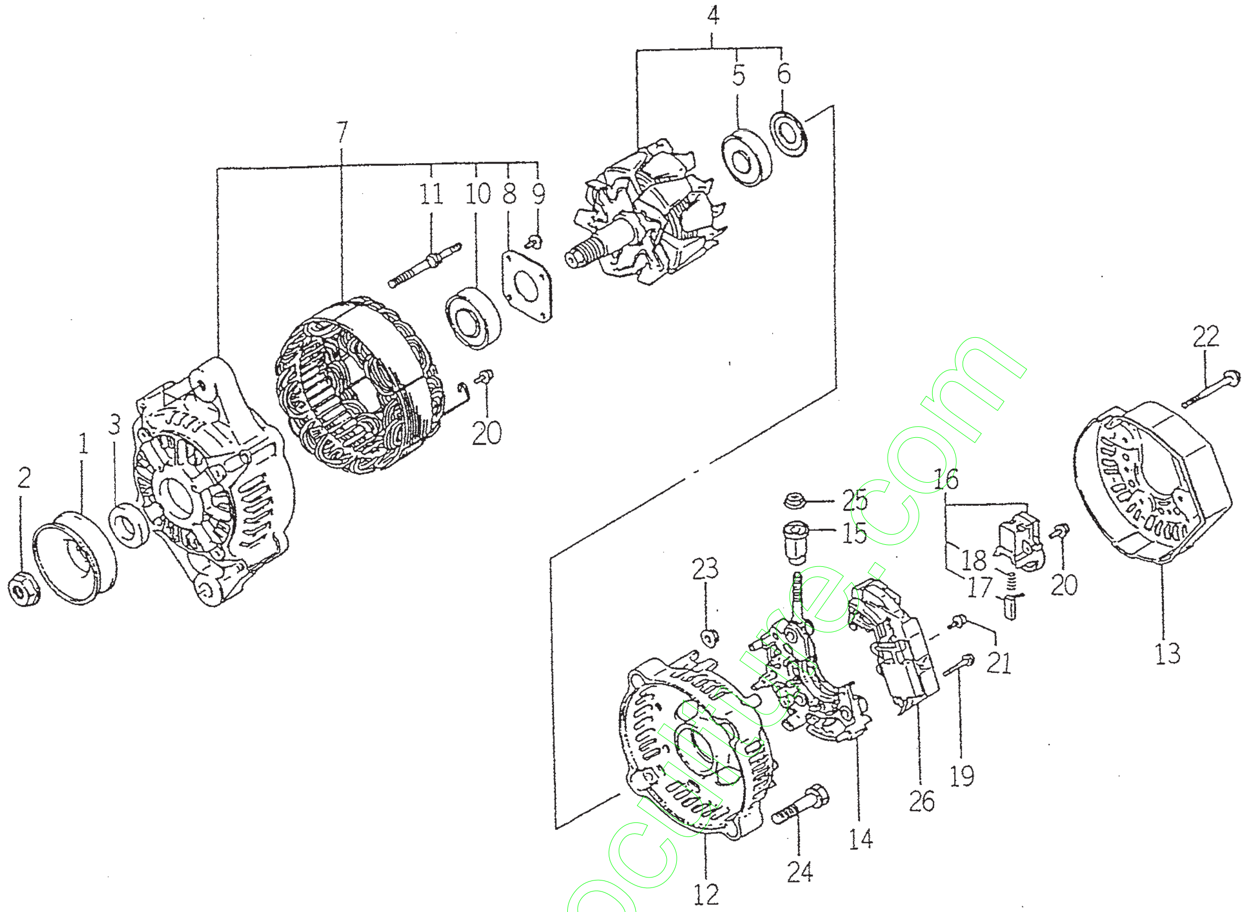
FIG. 27 6281－200－008－10



6281-2000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
1	6281－222－004－00	PULLEY	1	*					
2	6281－229－002－00	NUT	1	*					
3	6281－229－003－00	COLLOR	1	*					
4	6281－221－001－00	ROTOR ASSY	1	*					
5	6281－229－005－00	BEARING	1	*					
6	6281－229－004－00	COVER,BEARING	1	*					
7	6281－213－006－00	FRAME ASSY	1	*					
8	6281－229－006－00	PLATE	1	*					
9	6281－229－007－00	BOLT	4	*					
10	6281－229－009－00	BEARING	1	*					
11	6281－229－008－00	BOLT	2	*					
12	6281－214－003－00	FRAME	1	*					
13	6281－214－004－00	COVER	1	*					
14	6281－229－029－00	HOLDER ASSY	1	*					
15	6281－229－011－00	BUSH	1	*					
16	2145－161－211－00	HOLDER／BRUSH ASSY	1	*					
17	6281－215－001－00	BRUSH	2	*					
18	6281－216－001－00	SPRING	2	*					
19	6281－229－012－00	BOLT	2	*					
20	6281－229－013－00	BOLT	6	*					
21	6281－229－014－00	BOLT	1	*					
22	6281－229－015－00	BOLT	3	*					
23	6281－229－016－00	NUT	2	*					
24	6281－229－017－00	BOLT	2	*					
25	6281－229－018－00	NUT	1	*					

FIG. 27　6281 — 200 — 008 — 10



6281-2000

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL E3CEB 03		ITC	COL	GRP	REMARKS
26	6281 - 271 - 002 - 00	REGULATOR ASSY	1	*					

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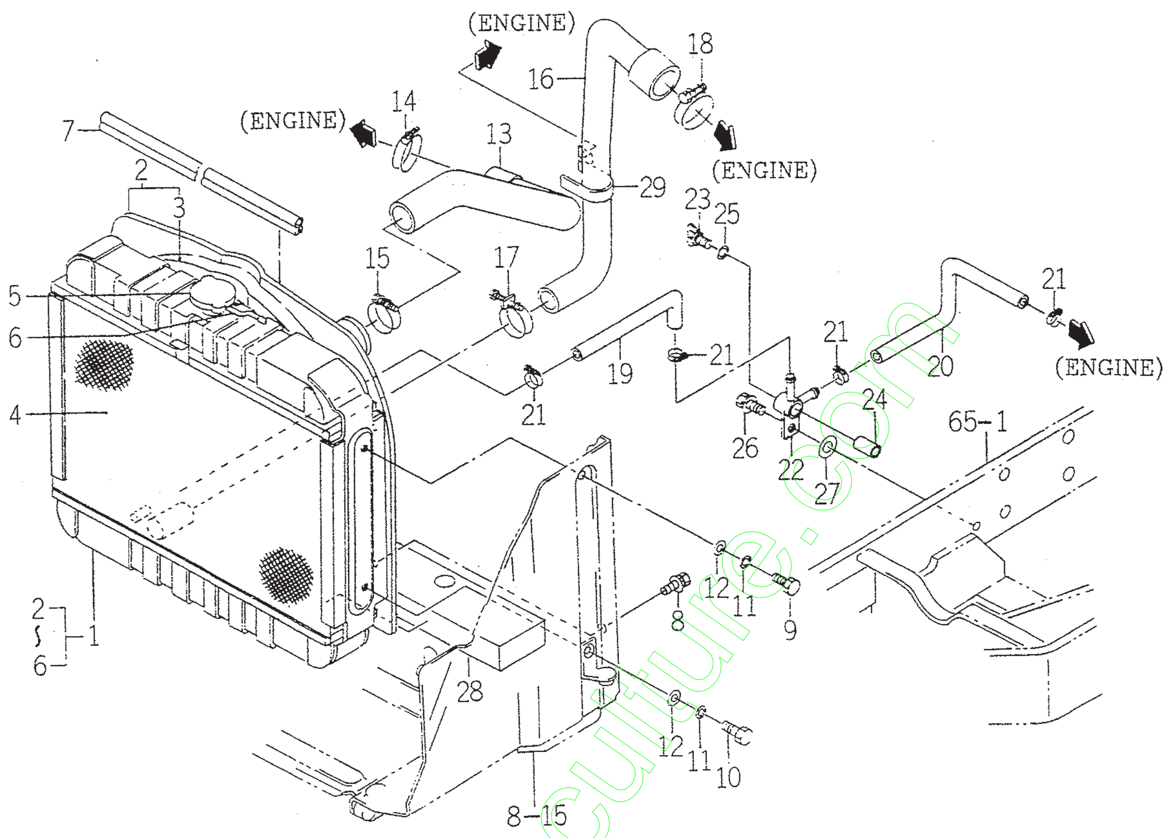
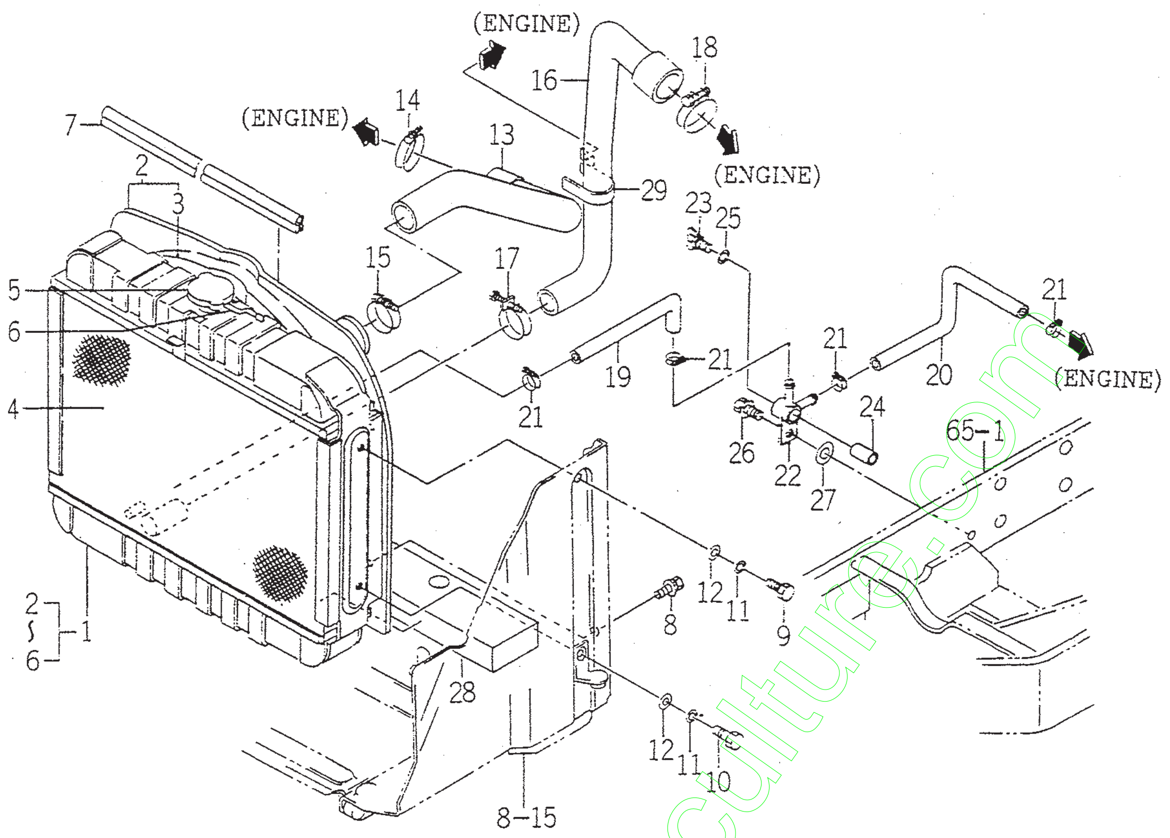
FIG. 1 RADIATOR SYSTEM (MDU TYPE)



1617-102

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		ITC	COL	GRP	REMARKS
				TF325F	TF325FH				
1	1617－102－200－10	RADIATOR	1	*					
2	1617－102－202－10	SHROUD COMP	1	*					
3	1614－102－011－00	INSULATOR	2	*					
4	1617－102－203－00	NET／WIRE COMP	1	*					
5	1614－102－213－00	CAP	1	*					
6	1614－102－214－00	HOSE	1	*					
7	1617－102－003－00	INSULATOR	1	*					
8	V210－360－601－60	BOLT (SP) ／M6X16	4	*					
9	V201－360－801－20	BOLT／M8X12	2	*					
10	V201－360－801－60	BOLT／M8X16	2	*					
11	V401－160－008－00	WASHER,SP／M 8	4	*					
12	V411－260－008－00	WASHER,PL／M 8	4	*					
13	1617－102－001－10	HOSE／RADIATOR／INLET	1	*					
14	1480－102－007－00	CLAMP／40	1	*					
15	1427－101－011－00	CLAMP／35	1	*					
16	1617－102－002－10	HOSE／RADIATOR／OUTLET	1	*					
17	1480－102－005－00	CLIP	1	*					
18	1480－102－007－00	CLAMP／40	1	*					
19	1617－102－005－00	HOSE／170	1	*					
20	1560－104－006－60	HOSE／290	1	*					
21	1417－102－005－00	BAND, HOSE	4	*					
22	1560－104－010－40	CONNECTOR	1	*					
23	1424－101－203－00	PLUG	1	*					
24	1617－102－006－00	HUB／09X14X20	1	*					
25	1424－101－204－00	PACKING	1	*					

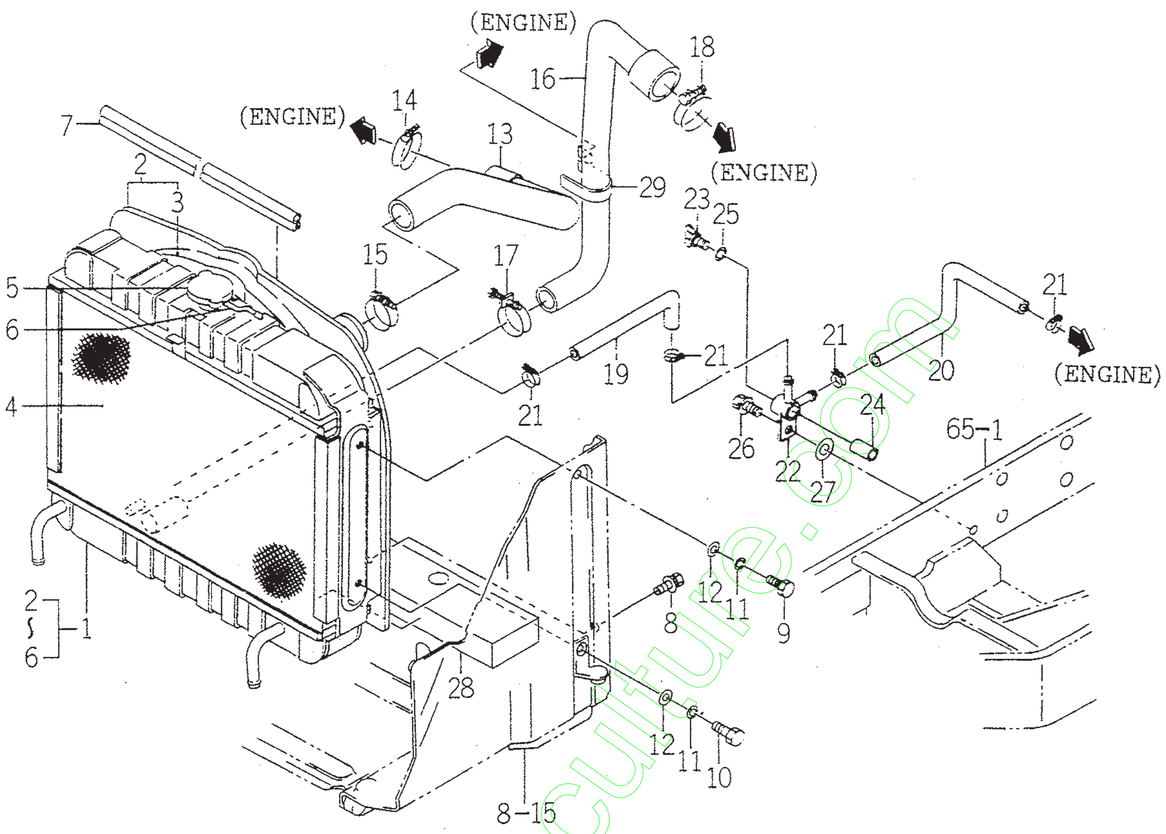
FIG. 1 RADIATOR SYSTEM (MDU TYPE)



1617-102

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
26	V211-360-804-00	BOLT	1	*					
27	V411-260-008-00	WASHER,PL/M 8	1	*					
28	1617-102-004-00	INSULATOR	1	*					
29	1617-102-007-00	CLAMP	1	*					

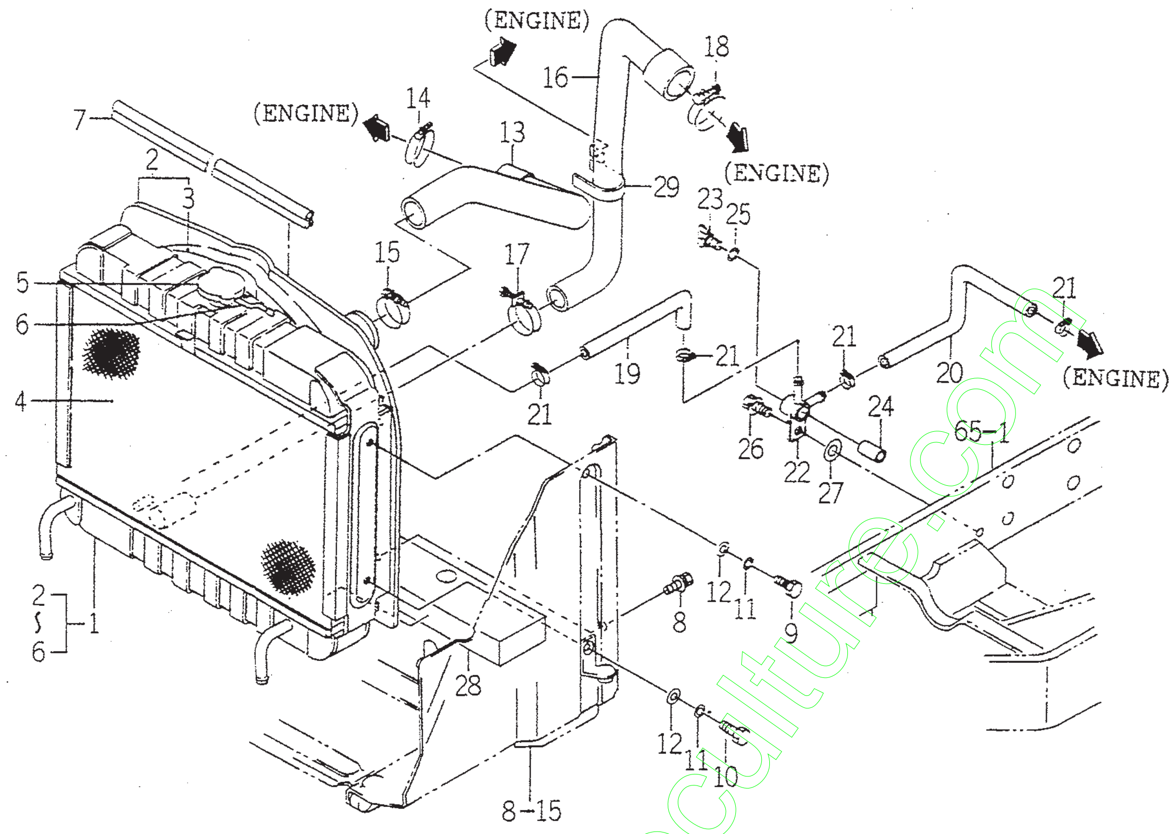
FIG. 2 RADIATOR (HST) SYSTEM (MU TYPE)



1622-102

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622-102-500-00	RADIATOR ASSY	1		*				
2	1617-102-202-10	SHROUD COMP	1		*				
3	1614-102-011-00	INSULATOR	2		*				
4	1622-102-520-00	NET/WIRE COMP	1		*				
5	1614-102-213-00	CAP	1		*				
6	1614-102-214-00	HOSE	1		*				
7	1617-102-003-00	INSULATOR	1		*				
8	V210-360-601-60	BOLT (SP) /M6X16	4		*				
9	V201-360-801-20	BOLT/M8X12	2		*				
10	V201-360-801-60	BOLT/M8X16	2		*				
11	V401-160-008-00	WASHER,SP/M 8	4		*				
12	V411-260-008-00	WASHER,PL/M 8	4		*				
13	1617-102-001-10	HOSE/RADIATOR/INLET	1		*				
14	1480-102-007-00	CLAMP/40	1		*				
15	1427-101-011-00	CLAMP/35	1		*				
16	1617-102-002-10	HOSE/RADIATOR/OUTLET	1		*				
17	1480-102-005-00	CLIP	1		*				
18	1480-102-007-00	CLAMP/40	1		*				
19	1617-102-005-00	HOSE/170	1		*				
20	1560-104-006-60	HOSE/290	1		*				
21	1417-102-005-00	BAND, HOSE	4		*				
22	1560-104-010-40	CONNECTOR	1		*				
23	1424-101-203-00	PLUG	1		*				
24	1617-102-006-00	HUB/09X14X20	1		*				
25	1424-101-204-00	PACKING	1		*				

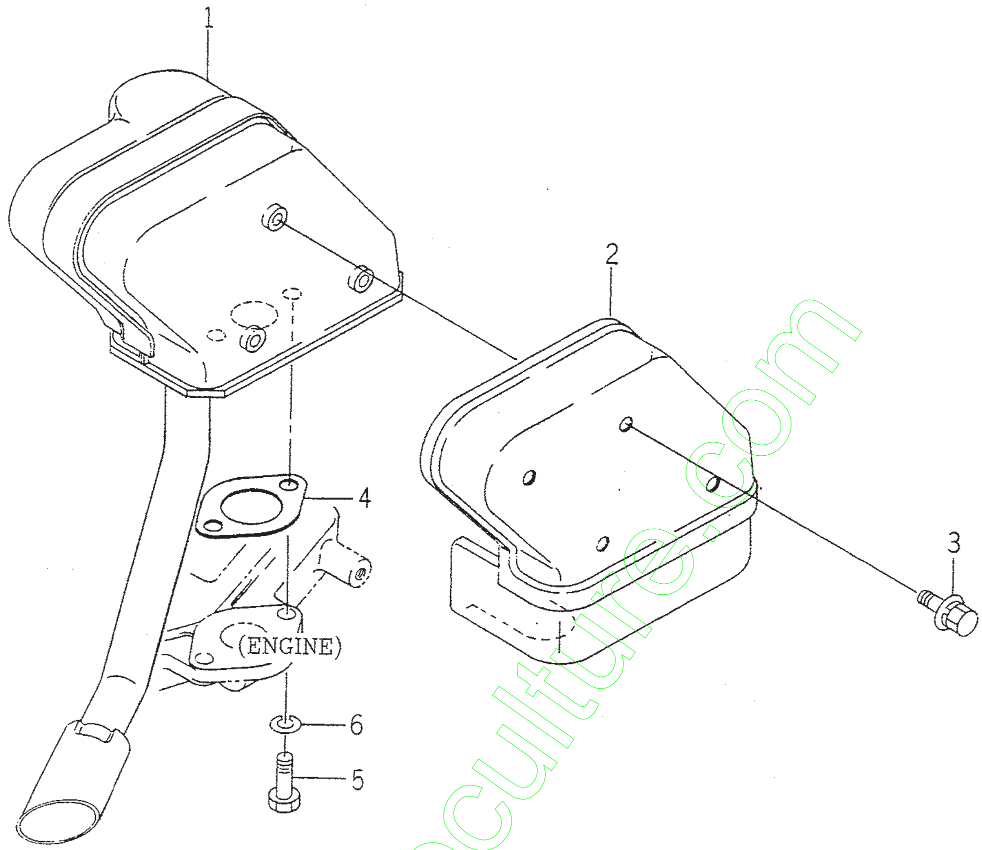
FIG. 2 RADIATOR (HST) SYSTEM (MU TYPE)



1622-102

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	V211－360－804－00	BOLT	1		*				
27	V411－260－008－00	WASHER,PL/M 8	1		*				
28	1617－102－004－00	INSULATOR	1		*				
29	1617－102－007－00	CLAMP	1		*				

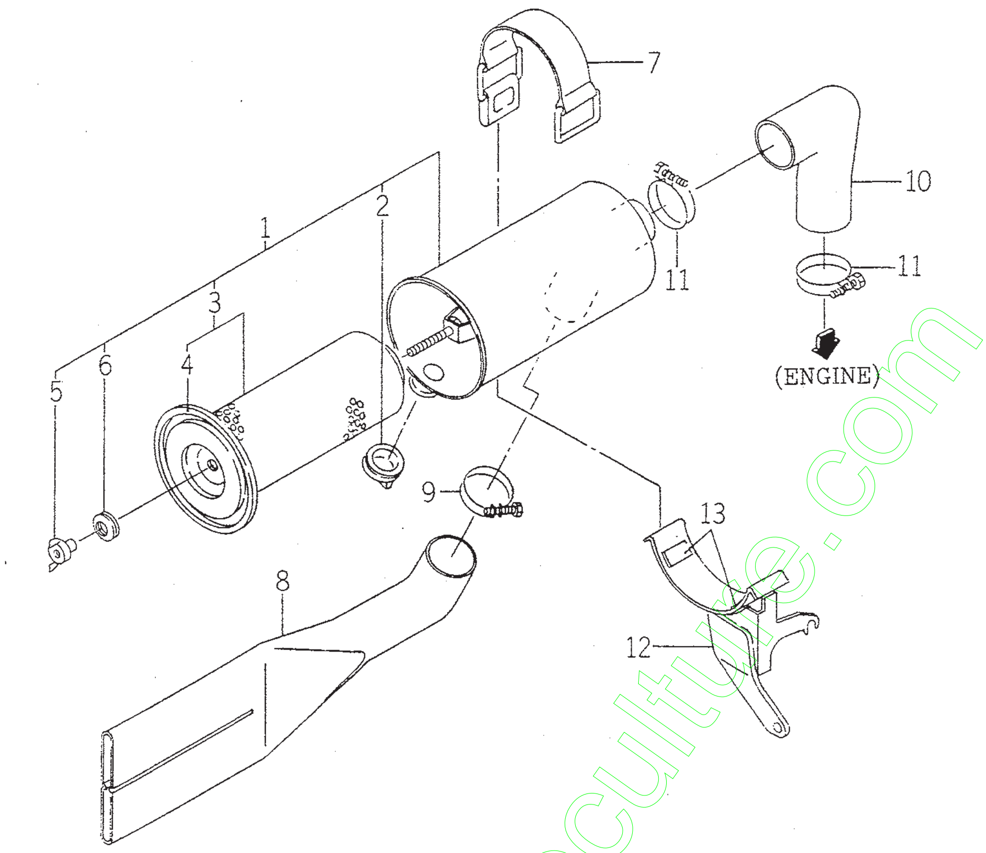
FIG. 3 MUFFLER SYSTEM



1617-103

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		ITC	COL	GRP	REMARKS
				TF325F	TF325FH				
1	1617－103－200－00	MUFFLER COMP	1	*	*				
2	1614－103－210－00	COVER COMP	1	*	*				
3	V211－360－801－20	BOLT,SEMS	3	*	*				
4	1594－105－001－00	GASKET	1	*	*				
5	V203－361－003－50	BOLT	2	*	*				
6	V401－160－010－00	WASHER,SP／M10	2	*	*				

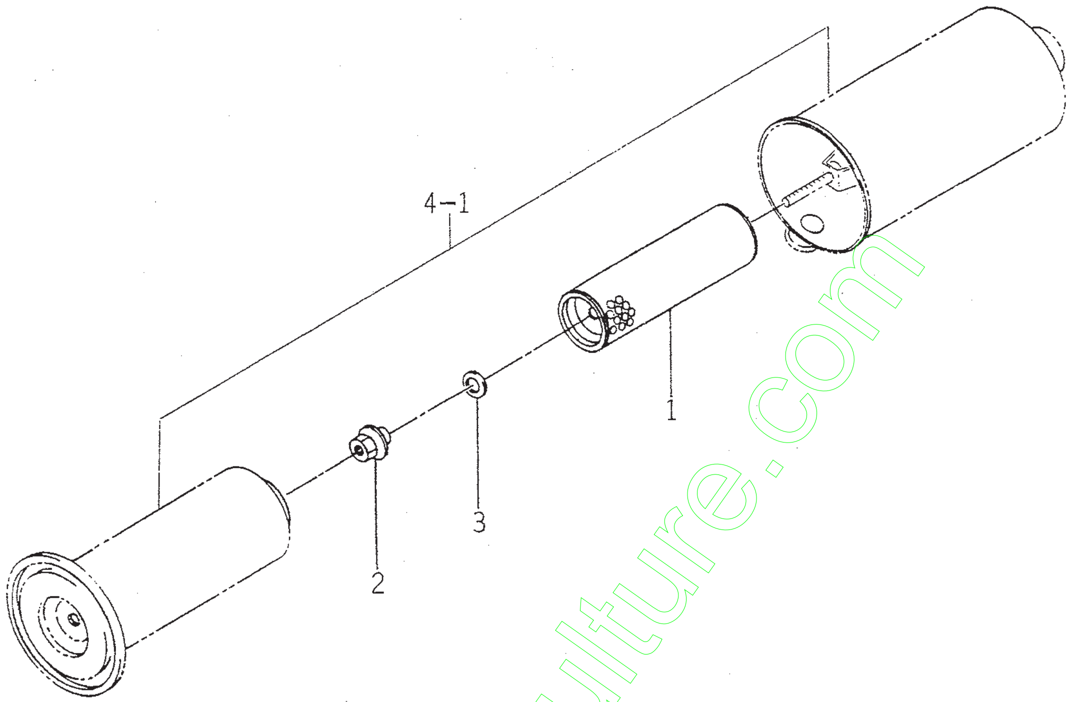
FIG. 4 AIR CLEANER SYSTEM



1622-104

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622-104-200-00	CLEANER/AIR ASSY	1	*	*				
2	1544-104-205-00	VALVE	1	*	*				
3	1572-103-250-00	ELEMENT,PAPER ASSY	1	*	*				
4	1560-103-261-00	GASKET	1	*	*				
5	1510-103-250-00	WING NUT ASSY	1	*	*				
6	1419-101-010-00	PACKING ASSY	1	*	*				
7	1614-104-001-00	BAND/CLEANER	1	*	*				
8	1617-104-001-10	PIPE/CLEANER/INLET	1	*	*				
9	3621-304-003-00	CLIP/56	1	*	*				
10	1617-104-002-00	PIPE/CLEANER/OUTLET	1	*	*				
11	3621-304-001-00	CLIP	2	*	*				
12	1617-104-210-00	BRACKET/CLEANER COMP	1	*	*				
13	1427-111-229-00	CUSHION,RUBBER	2	*	*				

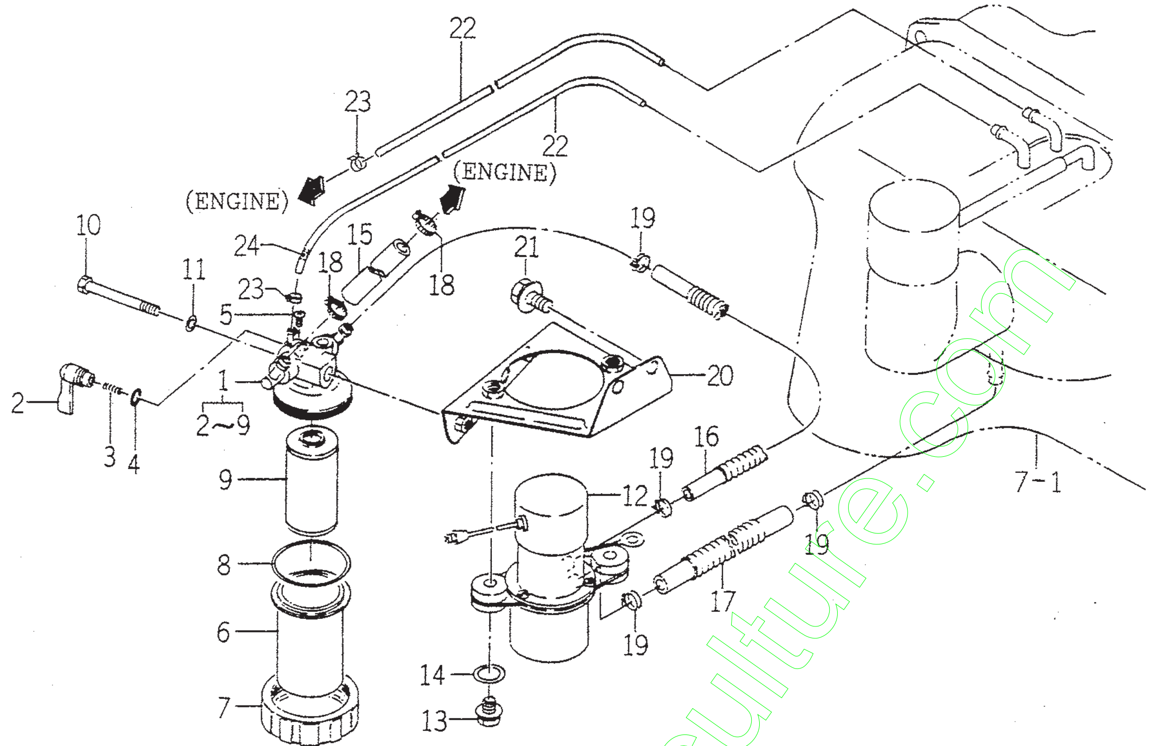
FIG. 5 ELEMENT(AIR CLEANER/DOUBLE)SYSTEM(OPTION)



1622-1047

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1572-103-260-00	ELEMENT ASSY	1	T	T				
2	1510-103-201-00	NUT	1	T	T				
3	1419-101-010-00	PACKING ASSY	1	T	T				

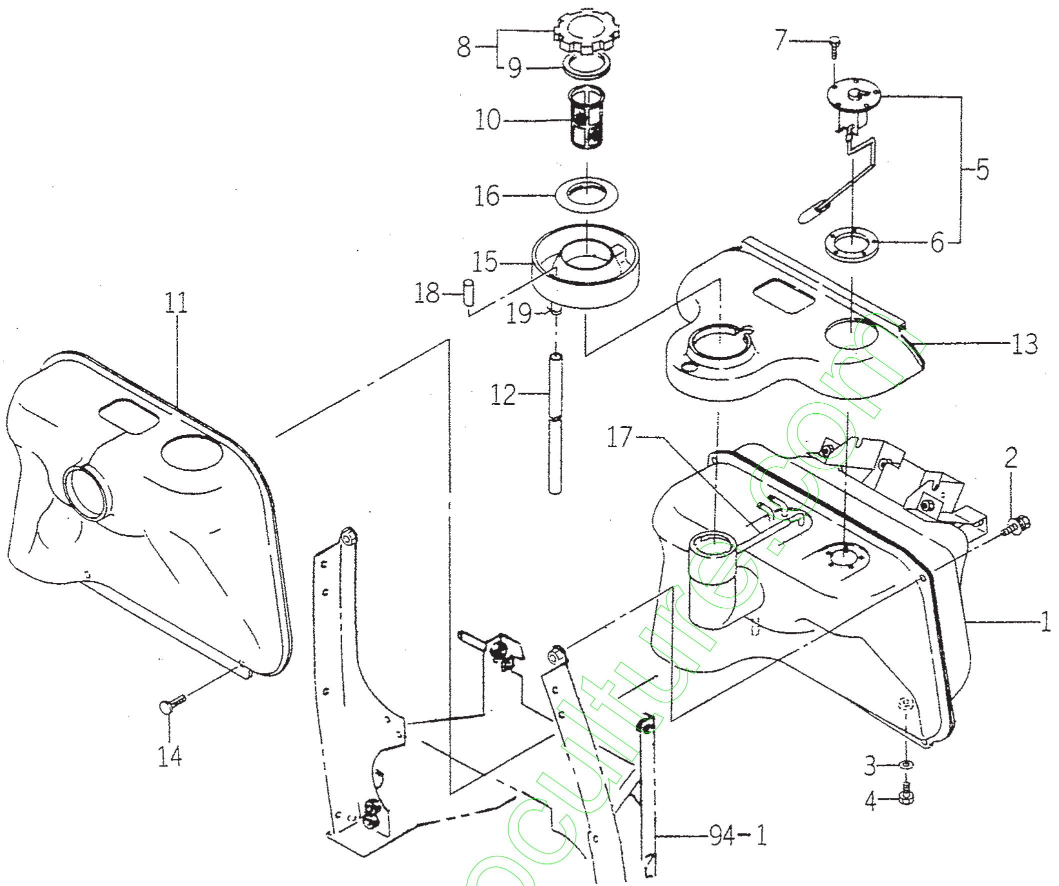
FIG. 6 FILTER SYSTEM



1614-105

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1614-105-200-00	FILTER ASSY	1	*	*				
2	1444-102-202-00	LEVER	1	*	*				
3	1415-102-007-00	SPRING,VALVE	1	*	*				
4	V720-102-401-00	O-RING/P10A	1	*	*				
5	1415-102-008-00	VIS	1	*	*				
6	1415-102-009-00	CUP	1	*	*				
7	1444-102-204-00	NUT,RING	1	*	*				
8	V720-103-504-40	O-RING/P44	1	*	*				
9	1415-102-011-00	ELEMENT	1	*	*				
10	V201-260-806-50	BOLT/M 8X65	1	*	*				
11	V401-160-008-00	WASHER,SP/M 8	1	*	*				
12	3656-271-310-00	PUMP/FUEL ASSY	1	*	*				
13	V210-360-603-00	BOLT/SP	2	*	*				
14	3560-503-302-00	WASHER,WIRE TENSION	2	*	*				
15	1560-102-003-20	HOSE/110	1	*	*				
16	1575-105-001-00	HOSE	1	*	*				
17	1614-105-003-00	HOSE/06X10X250	1	*	*				
18	3768-164-008-00	BAND/14	2	*	*				
19	1444-102-003-00	BAND,HOSE	4	*	*				
20	1614-105-240-00	BRACKET/PUMP COMP	1	*	*				
21	V211-360-801-60	BOLT,SEMS (SP)	2	*	*				
22	1612-105-002-00	HOSE/650	2	*	*				
23	3632-360-008-00	CLIP,HOSE	2	*	*				
24	3640-586-004-00	RESISTANCE/1.0	1	*	*				

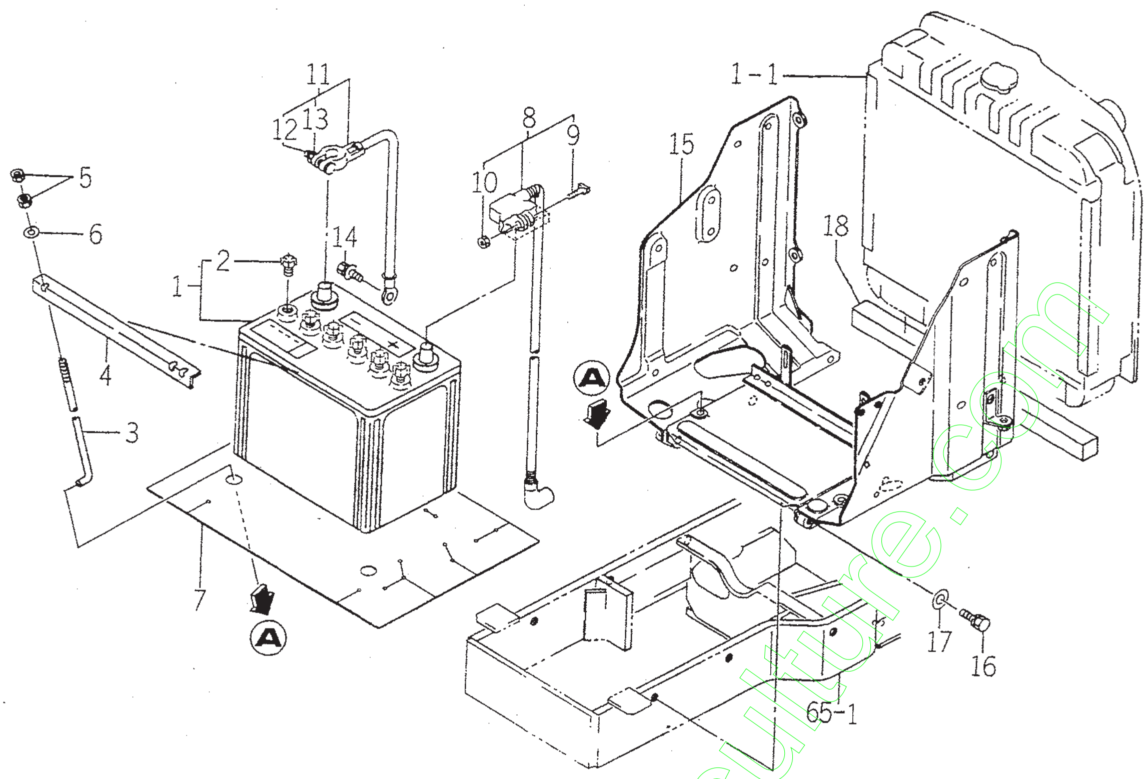
FIG. 7 FUEL TANK SYSTEM



1622-111

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1622 - 111 - 200 - 00	TANK/FUEL COMP	1	*	*				
2	V211 - 360 - 801 - 60	BOLT,SEMS (SP)	6	*	*				
3	1407 - 111 - 001 - 00	WASHER/8X12X2	1	*	*				
4	V201 - 260 - 801 - 20	BOLT/M 8X12	1	*	*				
5	1614 - 111 - 210 - 00	GAUGE/FUEL ASSY	1	*	*				
6	1416 - 621 - 037 - 00	PACKING/RUBBER	1	*	*				
7	V200 - 260 - 501 - 0B	BOLT/SEAL	5	*	*				
8	1640 - 111 - 200 - 00	CAP/TANC ASSY	1	*	*				
9	1640 - 111 - 202 - 00	GASKET	1	*	*				
10	1620 - 111 - 004 - 00	FILTER/FUEL	1	*	*				
11	1614 - 111 - 001 - 20	INSULATOR	1	*	*				
12	1614 - 111 - 002 - 10	HOSE/03X07X800	1	*	*				
13	1614 - 111 - 003 - 10	PLATE/TANK	1	*	*				
14	1527 - 604 - 002 - 00	CLIP (B)	2	*	*				
15	1614 - 111 - 004 - 10	CUP/FUEL	1	*	*				
16	1640 - 111 - 001 - 00	INSULATOR/TANK	1	*	*				
17	1614 - 111 - 005 - 00	HOSE/04X08X110	1	*	*				
18	1599 - 782 - 106 - 10	COLLAR/07X12X46	1	*	*				
19	- - -	WIRE	2	*	*				

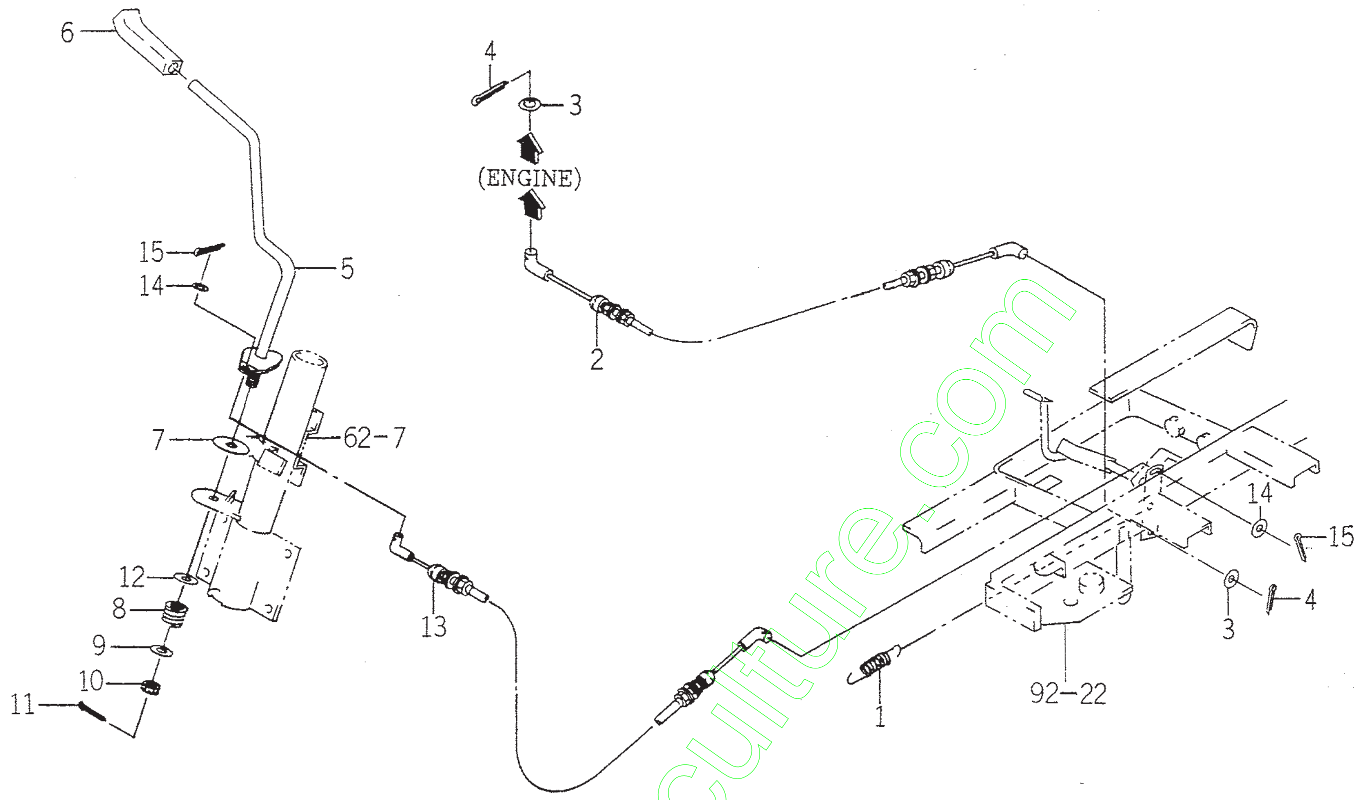
FIG. 8 BATTERY SYSTEM



1622-112

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1636－112－200－00	BATTERY／80D26R ASSY	1	*	*				YUPF－80D－26R－00
2	1636－112－202－00	CAP	6	*	*				
3	1593－112－002－50	BOLT,BATTERY	2	*	*				
4	1614－112－003－00	PLATE／BATTERY	1	*	*				
5	V301－260－006－00	NUT／M 6	4	*	*				
6	V411－260－006－00	WASHER ／ M6	2	*	*				
7	1639－112－001－00	INSULATOR	1	*	*				
8	1550－112－002－00	BATTERY／CABLE	1	*	*				
9	1600－112－231－00	BOLT／M06X32	1	*	*				
10	1600－112－232－00	NUT／M06	1	*	*				
11	1588－112－002－10	CABLE／EARTH ASSY	1	*	*				
12	1600－112－231－00	BOLT／M06X32	1	*	*				
13	1600－112－232－00	NUT／M06	1	*	*				
14	V211－361－002－00	BOLT,SEMS	1	*	*				
15	1622－112－210－00	BRACKET／BATTERY COMP	1	*	*				
16	V211－261－002－00	BOLT,SEMS	6	*	*				
17	V411－260－010－00	WASHER／M10	7	*	*				
18	1637－102－001－00	INSULATOR	1	*	*				

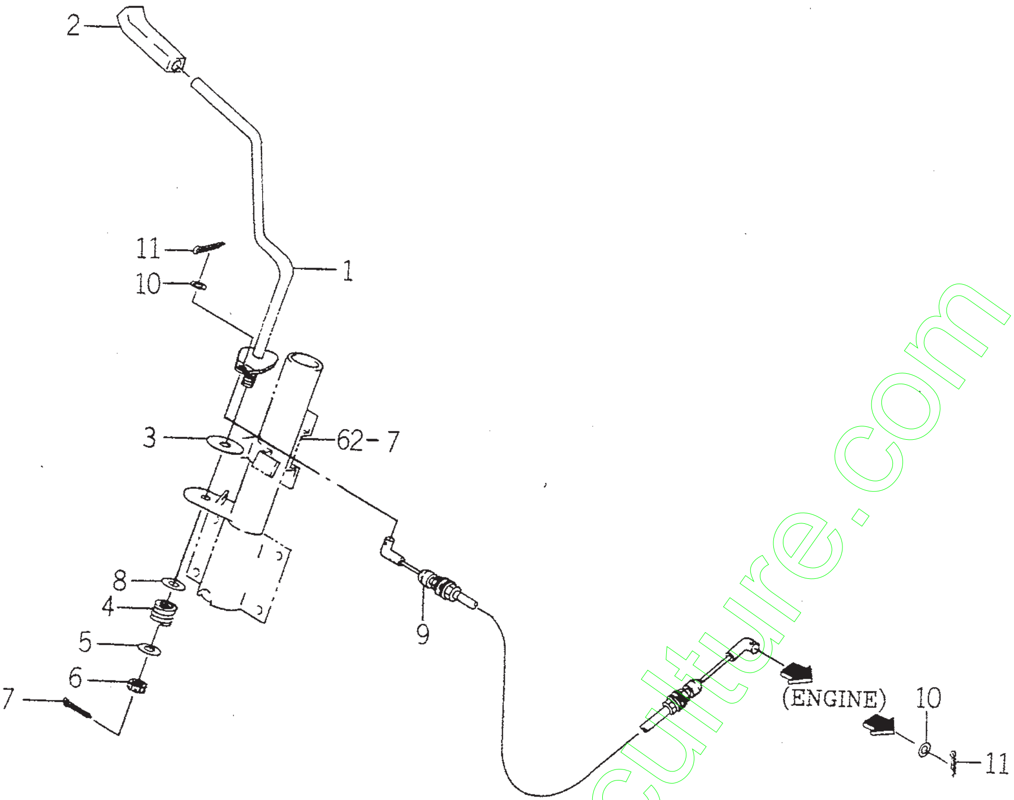
FIG. 9 LEVER(ACCELL)/PEDAL(ACCELL)SYSTEM(MDU TYPE)



1614-116

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1414－312－002－00	SPRING,TENSION／53	1	*					
2	1614－116－210－00	CABLE ASSY	1	*					
3	V411－260－006－00	WASHER ／ M6	2	*					
4	V500－162－002－00	PIN,SPLIT／2 X20	2	*					
5	1620－117－200－00	LEVER COMP	1	*					
6	1614－117－001－00	GRIP／THROTTLE	1	*					
7	1600－117－002－00	LINING／11X40X03	1	*					
8	1404－117－008－00	SPRING,PRESS／22	1	*					
9	V411－260－010－00	WASHER／M10	1	*					
10	V328－262－110－00	NUT	1	*					
11	V500－162－502－50	PIN,SPLIT／2.5X25	1	*					
12	3610－440－018－00	WASHER	1	*					
13	1614－117－210－00	CABLE ASSY	1	*					
14	V411－260－006－00	WASHER ／ M6	2	*					
15	V500－162－002－00	PIN,SPLIT／2 X20	2	*					

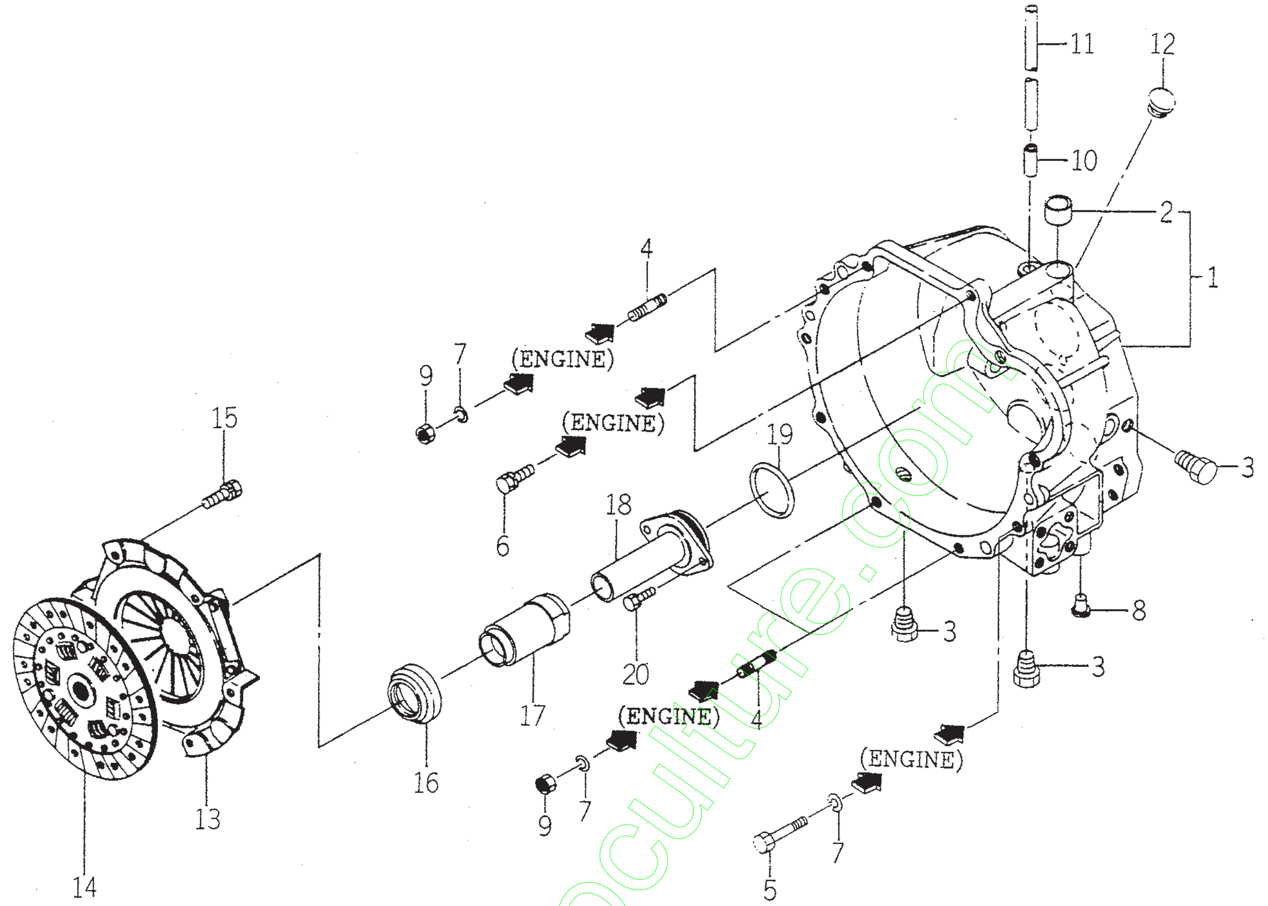
FIG. 10 LEVER (ACCELL) SYSTEM (MU TYPE)



1620-117A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620－117－200－00	LEVER COMP	1		*				
2	1614－117－001－00	GRIP／THROTTLE	1		*				
3	1600－117－002－00	LINING／11X40X03	1		*				
4	1404－117－008－00	SPRING,PRESS／22	1		*				
5	V411－260－010－00	WASHER／M10	1		*				
6	V328－262－110－00	NUT	1		*				
7	V500－162－502－50	PIN,SPLIT／2.5X25	1		*				
8	3610－440－018－00	WASHER	1		*				
9	1620－117－210－00	CABLE ASSY	1		*				
10	V411－260－006－00	WASHER ／ M6	2		*				
11	V500－162－002－00	PIN,SPLIT／2 X20	2		*				

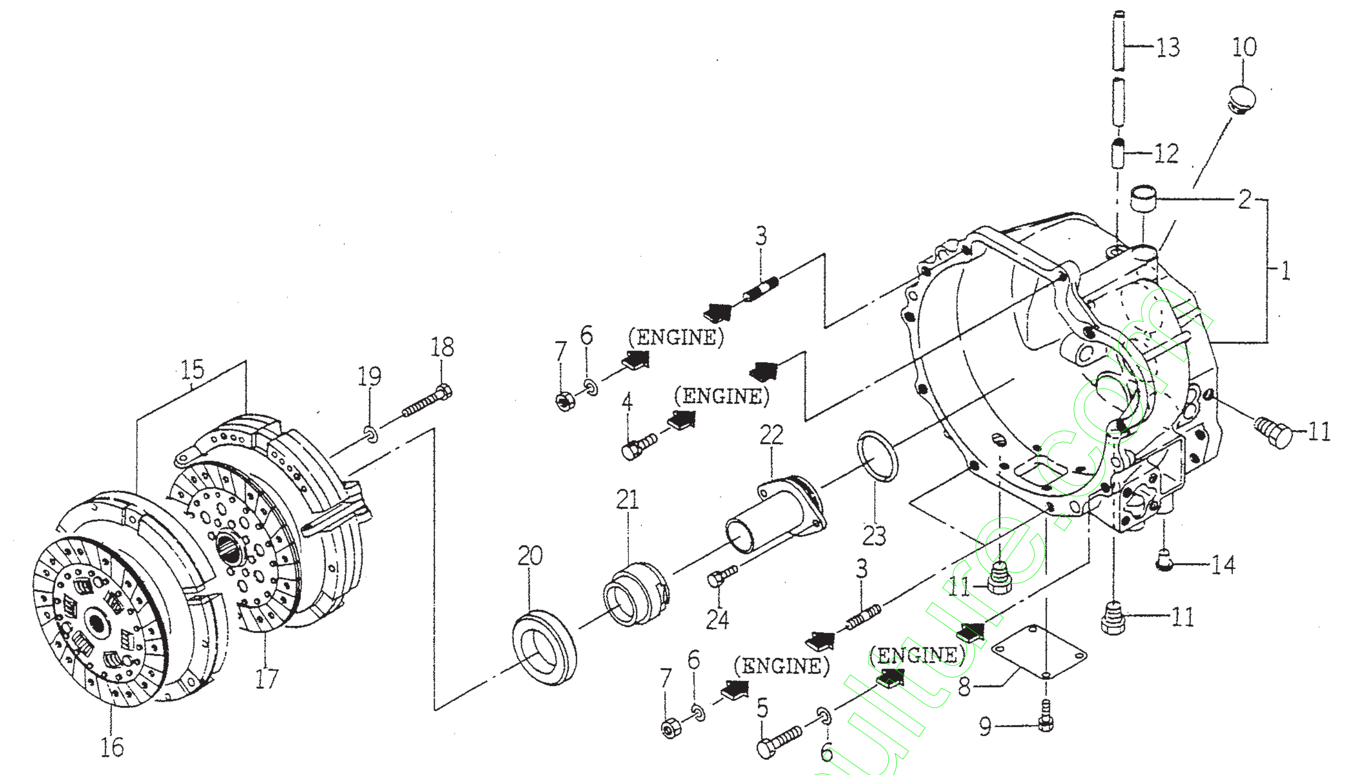
FIG. 11 MAIN CLUTCH SYSTEM (MU TYPE)



1639-120

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1614－120－240－00	HOUSING／CLUTCH ASSY	1		*				
2	1560－314－291－00	BUSH／16X18X15	1		*				
3	7955－201－026－00	PLUG,DRAIN (1／4)	3		*				
4	V251－341－005－00	BOLT／STUD	3		*				
5	V201－361－006－00	BOLT	4		*				
6	V211－561－003－00	BOLT／M10X30	1		*				
7	V401－160－010－00	WASHER,SP／M10	7		*				
8	1427－120－002－00	CAP,BLANK／M10	4		*				
9	V304－460－010－00	NUT／M10	3		*				
10	1544－120－008－10	PIPE,BREATHER	1		*				
11	1614－120－005－00	HOSE／400	1		*				
12	7963－208－004－00	CAP,OIL 23	1		*				
13	1617－120－210－00	COVER／CLUTCH ASSY	1		*				
14	1617－120－220－00	DISK／CLUTCH／215 COMP	1		*				
15	V211－260－802－00	BOLT,SEMS (S)	6		*				
16	1614－120－002－00	BEARING／RELEASE	1		*				
17	1637－120－001－00	SLEEVE／RELEASE	1		*				
18	1637－120－002－00	GUIDE／SLEEVE／RELEASE	1		*				
19	V721－103－106－00	O－RING／G60	1		*				
20	V211－260－802－00	BOLT,SEMS (S)	2		*				

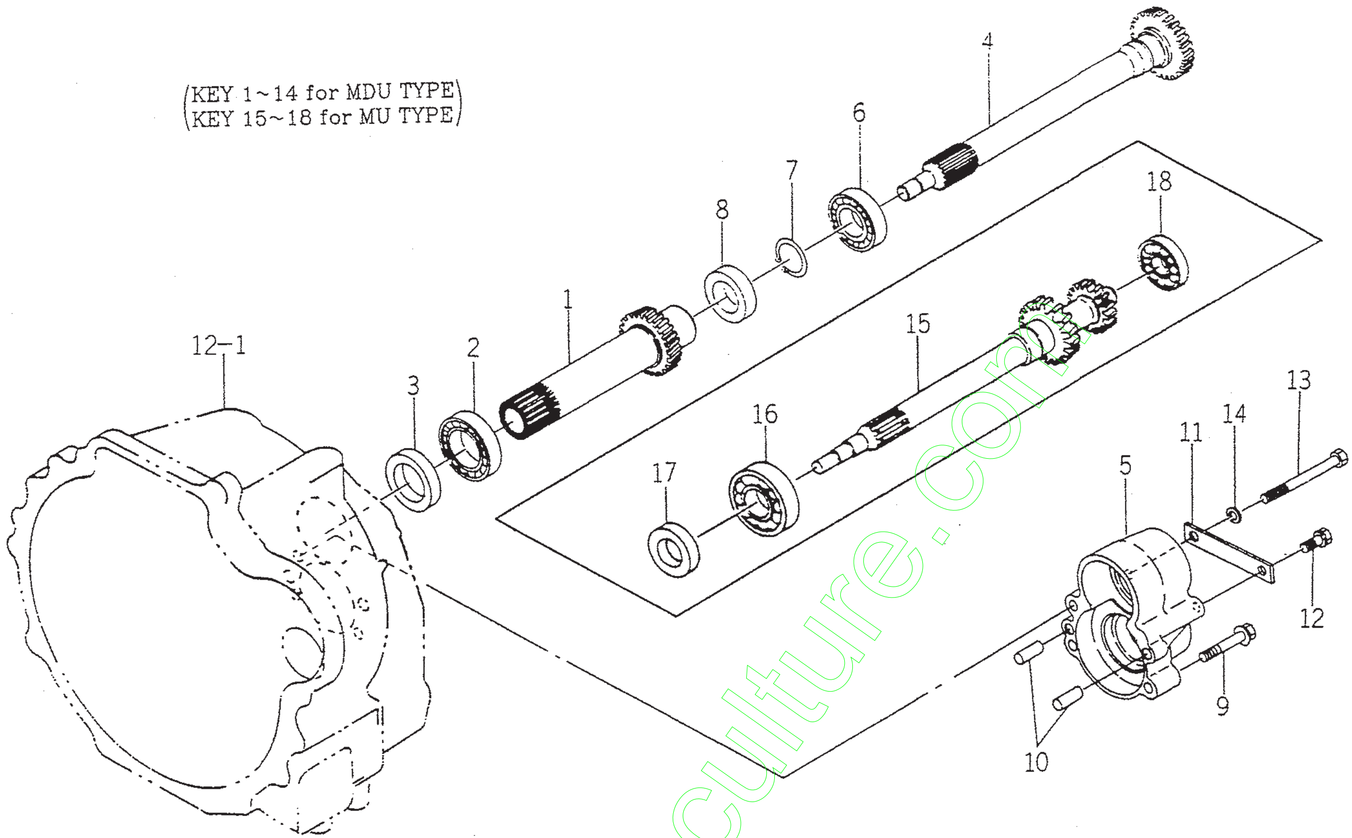
FIG. 12 DUAL CLUTCH SYSTEM (MDU TYPE)



1622-121

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-121-240-00	HOUSING/CLUTCH	1	*					
2	1560-314-291-00	BUSH/16X18X15	1	*					
3	V251-341-005-00	BOLT/STUD	3	*					
4	V211-561-003-00	BOLT/M10X30	1	*					
5	V201-361-006-00	BOLT	4	*					
6	V401-160-010-00	WASHER,SP/M10	7	*					
7	V304-260-010-00	NUT	3	*					
8	1620-121-004-00	PLATE	1	*					
9	V211-260-801-60	BOLT,SEMS (S) M8X16	4	*					
10	7963-208-004-00	CAP,OIL 23	1	*					
11	7955-201-026-00	PLUG,DRAIN (1/4)	3	*					
12	1544-120-008-10	PIPE,BREATHER	1	*					
13	1614-120-005-00	HOSE/400	1	*					
14	1427-120-002-00	CAP,BLANK/M10	4	*					
15	1622-121-220-00	COVER/CLUTCH ASSY	1	*					FIG 112
16	1617-120-220-00	DISK/CLUTCH/215 COMP	1	*					
17	1620-121-210-00	DISK/CLUTCH/PTO COMP	1	*					
18	6209-037-012-00	BOLT	6	*					
19	V401-160-008-00	WASHER,SP/M 8	6	*					
20	1415-120-004-00	BEARING,CT55BL1	1	*					
21	1620-121-001-00	SLEEVE/RELEASE	1	*					
22	1620-121-002-00	GUIDE/SLEEVE/RELEASE	1	*					
23	V721-103-106-00	O-RING/G60	1	*					
24	V211-260-802-00	BOLT,SEMS (S)	2	*					

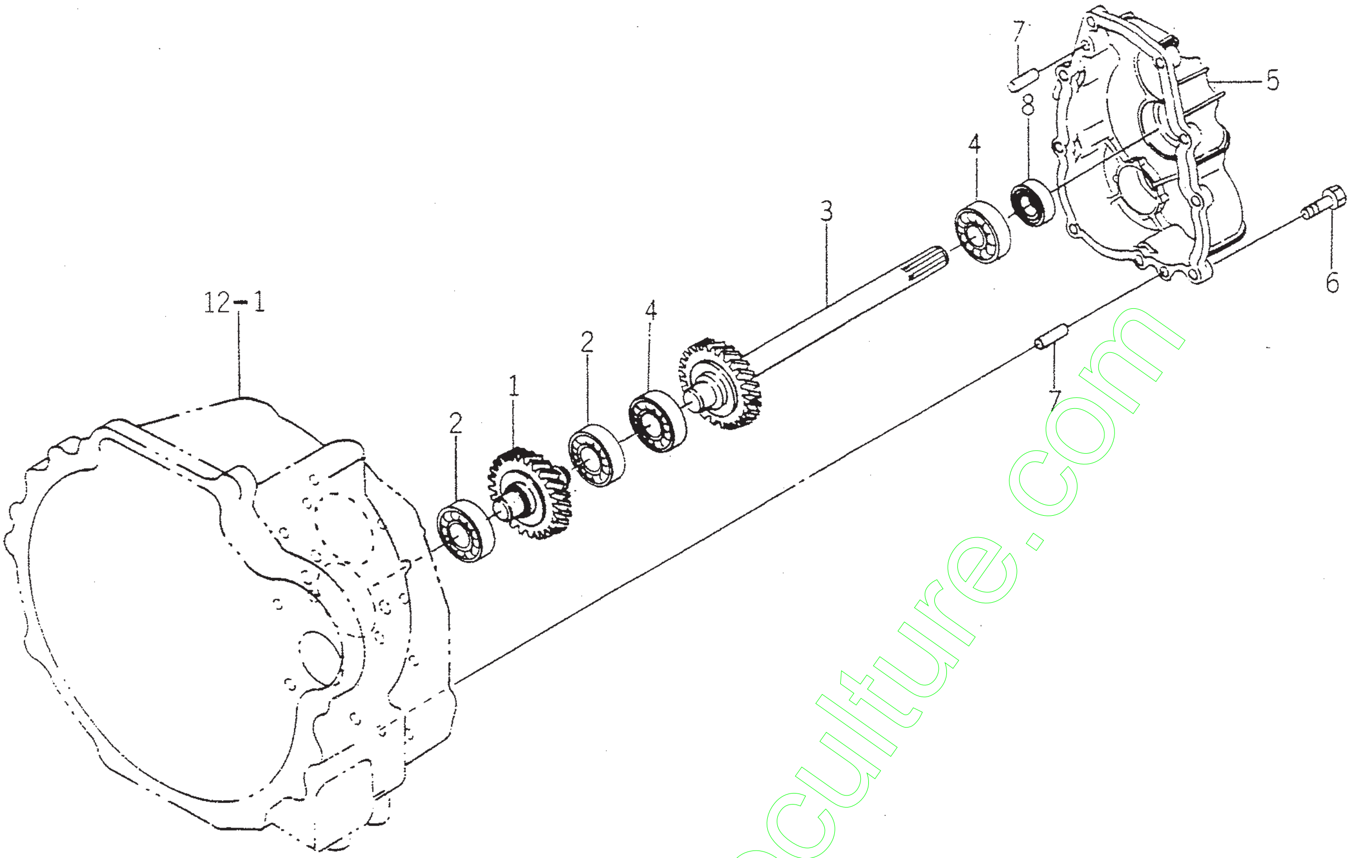
FIG. 13 INPUT GEAR SYSTEM



1620-125

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620 - 125 - 001 - 00	GEAR/HELICAL/21	1	*					
2	1617 - 244 - 004 - 00	BEARING/BALL	2	*					
3	V744 - 135 - 500 - 80	SEAL,OIL/TC355008	2	*					
4	1620 - 125 - 002 - 00	GEAR/HELICAL/22	1	*					
5	1620 - 125 - 003 - 00	METAL	1	*					
6	V600 - 110 - 600 - 60	BEARING,RB 6006	1	*					
7	V704 - 140 - 030 - 00	RING,SNAP/30 C	1	*					
8	V744 - 130 - 450 - 80	SEAL,OIL/TC30458	1	*					
9	V211 - 360 - 804 - 50	BOLT/SP	2	*					
10	V520 - 101 - 002 - 20	PIN,ST/10X22	2	*					
11	1620 - 125 - 004 - 00	PLATE/I/19X97	1	*					
12	V211 - 260 - 801 - 60	BOLT,SEMS (S) M8X16	1	*					
13	V201 - 260 - 808 - 50	BOLT/M 8X85	1	*					
14	V401 - 160 - 008 - 00	WASHER,SP/M 8	1	*					
15	1620 - 125 - 051 - 00	GEAR/HELICAL/21 - 17	1		*				
16	1617 - 244 - 004 - 00	BEARING/BALL	1		*				
17	V744 - 135 - 500 - 80	SEAL,OIL/TC355008	1		*				
18	3667 - 105 - 001 - 00	BEARING	1		*				

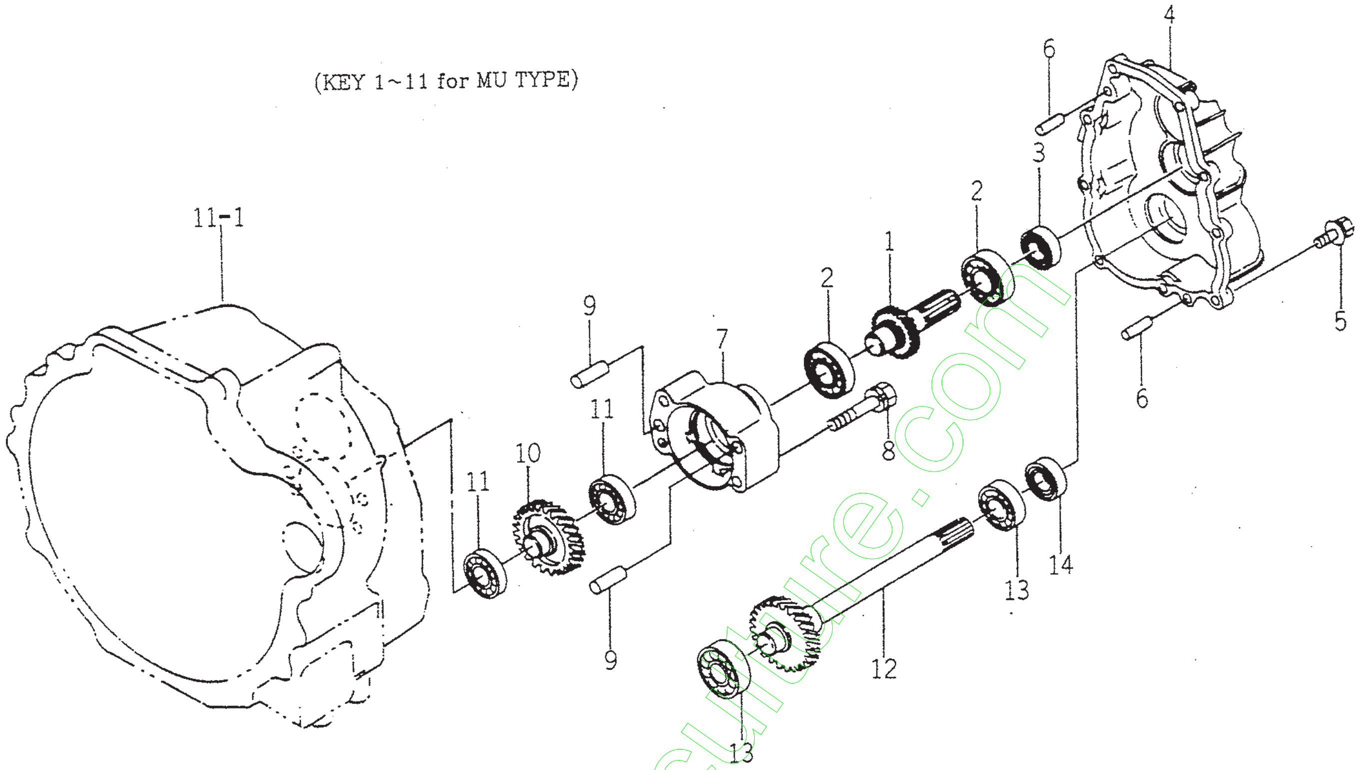
FIG. 14 COUNTER GEAR SYSTEM (MDU TYPE)



1620-126

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-126-002-00	GEAR/HELICAL/25	1	*					
2	3673-701-006-00	BEARING/BALL	2	*					
3	1620-126-001-00	GEAR/HELICAL/24	1	*					
4	1600-211-052-00	BEARING/BALL	2	*					
5	1620-126-004-00	METAL/INPUT	1	*					
6	V201-260-802-50	BOLT/M 8X25	9	*					
7	V520-101-002-20	PIN,ST/10X22	2	*					
8	V744-120-350-70	SEAL,OIL/TC20357	1	*					

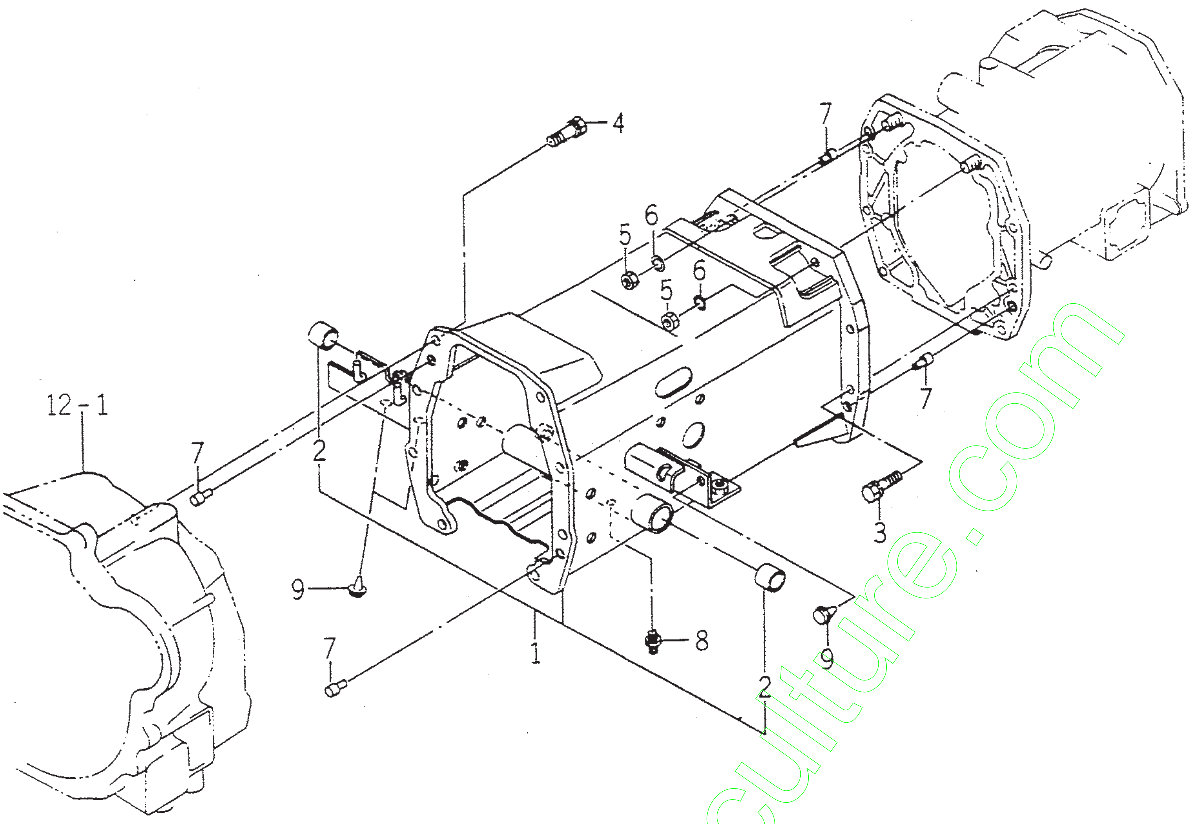
FIG. 15 DRIVE GEAR(HST)/PTO DRIVE GEAR SYSTEM



1620-127A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620 − 127 − 051 − 00	GEAR/HELICAL/15	1		*				
2	1564 − 263 − 006 − 00	BEARING/BALL	2		*				
3	V744 − 120 − 350 − 70	SEAL,OIL/TC20357	1		*				
4	1620 − 127 − 052 − 00	METAL/INPUT	1		*				
5	V211 − 360 − 803 − 00	BOLT/M8X30	9		*				
6	V520 − 101 − 002 − 20	PIN,ST/10X22	2		*				
7	1620 − 127 − 053 − 00	METAL	1		*				
8	V211 − 260 − 805 − 50	BOLT/ (S) M8X55	3		*				
9	V520 − 101 − 002 − 20	PIN,ST/10X22	2		*				
10	1620 − 126 − 002 − 00	GEAR/HELICAL/25	1		*				
11	3673 − 701 − 006 − 00	BEARING/BALL	2		*				
12	1620 − 128 − 002 − 00	GEAR/HELICAL/25	1	*	*				
13	1600 − 211 − 052 − 00	BEARING/BALL	2	*	*				
14	V744 − 120 − 350 − 70	SEAL,OIL/TC20357	1	*	*				

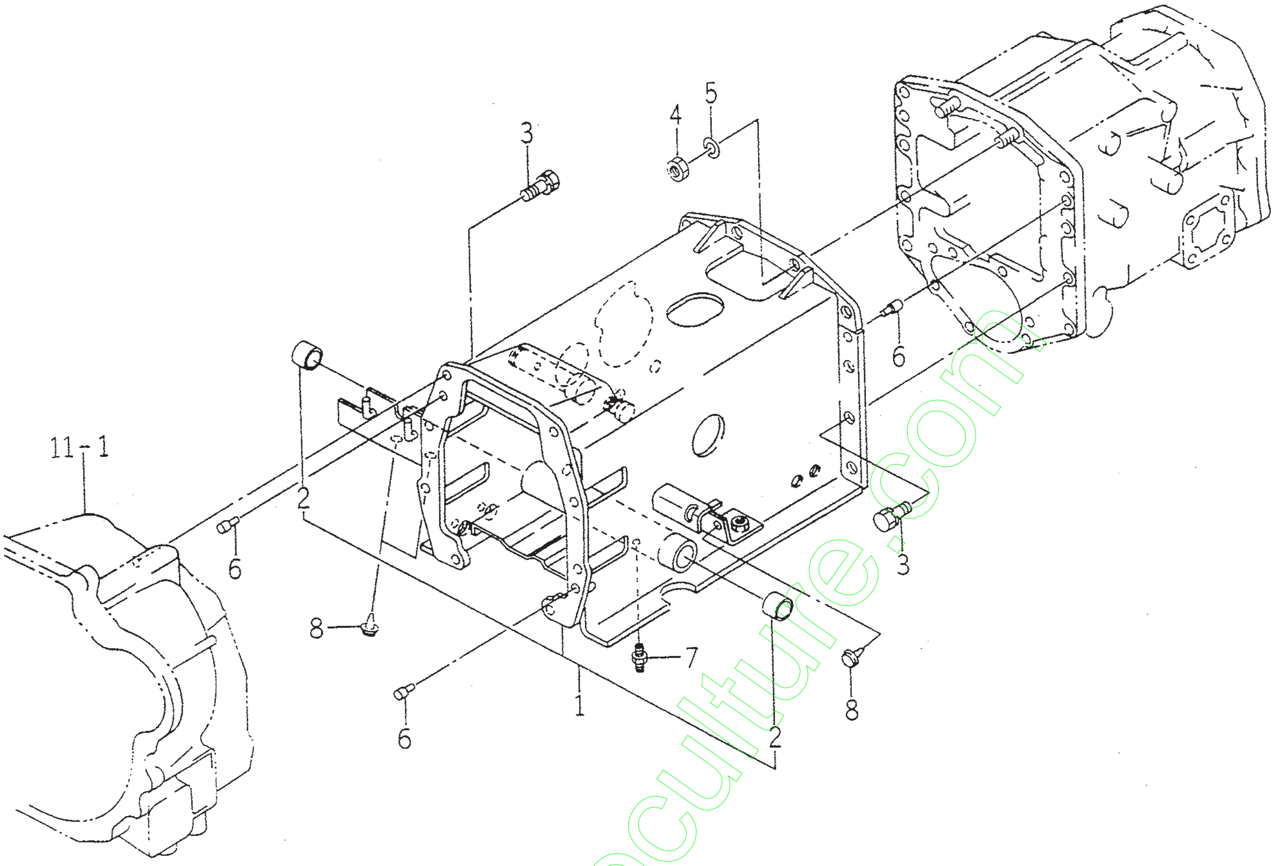
FIG. 16 SPACER SYSTEM (MDU TYPE)



1620-130

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-130-220-00	CASE/SPACER SET	1	*					
2	3664-540-001-00	BUSH/22X25X20	2	*					
3	V211-561-003-00	BOLT/M10X30	8	*					
4	V211-561-003-50	BOLT/S	6	*					
5	V304-460-012-00	NUT/M12	2	*					
6	V401-160-012-00	WASHER,SP/M12	2	*					
7	1421-433-004-00	PIN,KNOCK	4	*					
8	V763-150-000-00	NIPPLE,GREASE/PT1/8	1	*					
9	1432-616-002-00	RUBBER,CUSHION	3	*					

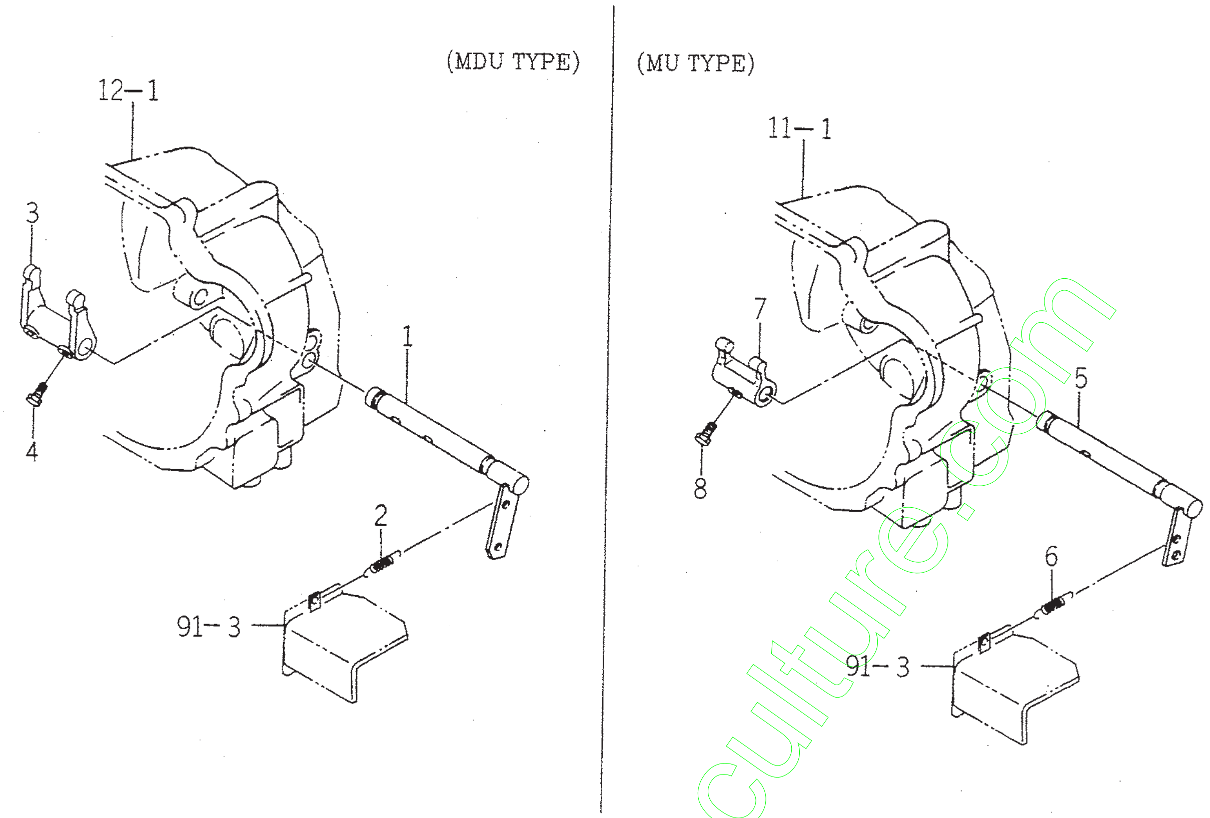
FIG. 17 SPACER (HST) SYSTEM (MU TYPE)



1622-130A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622－130－510－00	CASE／SPACER／HST SET	1		*				
2	3664－540－001－00	BUSH／22X25X20	2		*				
3	V211－561－003－00	BOLT／M10X30	16		*				
4	V304－460－010－00	NUT／M10	2		*				
5	V401－160－010－00	WASHER,SP／M10	2		*				
6	1421－433－004－00	PIN,KNOCK	4		*				
7	V763－150－000－00	NIPPLE,GREASE／PT1／8	1		*				
8	1432－616－002－00	RUBBER,CUSHION	3		*				

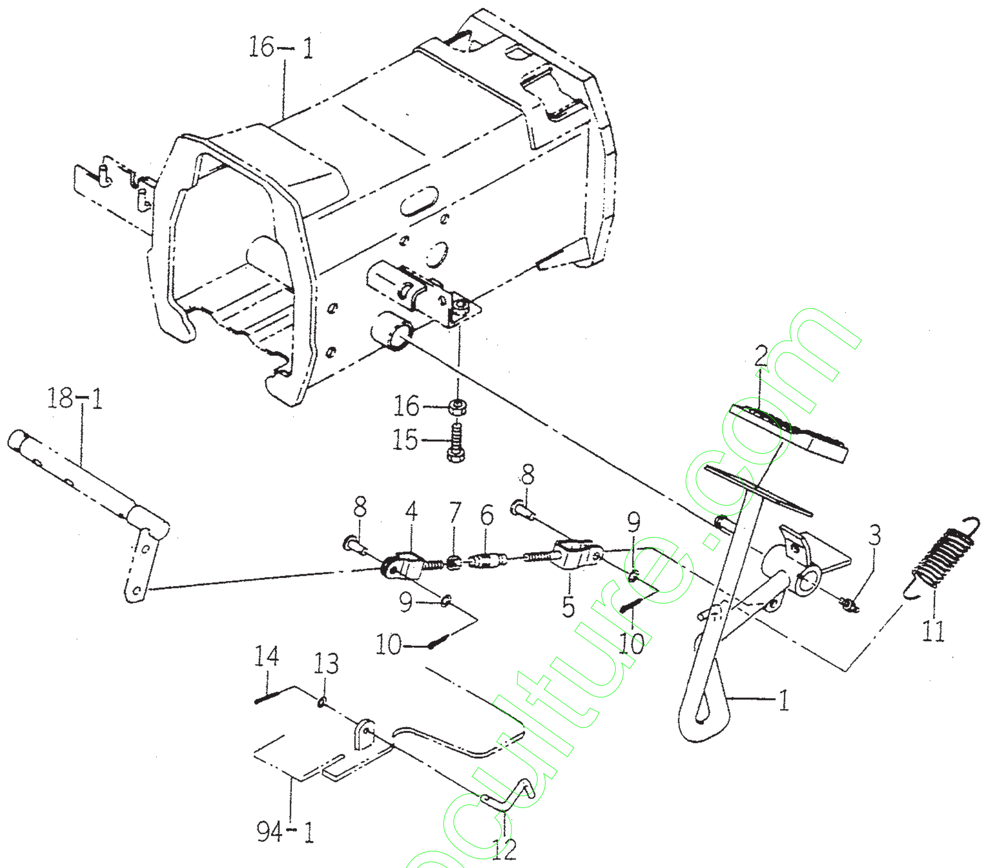
FIG. 18 CLUTCH SHAFT SYSTEM



1620-133

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-133-200-00	ARM/CLUTCH COMP	1	*					
2	1414-312-002-00	SPRING,TENSION/53	1	*					
3	1620-133-001-00	YOKE/CLUTCH	1	*					
4	V201-460-802-50	BOLT/M 8X25	2	*					
5	1637-133-200-00	ARM/CLUTCH COMP	1		*				
6	1414-312-002-00	SPRING,TENSION/53	1		*				
7	1480-122-001-10	YORK,CLUTCH	1		*				
8	V201-460-802-50	BOLT/M 8X25	1		*				

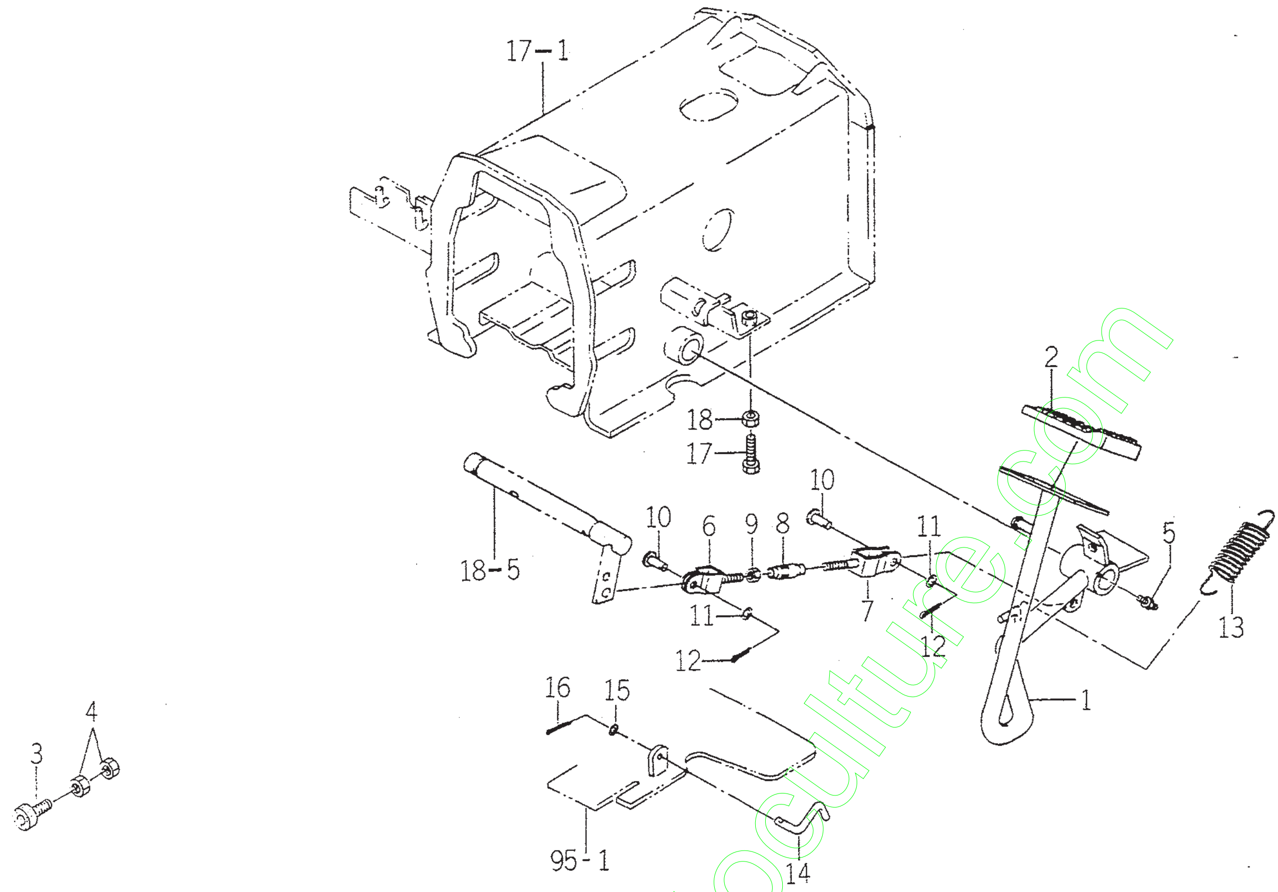
FIG. 19 PEDAL (CLUTCH) SYSTEM (MDU TYPE)



1622-135

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-135-200-10	PEDAL/CLUTCH COMP	1	*					
2	1524-122-001-00	PAD	1	*					
3	V763-150-000-00	NIPPLE,GREASE/PT1/8	1	*					
4	1444-122-230-10	ROD,CLUTCH A COMP	1	*					
5	1614-135-210-00	SCREW/RH COMP	1	*					
6	1444-122-002-00	TURNBUCKLE/M8	1	*					
7	V304-260-008-00	NUT/M 8	1	*					
8	1432-242-001-00	PIN	2	*					
9	V411-260-008-00	WASHER,PL/M 8	2	*					
10	V500-162-002-00	PIN,SPLIT/2 X20	2	*					
11	3650-741-002-00	SPRING/HE90	1	*					
12	1544-123-005-00	ROD	1	*					
13	V411-260-006-00	WASHER / M6	1	*					
14	V500-162-002-00	PIN,SPLIT/2 X20	1	*					
15	V201-260-803-50	BOLT/M 8X35	1	*					
16	V304-260-008-00	NUT/M 8	1	*					

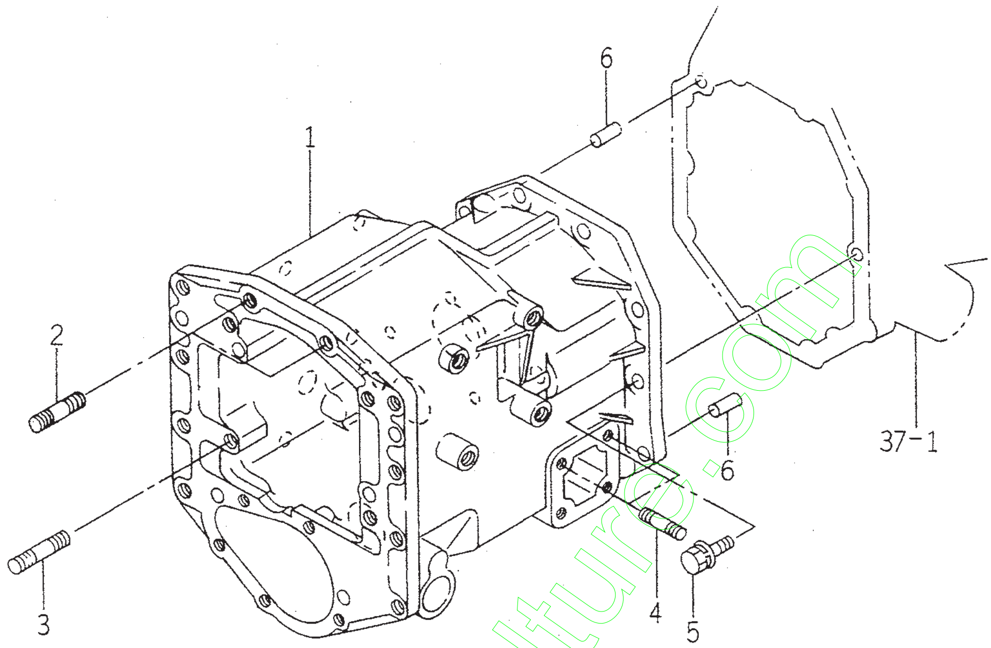
FIG. 20 PEDAL (CLUTCH／S) SYSTEM (MU TYPE)



1622-135A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620－135－200－10	PEDAL／CLUTCH COMP	1		*				
2	1524－122－001－00	PAD	1		*				
3	1421－602－005－10	CUSHION,B／ RUBBER	1		*				
4	V304－260－008－00	NUT／M 8	2		*				
5	V763－150－000－00	NIPPLE,GREASE／PT1／8	1		*				
6	1444－122－230－10	ROD,CLUTCH A COMP	1		*				
7	1614－135－210－00	SCREW／RH COMP	1		*				
8	1444－122－002－00	TURNBUCKLE／M8	1		*				
9	V304－260－008－00	NUT／M 8	1		*				
10	1432－242－001－00	PIN	2		*				
11	V411－260－008－00	WASHER,PL／M 8	2		*				
12	V500－162－002－00	PIN,SPLIT／2 X20	2		*				
13	3650－741－002－00	SPRING／HE90	1		*				
14	1544－123－005－00	ROD	1		*				
15	V411－260－006－00	WASHER ／ M6	1		*				
16	V500－162－002－00	PIN,SPLIT／2 X20	1		*				
17	V201－260－803－50	BOLT／M 8X35	1		*				
18	V304－260－008－00	NUT／M 8	1		*				

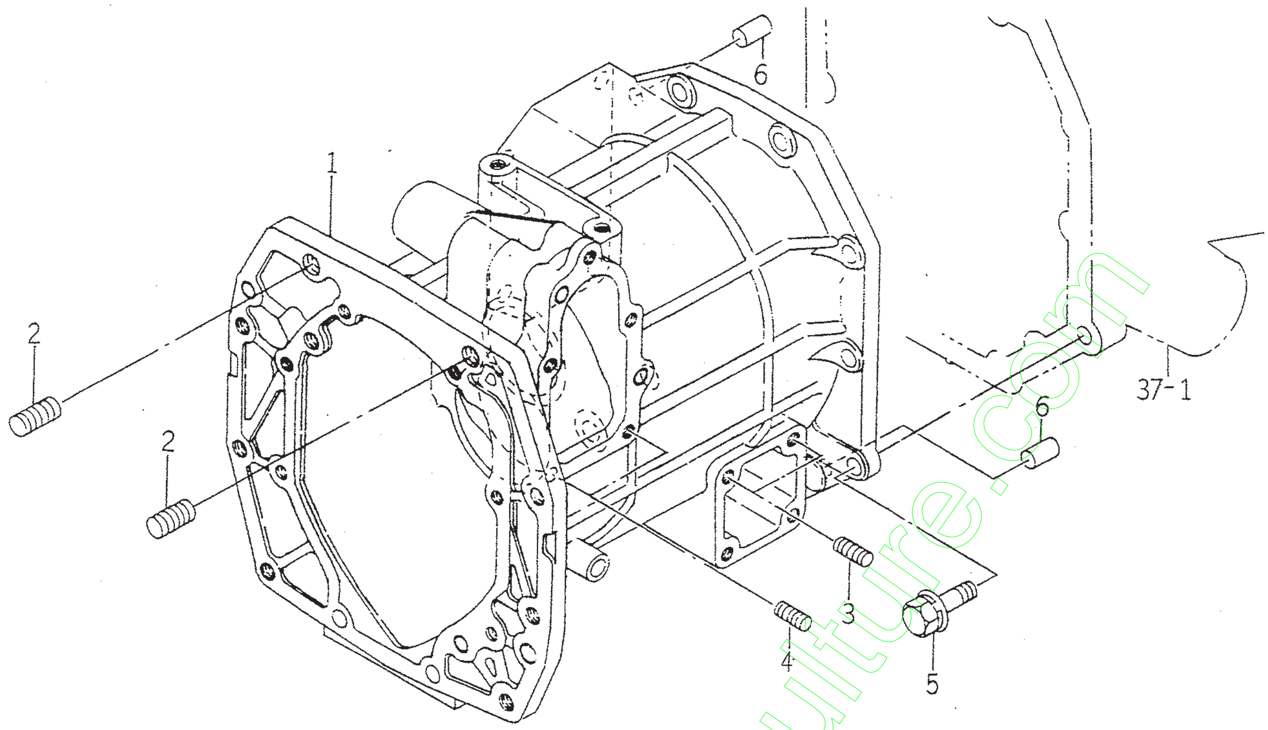
FIG. 21 FRONT MISSION CASE (HST) SYSTEM (MU TYPE)



1622-201

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622－201－051－10	CASE/TRANSMISSION/H	1		*				
2	V251－341－003－50	BOLT/STUD	2		*				
3	V251－341－005－50	BOLT/STUD	4		*				
4	V251－260－802－0C	BOLT/STUD/SEAL	2		*				
5	V211－661－003－50	BOLT/SP	10		*				
6	V520－101－002－20	PIN,ST/10X22	2		*				

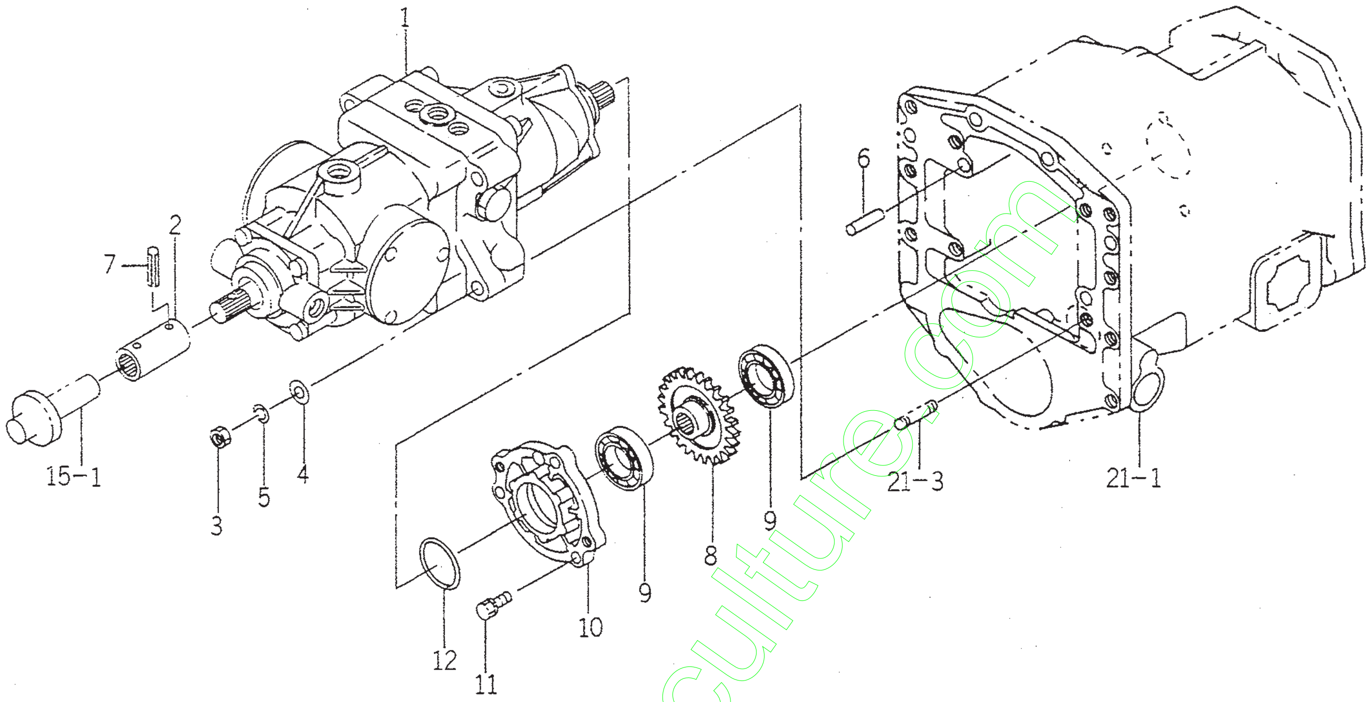
FIG. 22 FRONT MISSION CASE SYSTEM (MDU TYPE)



1622-201A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		ITC	COL	GRP	REMARKS
				TF325F	TF325FH				
1	1617-201-001-00	CASE/TRANSMISSION/F	1	*					
2	V252-261-203-50	BOLT,STUD/M12X35	2	*					
3	V251-260-802-5C	BOLT/STUD/SEAL	2	*					
4	V251-260-802-0C	BOLT/STUD/SEAL	2	*					
5	V211-661-003-50	BOLT/SP	10	*					
6	V520-101-002-20	PIN,ST/10X22	2	*					

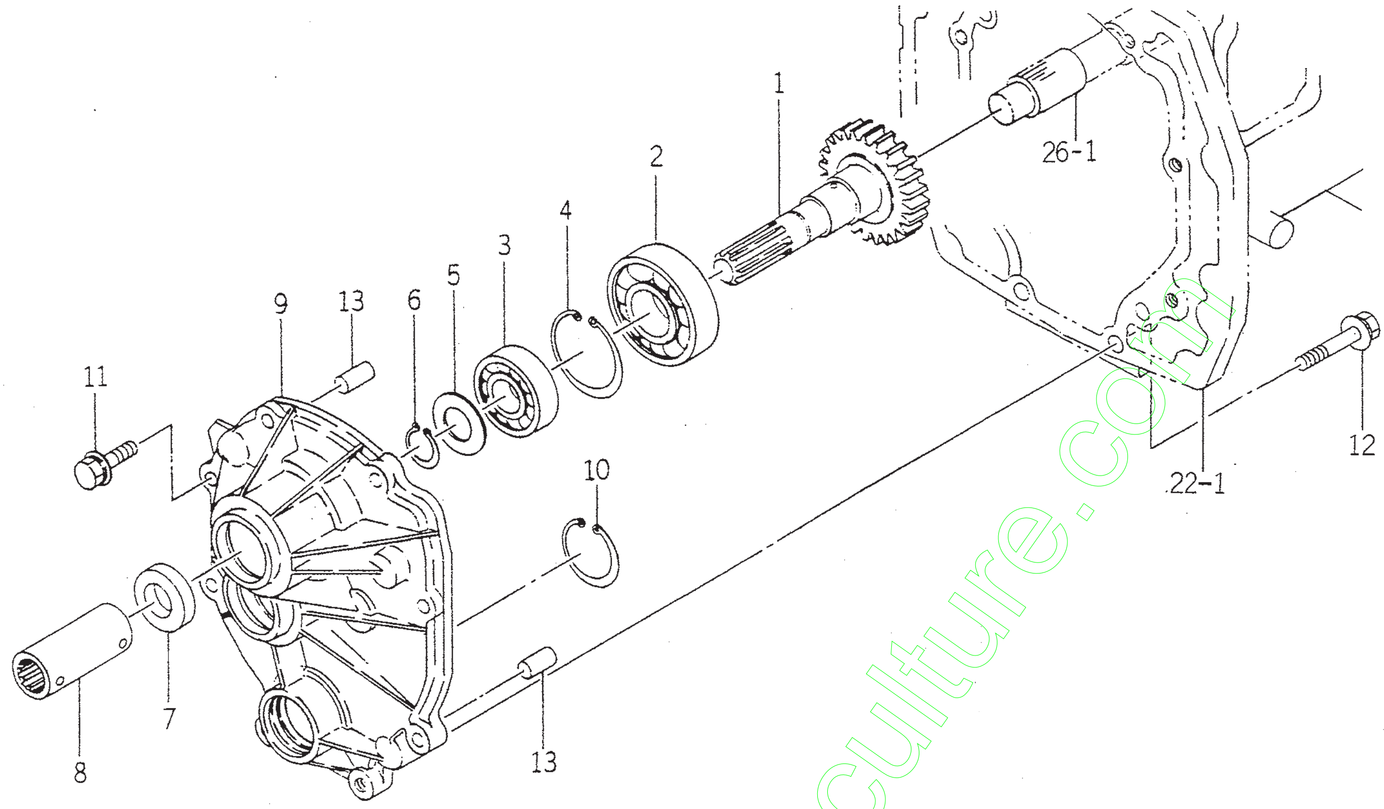
FIG. 23 HST UNIT/INPUT GEAR(HST)SYSTEM(MU TYPE)



1622-202

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622－202－500－00	HST ASSY	1		*				FIG 113
2	1435－120－002－20	HUB／20X30X62	1		*				
3	V304－260－010－00	NUT	4		*				
4	V411－260－010－00	WASHER／M10	4		*				
5	V401－160－010－00	WASHER,SP／M10	4		*				
6	V520－101－002－20	PIN,ST／10X22	2		*				
7	V580－140－603－20	PIN,SPRING／6 X32 W	1		*				
8	1620－203－051－00	GEAR／SPUR／33	1		*				
9	V600－110－600－60	BEARING,RB 6006	2		*				
10	1620－203－052－00	METAL／INPUT	1		*				
11	V211－260－802－00	BOLT,SEMS (S)	3		*				
12	V720－103－504－40	O－RING／P44	1		*				

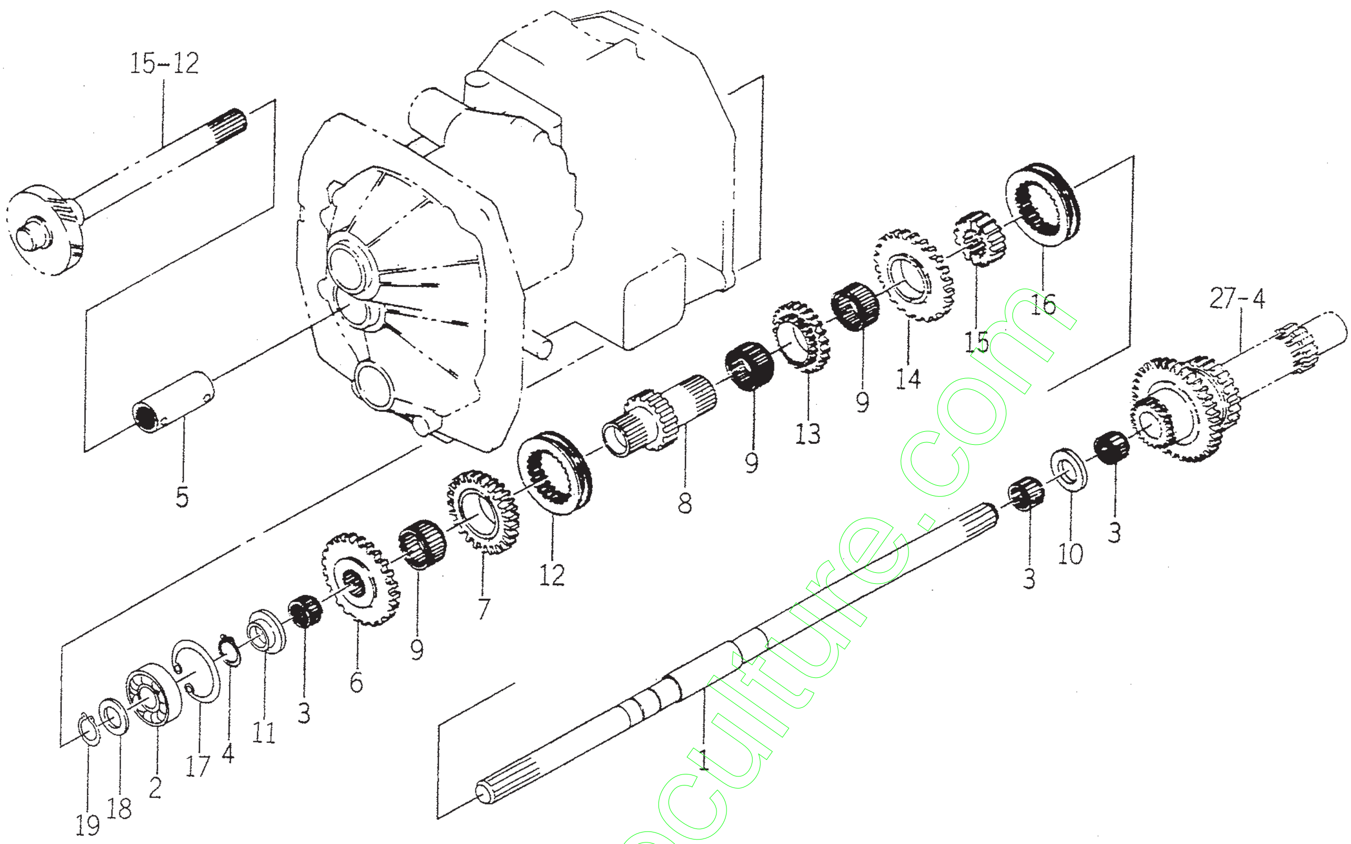
FIG. 24 INPUT GEAR (G) SYSTEM (MDU TYPE)



1614-203A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1614-203-001-10	GEAR/SPUR/25	1	*					
2	1614-203-015-00	BEARING/BALL	1	*					
3	V600-110-620-40	BEARING,RB/6204	1	*					
4	V705-140-047-00	RING,SNAP/47 C	1	*					
5	1614-203-005-00	WASHER/20X36X02	1	*					
6	V704-140-020-00	RING,SNAP/20C	1	*					
7	V744-120-350-70	SEAL,OIL/TC20357	1	*					
8	1435-120-002-20	HUB/20X30X62	1	*					
9	1614-203-002-20	METAL/INPUT	1	*					
10	1614-203-014-00	RING/SNAP/CH	1	*					
11	V211-360-803-00	BOLT/M8X30	6	*					
12	V211-360-804-00	BOLT	2	*					
13	V520-101-002-20	PIN,ST/10X22	2	*					

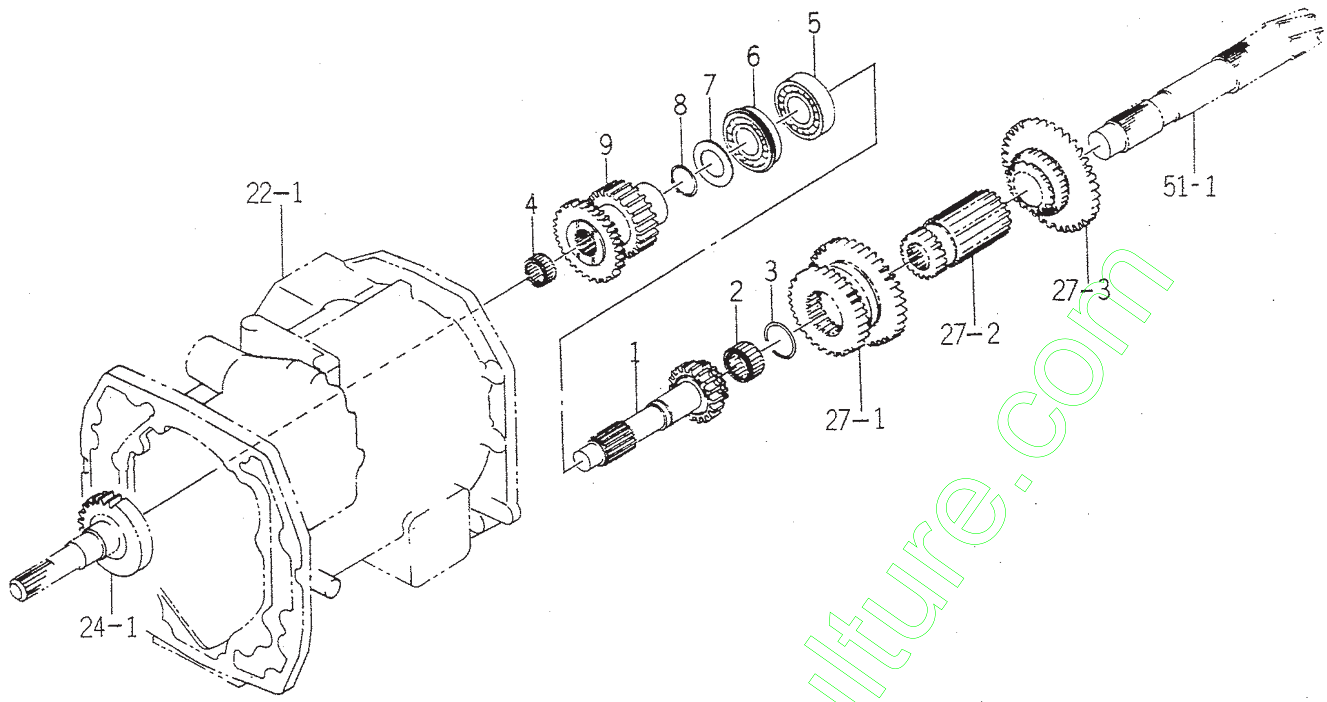
FIG. 25 MAIN CHANGE GEAR SYSTEM (MDU TYPE)



1622-205

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622 - 205 - 001 - 20	SHAFT/DRIVE/PTO	1	*					
2	1600 - 211 - 052 - 00	BEARING/BALL	1	*					
3	1614 - 205 - 015 - 00	BEARING/NEEDLE	3	*					
4	V704 - 140 - 020 - 00	RING,SNAP/20C	1	*					
5	1435 - 120 - 002 - 20	HUB/20X30X62	2	*					
6	1614 - 205 - 009 - 10	GEAR/SPUR/27	1	*					
7	1617 - 205 - 003 - 00	GEAR/SPUR/25	1	*					
8	1620 - 205 - 002 - 00	SHAFT	1	*					
9	1614 - 205 - 014 - 00	BEARING/NEEDLE	3	*					
10	1614 - 203 - 005 - 00	WASHER/20X36X02	1	*					
11	1614 - 205 - 016 - 00	COLLAR/20X42X07	1	*					
12	1614 - 205 - 004 - 00	COUPLING	1	*					
13	1617 - 205 - 004 - 10	GEAR/SPUR/21	1	*					
14	1617 - 205 - 005 - 00	GEAR/SPUR/30	1	*					
15	1614 - 205 - 011 - 00	HUB/30X46X15	1	*					
16	1614 - 205 - 004 - 00	COUPLING	1	*					
17	V705 - 140 - 047 - 00	RING,SNAP/47 C	1	*					
18	1365 - 224 - 002 - 00	WASHER	1	*					
19	V704 - 140 - 020 - 00	RING,SNAP/20C	1	*					

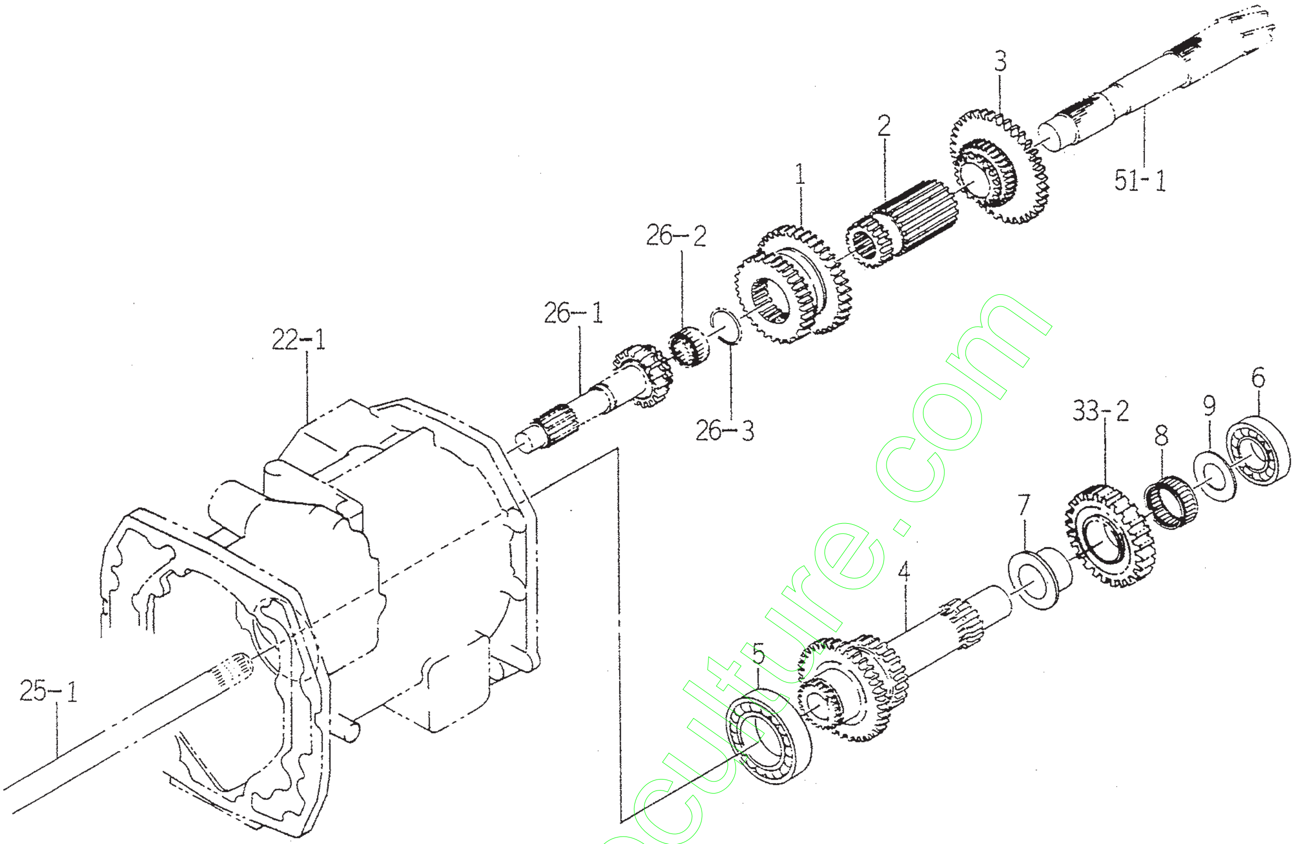
FIG. 26 MAIN COUNTER GEAR SYSTEM (MDU TYPE)



1617-206

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1617-206-001-00	GEAR/SPUR/18	1	*					
2	1617-301-001-00	BEARING/NEEDLE	1	*					
3	1617-206-004-00	RING/SNAP	1	*					
4	V654-417-231-50	BEARING	1	*					
5	1594-221-001-00	BEARING/BALL 6205SH2	1	*					
6	1617-206-003-00	RING/SNAP	1	*					
7	1480-211-005-00	COLLAR/25X38X2	1	*					
8	V704-140-025-00	RING,SNAP/25 C	1	*					
9	1617-206-002-00	GEAR/SPUR/27-22	1	*					

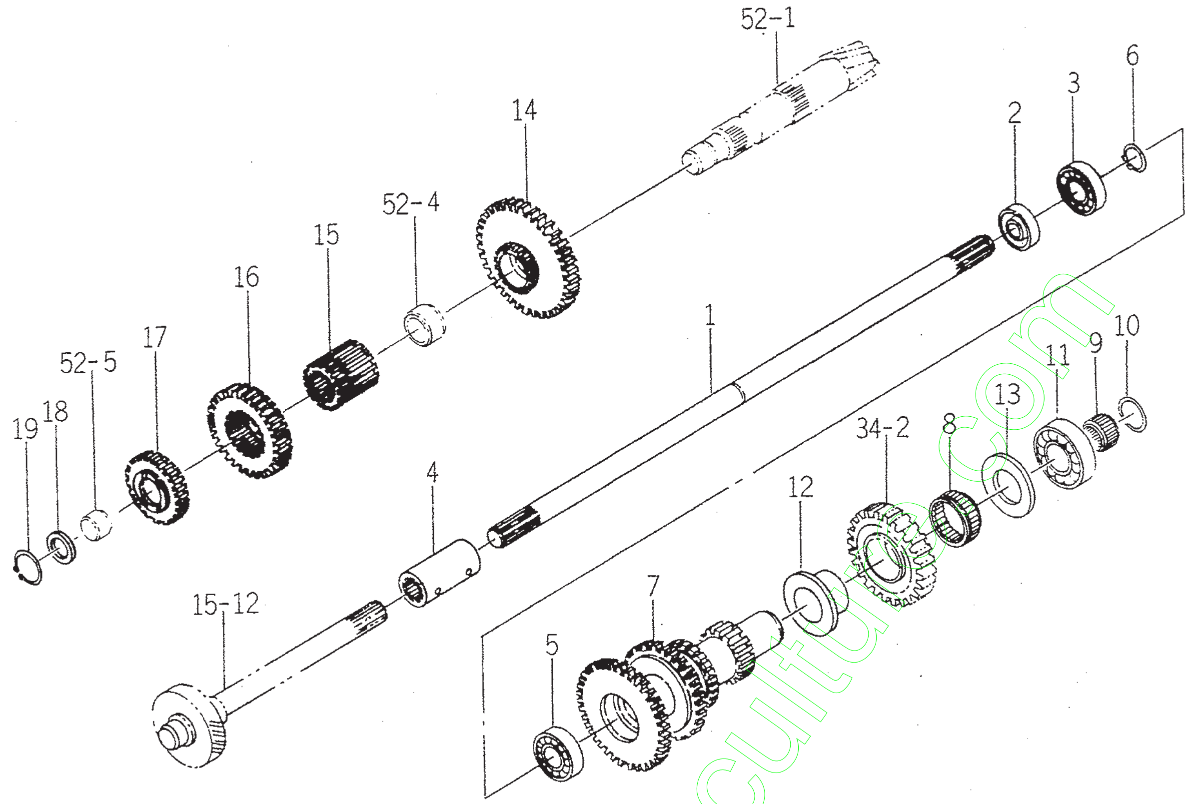
FIG. 27 SUB COUNTER GEAR/SUB CHANGE GEAR SYSTEM(MDU TYPE)



1617-207

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1617－207－001－40	GEAR／SPUR／28－34	1	*					
2	1617－207－002－30	HUB／25X40X84	1	*					
3	1617－207－003－00	GEAR／SPUR／18－38	1	*					
4	1617－208－001－10	GEAR／SPUR／34－24－13	1	*					
5	V600－110－600－90	BEARING,RB／6009	1	*					
6	V600－110－600－60	BEARING,RB 6006	1	*					
7	1617－208－002－00	BUSH	1	*					
8	1614－208－002－00	BEARING／NEEDLE	1	*					
9	1560－208－018－40	WASHER／30X46X2	1	*					

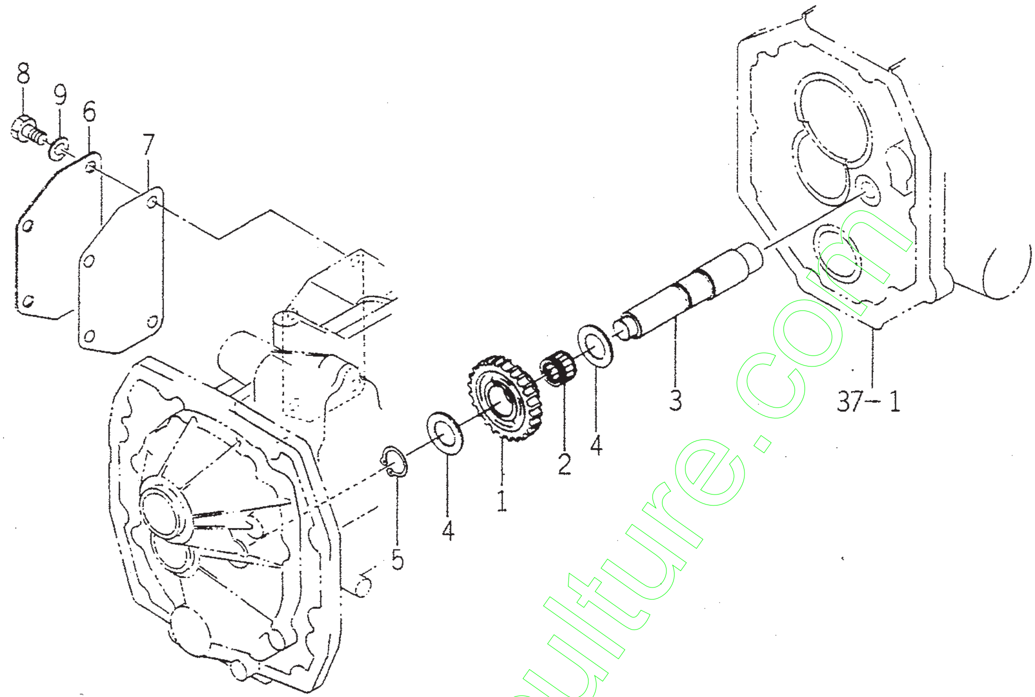
FIG. 28 SUB COUNTER GEAR(HST)SYSTEM(MU TYPE)



1622-208

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622-208-052-00	SHAFT/DRIVE/PTO	1		*				
2	V744-120-350-70	SEAL,OIL/TC20357	1		*				
3	1564-263-006-00	BEARING/BALL	1		*				
4	1435-120-002-20	HUB/20X30X62	1		*				
5	1564-263-006-00	BEARING/BALL	1		*				
6	V704-140-020-00	RING,SNAP/20C	1		*				
7	1622-208-051-00	GEAR/35-31-22-14	1		*				
8	1614-208-002-00	BEARING/NEEDLE	1		*				
9	1614-205-015-00	BEARING/NEEDLE	1		*				
10	1622-208-055-00	RING/SNAP	1		*				
11	V600-110-600-60	BEARING,RB 6006	1		*				
12	1617-208-002-00	BUSH	1		*				
13	1560-208-018-40	WASHER/30X46X2	1		*				
14	1622-208-053-00	GEAR/SPUR/38	1		*				
15	1622-208-057-00	HUB/25X40X40/HST	1		*				
16	1622-208-056-00	GEAR/SPUR/30	1		*				
17	1622-208-054-00	GEAR/SPUR/21	1		*				
18	1614-203-005-00	WASHER/20X36X02	1		*				
19	V704-140-020-00	RING,SNAP/20C	1		*				

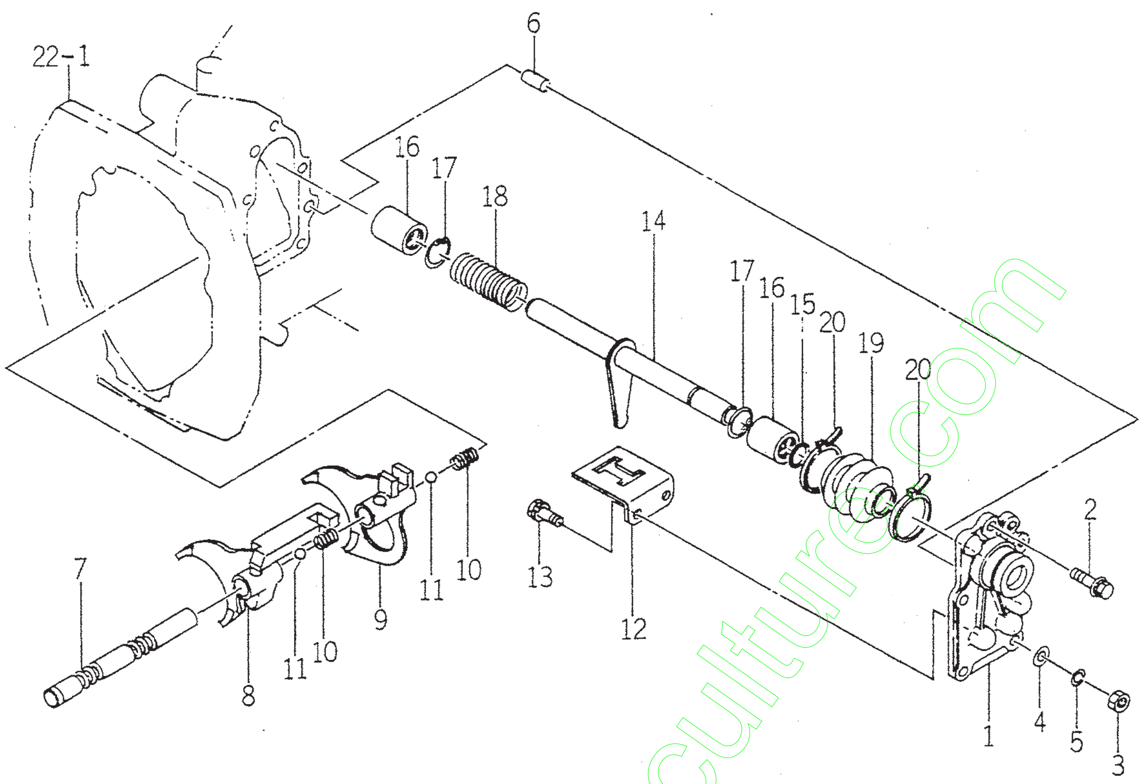
FIG. 29 BACK GEAR/CREEP COVER SYSTEM(MDU TYPE)



1617-209

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		ITC	COL	GRP	REMARKS
				TF325F	TF325FH				
1	1617-209-001-10	GEAR/SPUR/27	1	*					
2	1617-209-003-00	BEARING/NEEDLE	1	*					
3	1617-209-002-00	SHAFT/BACK	1	*					
4	1614-203-005-00	WASHER/20X36X02	2	*					
5	V704-140-020-00	RING,SNAP/20C	1	*					
6	1614-210-001-00	PLATE	1	*					
7	1614-210-002-00	GASKET	1	*					
8	V201-261-002-00	BOLT/M10X20	4	*					
9	V401-160-010-00	WASHER,SP/M10	4	*					

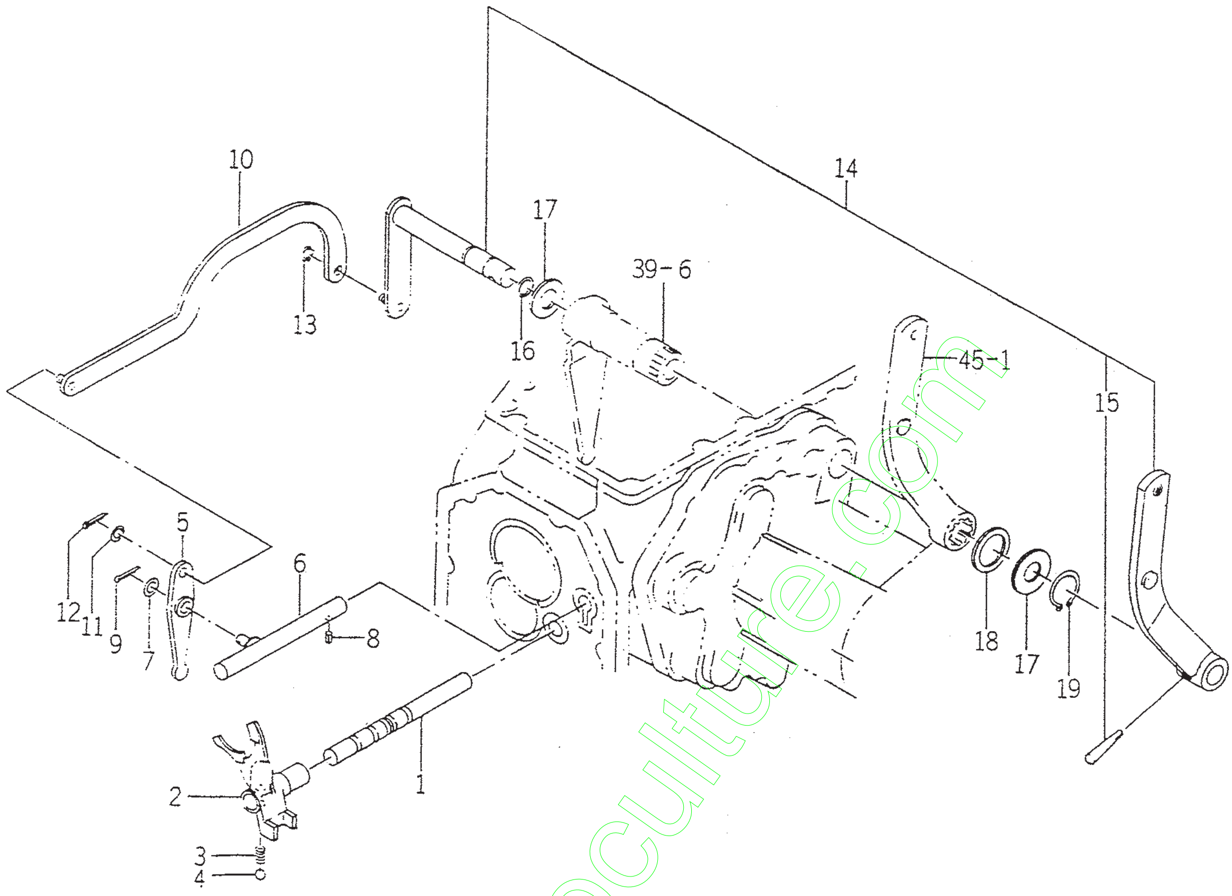
FIG. 30 MAIN CHANGE SYSTEM (MDU TYPE)



1622-215

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-215-001-00	METAL/SHIFT	1	*					
2	V211-360-803-00	BOLT/M8X30	3	*					
3	V304-260-008-00	NUT/M 8	2	*					
4	V411-260-008-00	WASHER,PL/M 8	2	*					
5	V401-160-008-00	WASHER,SP/M 8	2	*					
6	V520-101-002-20	PIN,ST/10X22	2	*					
7	1617-215-002-00	STAY/SHIFT/MAIN	1	*					
8	1617-215-003-00	FORK/SHIFT/1ST	1	*					
9	1617-215-004-00	FORK/SHIFT/2ND	1	*					
10	1302-225-003-00	SPRING,SHIFTER	2	*					
11	V680-200-001-00	BALL,STEEL/5/16	2	*					
12	1614-215-005-00	GUIDE	1	*					
13	V211-260-802-00	BOLT,SEMS (S)	2	*					
14	1617-215-200-00	ARM COMP	1	*					
15	V723-101-501-40	RING/O	1	*					
16	1544-215-015-00	BEARING	2	*					
17	V705-140-028-00	RING,SNAP/28 C	2	*					
18	1614-215-006-00	SPRING/HC060	1	*					
19	1544-215-016-00	BOOT,CHANGE	1	*					
20	1376-402-003-00	BAND,WIRE/140	2	*					

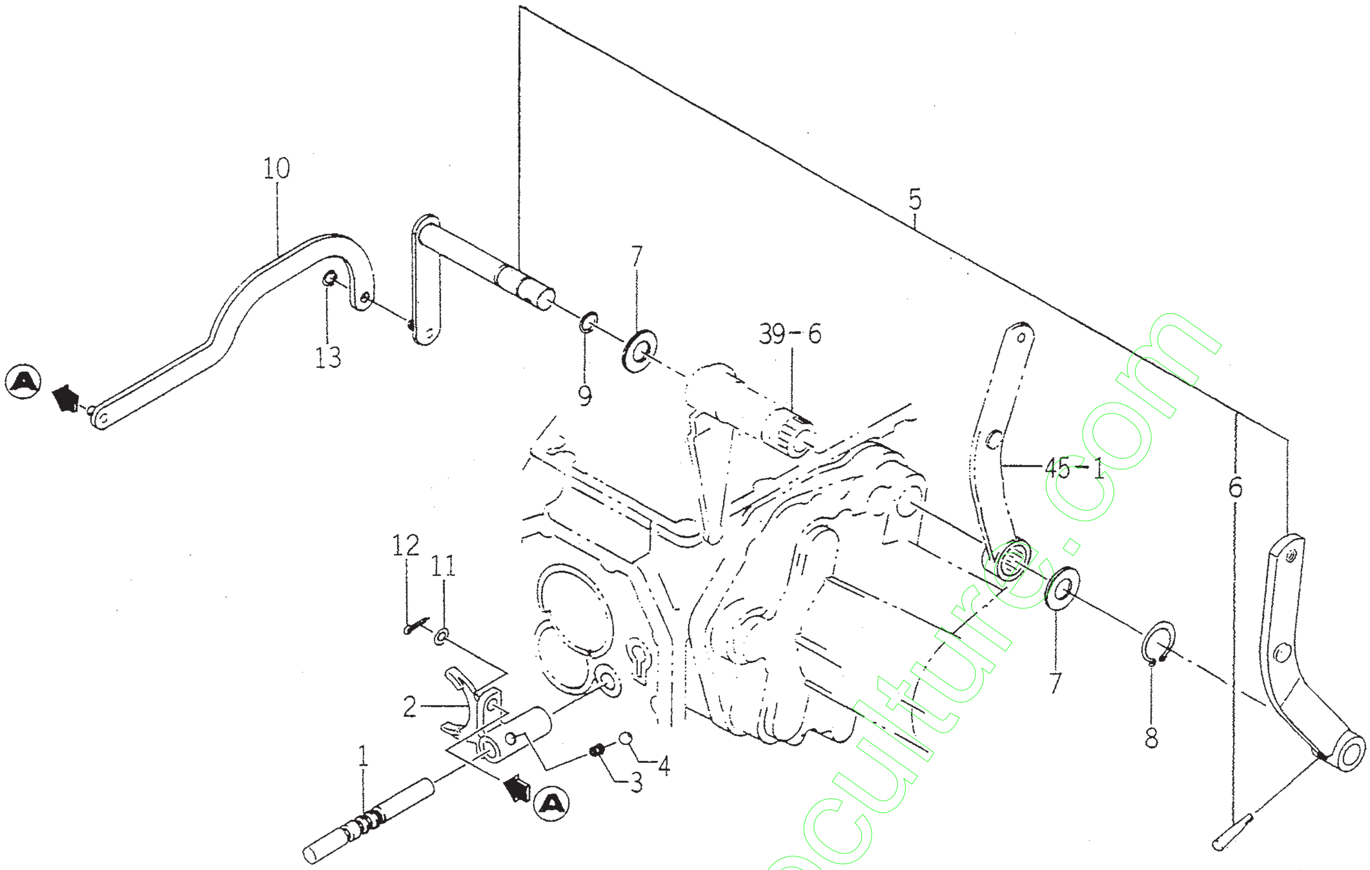
FIG. 31 SUB CHANGE SYSTEM (MDU TYPE)



1617-216

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1617－216－001－00	STAY/SHIFT/SUB	1	*					
2	1617－216－002－00	FORK/SHIFT/SUB	1	*					
3	1302－225－003－00	SPRING,SHIFTER	1	*					
4	V680－200－001－00	BALL,STEEL/5/16	1	*					
5	1617－216－200－00	ARM/SUB COMP	1	*					
6	1617－216－210－00	STAY/SUB COMP	1	*					
7	V411－260－010－00	WASHER/M10	1	*					
8	V580－140－501－60	PIN,SP.(W) /5.0X16	1	*					
9	V500－162－002－00	PIN,SPLIT/2 X20	1	*					
10	1617－216－220－00	ROD/SUB COMP	1	*					
11	V411－260－008－00	WASHER,PL/M 8	1	*					
12	V500－162－002－00	PIN,SPLIT/2 X20	1	*					
13	V704－140－010－00	RING,SNAP/10 C	1	*					
14	1617－216－250－00	ARM/SHIFT/SUB SET	1	*					
15	1614－216－003－00	PIN/TAPER/06X45	1	*					
16	V720－102－401－40	O－RING/P14	1	*					
17	V411－260－018－00	WASHER,PL/M18	2	*					
18	1544－322－002－00	WASHER/30X40X2	1	*					
19	V704－140－018－00	RING,SNAP/18 C	1	*					

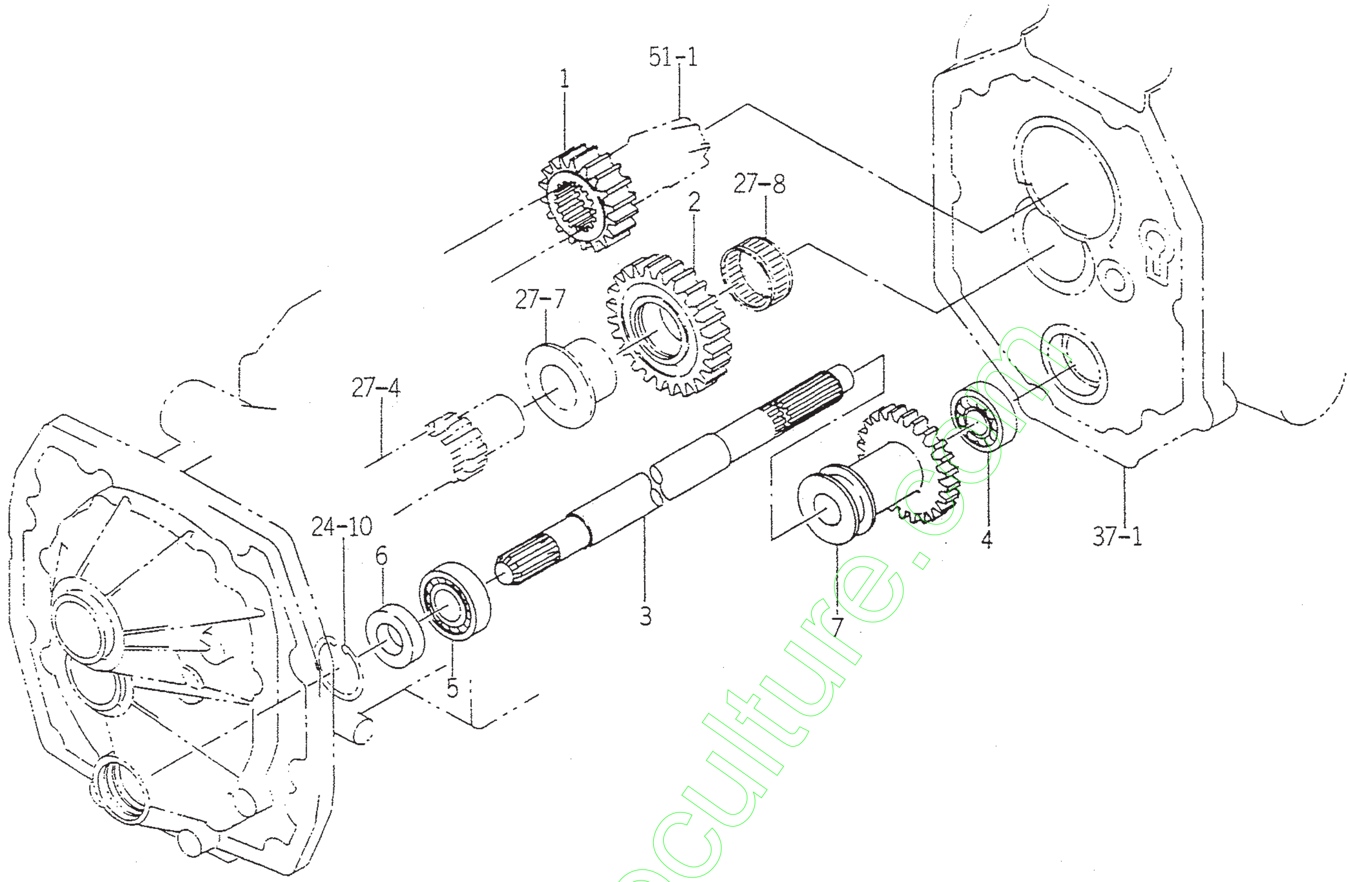
FIG. 32 SUB CHANGE (HST) SYSTEM (MU TYPE)



1622-216

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622－216－052－00	STAY/SHIFT/SUB	1		*				
2	1622－216－053－10	FORK/SHIFT/SUB	1		*				
3	1507－307－003－00	SPRING,SHIFTER	1		*				
4	V680－200－001－00	BALL,STEEL/5/16	1		*				
5	1617－216－250－00	ARM/SHIFT/SUB SET	1		*				
6	1614－216－003－00	PIN/TAPER/06X45	1		*				
7	V411－260－018－00	WASHER,PL/M18	2		*				
8	V704－140－018－00	RING,SNAP/18 C	1		*				
9	V720－102－401－40	O－RING/P14	1		*				
10	1622－216－500－00	ROD/SUB COMP	1		*				
11	V411－260－008－00	WASHER,PL/M 8	1		*				
12	V500－162－002－00	PIN,SPLIT/2 X20	1		*				
13	V704－140－010－00	RING,SNAP/10 C	1		*				

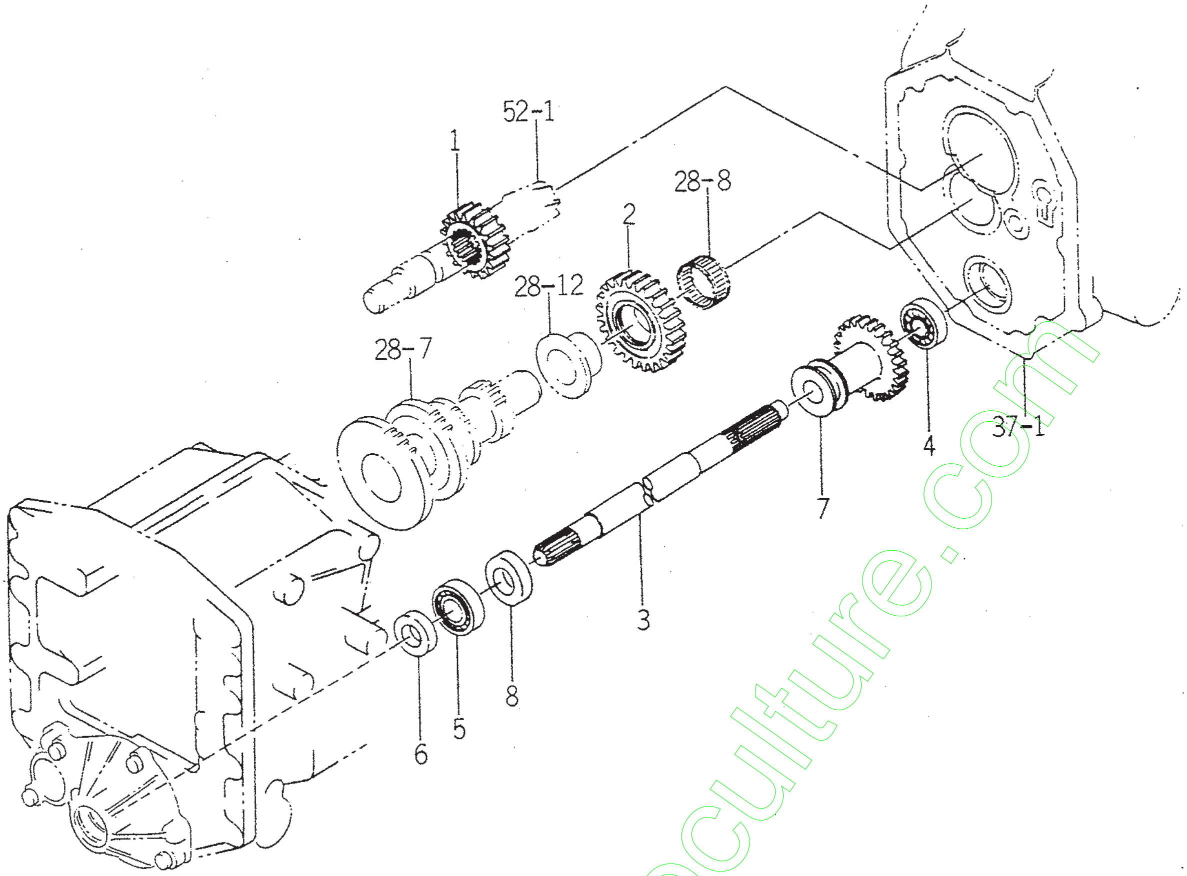
FIG. 33 4WD GEAR SYSTEM (MDU TYPE)



1617-221

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1617-221-001-10	GEAR/SPUR/16	1	*					
2	1617-221-002-00	GEAR/SPUR/27	1	*					
3	1617-221-003-00	SHAFT/FRONT	1	*					
4	1617-221-004-00	BEARING/BALL	1	*					
5	V600-110-600-40	BEARING,RB/6004	1	*					
6	1614-222-007-00	SEAL/OIL	1	*					
7	1617-221-005-00	GEAR/SPUR/21	1	*					

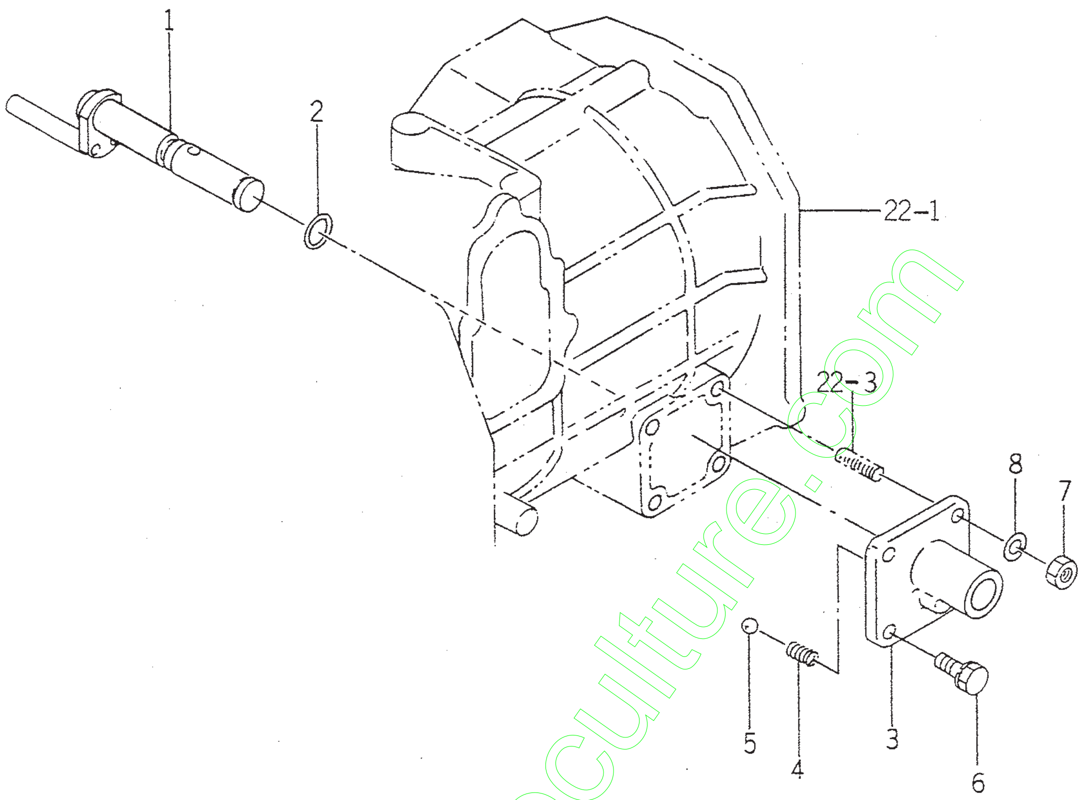
FIG. 34 4WD GEAR (HST) SYSTEM (MU TYPE)



1622-221A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1617-221-001-10	GEAR/SPUR/16	1		*				
2	1617-221-002-00	GEAR/SPUR/27	1		*				
3	1622-221-051-00	SHAFT/FRONT	1		*				
4	1617-221-004-00	BEARING/BALL	1		*				
5	V600-110-600-40	BEARING,RB/6004	1		*				
6	1614-222-007-00	SEAL/OIL	1		*				
7	1617-221-005-00	GEAR/SPUR/21	1		*				
8	1620-201-052-00	SEAL/OIL	1		*				

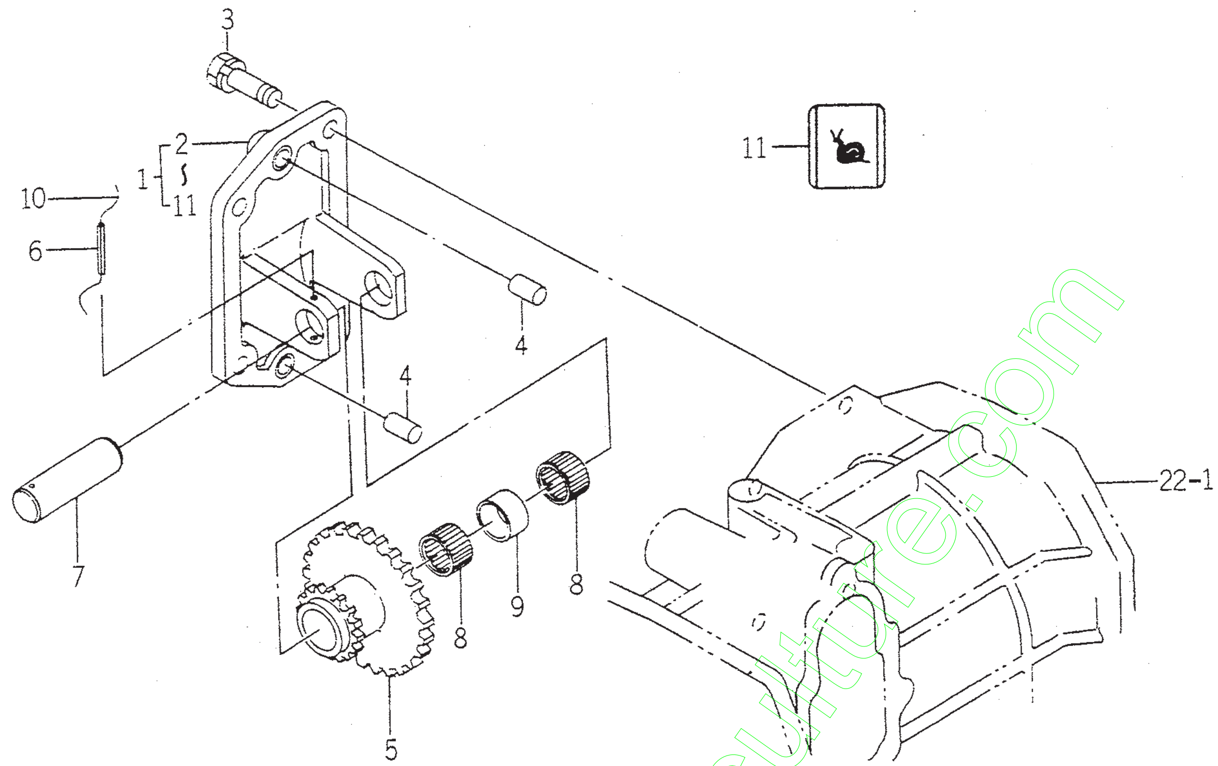
FIG. 35 4WD CHANGE SYSTEM



1620-225

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-225-200-00	ARM/SHIFT/4WD COMP	1	*	*				
2	V720-102-401-40	O-RING/P14	1	*	*				
3	1560-265-002-10	HOUSING	1	*	*				
4	1302-225-003-00	SPRING,SHIFTER	1	*	*				
5	V680-200-001-00	BALL,STEEL/5/16	1	*	*				
6	V211-260-802-50	BOLT/S	2	*	*				
7	V304-260-008-00	NUT/M 8	2	*	*				
8	V401-160-008-00	WASHER,SP/M 8	2	*	*				

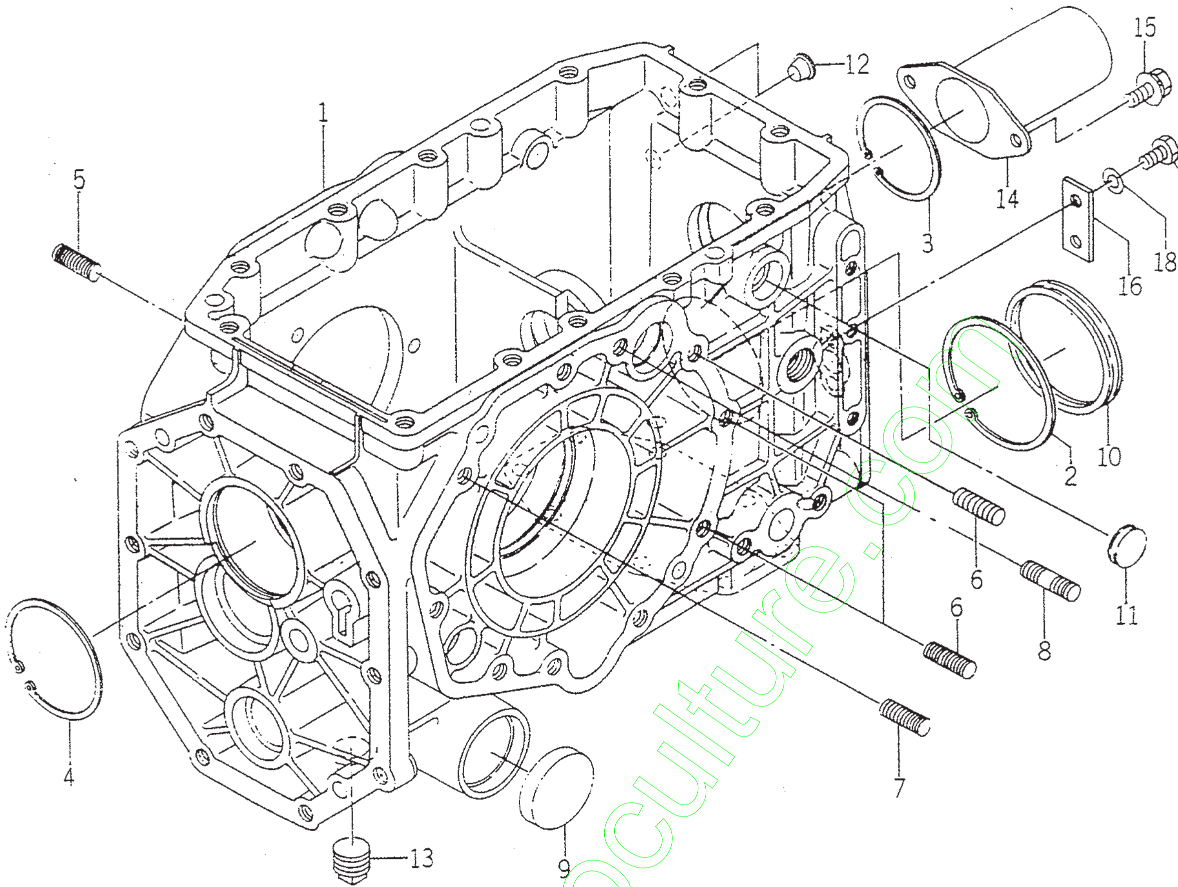
FIG. 36 CREEP GEAR SYSTEM (MDU TYPE) (OPTION)



1617-231

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1617－231－200－00	GEAR／CREEP SET	1	T					
2	1614－231－201－00	METAL／CREEP	1	T					
3	V211－261－003－00	BOLT (S) M10X30	4	T					
4	V520－101－002－20	PIN,ST／10X22	2	T					
5	1617－231－201－00	GEAR／SPUR／34－18	1	T					
6	V580－140－403－20	PIN／SPRING	1	T					
7	1614－231－203－00	PIN／20X61	1	T					
8	1614－205－015－00	BEARING／NEEDLE	2	T					
9	1614－231－204－00	COLLAR／20X24X16	1	T					
10	－ － －	WIRE	1	T					
11	1620－231－001－00	LABEL／CREEP	1	T					

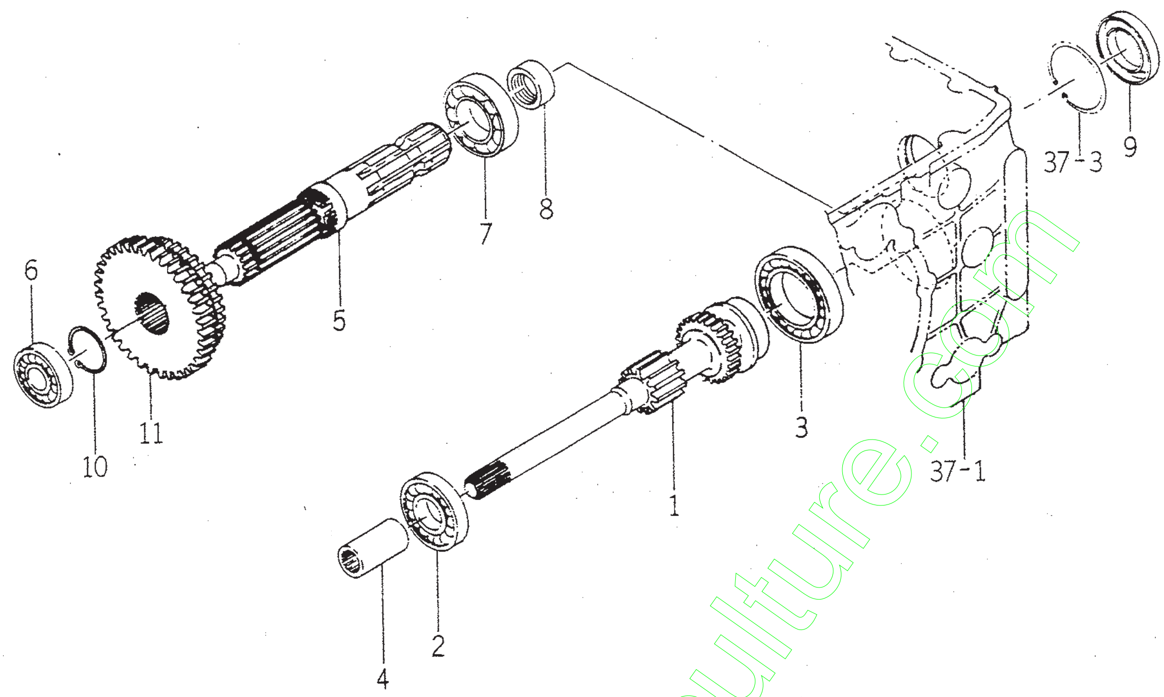
FIG. 37 REAR MISSION CASE SYSTEM



1622-241

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		ITC	COL	GRP	REMARKS
				TF325F	TF325FH				
1	1622 - 241 - 001 - 10	CASE/TRANSMISSION/RE	1	*	*				
2	V707 - 140 - 080 - 00	RING/SNAP	1	*	*				
3	V707 - 140 - 062 - 00	RING/SNAP	1	*	*				
4	V707 - 140 - 072 - 00	RING/SNAP	1	*	*				
5	V251 - 341 - 003 - 00	BOLT/STUD	2	*	*				
6	V251 - 341 - 003 - 0C	BOLT/STUD	3	*	*				
7	V251 - 341 - 003 - 00	BOLT/STUD	1	*	*				
8	V251 - 341 - 005 - 0C	BOLT/SEAL	1	*	*				
9	1421 - 201 - 002 - 00	SEAL/47	1	*	*				
10	1617 - 241 - 003 - 00	PLUG/SEAL/80	1	*	*				
11	1614 - 241 - 004 - 00	PLUG/SEAL/25	2	*	*				
12	1427 - 120 - 002 - 00	CAP,BLANK/M10	4	*	*				
13	V781 - 160 - 000 - 8B	PLUG	1	*	*				
14	1444 - 314 - 009 - 10	CAP,PTO SHAFT	1	*	*				
15	V211 - 360 - 802 - 00	BOLT (SP) M8X20	2	*	*				
16	1614 - 241 - 003 - 00	PLATE/1/19X50	1	*	*				
17	V201 - 260 - 801 - 60	BOLT/M 8X16	2	*	*				
18	V401 - 160 - 008 - 00	WASHER,SP/M 8	2	*	*				

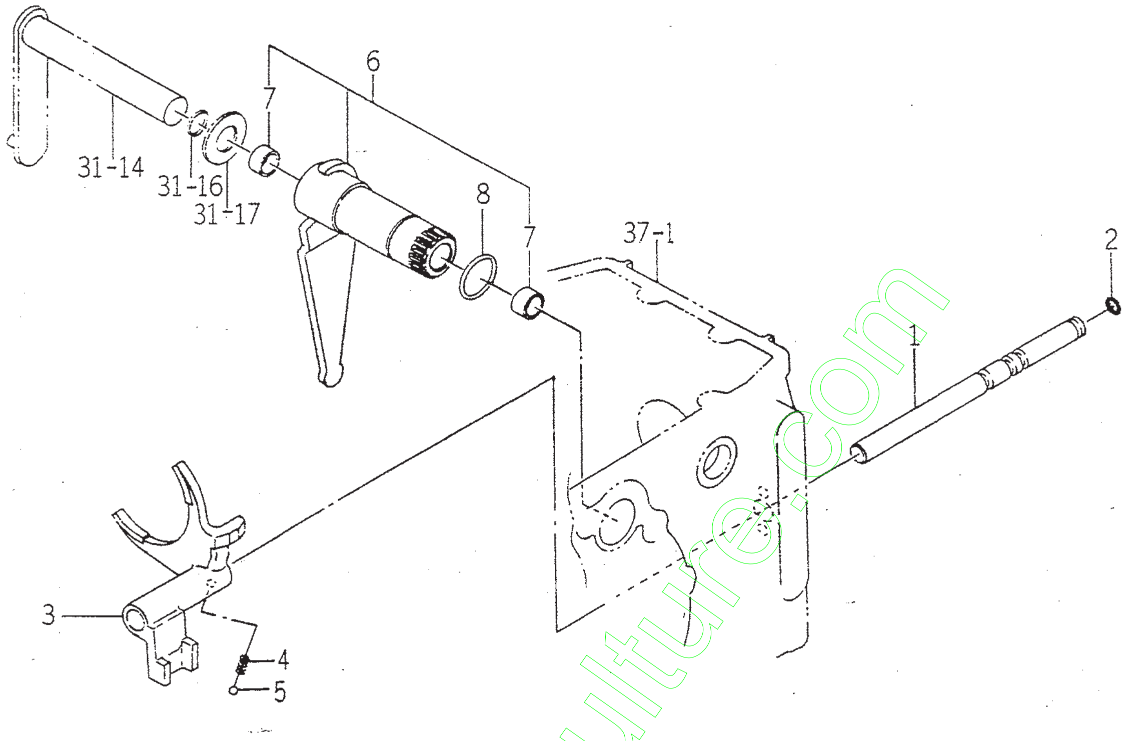
FIG. 38 PTO COUNTER GEAR/PTO SHAFT SYSTEM



1622-243

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622－243－001－10	GEAR/SPUR/20－13	1	*	*				
2	V600－110－630－50	BEARING,RB/6305	1	*	*				
3	V600－110－601－00	BEARING,RB/6010	1	*	*				
4	1421－134－019－00	COUPLING	1	*	*				
5	1622－244－001－10	SHAFT/PTO	1	*	*				
6	3673－701－006－00	BEARING/BALL	1	*	*				
7	1617－244－004－00	BEARING/BALL	1	*	*				
8	1602－322－003－00	SLEEVE 35X40X17	1	*	*				
9	V744－140－621－10	SEAL,OIL/TC406211	1	*	*				
10	V704－140－035－00	RING,SNAP/35 C	1	*	*				
11	1622－244－002－00	GEAR/SPUR/40－47	1	*	*				

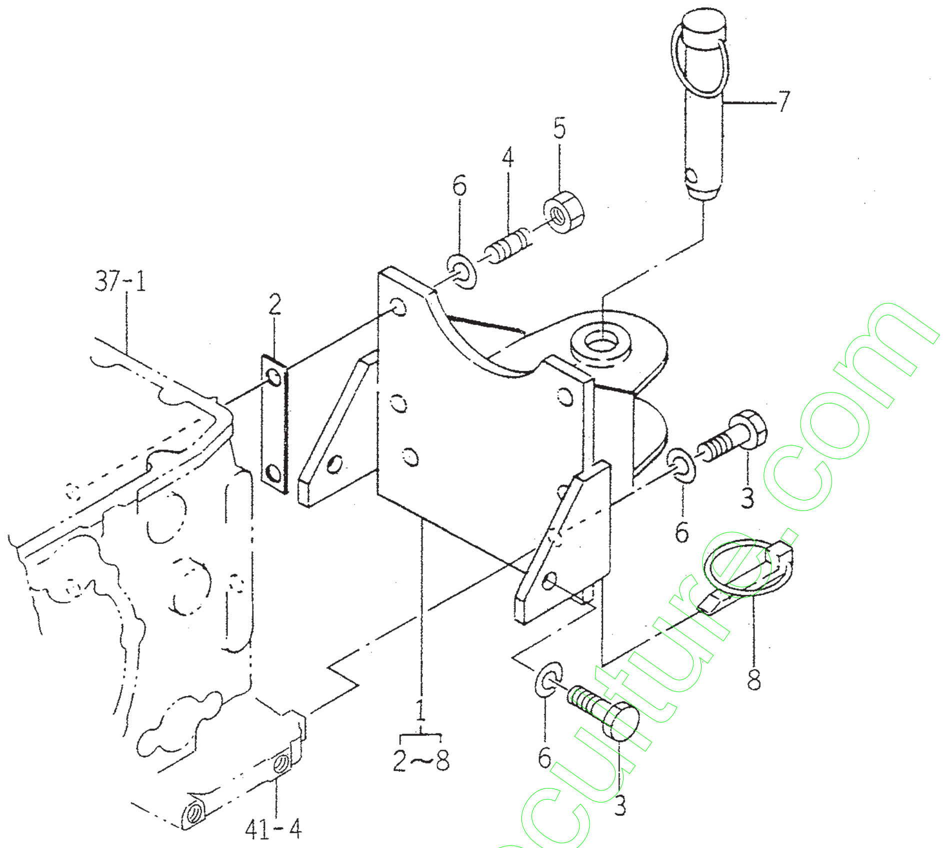
FIG. 39 PTO CHANGE SYSTEM



1622-245

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622-245-001-00	STAY/SHIFT/PTO	1	*	*				
2	V720-102-401-00	O-RING/P10A	1	*	*				
3	1622-245-002-00	FORK/SHIFT/PTO	1	*	*				
4	1302-225-003-00	SPRING,SHIFTER	1	*	*				
5	V680-200-001-00	BALL,STEEL/5/16	1	*	*				
6	1617-245-200-00	ARM/SHIFT/PTO SET	1	*	*				
7	2502-221-236-00	BUSH/18X20X15	2	*	*				
8	V723-102-002-50	O-RING	1	*	*				

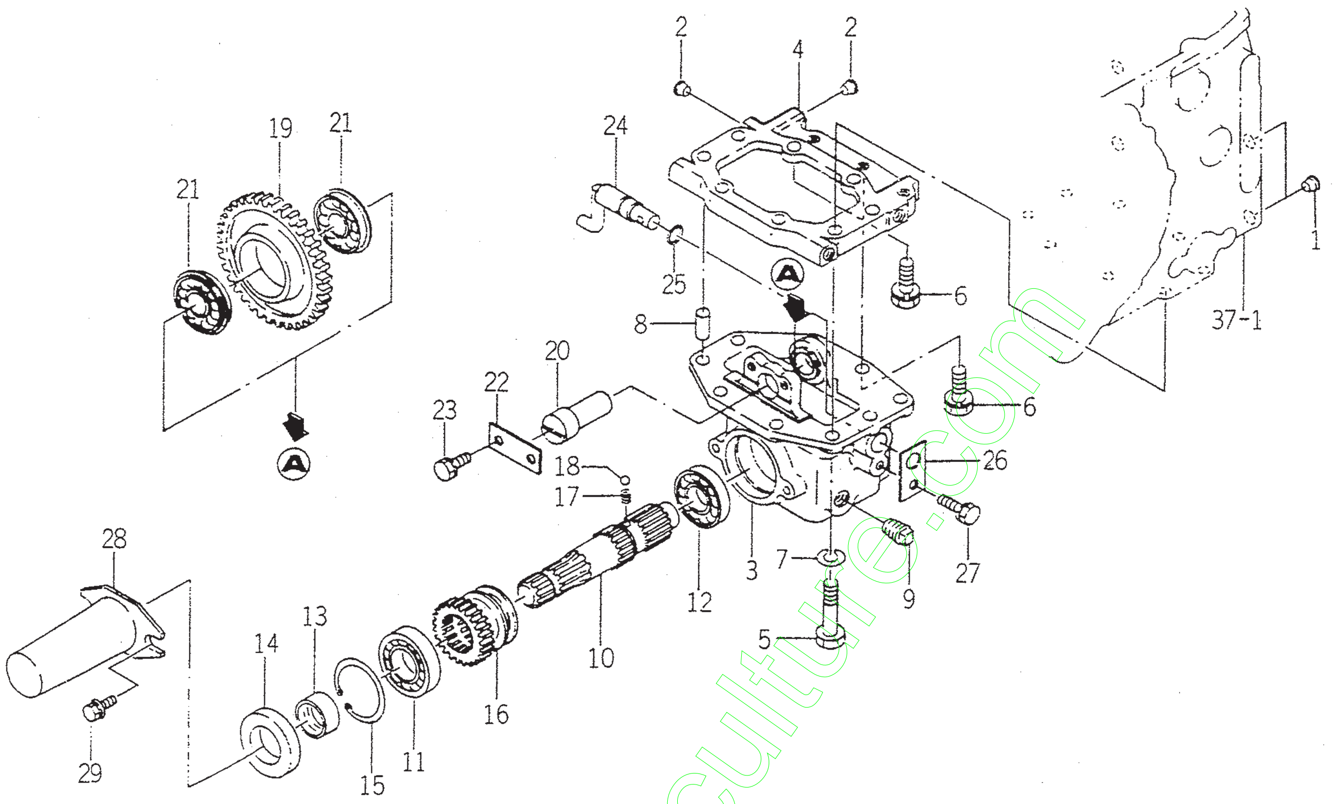
FIG. 40 TRAILER HITCH SYSTEM (OPTION)



1620-251

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1620-251-200-00	HITCH/TRAILER SET	1	T	T				
2	1639-520-003-00	PLATE/I/22X104	2	T	T				
3	V201-361-203-00	BOLT/M12X30	4	T	T				
4	V251-341-202-80	BOLT/STUD	4	T	T				
5	V304-460-012-00	NUT/M12	4	T	T				
6	V401-160-012-00	WASHER,SP/M12	8	T	T				
7	1488-247-250-00	PIN ASSY	1	T	T				
8	1421-502-002-00	PIN,LINK	1	T	T				

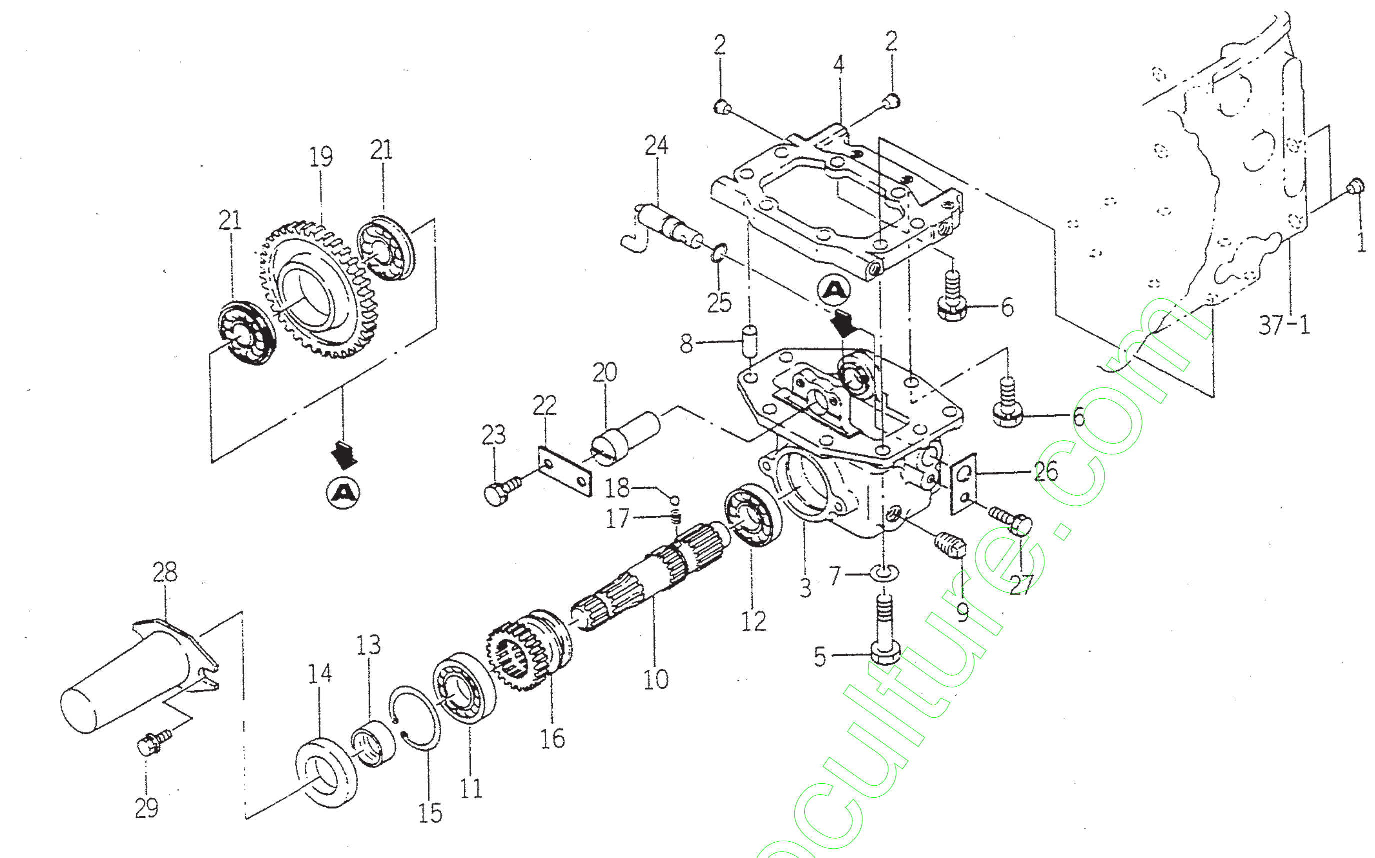
FIG. 41 PTO (MID) SYSTEM



1620-251A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1427－120－002－00	CAP,BLANK／M10	4	*	*				
2	1427－120－002－00	CAP,BLANK／M10	4	*	*				
3	1620－255－201－00	CASE／PTO／MID	1	*	*				
4	1620－255－202－00	METAL／SPACER	1	*	*				
5	V201－361－005－00	BOLT／M10X50	4	*	*				
6	V211－561－003－00	BOLT／M10X30	5	*	*				
7	V401－160－010－00	WASHER,SP／M10	4	*	*				
8	V520－101－004－00	PIN,ST／10X40	2	*	*				
9	V781－160－000－6B	PLUG／SCREW／SEAL	1	*	*				
10	1620－255－204－10	SHAFT／PTO／MID	1	*	*				
11	V600－110－620－60	BEARING,RB／6206	1	*	*				
12	V600－110－620－50	BEARING,RB／6205	1	*	*				
13	1480－212－004－10	SLEEVE	1	*	*				
14	V744－135－621－00	SEAL,OIL／TC356210	1	*	*				
15	V707－140－062－00	RING／SNAP	1	*	*				
16	1620－255－205－00	GEAR／SPUR／21	1	*	*				
17	1302－225－003－00	SPRING,SHIFTER	1	*	*				
18	V680－200－001－00	BALL,STEEL／5／16	1	*	*				
19	1620－255－206－00	GEAR／SPUR／49	1	*	*				
20	1620－255－207－00	SHAFT	1	*	*				
21	1603－322－003－00	BEARING,BALL	2	*	*				
22	1568－731－103－00	PLATE／I 25X60	1	*	*				
23	V211－260－801－60	BOLT,SEMS (S) M8X16	2	*	*				
24	1620－255－220－00	ARM／SHIFT／MID COMP	1	*	*				
25	V720－102－401－40	O－RING／P14	1	*	*				

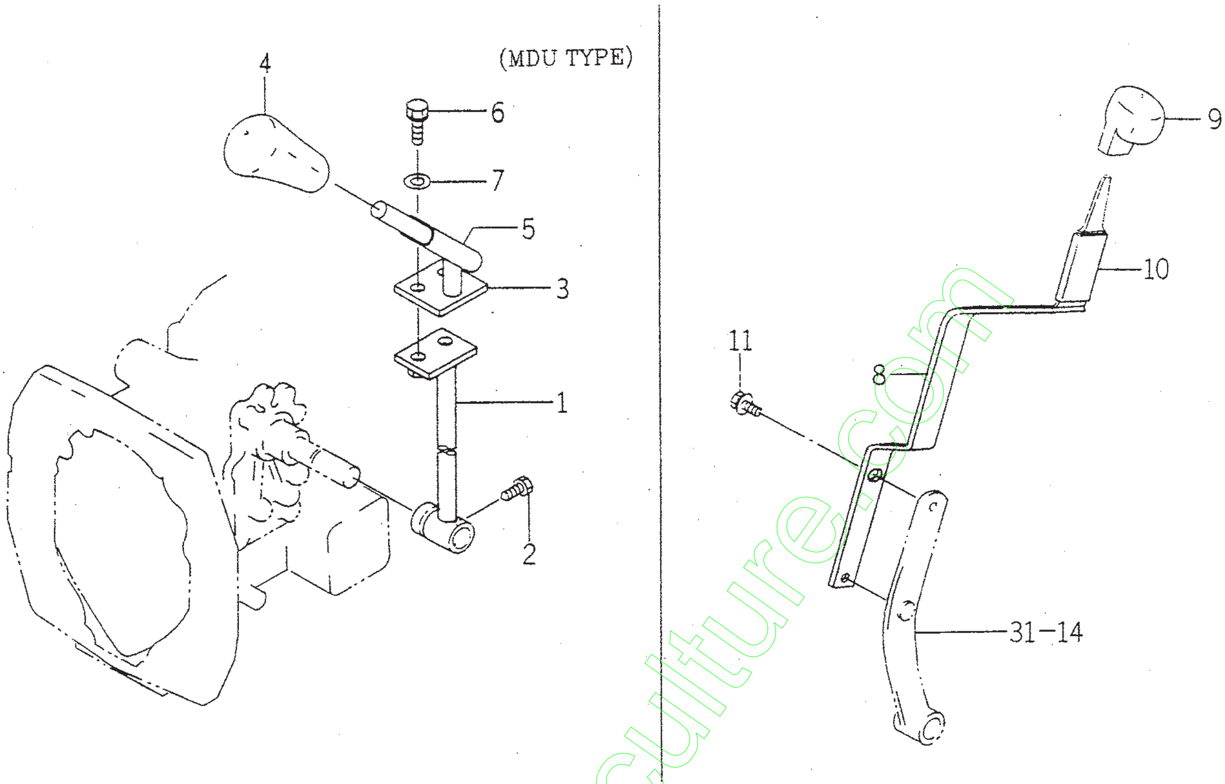
FIG. 41 PTO (MID) SYSTEM



1620-251A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	1620－255－208－00	PLATE/I/30X50	1	*	*				
27	V211－260－801－60	BOLT,SEMS (S) M8X16	1	*	*				
28	1444－314－009－10	CAP,PTO SHAFT	1	*	*				
29	V211－360－802－00	BOLT (SP) M8X20	2	*	*				

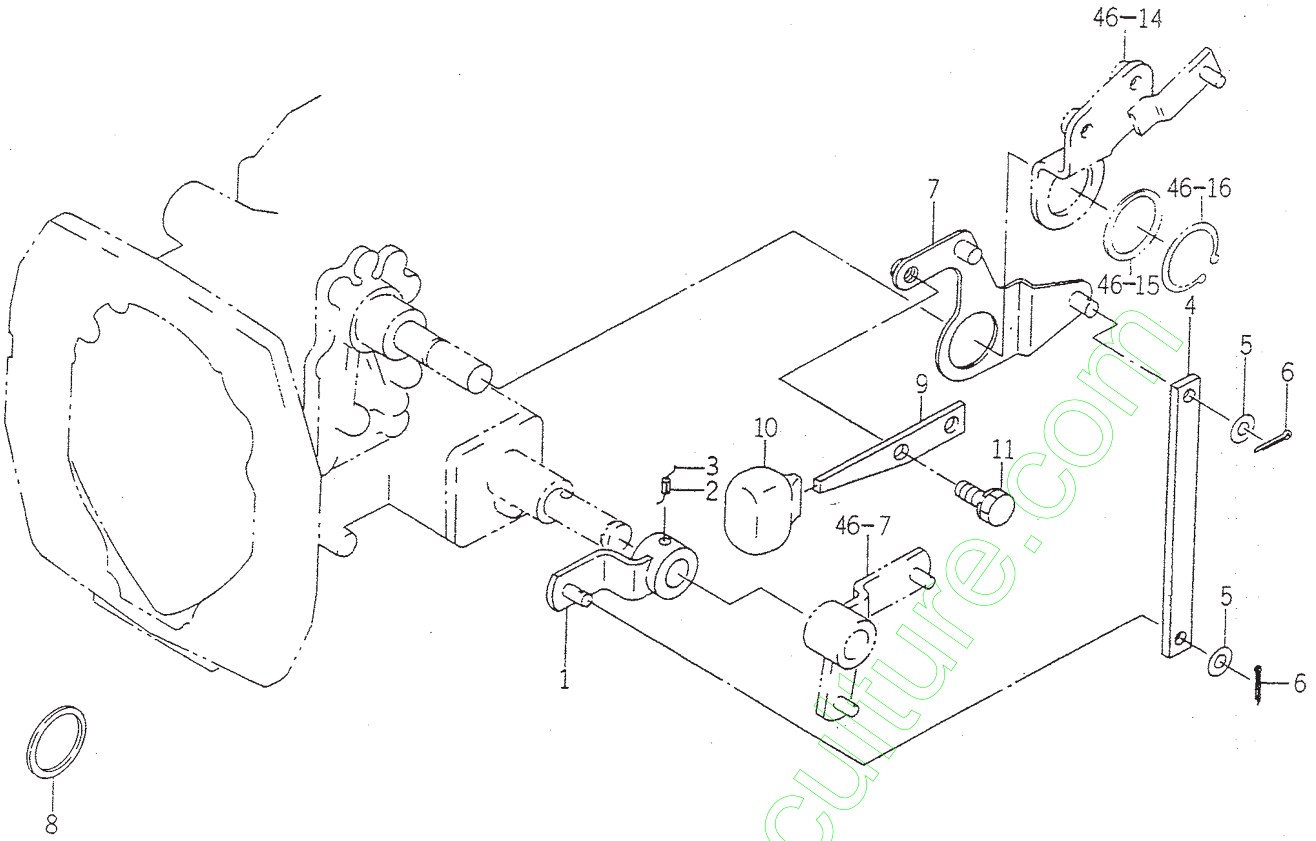
FIG. 42 CHANGE LEVER／MAIN,SUB SYSTEM



1622-261

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622－261－210－00	LEVER／BAR／14 COMP	1	*					
2	1560－223－016－00	BOLT／M8X16	1	*					
3	1620－261－200－10	LEVER／BAR／14 COMP	1	*					
4	1614－261－003－00	GRIP／MAIN	1	*					
5	1614－261－006－00	TUBE／14X17X90	1	*					
6	V211－260－802－00	BOLT,SEMS (S)	2	*					
7	3560－201－015－00	WASHER,BINDING SHAFT	2	*					
8	1617－262－210－10	LEVER／SUB COMP	1	*	*				
9	1614－262－003－00	GRIP／SUB	1	*	*				
10	1614－262－006－00	INSULATOR／LEVER／SUB	1	*	*				
11	V211－361－002－00	BOLT,SEMS	1	*	*				

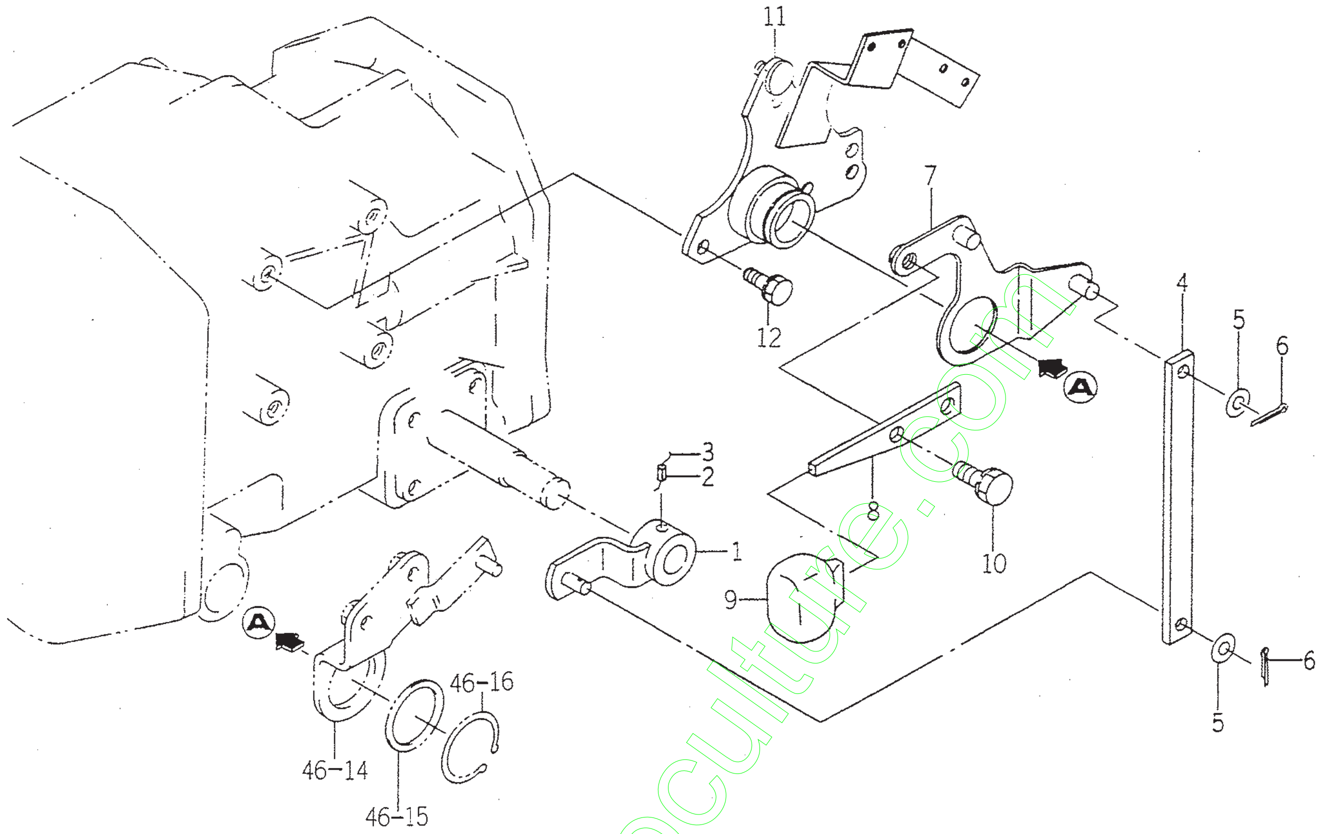
FIG. 43 CHANGE LEVER (4WD) SYSTEM (MDU TYPE)



1622-263

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1614-263-200-10	ARM/4WD COMP	1	*					
2	V580-140-603-20	PIN,SPRING/6 X32 W	1	*					
3	- - -	WIRE	1	*					
4	1614-263-003-00	PLATE/I/16X200	1	*					
5	V411-260-008-00	WASHER,PL/M 8	2	*					
6	V500-162-002-00	PIN,SPLIT/2 X20	2	*					
7	1617-263-200-00	ARM/4WD/A COMP	1	*					
8	3653-108-005-00	WASHER/36X43X23	1	*					
9	1620-263-001-00	LEVER/4WD	1	*					
10	1612-531-003-00	GRIP	1	*					
11	V211-260-801-60	BOLT,SEMS (S) M8X16	1	*					

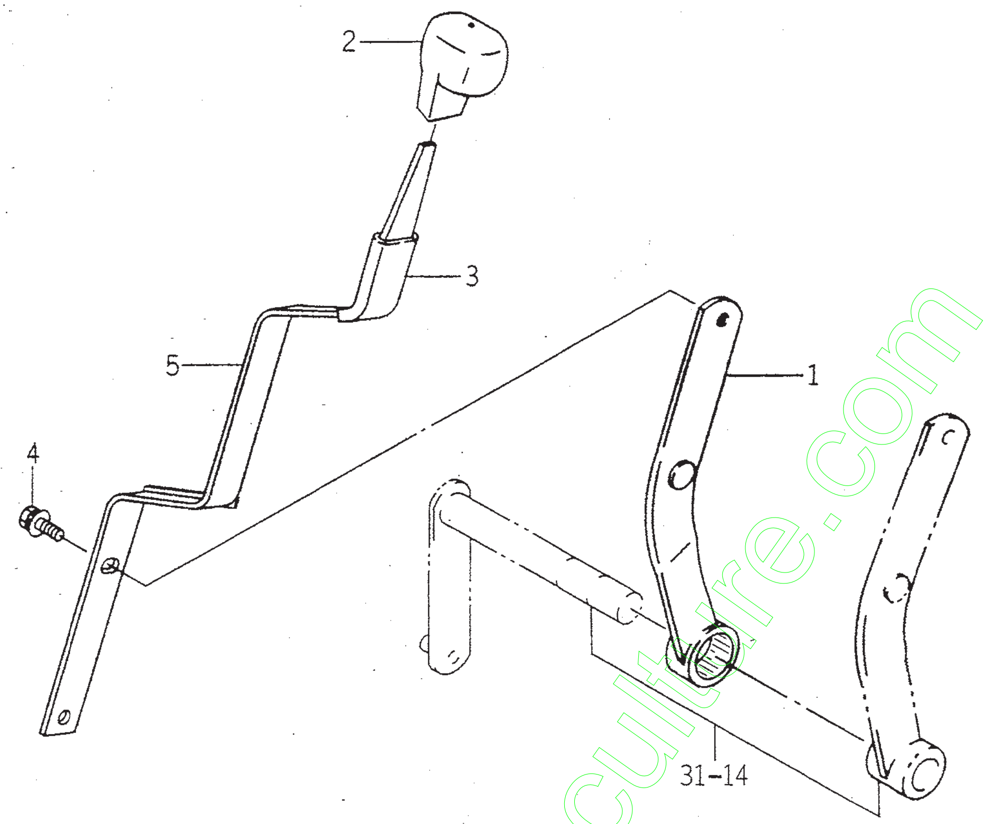
FIG. 44 CHANGE LEVER(4WD/HST)SYSTEM(MU TYPE)



1622-263A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1614－263－200－10	ARM／4WD COMP	1		*				
2	V580－140－603－20	PIN,SPRING／6 X32 W	1		*				
3	－ － －	WIRE	1		*				
4	1614－263－003－00	PLATE／I／16X200	1		*				
5	V411－260－008－00	WASHER,PL／M 8	2		*				
6	V500－162－002－00	PIN,SPLIT／2 X20	2		*				
7	1617－263－200－00	ARM／4WD／A COMP	1		*				
8	1620－263－001－00	LEVER／4WD	1		*				
9	1612－531－003－00	GRIP	1		*				
10	V211－260－801－60	BOLT,SEMS (S) M8X16	1		*				
11	1622－263－200－00	BRACKET／LEVER COMP	1		*				
12	V211－260－801－60	BOLT,SEMS (S) M8X16	2		*				

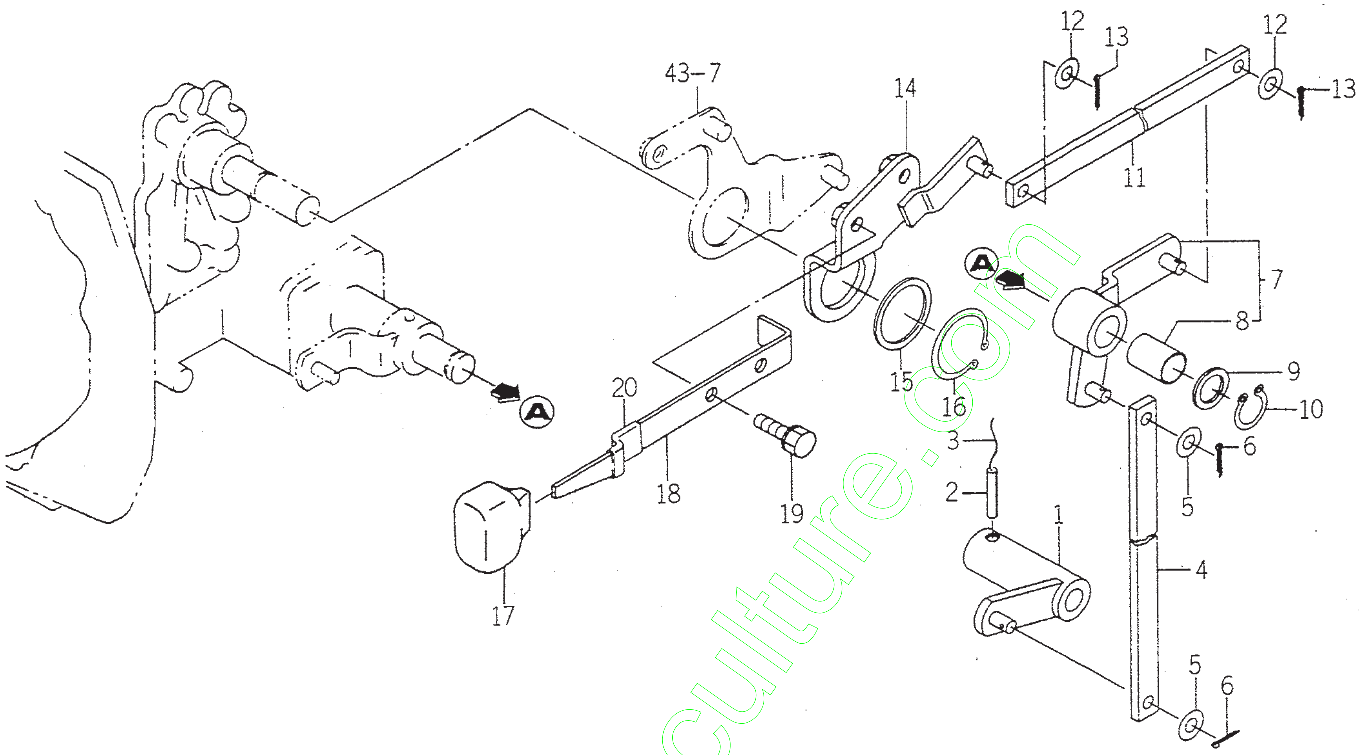
FIG. 45 CHANGE LEVER (PTO) SYSTEM



1622-264

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		ITC	COL	GRP	REMARKS
				TF325F	TF325FH				
1	1617－264－200－00	ARM／PTO COMP	1	*	*				
2	1614－262－003－00	GRIP／SUB	1	*	*				
3	1614－262－006－00	INSULATOR／LEVER／SUB	1	*	*				
4	V211－361－002－00	BOLT,SEMS	1	*	*				
5	1622－264－210－00	LEVER／PTO COMP	1	*	*				

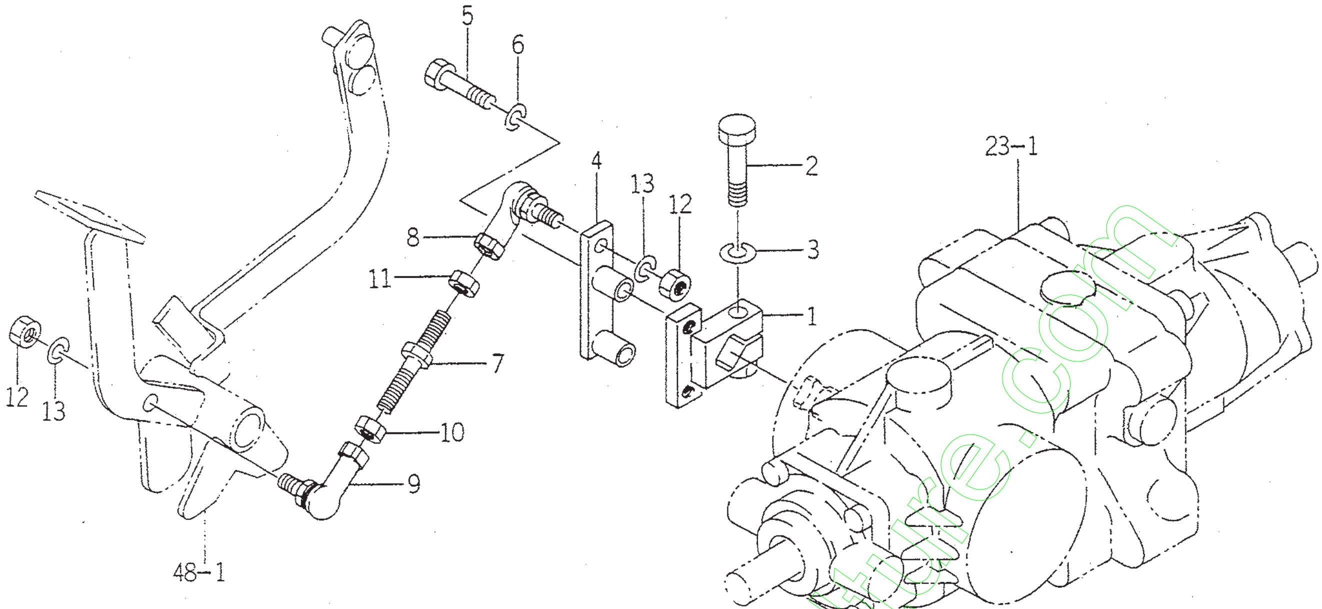
FIG. 46 CHANGE LEVER (MID PTO) SYSTEM



1622-265

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620 - 265 - 300 - 00	ARM/PTO/MID COMP	1	*	*				
2	V580 - 140 - 603 - 20	PIN,SPRING/6 X32 W	1	*	*				
3	- - -	WIRE	1	*	*				
4	1622 - 265 - 011 - 00	PLATE/I/16X435	1	*	*				
5	V411 - 260 - 008 - 00	WASHER,PL/M 8	2	*	*				
6	V500 - 162 - 002 - 00	PIN,SPLIT/2 X20	2	*	*				
7	1620 - 265 - 330 - 00	ARM/MID ASSY	1	*	*				
8	1518 - 313 - 109 - 00	BUSH /18X20X25	1	*	*				
9	2144 - 419 - 022 - 00	WASHER/18X26X02	1	*	*				
10	V704 - 140 - 018 - 00	RING,SNAP/18 C	1	*	*				
11	1622 - 265 - 012 - 00	PLATE/I/16X215	1	*	*				
12	V411 - 260 - 008 - 00	WASHER,PL/M 8	2	*	*				
13	V500 - 162 - 002 - 00	PIN,SPLIT/2 X20	2	*	*				
14	1620 - 265 - 320 - 00	ARM/MID/A COMP	1	*	*				
15	3653 - 108 - 005 - 00	WASHER/36X43X23	1	*	*				
16	V704 - 140 - 035 - 00	RING,SNAP/35 C	1	*	*				
17	1612 - 531 - 003 - 00	GRIP	1	*	*				
18	1620 - 265 - 013 - 10	LEVER/MID	1	*	*				
19	V211 - 260 - 801 - 60	BOLT,SEMS (S) M8X16	2	*	*				
20	1614 - 262 - 006 - 00	INSULATOR/LEVER/SUB	1	*	*				

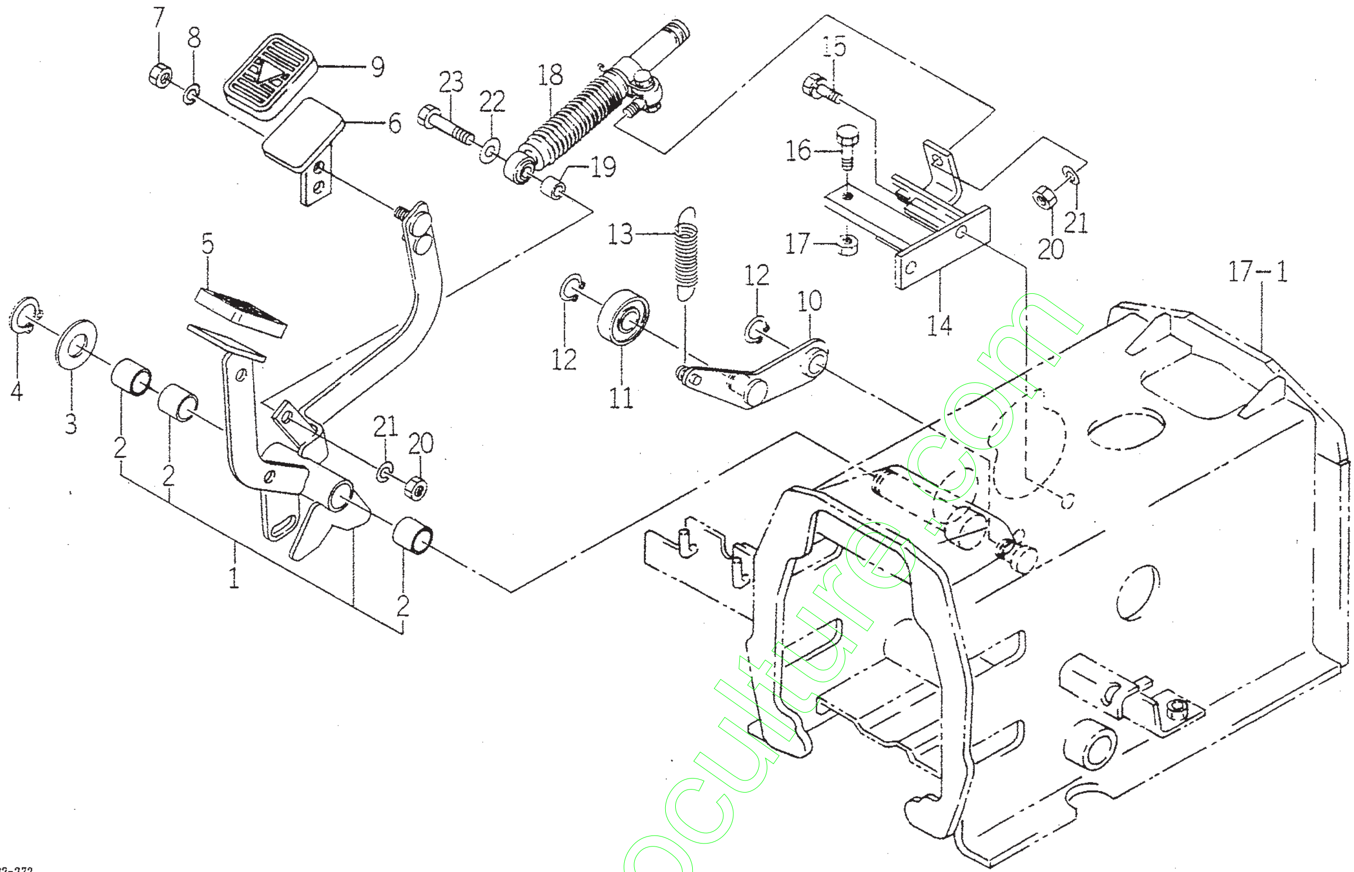
FIG. 47 LINK (HST) SYSTEM (MU TYPE)



1622-271

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622-271-540-00	PIVOT/TRUNNION COMP	1		*				
2	V201-361-004-50	BOLT/M10X45	1		*				
3	V401-160-010-00	WASHER,SP/M10	1		*				
4	1620-271-550-00	PLATE COMP	1		*				
5	V201-360-803-50	BOLT/M8X35	2		*				
6	V401-160-008-00	WASHER,SP/M 8	2		*				
7	1620-271-560-00	ROD/M08X65 COMP	1		*				
8	1560-695-021-00	JOINT BALL M08RH	1		*				
9	1560-695-022-00	JOINT BALL M08LH	1		*				
10	1560-132-007-30	NUT/M8	1		*				
11	V304-260-008-00	NUT/M 8	1		*				
12	V304-260-008-00	NUT/M 8	2		*				
13	V401-160-008-00	WASHER,SP/M 8	2		*				

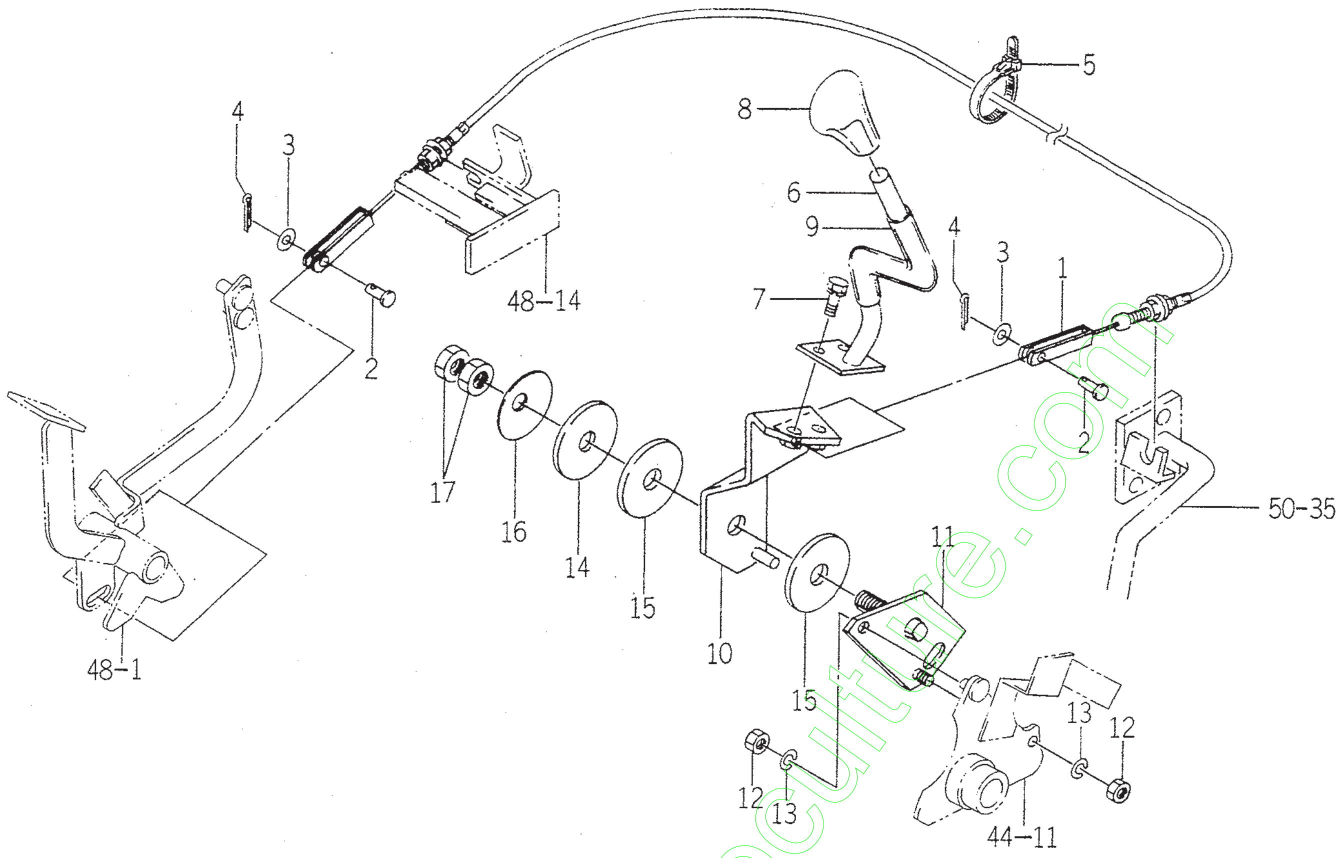
FIG. 48 PEDAL (HST) SYSTEM (MU TYPE)



1622-272

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622-272-520-00	PEDAL/HST SET	1		*				
2	3670-703-008-00	BUSH/20X23X20	3		*				
3	V411-260-020-00	WASHER/M20	1		*				
4	V704-140-020-00	RING,SNAP/20C	1		*				
5	1620-272-051-00	PAD	1		*				
6	1620-272-570-00	PEDAL/HST/REVERSE	1		*				
7	V304-260-008-00	NUT/M 8	1		*				
8	V401-160-008-00	WASHER,SP/M 8	1		*				
9	1620-272-051-00	PAD	1		*				
10	1620-272-580-00	ARM COMP	1		*				
11	1620-272-053-00	BEARING/BALL	1		*				
12	V704-140-015-00	RING,SNAP/15 C	2		*				
13	1395-710-004-00	CLUTCH SPRING	1		*				
14	1620-272-590-10	BRACKET/WIRE COMP	1		*				
15	V211-260-802-00	BOLT,SEMS (S)	2		*				
16	V201-260-802-50	BOLT/M 8X25	1		*				
17	V304-260-008-00	NUT/M 8	1		*				
18	1600-240-550-10	DAMPER/OIL ASSY	1		*				
19	1564-560-005-00	COLLAR/09X14X10	1		*				
20	V304-260-008-00	NUT/M 8	2		*				
21	V401-160-008-00	WASHER,SP/M 8	2		*				
22	V411-260-008-00	WASHER,PL/M 8	1		*				
23	V201-260-804-00	BOLT/M 8X40	1		*				

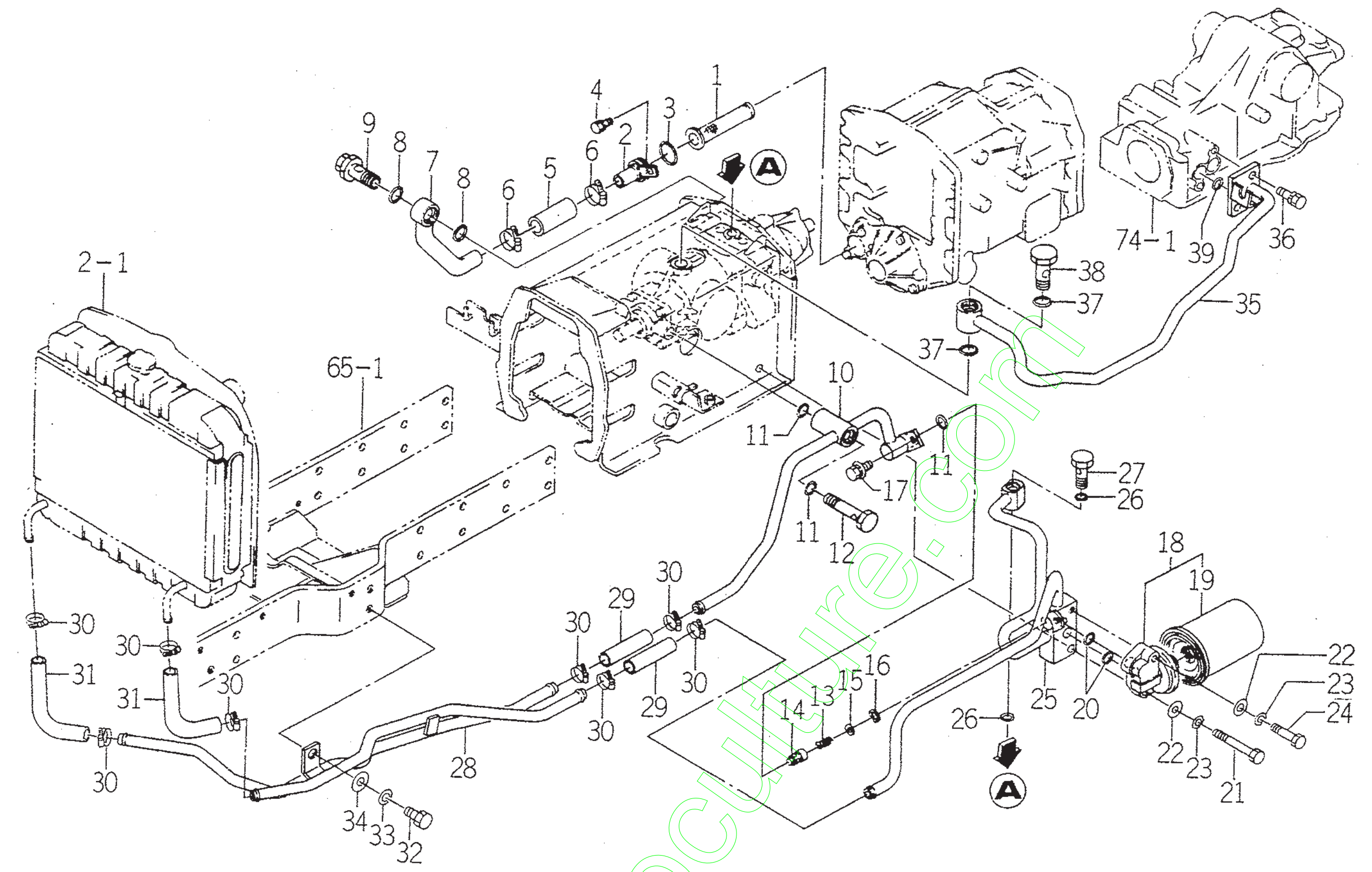
FIG. 49 LEVER (HST) SYSTEM (MU TYPE)



1620-272A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-272-052-10	CABLE/HST	1		*				
2	1620-313-004-00	PIN/08X19	2		*				
3	V411-260-008-00	WASHER,PL/M 8	2		*				
4	V500-162-502-00	PIN,SPLIT/2.5X20	2		*				
5	1376-402-003-00	BAND,WIRE/140	1		*				
6	1620-272-600-00	LEVER/BAR/14 COMP	1		*				
7	V211-260-802-00	BOLT,SEMS (S)	2		*				
8	1614-261-003-00	GRIP/MAIN	1		*				
9	1544-215-004-00	TUBE/14X130	1		*				
10	1620-272-520-00	LEVER/HST COMP	1		*				
11	1620-272-530-10	HOLDER/LEVER COMP	1		*				
12	V304-260-008-00	NUT/M 8	2		*				
13	V401-160-008-00	WASHER,SP/M 8	2		*				
14	3747-155-013-00	SLIPPER,BRAKE B	1		*				
15	1636-271-006-00	LINING/17X64X05	2		*				
16	3650-212-001-00	ARM,HST LEVER	1		*				
17	V304-260-014-00	NUT	2		*				

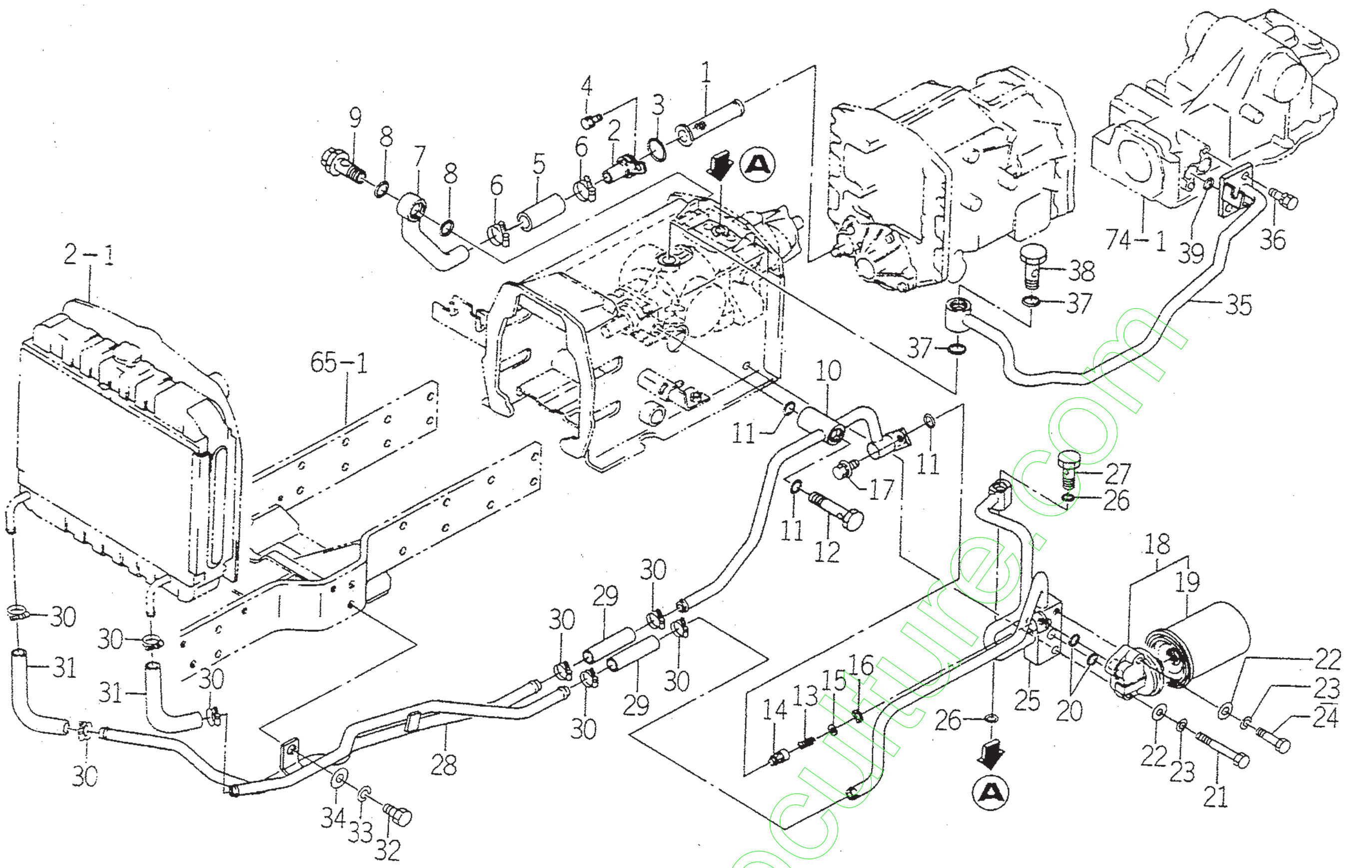
FIG. 50 PIPING (HST) SYSTEM (MU TYPE)



1622-273

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-273-570-00	FILTER COMP	1		*				
2	1622-273-500-00	PIPE/SUCTION COMP	1		*				
3	V720-103-502-80	O-RING/P28	1		*				
4	V211-260-801-60	BOLT,SEMS (S) M8X16	1		*				
5	3667-355-003-00	HOSE/19X29X70	1		*				
6	3656-355-004-00	HOSE/CLUMP/22-32	2		*				
7	1622-273-510-00	PIPE/SUCTION COMP	1		*				
8	V720-103-502-40	O-RING/P24	2		*				
9	1622-273-630-00	ADAPTER/PF1/2	1		*				
10	1622-273-520-00	PIPE/BOOST COMP	1		*				
11	V720-102-401-80	O-RING/P18	3		*				
12	1620-273-051-00	CONNECTOR/M16X79	1		*				
13	1600-243-056-00	SPRING/HC021	1		*				
14	1600-243-055-00	POPPET	1		*				
15	1600-243-057-00	SHIM/07X14X01	1		*				
16	V705-140-015-00	RING,SNAP/15 C	1		*				
17	V211-360-801-60	BOLT,SEMS (SP)	1		*				
18	1594-515-200-20	FILTER ASSY	1		*				
19	1560-515-272-00	CARTRIDGE	1		*				
20	V720-102-402-00	O-RING/P20	2		*				
21	V201-261-009-00	BOLT/M10X90	1		*				
22	V411-260-010-00	WASHER/M10	2		*				
23	V401-160-010-00	WASHER,SP/M10	2		*				
24	V201-261-005-00	BOLT/M10X50	1		*				
25	1622-273-550-00	PIPE/RETURN COMP	1		*				

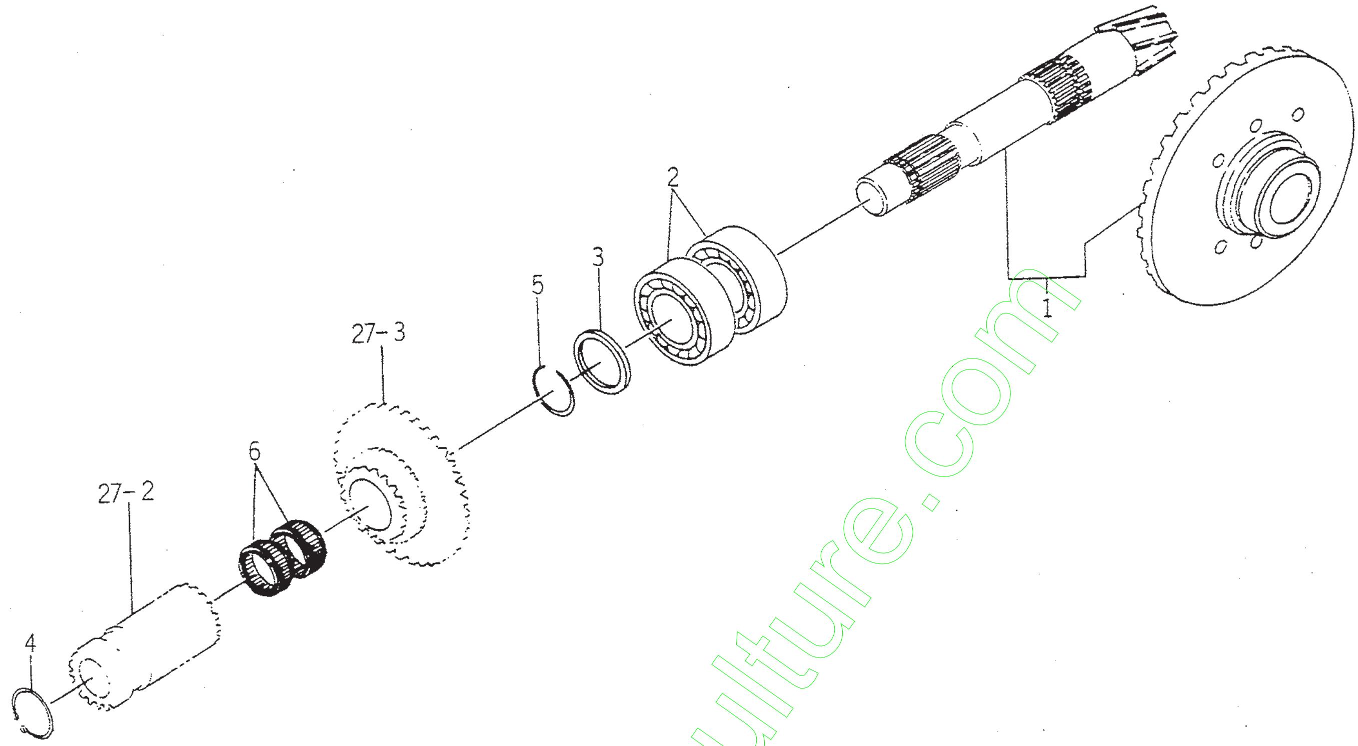
FIG. 50 PIPING (HST) SYSTEM (MU TYPE)



1622-273

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	V720 - 102 - 401 - 80	O-RING/P18	2		*				
27	1600 - 243 - 051 - 00	BOLT,CONNECTOR/M16	1		*				
28	1622 - 273 - 620 - 10	PIPE/FRONT COMP	1		*				
29	1620 - 273 - 055 - 00	HOSE/14X22X90	2		*				
30	3768 - 185 - 016 - 00	BAND/22	8		*				
31	1620 - 273 - 056 - 00	HOSE	2		*				
32	V201 - 261 - 202 - 00	BOLT/M12X20	1		*				
33	V401 - 160 - 012 - 00	WASHER,SP/M12	1		*				
34	V411 - 260 - 012 - 00	WASHER /M12	1		*				
35	1622 - 273 - 540 - 10	PIPE/TANK COMP	1		*				
36	V211 - 260 - 802 - 00	BOLT,SEMS (S)	2		*				
37	V720 - 103 - 502 - 40	O-RING/P24	2		*				
38	1620 - 273 - 052 - 10	CONNECTOR/PF1/2X54	1		*				
39	V720 - 102 - 402 - 00	O-RING/P20	2		*				

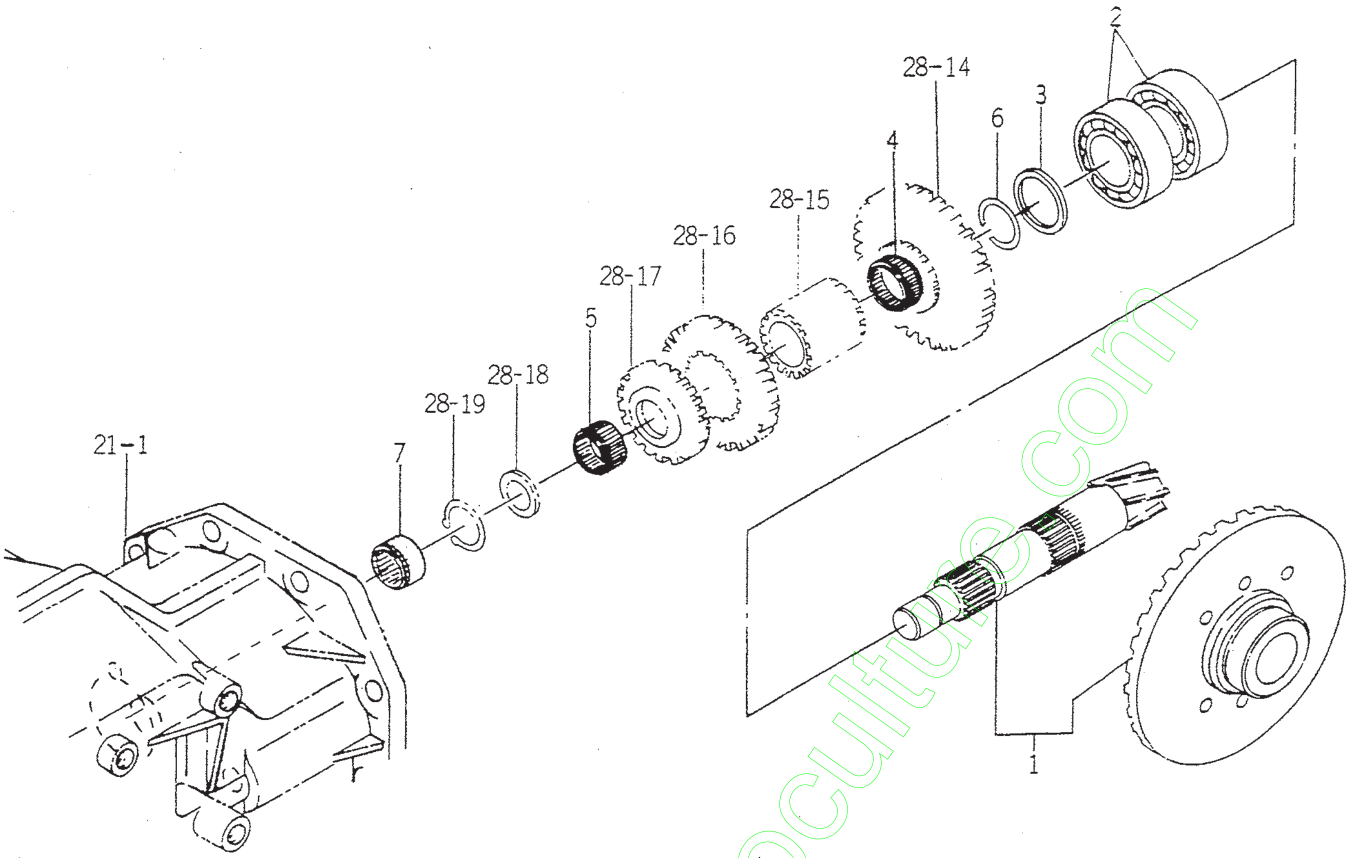
FIG. 51 DRIVE PINION SYSTEM (MDU TYPE)



1622-301

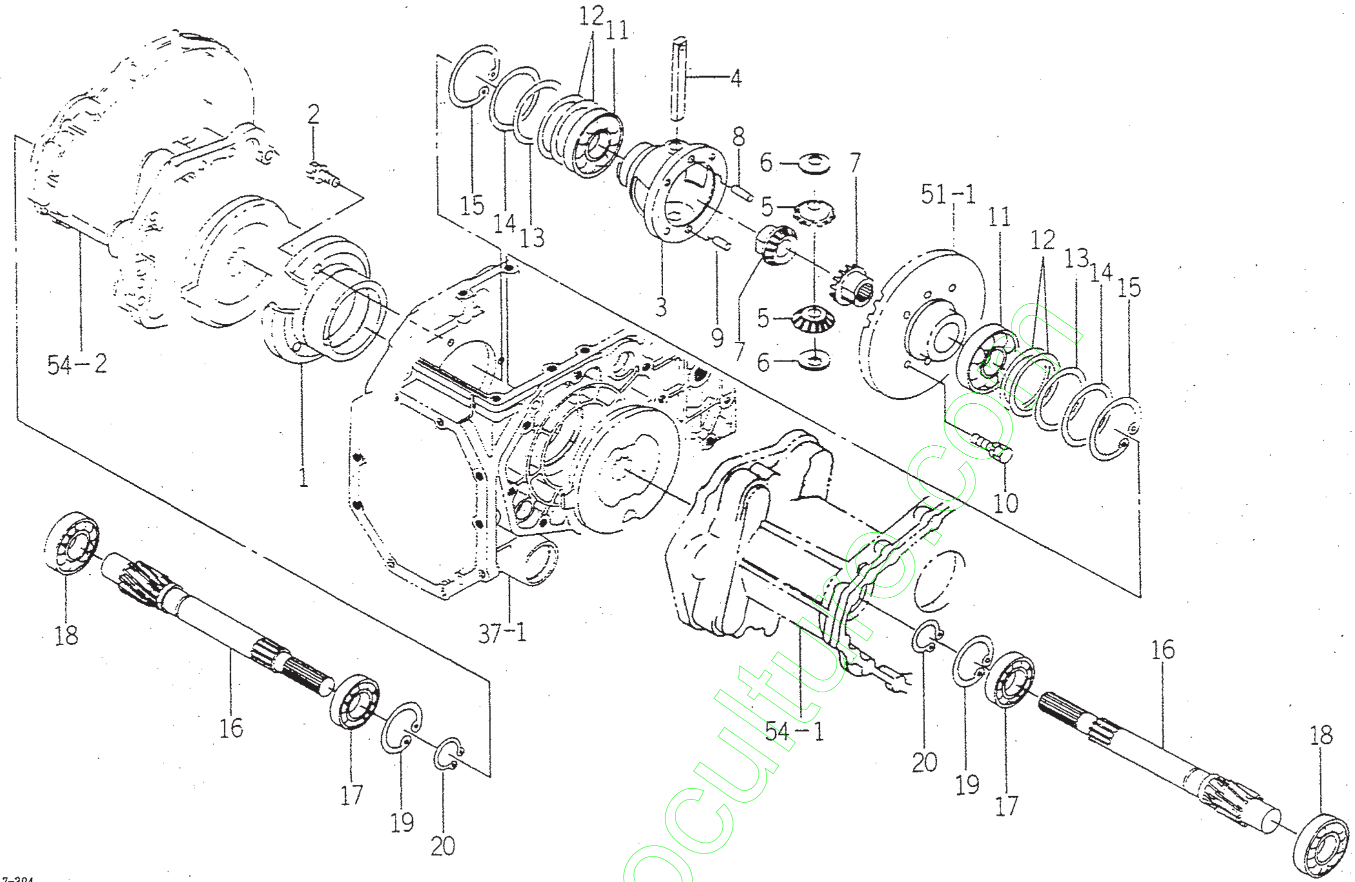
KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622-301-200-00	GEAR/08-47 SET	1	*					
2	7932-201-002-00	BEARING,RB/6306SH2	2	*					
3	1560-208-018-40	WASHER/30X46X2	1	*					
4	V704-140-025-00	RING,SNAP/25 C	1	*					
5	1617-301-002-00	CIRCLIP/30	1	*					
6	1614-301-001-00	BEARING/NEEDLE	2	*					

FIG. 52 DRIVE PINION (HST) SYSTEM (MU TYPE)



KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622－301－500－00	GEAR／08－47 SET	1		*				
2	7932－201－002－00	BEARING,RB／6306SH2	2		*				
3	1560－208－018－40	WASHER／30X46X2	1		*				
4	1614－301－001－00	BEARING／NEEDLE	1		*				
5	1614－205－015－00	BEARING／NEEDLE	1		*				
6	1617－301－002－00	CIRCLIP／30	1		*				
7	V653－420－261－60	BEARING	1		*				

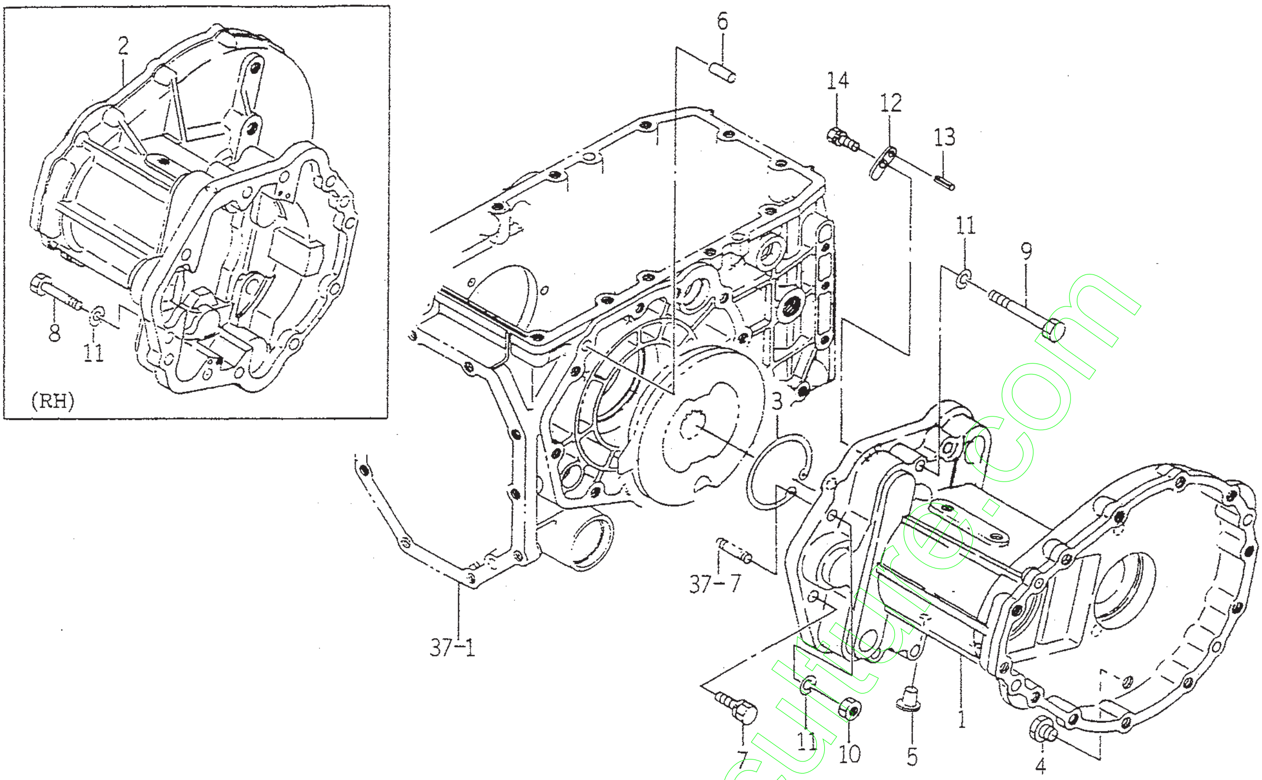
FIG. 53 DIFF CASE SYSTEM



1617-304

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1617 - 304 - 001 - 00	METAL/DIFF	1	*	*				
2	V211 - 360 - 802 - 50	BOLT,SEMS	4	*	*				
3	1617 - 304 - 002 - 00	CASE/DIFF	1	*	*				
4	1617 - 304 - 003 - 00	PIN/14X115	1	*	*				
5	1617 - 304 - 004 - 00	GEAR/BEVEL/12	2	*	*				
6	1617 - 304 - 018 - 00	WASHER	2	*	*				
7	1617 - 304 - 006 - 00	GEAR/BEVEL/14	2	*	*				
8	1544 - 304 - 007 - 00	PIN STRAIGHT,A	1	*	*				
9	V520 - 100 - 801 - 40	PIN,ST/ 8X14	1	*	*				
10	V211 - 561 - 002 - 50	BOLT/M10X25	4	*	*				
11	V600 - 110 - 601 - 10	BEARING,RB/6011	2	*	*				
12	1617 - 304 - 008 - 00	SHIM/0.2	4	*	*				
13	1617 - 304 - 009 - 00	SHIM/0.1	2	*	*				
14	1617 - 304 - 011 - 00	WASHER/75X90X03	2	*	*				
15	V707 - 140 - 090 - 00	RING/SNAP	2	*	*				
16	1617 - 304 - 012 - 00	GEAR/HELICAL/11	2	*	*				
17	V600 - 110 - 620 - 70	BEARING,RB/6207	2	*	*				
18	V600 - 110 - 630 - 70	BEARING,RB/6307	2	*	*				
19	V707 - 140 - 072 - 00	RING/SNAP	2	*	*				
20	V704 - 140 - 035 - 00	RING,SNAP/35 C	2	*	*				

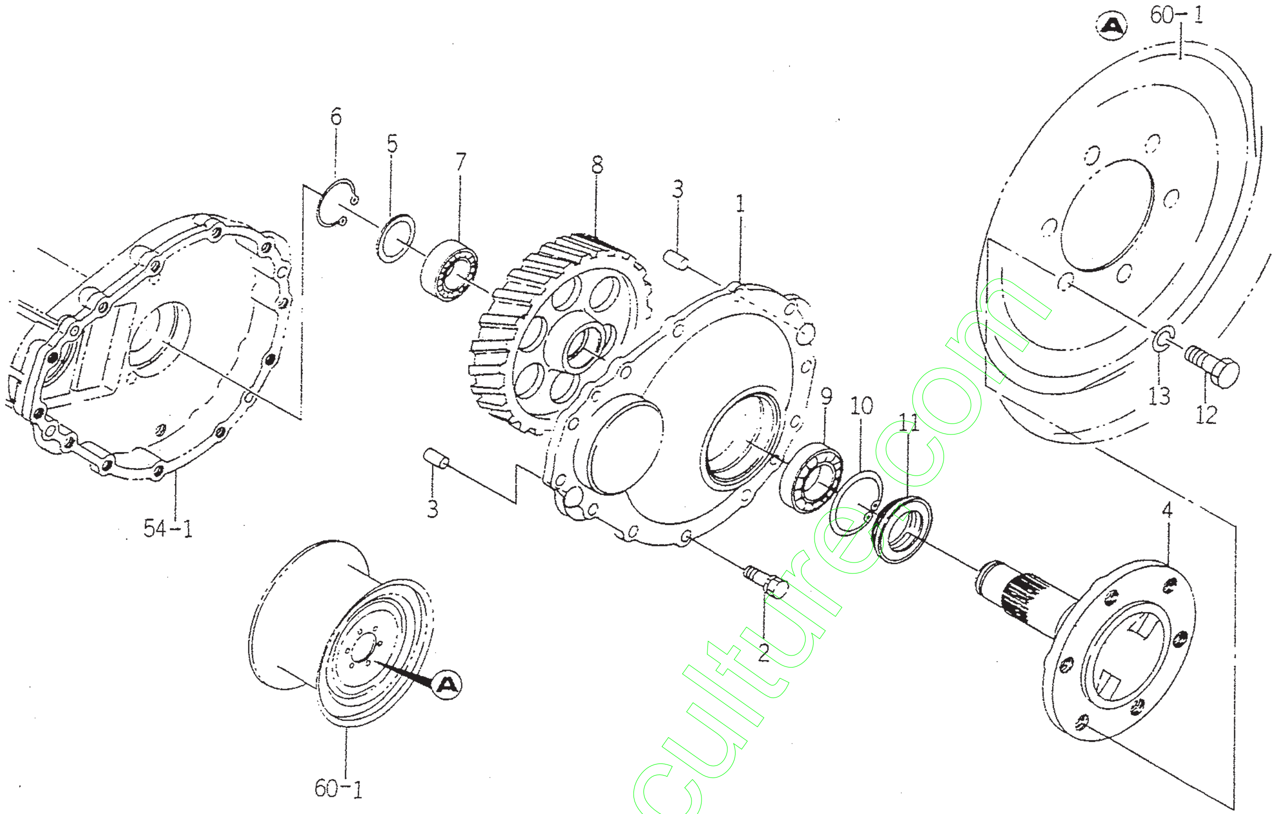
FIG. 54 REAR AXLE HOUSING SYSTEM



1622-306

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1617－306－001－10	HOUSING／AXLE／LH	1	*	*				
2	1617－306－002－10	HOUSING／AXLE／RH	1	*	*				
3	V707－140－080－00	RING／SNAP	2	*	*				
4	7955－201－026－00	PLUG,DRAIN (1／4)	2	*	*				
5	1427－120－002－00	CAP,BLANK／M10	4	*	*				
6	V520－101－002－20	PIN,ST／10X22	4	*	*				
7	V211－561－003－50	BOLT／S	6	*	*				
8	V201－361－006－00	BOLT	1	*	*				
9	V201－361－006－50	BOLT	6	*	*				
10	V304－260－010－00	NUT	7	*	*				
11	V401－160－010－00	WASHER,SP／M10	13	*	*				
12	1617－306－009－00	PLATE	4	*	*				
13	V580－140－501－60	PIN,SP.(W) ／5.0X16	4	*	*				
14	V210－260－601－20	BOLT,SEMS	4	*	*				

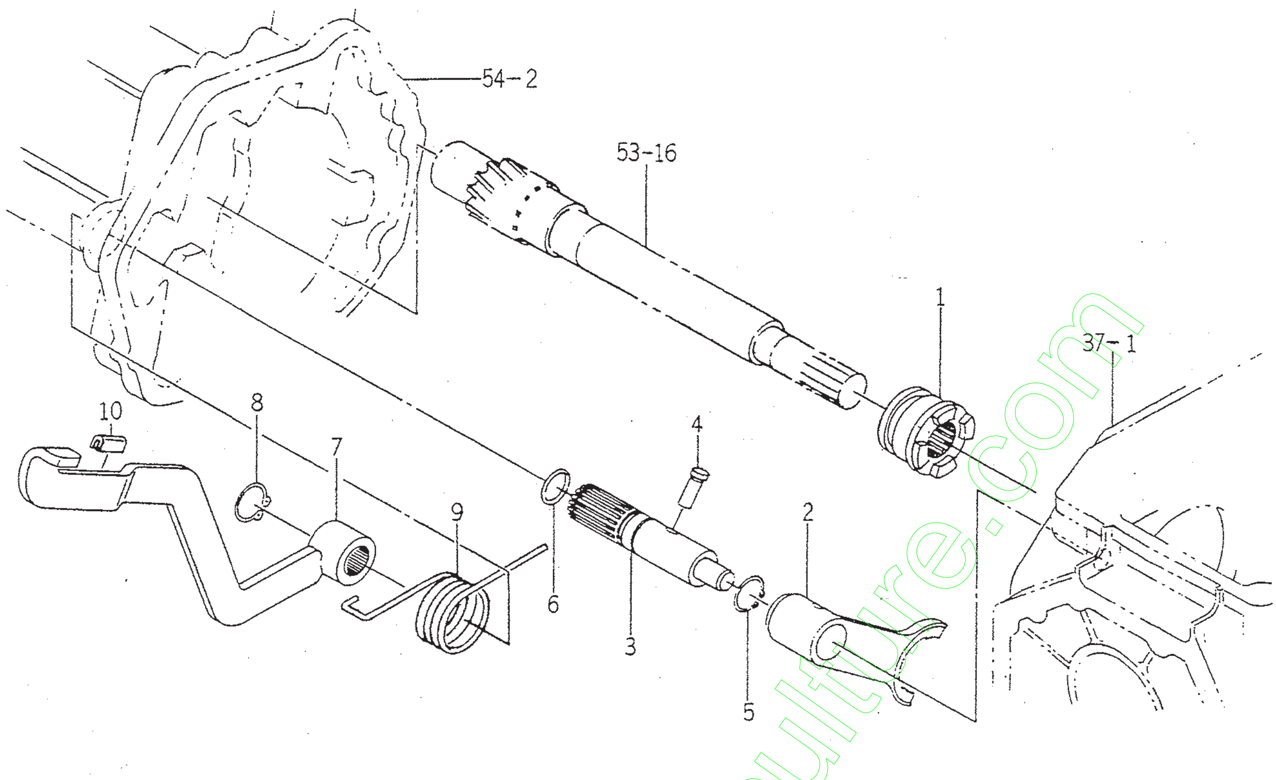
FIG. 55 WHEEL SHAFT SYSTEM



1617-307

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1617-307-001-00	METAL/WHEEL	2	*	*				
2	V211-561-003-00	BOLT/M10X30	24	*	*				
3	V520-101-002-20	PIN,ST/10X22	4	*	*				
4	1617-307-002-00	SHAFT/WHEEL	2	*	*				
5	1444-314-004-10	COLLAR (35X50X2)	2	*	*				
6	V704-140-035-00	RING,SNAP/35 C	2	*	*				
7	V600-110-630-70	BEARING,RB/6307	2	*	*				
8	1617-307-003-00	GEAR/HELICAL/62	2	*	*				
9	V600-110-620-90	BEARING,RB/6209	2	*	*				
10	V707-140-085-00	RING/SNAP	2	*	*				
11	1550-307-005-00	SEAL,OIL	2	*	*				
12	V201-261-603-00	BOLT M16X30	12	*	*				
13	V401-160-016-00	WASHER,SP/M16	12	*	*				

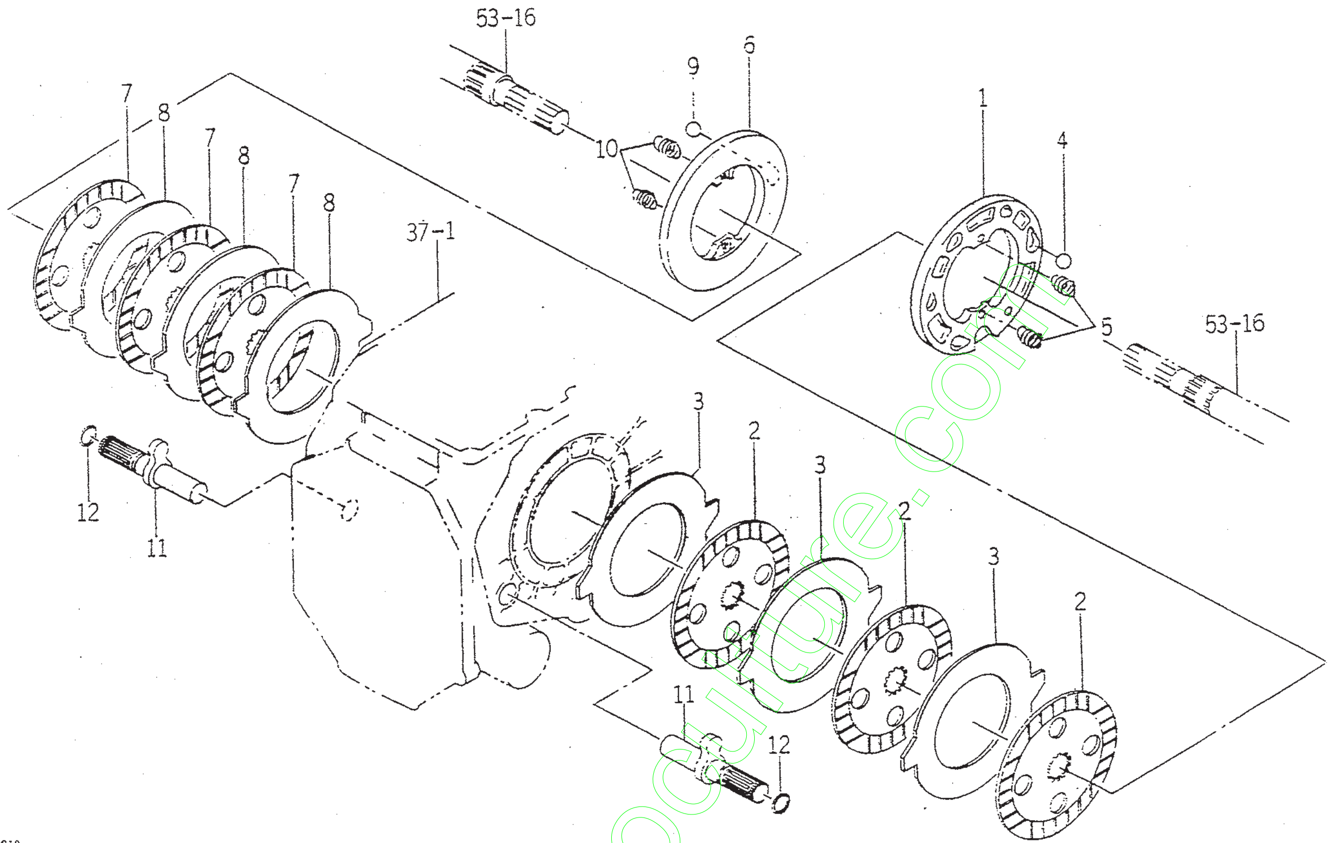
FIG. 56 DIFF – LOCK／PEDAL (DIFF – LOCK) SYSTEM



1617-308

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1617－308－001－00	CLUCH／DIFF	1	*	*				
2	1614－308－003－00	FORK／SHIFT／DIFFLOCK	1	*	*				
3	1614－308－002－00	PIN／SHIFT／DIFFROCK	1	*	*				
4	1614－308－004－00	PIN／08X25	1	*	*				
5	V704－140－022－00	RING,SNAP／22 C	1	*	*				
6	V720－102－401－80	O－RING／P18	1	*	*				
7	1622－309－200－00	ARM／DIFF COMP	1	*	*				
8	V704－140－022－00	RING,SNAP／22 C	1	*	*				
9	1620－309－001－00	SPRING／HT043	1	*	*				
10	1560－314－001－00	INSULATOR	1	*	*				

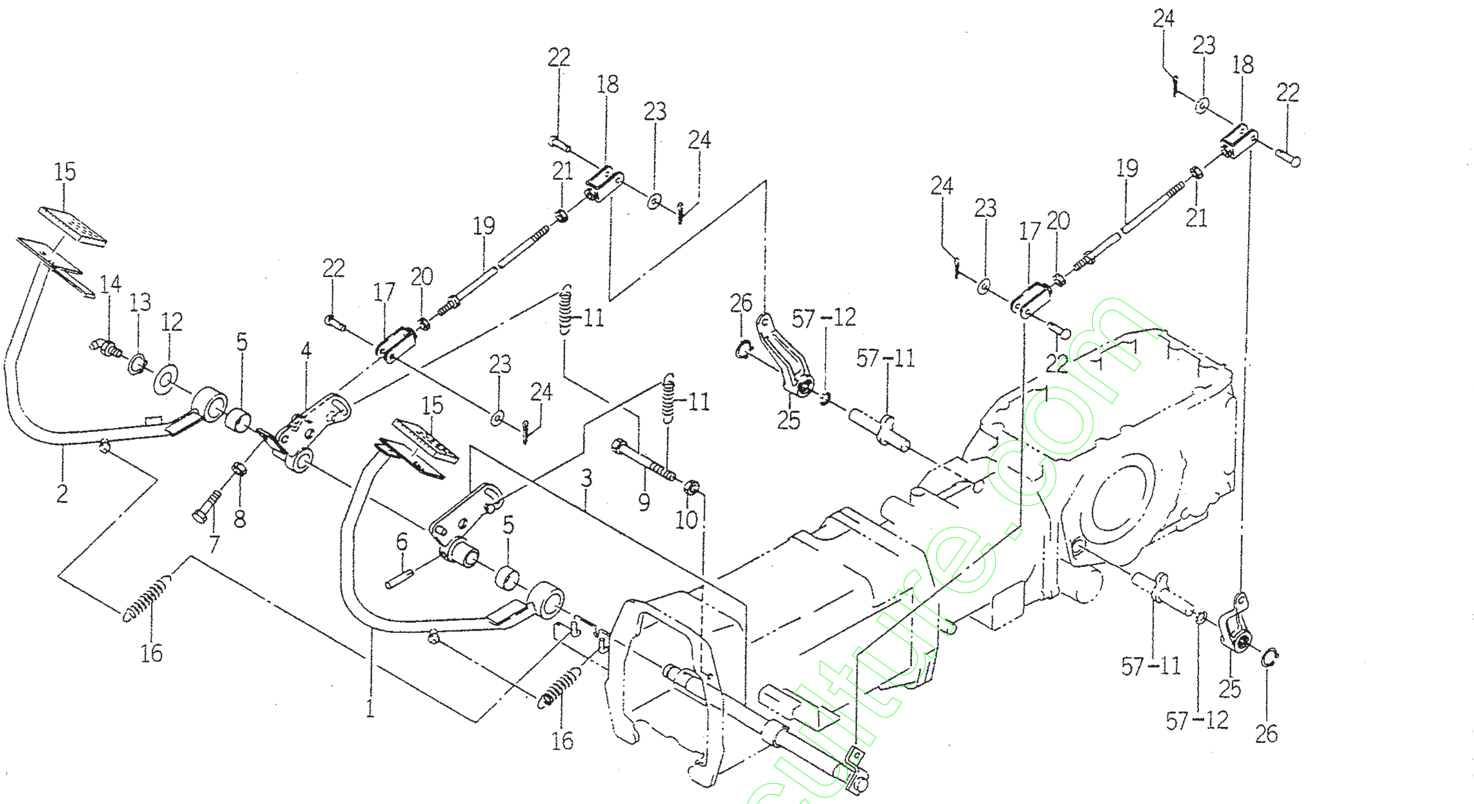
FIG. 57 BRAKE SYSTEM



1617-310

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1614-310-201-00	PLATE/PRESSURE/LH	1	*	*				
2	1617-310-201-00	PLATE/DISK	3	*	*				
3	1614-310-203-00	PLATE/SEPARATE	3	*	*				
4	V680-200-001-90	BALL,STEEL/19X32	3	*	*				
5	1544-310-284-00	SPRING/HE023	2	*	*				
6	1614-310-211-00	PLATE/PRESSURE/RH	1	*	*				
7	1617-310-201-00	PLATE/DISK	3	*	*				
8	1614-310-203-00	PLATE/SEPARATE	3	*	*				
9	V680-200-001-90	BALL,STEEL/19X32	4	*	*				
10	1544-310-284-00	SPRING/HE023	2	*	*				
11	1614-310-220-00	CAM/BRAKE COMP	2	*	*				
12	V720-102-401-80	O-RING/P18	2	*	*				

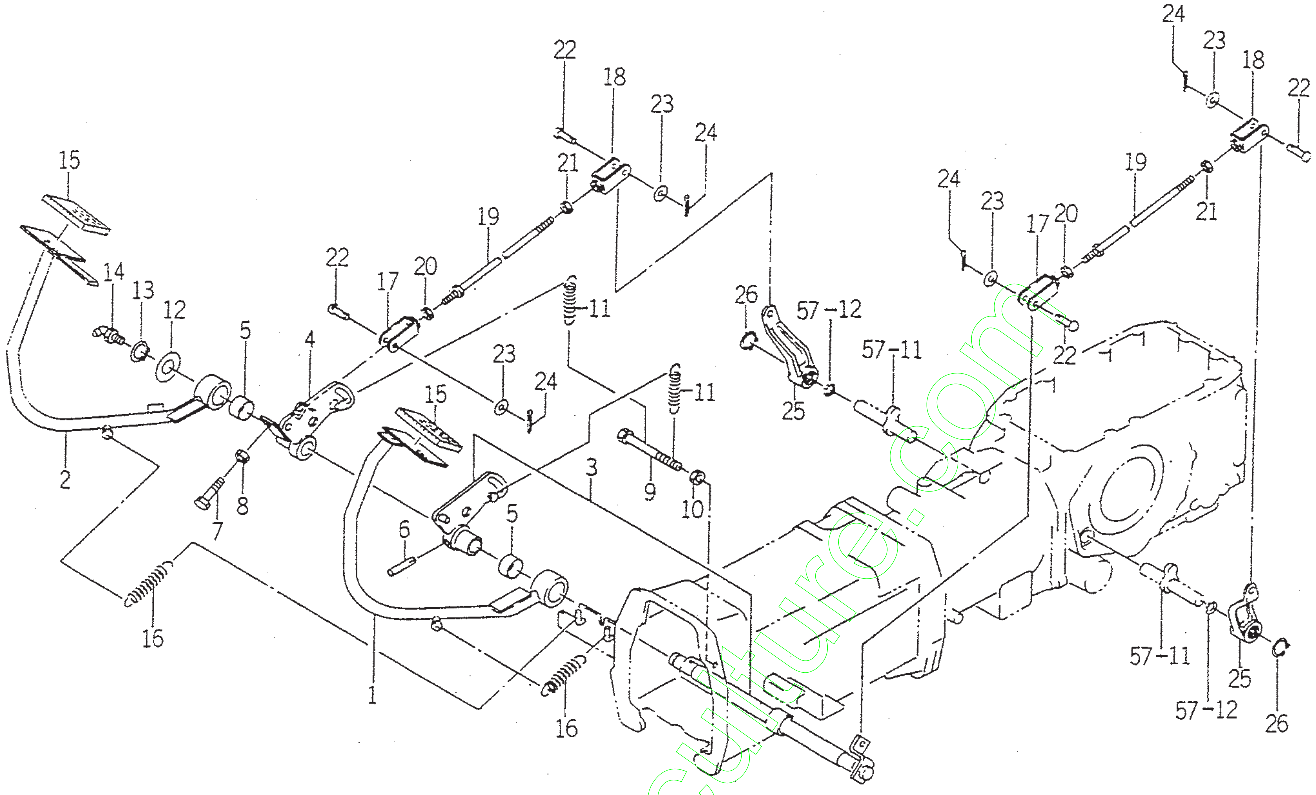
FIG. 58 PEDAL (BRAKE) SYSTEM



1622-312A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1622-312-200-10	PEDAL/BRAKE/LH COMP	1	*	*				
2	1622-312-210-10	PEDAL/BRAKE/RH COMP	1	*	*				
3	1620-312-240-00	HUB/BRAKE/LH SET	1	*	*				
4	1620-312-260-00	HUB/BRAKE/RH COMP	1	*	*				
5	3650-835-009-00	BUSH/30X34X30	2	*	*				
6	V511-100-805-00	PIN,TAPER/8X50	1	*	*				
7	V201-261-004-00	BOLT/M10X40	1	*	*				
8	V304-260-010-00	NUT	1	*	*				
9	V201-361-011-00	BOLT	1	*	*				
10	V304-260-010-00	NUT	1	*	*				
11	3656-565-006-00	SPRING/HE066	2	*	*				
12	V411-260-022-00	WASHER,PL/M22	1	*	*				
13	V704-140-022-00	RING,SNAP/22 C	1	*	*				
14	V760-150-000-00	NIPPLE,GREASE	1	*	*				
15	1524-122-001-00	PAD	2	*	*				
16	3768-112-001-00	SPRING,CLUTCH RETURN	2	*	*				
17	1415-312-500-00	YOKE,LH	2	*	*				
18	1415-312-600-00	YOKE,RH	2	*	*				
19	1622-312-230-10	ROD COMP	2	*	*				
20	1560-132-007-30	NUT/M8	4	*	*				
21	V304-260-008-00	NUT/M 8	4	*	*				
22	1404-312-006-00	PIN,YOKE A	4	*	*				
23	V411-260-008-00	WASHER,PL/M 8	4	*	*				
24	V500-162-002-00	PIN,SPLIT/2 X20	4	*	*				
25	1617-312-001-00	ARM/BRAKE	2	*	*				

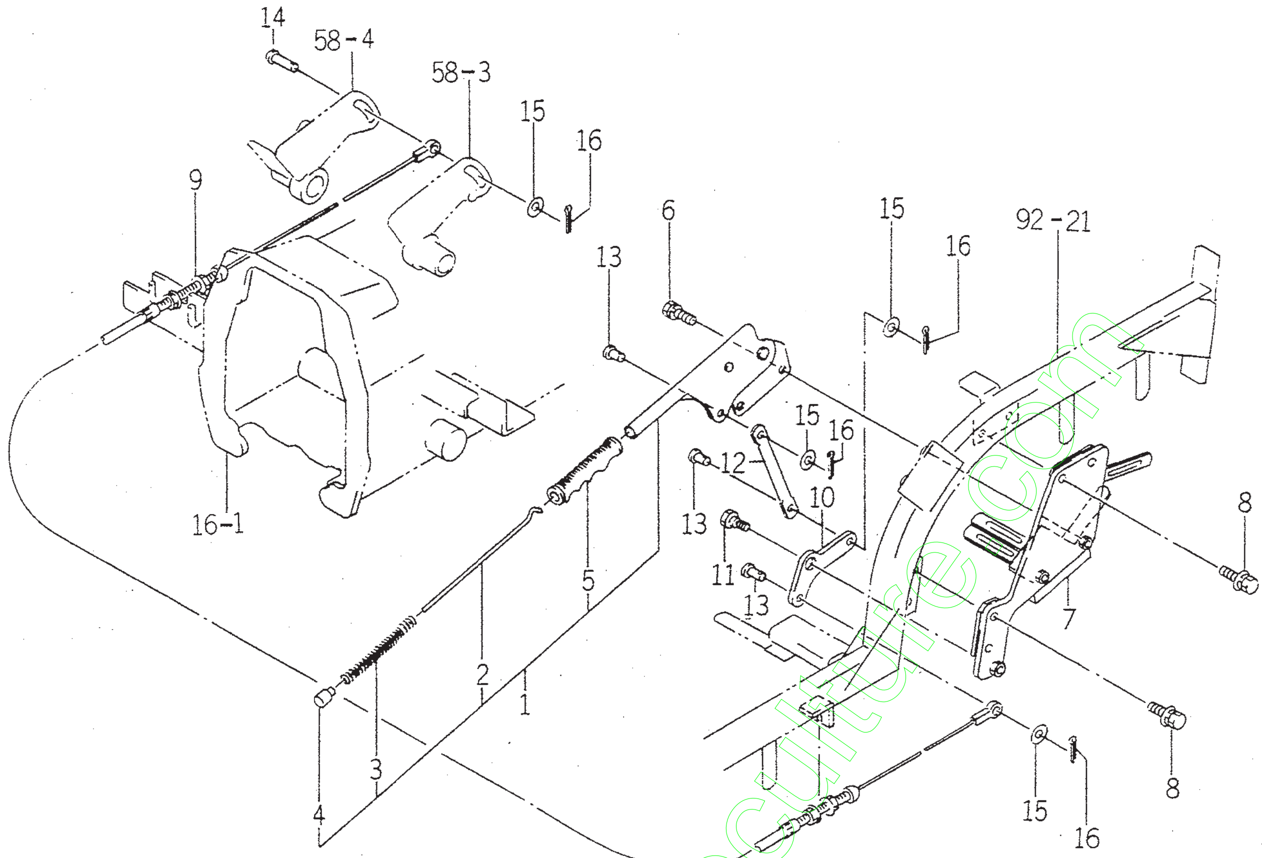
FIG. 58 PEDAL (BRAKE) SYSTEM



1622-312A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	V704-140-022-00	RING,SNAP/22 C	2	*	*				

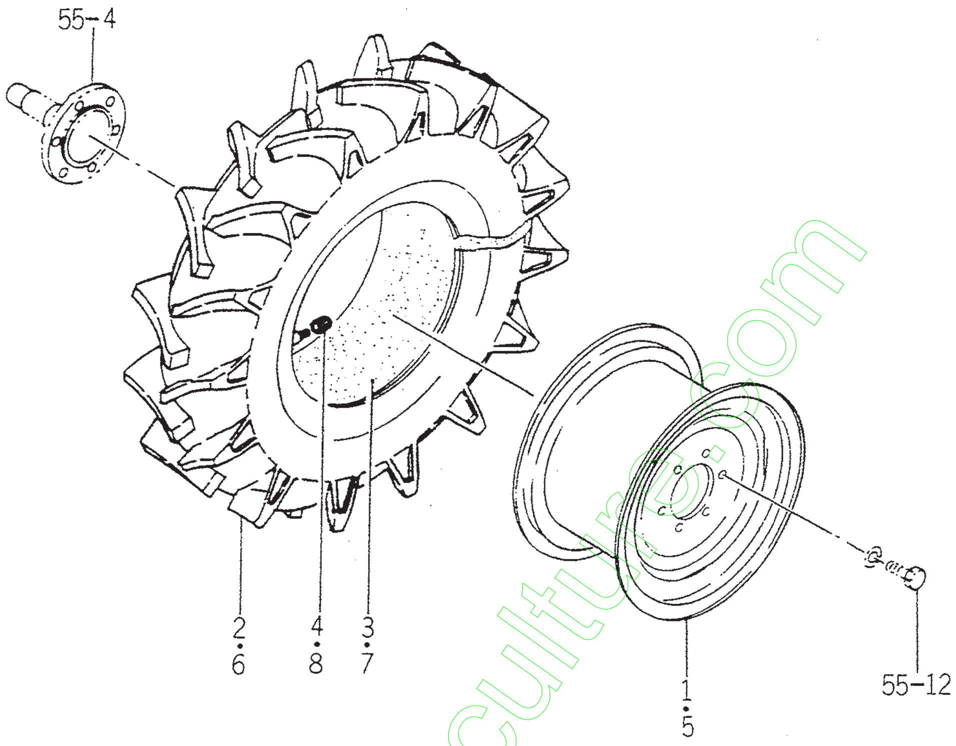
FIG. 59 BRAKE (PARKING) SYSTEM



1620-313

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1442-313-200-10	BRAKE,PARKING ASSY	1	*	*				
2	1442-313-202-00	ROD	1	*	*				
3	1444-328-273-00	SPRING	1	*	*				
4	1444-328-272-00	BUTTON	1	*	*				
5	1442-313-203-00	GRIP	1	*	*				
6	V211-260-803-00	BOLT,SEMS	2	*	*				
7	1620-313-210-20	BRACKET/BRAKE COMP	1	*	*				
8	V211-360-802-50	BOLT,SEMS	4	*	*				
9	1620-313-001-10	CABLE/PARKING	1	*	*				
10	1620-313-002-10	PLATE	1	*	*				
11	1427-601-001-10	BOLT,HINGE	1	*	*				
12	3659-221-223-00	ROD/08X110	1	*	*				
13	1620-313-004-00	PIN/08X19	3	*	*				
14	1404-312-006-00	PIN,YOKE A	1	*	*				
15	V411-260-008-00	WASHER,PL/M 8	4	*	*				
16	V500-162-002-00	PIN,SPLIT/2 X20	4	*	*				

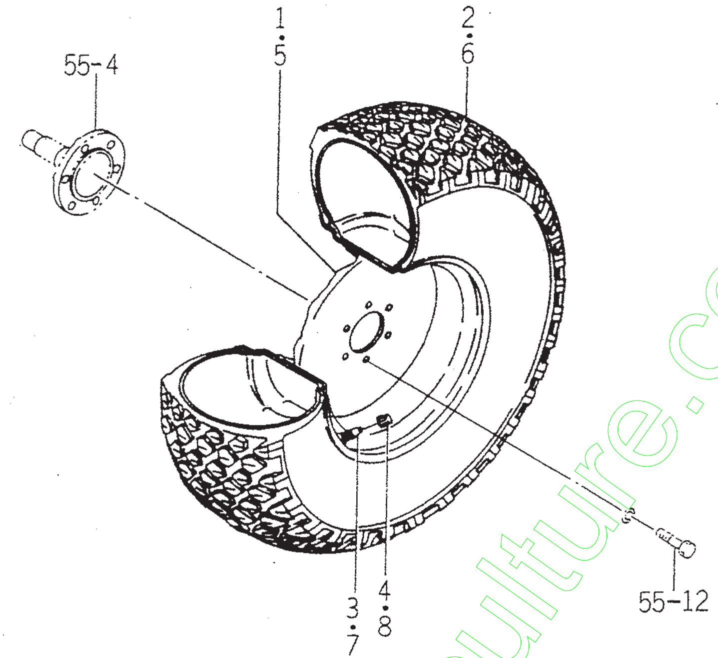
FIG. 60 REAR WHEEL SYSTEM
(TF325/41 TYPE OPTION・42 TYPE STANDARD)



1639-317

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1639-317-230-00	WHEEL/16XW11 COMP	1	*	*		6G		
2	1509-317-341-00	TIRE/12.4-16 4PR	1	*	*				
3	1509-317-342-00	TUBE/12.4-16	1	*	*				
4	V999-200-003-00	CAP,TIRE VALVE	1	*	*				
5	1639-317-230-00	WHEEL/16XW11 COMP	1	*	*		6G		
6	1509-317-341-00	TIRE/12.4-16 4PR	1	*	*				
7	1509-317-342-00	TUBE/12.4-16	1	*	*				
8	V999-200-003-00	CAP,TIRE VALVE	1	*	*				

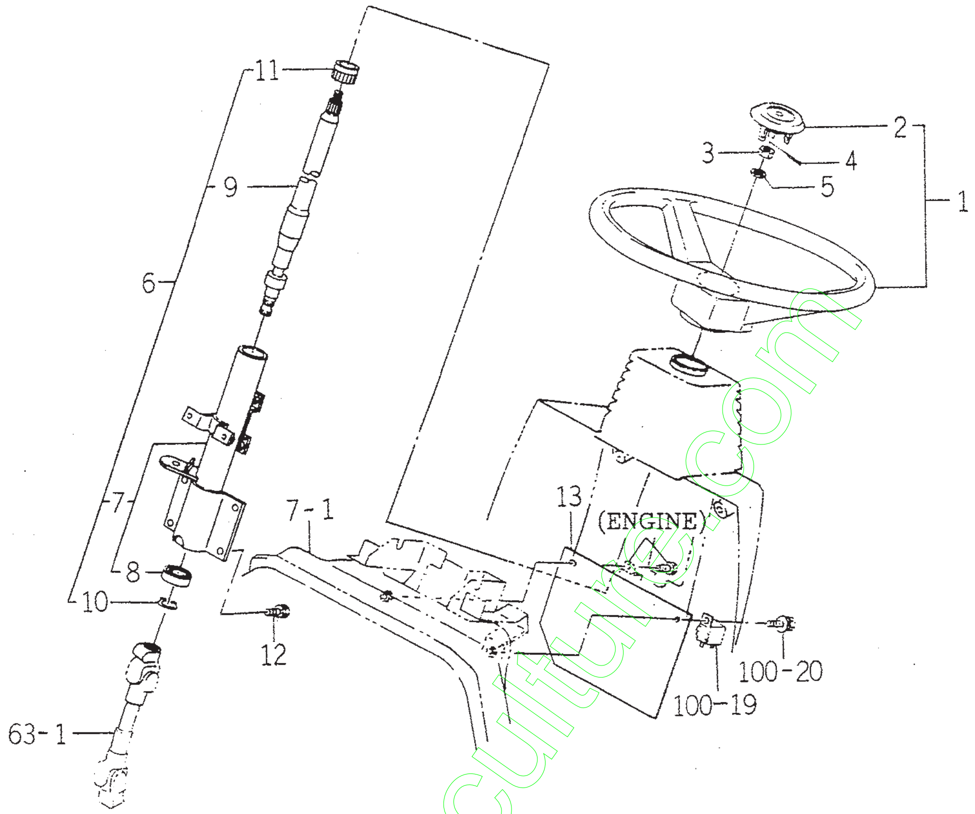
FIG. 61 REAR WHEEL(TURF)SYSTEM
(TF325/41 TYPE OPTION•42 TYPE STANDARD)



1622-317B

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622－317－270－00	WHEEL／16－10LB COMP	1	*	*		6G		
2	1602－317－231－00	TIRE／315／80D－16－4	1	*	*				
3	1386－241－002－00	BULB	1	*	*				
4	V999－200－003－00	CAP,TIRE VALVE	1	*	*				
5	1622－317－270－00	WHEEL／16－10LB COMP	1	*	*		6G		
6	1602－317－231－00	TIRE／315／80D－16－4	1	*	*				
7	1386－241－002－00	BULB	1	*	*				
8	V999－200－003－00	CAP,TIRE VALVE	1	*	*				

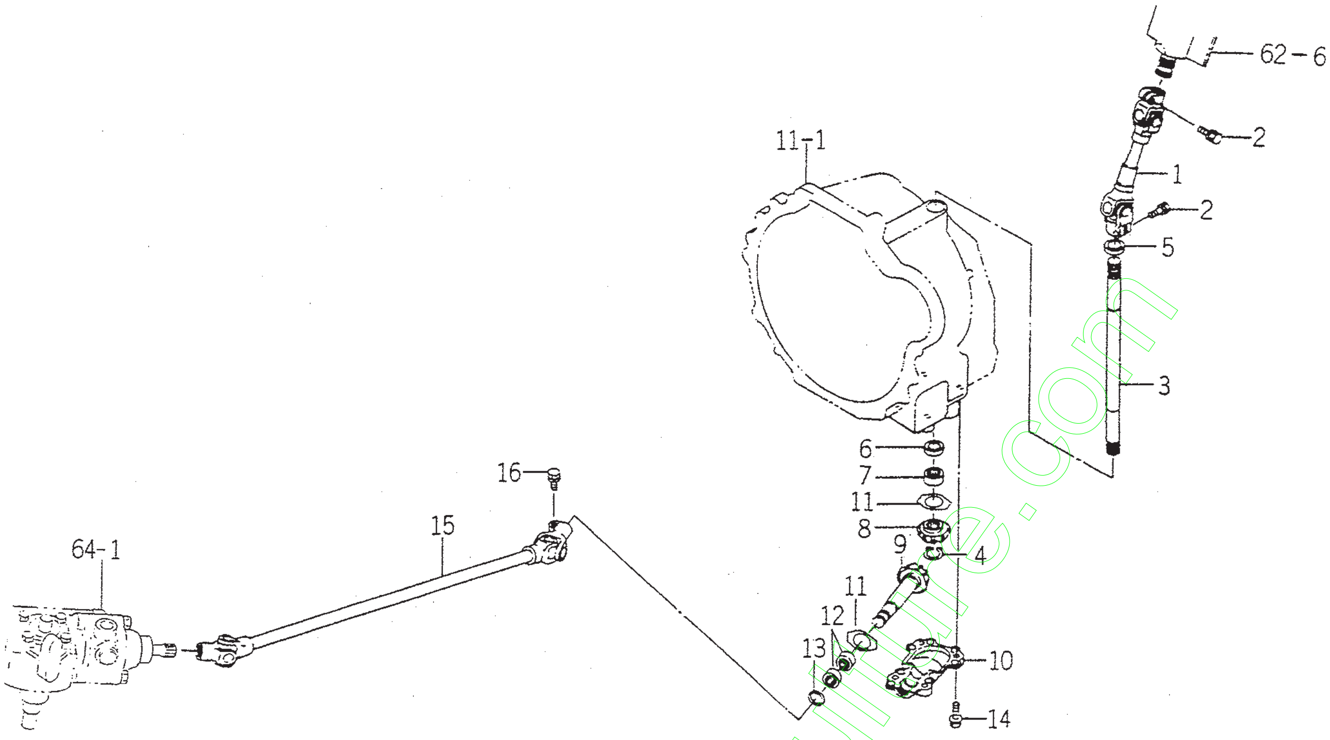
FIG. 62 STEERING WHEEL SYSTEM



1620-401

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	2157-301-220-00	STEERING WHEEL ASSY	1	*	*				
2	2157-301-222-00	STEERING CAP	1	*	*				
3	V328-262-110-00	NUT	1	*	*				
4	V500-162-002-50	PIN,SPLIT/2 X25	1	*	*				
5	V411-260-010-00	WASHER/M10	1	*	*				
6	1639-401-200-00	HOLDER/SHAFT ASSY	1	*	*				
7	1620-401-220-00	HOLDER/SHAFT COMP	1	*	*				
8	V600-130-600-30	BEARING,RB/6003ZZ	1	*	*				
9	1560-402-203-50	SHAFT/STEERING COMP	1	*	*				
10	V704-140-017-00	RING,SNAP/17 C	1	*	*				
11	1426-406-203-00	BUSH,COLUMN	1	*	*				
12	V211-260-801-60	BOLT,SEMS (S) M8X16	4	*	*				
13	1614-401-003-00	COVER/STEERING	1	*	*				

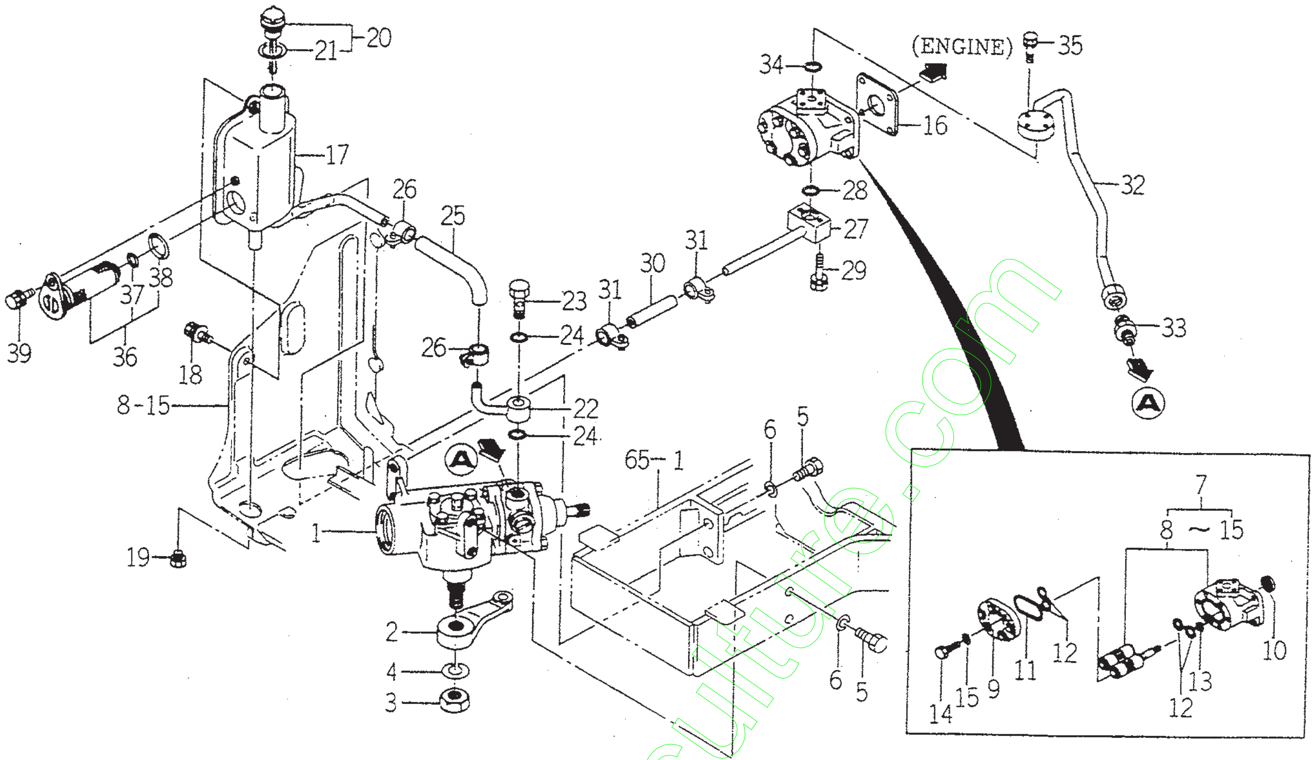
FIG. 63 STEERING SHAFT SYSTEM



1622-402

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622－402－200－00	SHAFT／STEERING COMP	1	*	*				
2	V211－560－802－50	BOLT,SEMS／M8X25 7T	2	*	*				
3	1620－402－001－00	SHAFT／STEERING	1	*	*				
4	V704－140－015－00	RING,SNAP／15 C	1	*	*				
5	V742－116－240－40	SEAL,OIL／VC16244	1	*	*				
6	1614－402－007－00	SEAL／OIL	1	*	*				
7	V653－616－221－20	BEARING	1	*	*				
8	1614－402－002－00	GEAR／BEVEL／14	1	*	*				
9	1614－402－003－00	GEAR／BEVEL／14	1	*	*				
10	1614－402－004－00	METAL／GEAR	1	*	*				
11	1600－406－003－00	PLATE	2	*	*				
12	V653－318－241－20	BEARING	2	*	*				
13	V720－102－401－80	O－RING／P18	1	*	*				
14	V211－360－803－00	BOLT／M8X30	4	*	*				
15	1622－402－210－00	SHAFT／STEERING COMP	1	*	*				
16	V211－560－802－50	BOLT,SEMS／M8X25 7T	1	*	*				

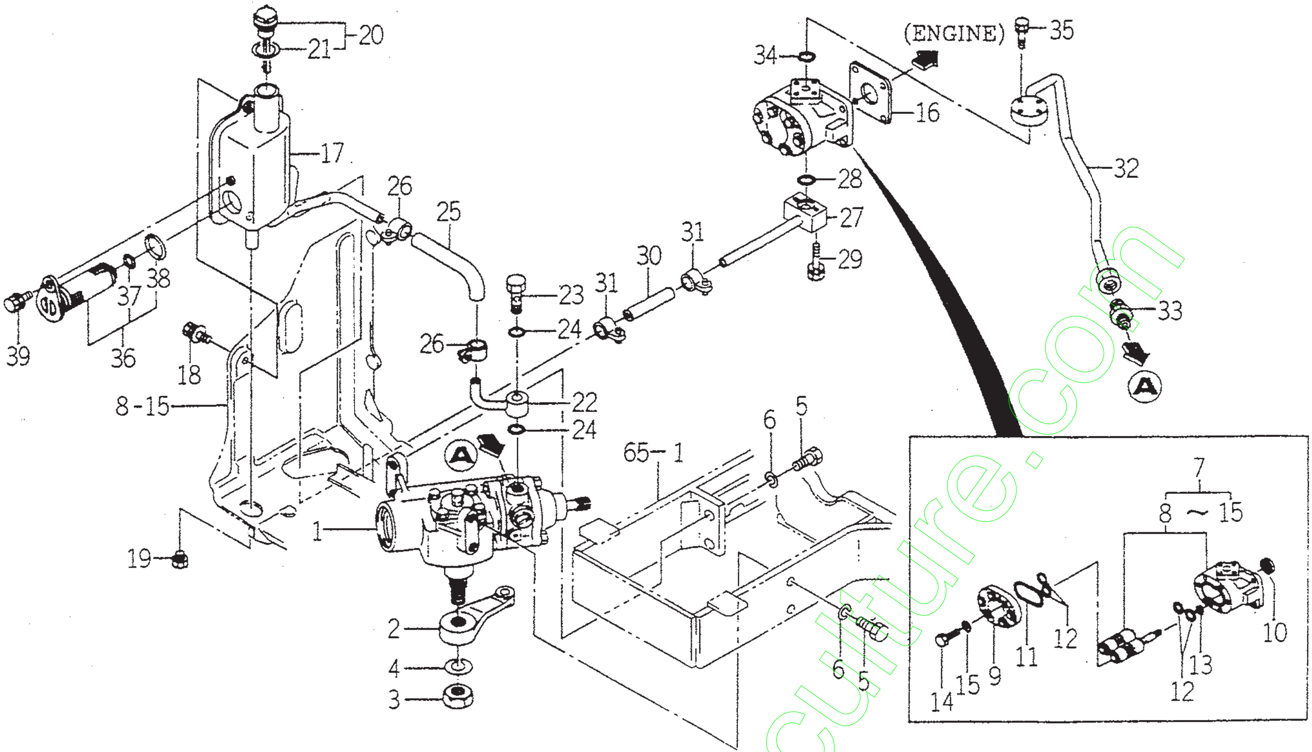
FIG. 64 POWER STEERING SYSTEM



1622-407

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1614－407－210－00	STEERING／POWER ASSY	1	*	*				FIG 111
2	1614－407－201－00	ARM／PITMAN	1	*	*				
3	V335－460－020－00	NUT／M20 7T	1	*	*				
4	V401－160－020－00	WASHER,SP／M20	1	*	*				
5	V203－361－203－00	BOLT	4	*	*				
6	V401－160－012－00	WASHER,SP／M12	4	*	*				
7	K135－020－000－00	PUMP,GEAR ASSY	1	*	*				
8	K135－020－100－00	PUMP SET	1	*	*				
9	K135－017－006－00	COVER,PUMP	1	*	*				
10	V744－114－280－70	SEAL,OIL	1	*	*				
11	V721－113－105－00	O－RING HS90 G50	1	*	*				
12	V720－112－402－20	O－RING／P22	4	*	*				
13	V720－111－900－60	O－RING P6 HS90	1	*	*				
14	K135－002－009－00	BOLT／M8X28 11T	6	*	*				
15	V401－160－008－00	WASHER,SPRING／M8	6	*	*				
16	1404－503－006－00	PACKING,OIL PUMP	1	*	*				
17	1617－407－200－10	TANK／OIL COMP	1	*	*				
18	V211－360－801－60	BOLT,SEMS (SP)	2	*	*				
19	1326－706－002－10	PLUG,DRAIN	1	*	*				
20	1518－407－240－00	CAP,OIL (B) ASSY	1	*	*				
21	1518－306－203－00	PACKING	1	*	*				
22	1620－407－200－00	PIPE／OIL COMP	1	*	*				
23	1415－505－014－00	BOLT,CONNECTOR	1	*	*				
24	V720－112－401－80	O－RING／P18	2	*	*				
25	1576－408－002－00	HOSE／OIL	1	*	*				

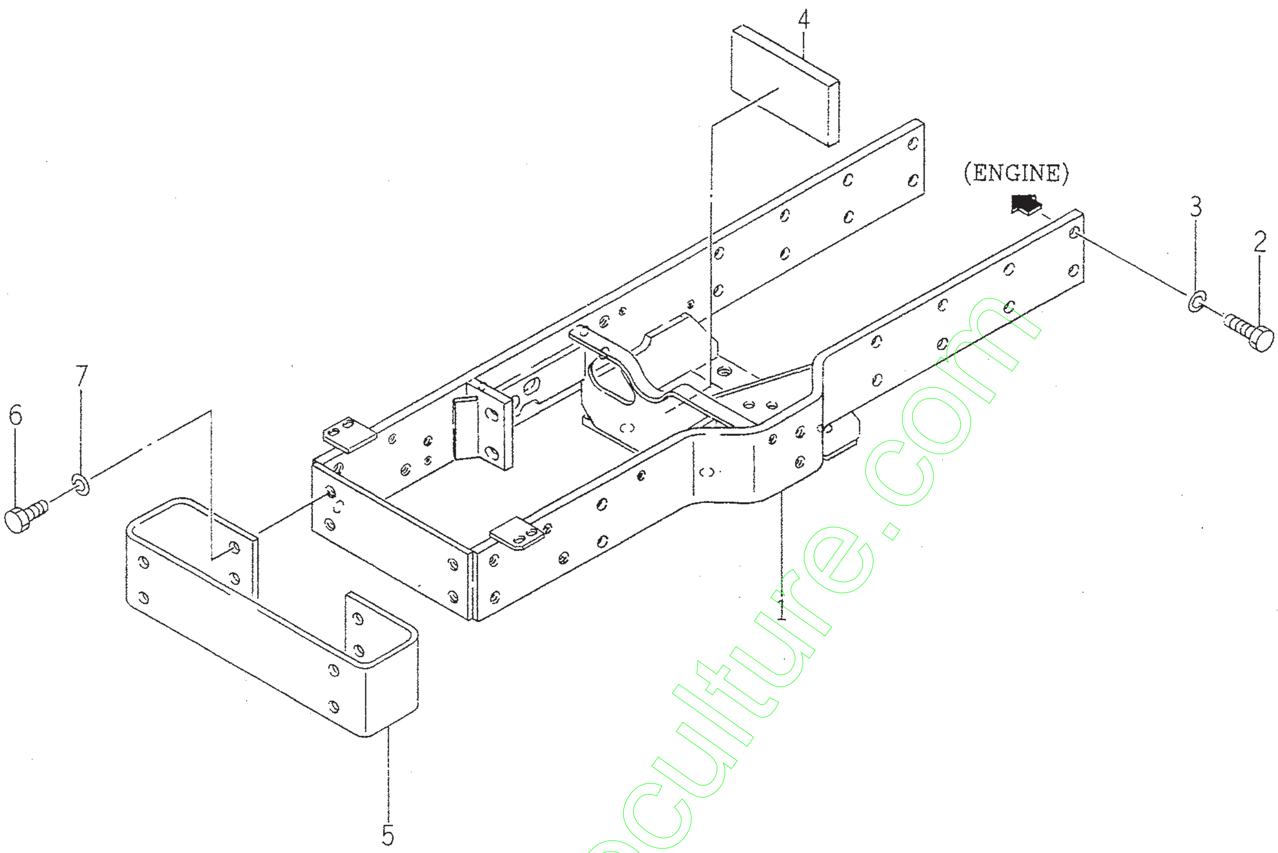
FIG. 64 POWER STEERING SYSTEM



1622-407

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	3748-185-003-00	BAND,JUBLEE/18.5	2	*	*				
27	1617-407-220-10	PIPE/OIL COMP	1	*	*				
28	V720-112-402-00	O-RING/P20	1	*	*				
29	V210-260-604-00	BOLT/S	3	*	*				
30	1444-408-007-00	HOSE,OIL 10X15X80	1	*	*				
31	3748-185-003-00	BAND,JUBLEE/18.5	2	*	*				
32	1617-407-230-00	PIPE/OIL COMP	1	*	*				
33	1426-506-002-00	CONNECTOR	1	*	*				
34	V720-112-402-00	O-RING/P20	1	*	*				
35	V210-260-603-00	BOLT (S) M6X30	4	*	*				
36	1614-407-260-00	FILTER/OIL ASSY	1	*	*				
37	V720-102-401-20	O-RING/P12	1	*	*				
38	V720-103-503-10	O-RING P31	1	*	*				
39	V210-360-601-60	BOLT (SP) /M6X16	1	*	*				

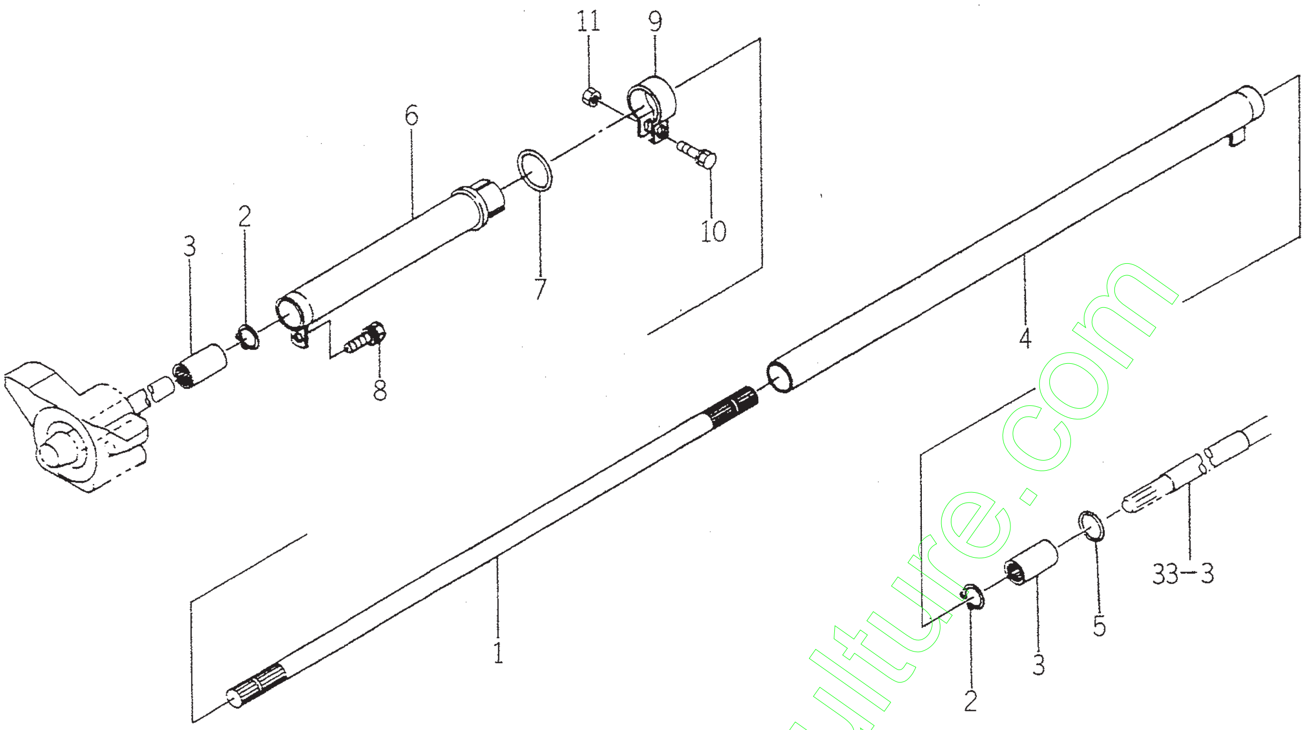
FIG. 65 BRACKET (AXLE) /BUMPER SYSTEM



1622-410

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1622－410－200－10	BRACKET/AXLE COMP	1	*	*				
2	1560－410－003－00	BOLT/SM/M12X30	16	*	*				
3	1560－410－005－00	WASHER,SP/M12	16	*	*				
4	1620－410－002－00	INSULATOR	1	*	*				
5	1620－410－001－00	PLATE/BUMPER	1	*	*				
6	V201－261－202－50	BOLT/M12X25	4	*	*				
7	V401－160－012－00	WASHER,SP/M12	4	*	*				

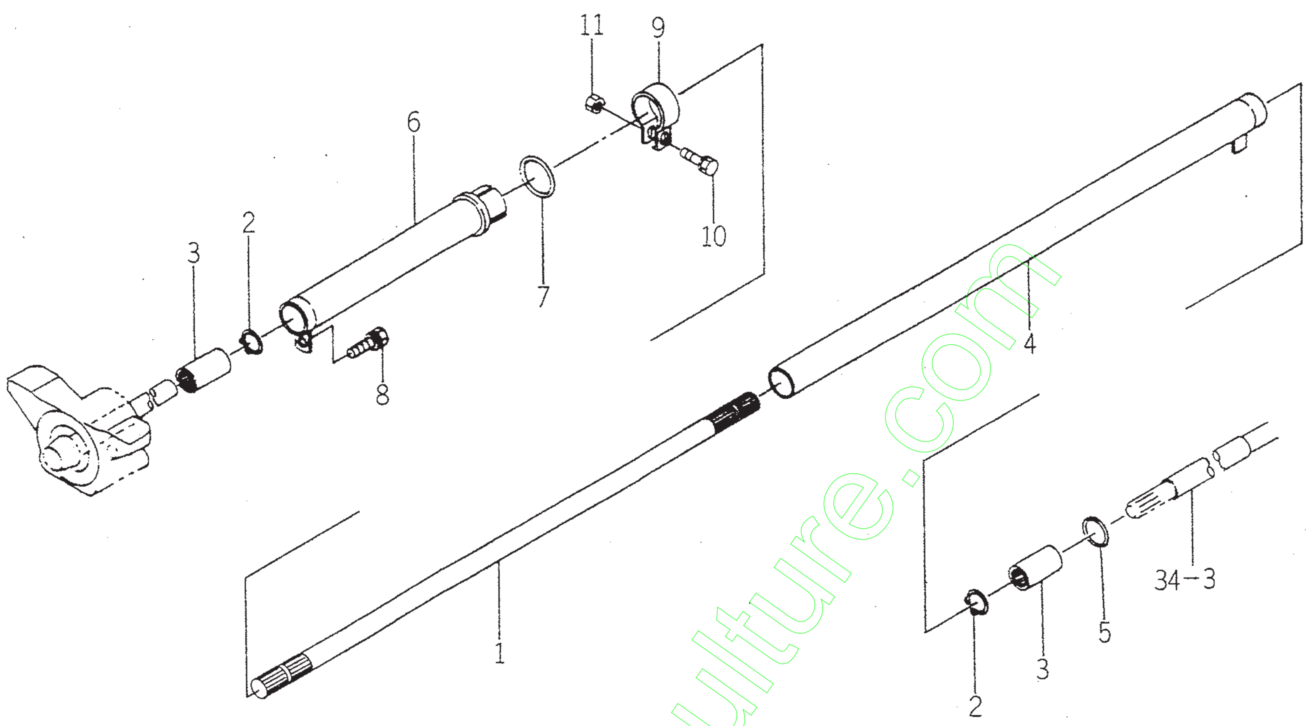
FIG. 66 DRIVE SHAFT SYSTEM (MDU TYPE)



1622-431

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622-431-001-00	SHAFT	1	*					
2	V704-140-020-00	RING,SNAP/20C	2	*					
3	1421-134-019-00	COUPLING	2	*					
4	1617-431-210-00	TUBE COMP	1	*					
5	V723-102-003-40	RING/O	1	*					
6	1620-431-200-00	TUBE/300 COMP	1	*					
7	V720-103-503-40	O-RING/P34	1	*					
8	V211-260-801-60	BOLT,SEMS (S) M8X16	1	*					
9	1444-410-002-10	CLAMP	1	*					
10	V211-260-803-50	BOLT (S) M8X35	1	*					
11	V304-260-008-00	NUT/M 8	1	*					

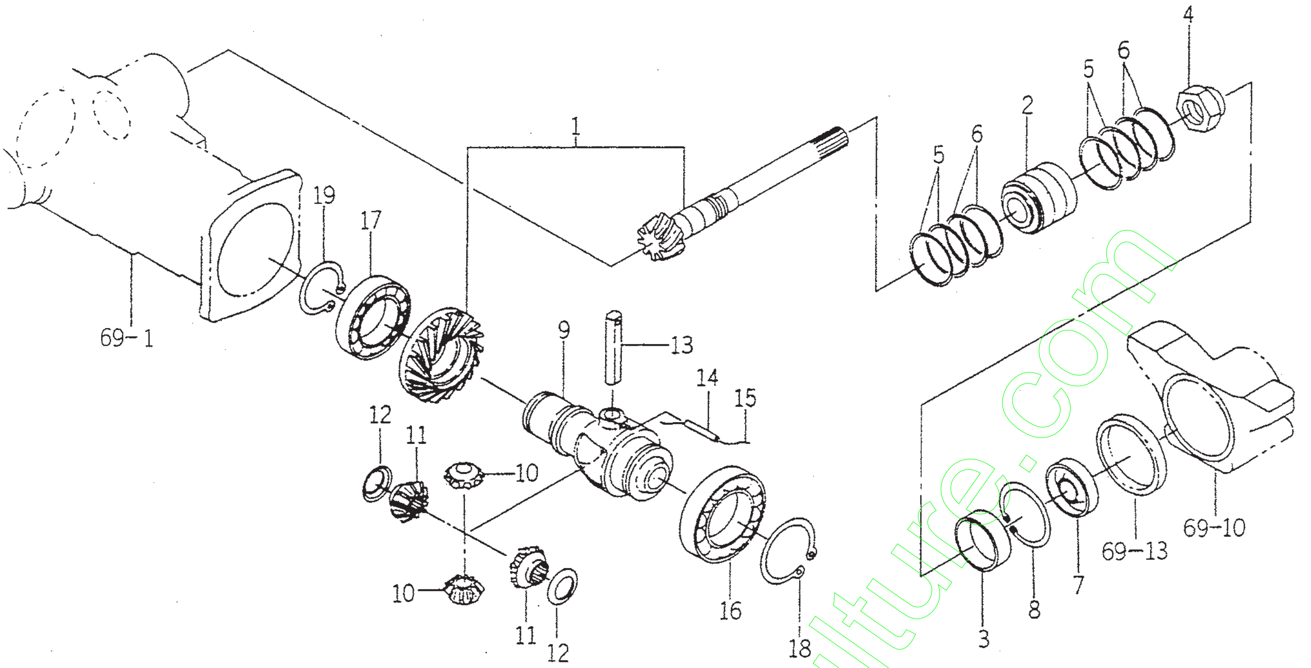
FIG. 67 DRIVE SHAFT (HST) SYSTEM (MU TYPE)



1622-431A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		ITC	COL	GRP	REMARKS
				TF325F	TF325FH				
1	1615-431-001-00	SHAFT	1		*				
2	V704-140-020-00	RING,SNAP/20C	2		*				
3	1421-134-019-00	COUPLING	2		*				
4	1615-431-200-00	TUBE COMP	1		*				
5	V723-102-003-40	RING/O	1		*				
6	1620-431-200-00	TUBE/300 COMP	1		*				
7	V720-103-503-40	O-RING/P34	1		*				
8	V211-260-801-60	BOLT,SEMS (S) M8X16	1		*				
9	1444-410-002-10	CLAMP	1		*				
10	V211-260-803-50	BOLT (S) M8X35	1		*				
11	V304-260-008-00	NUT/M 8	1		*				

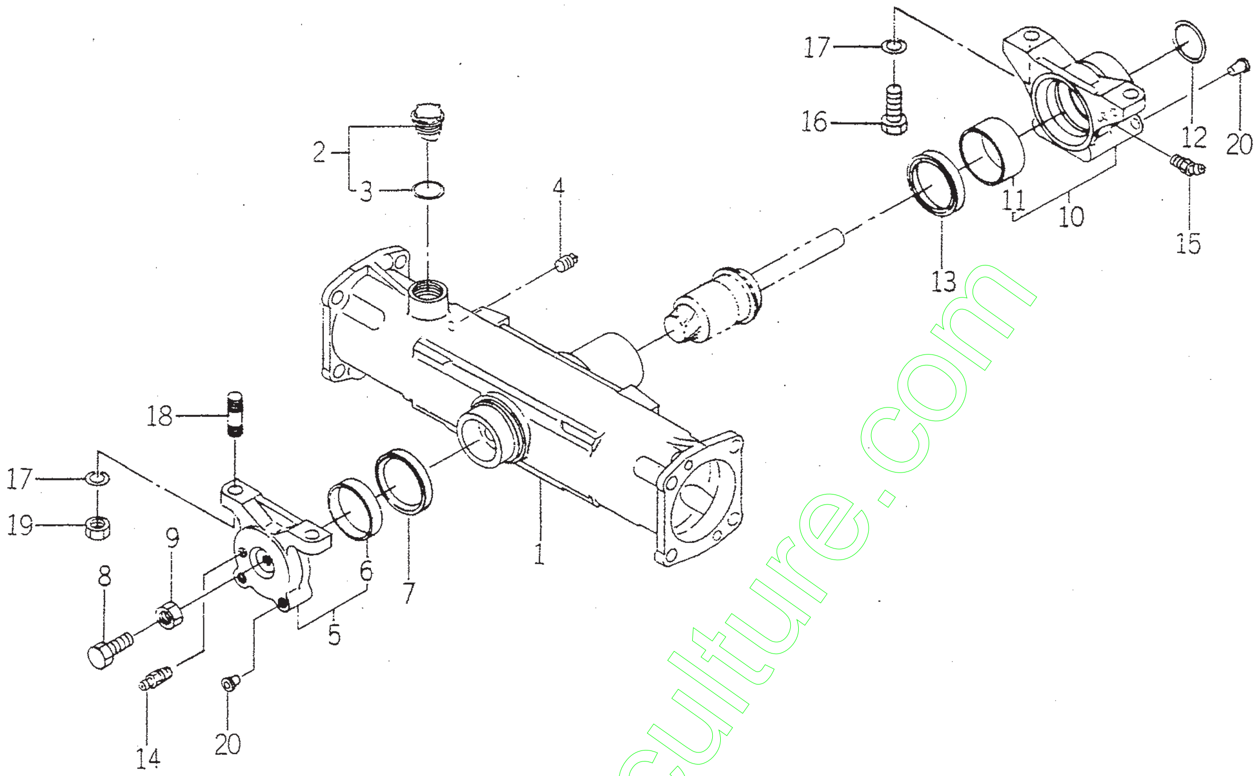
FIG. 68 BEVEL CASE SYSTEM



1620-432

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-432-200-00	GEAR/09-20 SET	1	*	*				
2	1614-432-210-10	BEARING/TAPERROLLER	1	*	*				
3	1614-432-007-00	COLLAR/48X52X17	1	*	*				
4	1614-432-001-00	NUT/M25	1	*	*				
5	1444-411-012-00	SHIM (C)	4	*	*				
6	1444-411-013-00	SHIM D T=0.1	4	*	*				
7	1427-432-016-00	SEAL,OIL/21	1	*	*				
8	V705-140-052-00	RING,SNAP/52 C	1	*	*				
9	1614-432-002-00	CASE/DIFF	1	*	*				
10	1614-432-003-00	PINION/BEVEL/11	2	*	*				
11	1614-432-004-00	GEAR/BEVEL/15	2	*	*				
12	1614-432-005-00	WASHER	2	*	*				
13	1614-432-006-00	PIN/12X75	1	*	*				
14	V580-140-502-50	PIN,SPRING/5 X25 W	1	*	*				
15	- - -	WIRE	1	*	*				
16	V600-110-601-10	BEARING,RB/6011	1	*	*				
17	V600-110-601-00	BEARING,RB/6010	1	*	*				
18	V706-140-055-00	RING/SNAP	1	*	*				
19	V706-140-040-00	RING/SNAP	1	*	*				

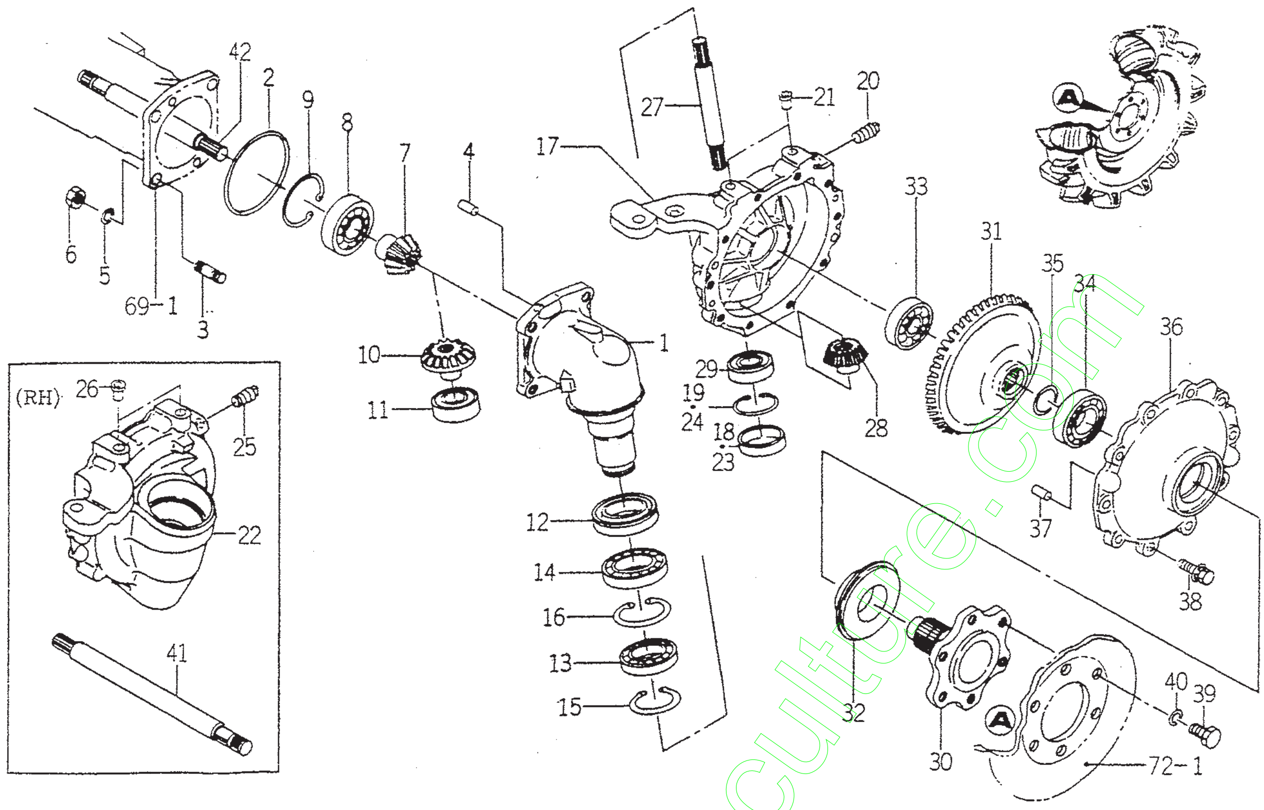
FIG. 69　AXLE HOUSING SYSTEM



1622-433A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		ITC	COL	GRP	REMARKS
				TF325F	TF325FH				
1	1616－433－001－00	HOUSING／AXLE	1	*	*				
2	1518－432－250－00	CAP,OIL ASSY	1	*	*				
3	1518－306－203－00	PACKING	1	*	*				
4	V781－100－000－4B	PLUG／SCREW／SEAL	1	*	*				
5	1620－433－200－00	METAL／PIVOT／FRONT	1	*	*				
6	1614－433－202－00	BUSH／62X67X15	1	*	*				
7	1614－433－002－00	SEAL／OIL	1	*	*				
8	V201－261－203－50	BOLT／M12X35	1	*	*				
9	V304－260－012－00	NUT	1	*	*				
10	1620－433－210－00	METAL／PIVOT／REA ASSY	1	*	*				
11	1614－433－212－00	BUSH／62X67X30	1	*	*				
12	V720－103－503－80	O－RING／P38	1	*	*				
13	1614－433－002－00	SEAL／OIL	1	*	*				
14	V761－400－000－00	NIPPLE,GREASE／1／8	1	*	*				
15	V763－150－000－00	NIPPLE,GREASE／PT1／8	1	*	*				
16	V201－361－403－50	BOLT	2	*	*				
17	V401－160－014－00	WASHER,SP／M14	4	*	*				
18	V251－441－403－50	STUD／M14X35	2	*	*				
19	V304－460－014－00	NUT／M14	2	*	*				
20	1427－120－002－00	CAP,BLANK／M10	4	*	*				

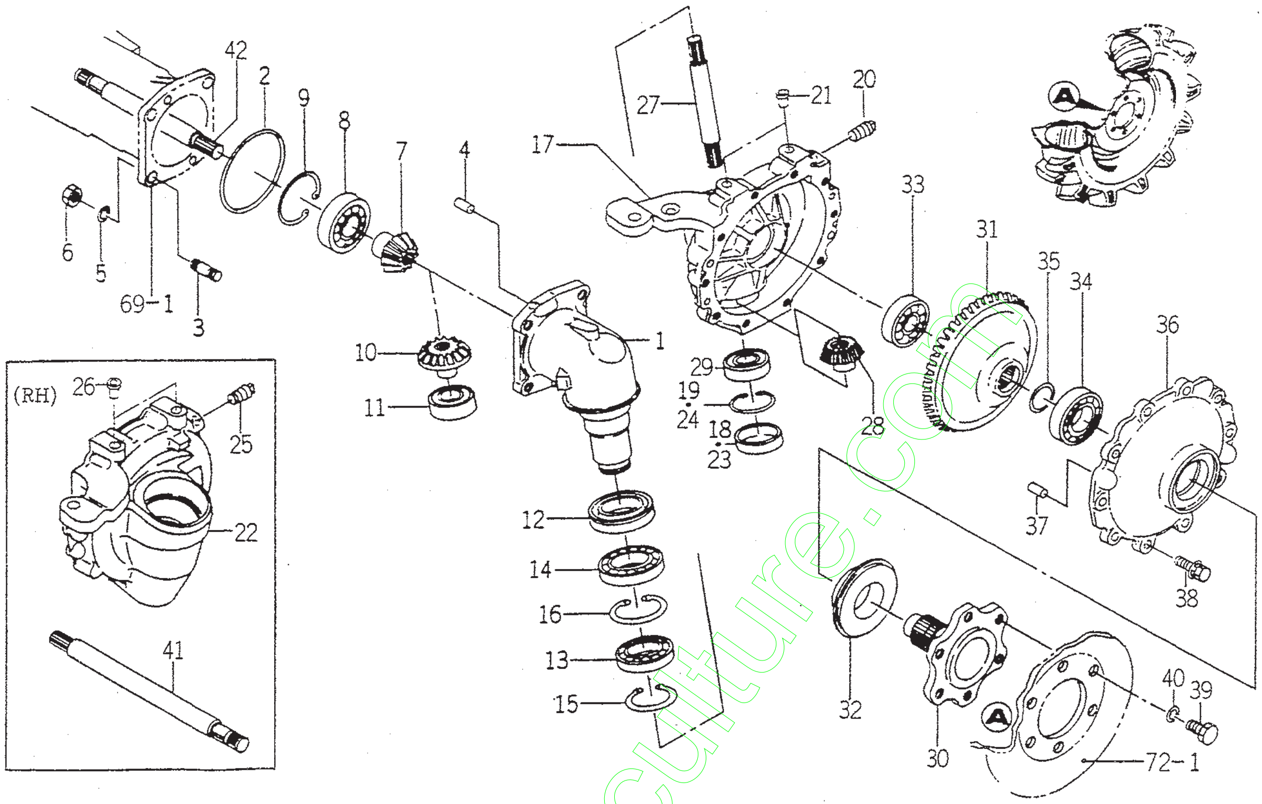
FIG. 70 FAINAL GEAR CASE SYSTEM



1622-434

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1614－434－001－00	CASE／FINAL	2	*	*				
2	V721－103－110－00	O－RING／G100	2	*	*				
3	V251－441－202－80	STUD／M12X28	8	*	*				
4	V520－101－002－20	PIN,ST／10X22	4	*	*				
5	V401－160－012－00	WASHER,SP／M12	8	*	*				
6	V304－460－012－00	NUT／M12	8	*	*				
7	1614－434－002－10	GEAR／BEVEL／12	2	*	*				
8	V600－110－630－60	BEARING,RB／6306	2	*	*				
9	V707－140－072－00	RING／SNAP	2	*	*				
10	1614－434－003－10	GEAR／BEVEL／17	2	*	*				
11	1594－221－001－00	BEARING／BALL 6205SH2	2	*	*				
12	1614－434－004－00	SEAL／OIL ASSY	2	*	*				
13	V600－110－690－90	BEARING	2	*	*				
14	V600－110－691－10	BEARING	2	*	*				
15	V706－140－045－00	RING／SNAP	2	*	*				
16	V707－140－068－00	RING／SNAP	2	*	*				
17	1620－434－001－00	CASE／FINAL／LH	1	*	*				
18	1421－201－003－00	SEAL／52	1	*	*				
19	V705－140－052－00	RING,SNAP／52 C	1	*	*				
20	V781－100－000－4B	PLUG／SCREW／SEAL	2	*	*				
21	1427－120－002－00	CAP,BLANK／M10	2	*	*				
22	1620－434－002－00	CASE／FINAL／RH	1	*	*				
23	1421－201－003－00	SEAL／52	1	*	*				
24	V705－140－052－00	RING,SNAP／52 C	1	*	*				
25	V781－100－000－4B	PLUG／SCREW／SEAL	2	*	*				

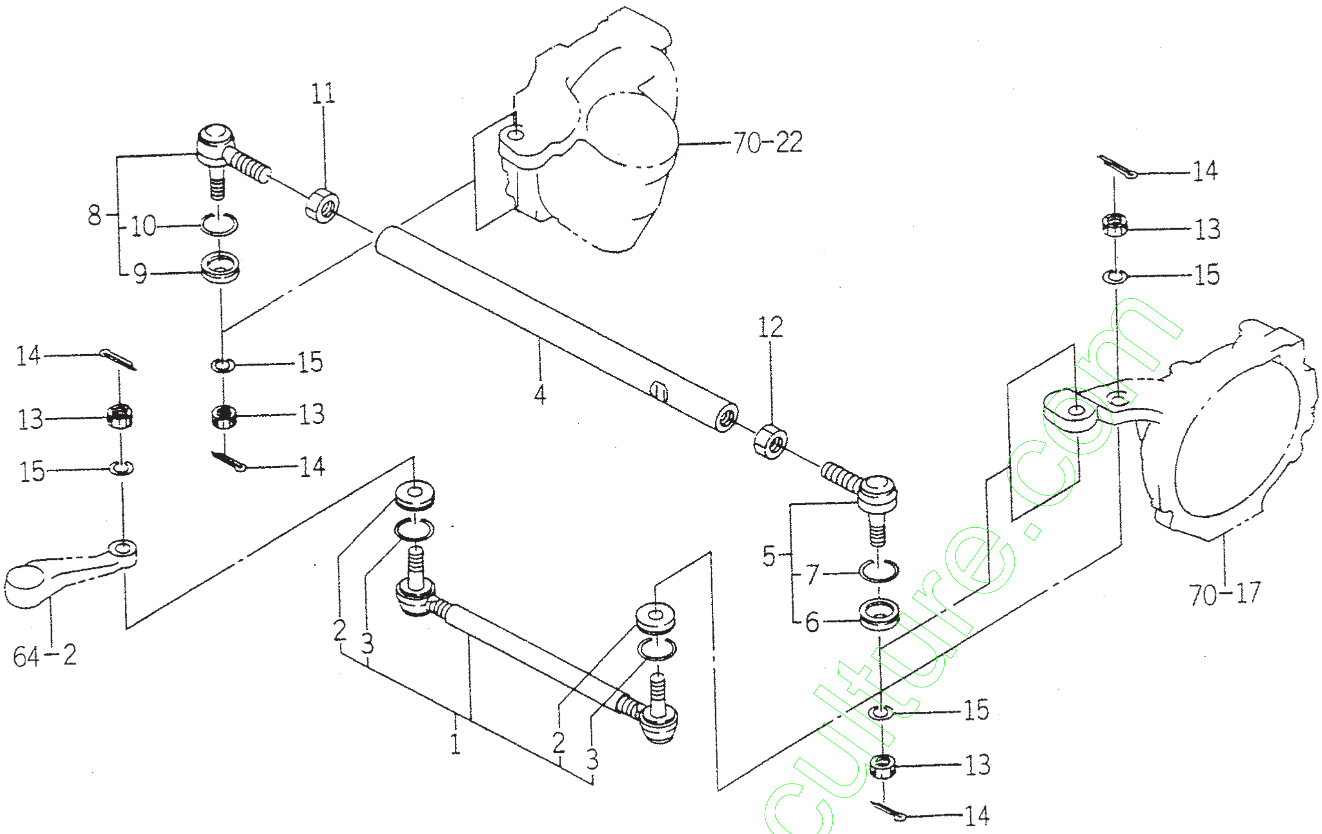
FIG. 70 FAINAL GEAR CASE SYSTEM



1622-434

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	1427−120−002−00	CAP,BLANK/M10	2	*	*				
27	1614−434−007−00	SHAFT	2	*	*				
28	1614−434−008−10	GEAR/BEVEL/10	2	*	*				
29	1594−221−001−00	BEARING/BALL 6205SH2	2	*	*				
30	1617−434−001−00	SHAFT/WHEEL	2	*	*				
31	1614−434−011−10	GEAR/BEVEL/48	2	*	*				
32	1480−434−011−10	SEAL,OIL	2	*	*				
33	V600−110−620−60	BEARING,RB/6206	2	*	*				
34	V600−110−620−70	BEARING,RB/6207	2	*	*				
35	1614−434−013−00	RING/SNAP/CS	2	*	*				
36	1614−434−012−00	COVER/WHEEL	2	*	*				
37	V520−101−002−20	PIN,ST/10X22	4	*	*				
38	V211−361−003−00	BOLT/M10X30	20	*	*				
39	V201−361−202−50	BOLT/M12X25	12	*	*				
40	V401−160−012−00	WASHER,SP/M12	12	*	*				
41	1616−435−001−00	SHAFT	1	*	*				
42	1616−435−002−00	SHAFT	1	*	*				

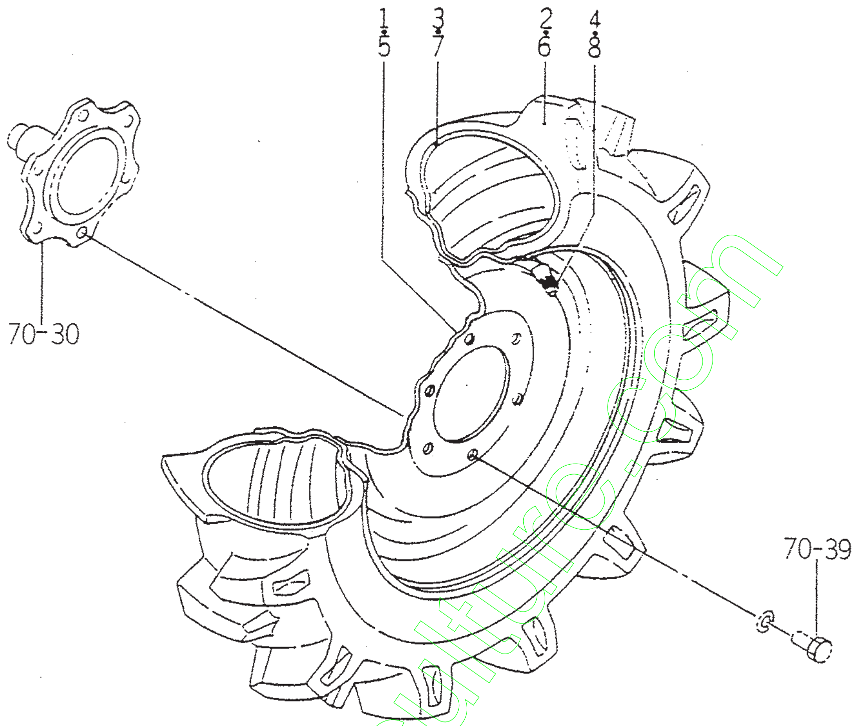
FIG. 71 TIE ROD SYSTEM



1622-436A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1616 - 436 - 200 - 00	ROD/TIE ASSY	1	*	*				
2	1614 - 436 - 202 - 00	BOOT/ROD/TIE	2	*	*				
3	1614 - 436 - 203 - 00	RING/BOOT	2	*	*				
4	1614 - 436 - 002 - 00	ROD/TIE	1	*	*				
5	1550 - 403 - 210 - 00	END,TIE ROD ASSY	1	*	*				
6	1614 - 436 - 202 - 00	BOOT/ROD/TIE	1	*	*				
7	1614 - 436 - 203 - 00	RING/BOOT	1	*	*				
8	1550 - 403 - 220 - 00	END,TIE ROD,R ASSY	1	*	*				
9	1614 - 436 - 202 - 00	BOOT/ROD/TIE	1	*	*				
10	1614 - 436 - 203 - 00	RING/BOOT	1	*	*				
11	1421 - 403 - 001 - 00	NUT	1	*	*				
12	1421 - 403 - 002 - 00	NUT,LH THREAD/M17	1	*	*				
13	V328 - 262 - 112 - 00	NUT/M12X1.25	4	*	*				
14	V500 - 163 - 002 - 00	PIN,SPLIT/3 X20	4	*	*				
15	V401 - 160 - 012 - 00	WASHER,SP/M12	4	*	*				

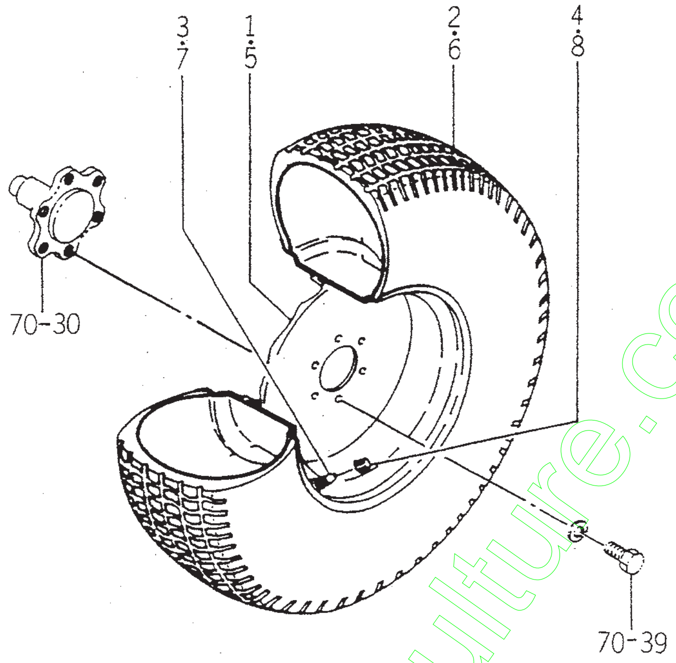
FIG. 72 FRONT WHEEL(4WD)SYSTEM (41 TYPE-STANDARD•42 TYPE-OPTION)



1617-437

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1590－441－210－00	WHEEL／14X5J COMP	1	*	*		6G		
2	1560－437－341－00	TIRE	1	*	*				
3	V883－000－061－40	TUBE／ 6－14	1	*	*				
4	V999－200－003－00	CAP,TIRE VALVE	1	*	*				
5	1590－441－210－00	WHEEL／14X5J COMP	1	*	*		6G		
6	1560－437－341－00	TIRE	1	*	*				
7	V883－000－061－40	TUBE／ 6－14	1	*	*				
8	V999－200－003－00	CAP,TIRE VALVE	1	*	*				

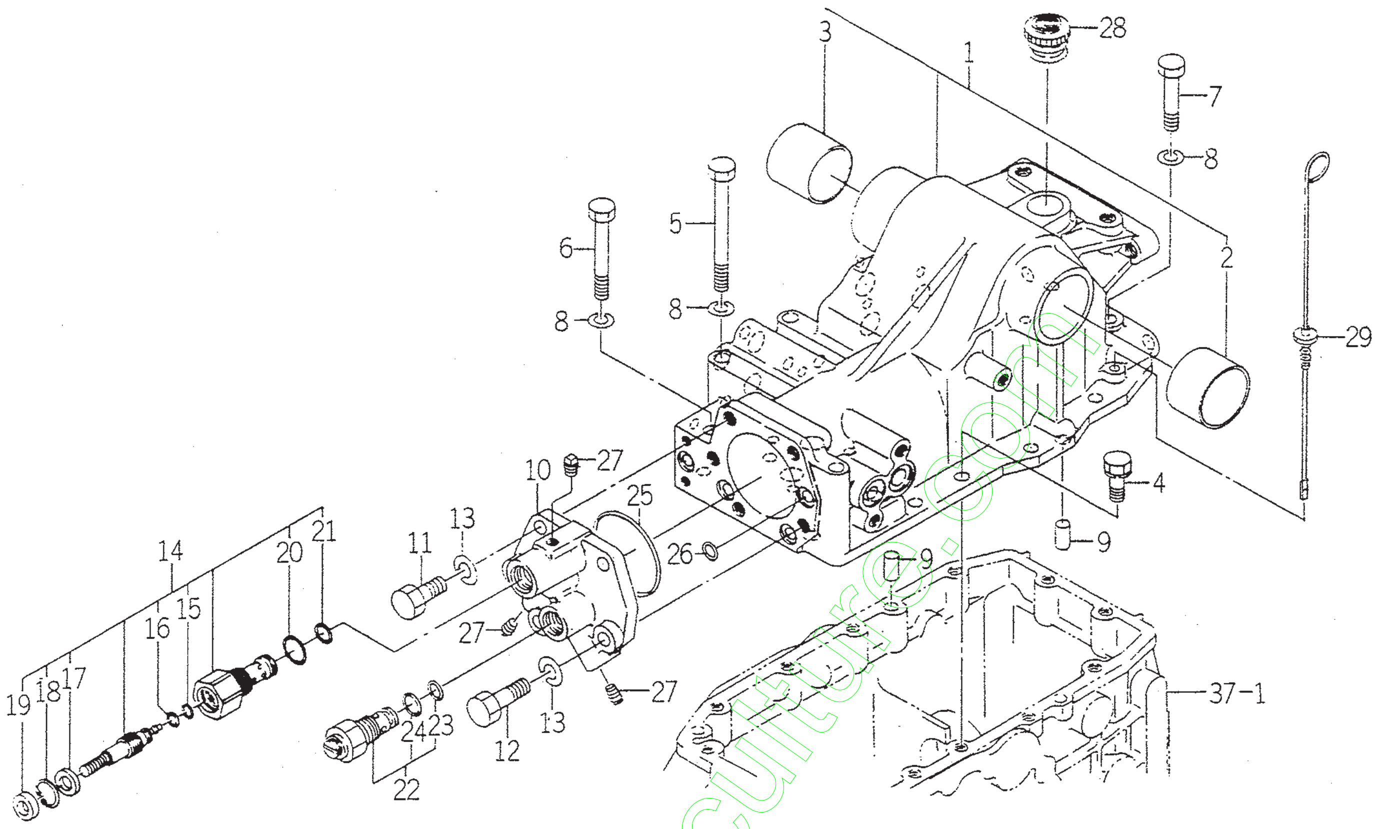
FIG. 73 FRONT WHEEL(TURF)SYSTEM
(41 TYPE-OPTION·42 TYPE-STANDARD)



1622-437A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622-437-260-00	WHEEL/12-7JA COMP	1	*	*		6G		
2	1602-441-201-00	TIRE/24X8.50-12-4	1	*	*				
3	1386-241-002-00	BULB	1	*	*				
4	V999-200-003-00	CAP,TIRE VALVE	1	*	*				
5	1622-437-260-00	WHEEL/12-7JA COMP	1	*	*		6G		
6	1602-441-201-00	TIRE/24X8.50-12-4	1	*	*				
7	1386-241-002-00	BULB	1	*	*				
8	V999-200-003-00	CAP,TIRE VALVE	1	*	*				

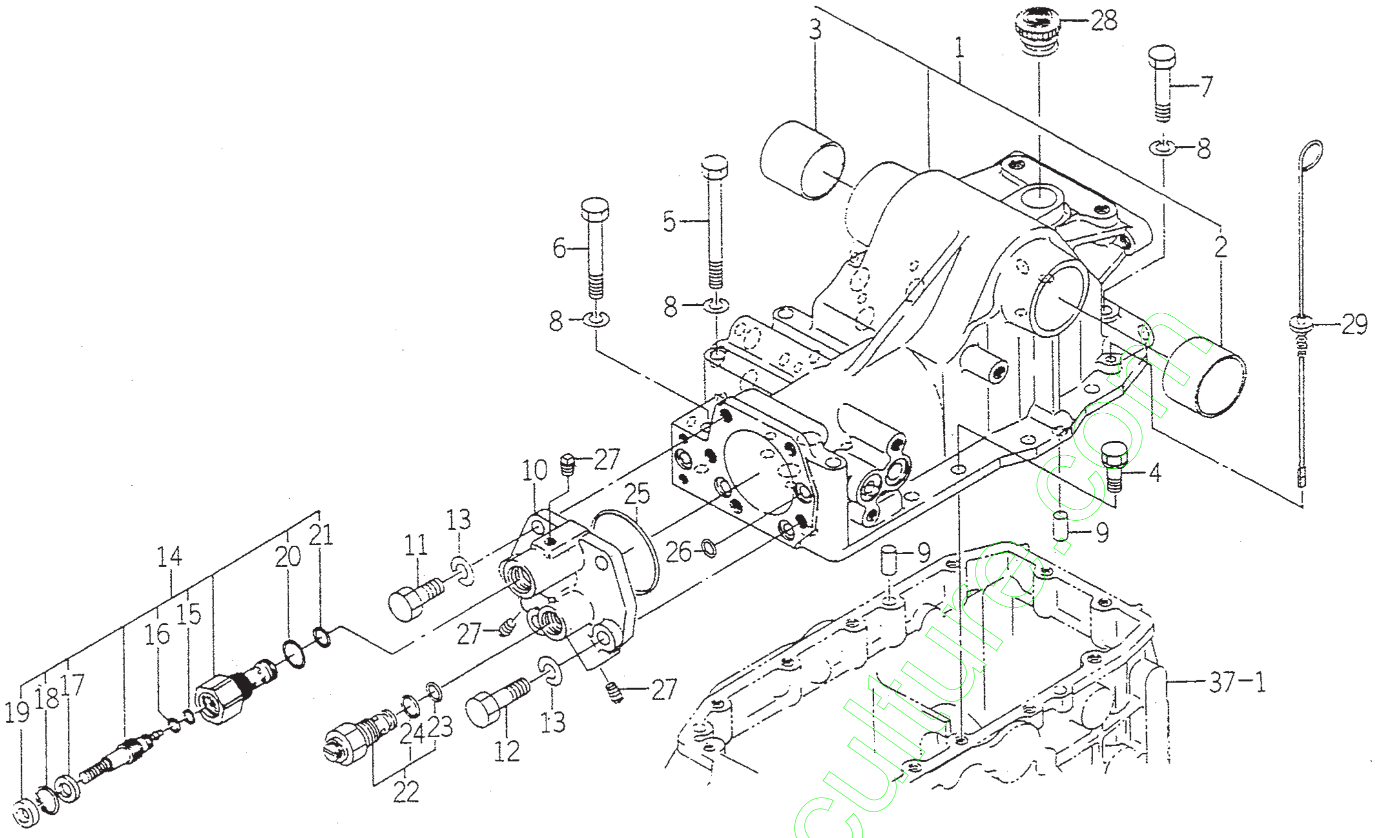
FIG. 74 CYLINDER CASE SYSTEM



1622-501

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1617-501-200-00	CASE/CYLINDER SET	1	*	*				
2	1588-501-002-00	BUSH/50X50X37	1	*	*				
3	1560-501-202-00	BUSH/45X50X42	1	*	*				
4	V211-261-003-00	BOLT (S) M10X30	6	*	*				
5	V201-261-011-00	BOLT/M10X110	3	*	*				
6	V201-261-008-00	BOLT/M10X80	1	*	*				
7	V201-261-005-50	BOLT/M10X55	2	*	*				
8	V401-160-010-00	WASHER,SP/M10	6	*	*				
9	V520-101-002-20	PIN,ST/10X22	2	*	*				
10	1622-501-001-00	HEAD/CYLINDER	1	*	*				
11	V201-361-203-00	BOLT/M12X30	2	*	*				
12	V201-361-204-00	BOLT/M12X40	3	*	*				
13	V401-160-012-00	WASHER,SP/M12	5	*	*				
14	K231-006-000-10	VALVE ASSY	1	*	*				
15	V720-111-900-90	O-RING/P 9	1	*	*				
16	V730-101-200-90	RING/BACKUP	1	*	*				
17	K231-004-006-00	COLLAR/11X21X3	1	*	*				
18	V705-140-021-00	RING,SNAP/21 C	1	*	*				
19	K231-004-007-00	SEAL,DUST	1	*	*				
20	V720-112-402-00	O-RING/P20	1	*	*				
21	V720-112-401-40	O-RING/P14	1	*	*				
22	K250-015-000-00	VALVE	1	*	*				
23	V720-112-401-20	O-RING/P12	1	*	*				
24	V720-112-401-80	O-RING/P18	1	*	*				
25	V721-113-107-00	O-RING/G70	1	*	*				

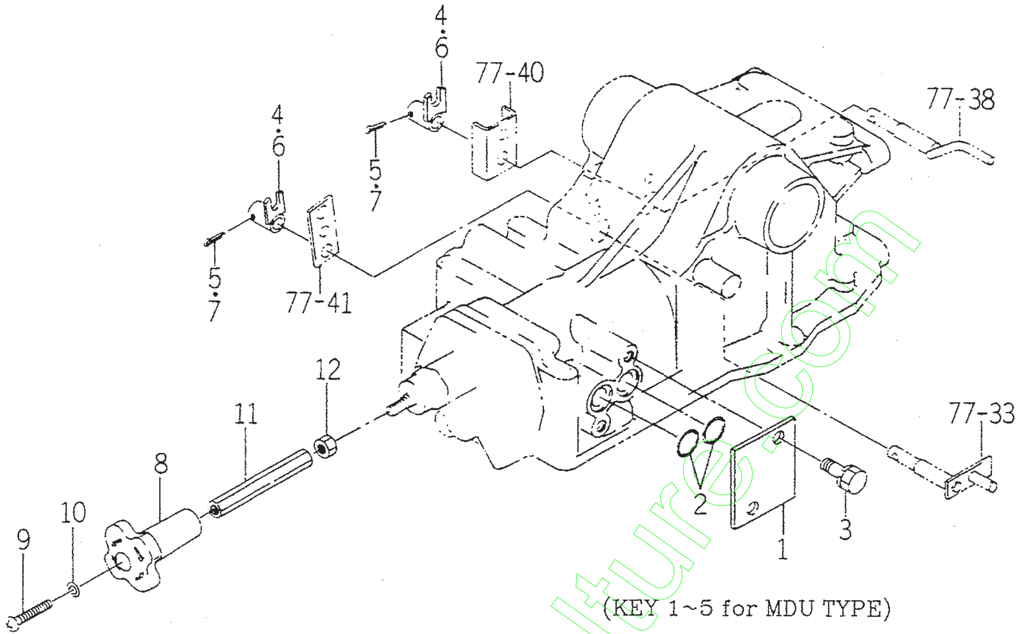
FIG. 74 CYLINDER CASE SYSTEM



1622-501

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
26	V720 – 112 – 401 – 40	O – RING/P14	3	*	*				
27	V781 – 100 – 000 – 20	PLUG/PT1/8	3	*	*				
28	1614 – 501 – 015 – 00	CAP/OIL/30	1	*	*				
29	1617 – 501 – 005 – 00	GAUGE/OIL	1	*	*				

FIG. 75 BLANK PLUG,SHAFT (SLOW RETURN) SYSTEM

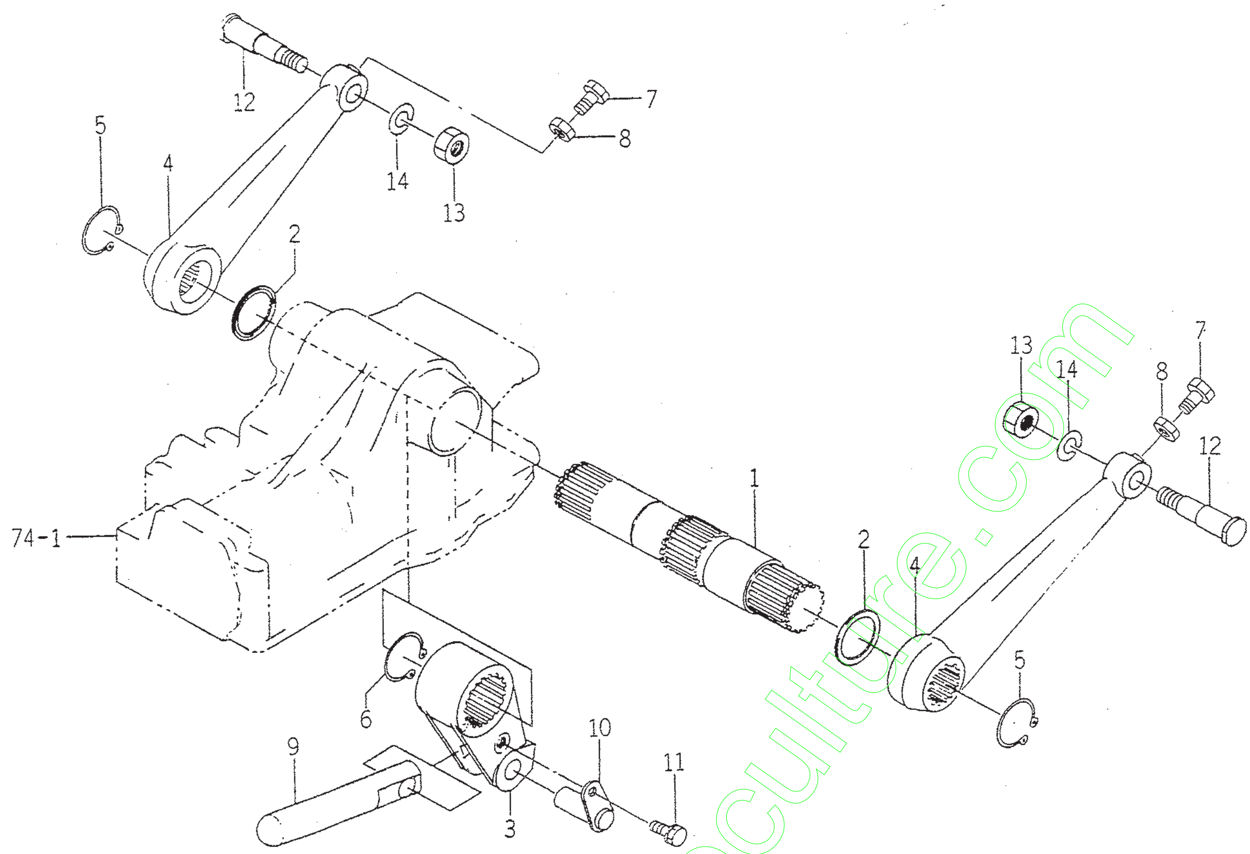


(KEY 1~5 for MDU TYPE)

1522-501A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1614－501－014－00	PLATE／I／65X78	1	*					
2	V720－102－402－00	O－RING／P20	2	*					
3	V211－261－002－50	BOLT (S) M10X25	2	*					
4	1614－501－230－00	COLLAR COMP	2	*					
5	V500－163－003－50	PIN,SPLIT／3 X35	2	*					
6	1614－501－230－00	COLLAR COMP	2		*				
7	V500－163－003－50	PIN,SPLIT／3 X35	2		*				
8	1560－507－007－00	KNOB	1	*	*				
9	V111－166－004－00	SCREW／M6X40	1	*	*				
10	V401－160－006－00	WASHER,SP／M 6	1	*	*				
11	1617－501－004－10	SHAFT／SLOWRETURN	1	*	*				
12	V304－260－008－00	NUT／M 8	1	*	*				

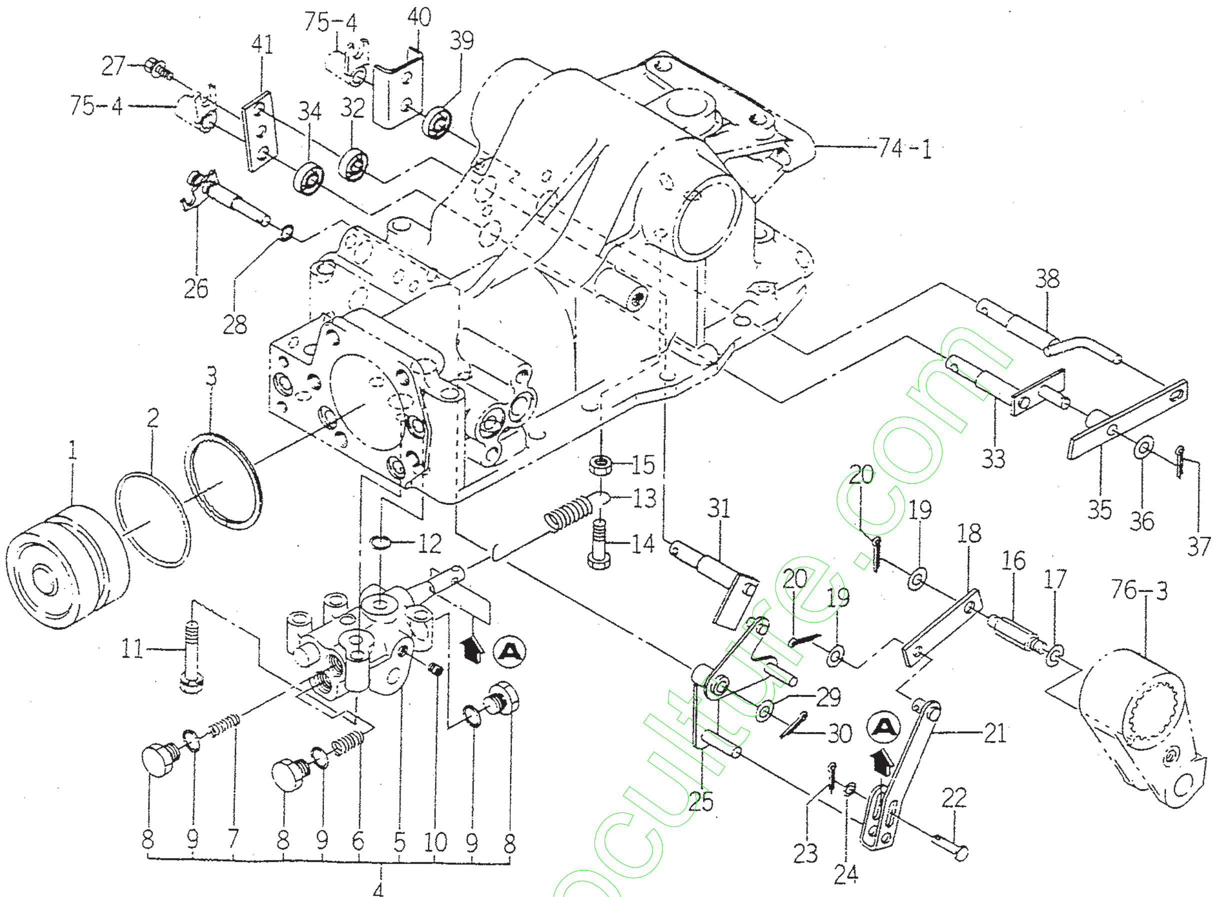
FIG. 76 LIFT ARM SYSTEM



1622-502

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1617－502－001－00	BAR	1	*	*				
2	1444－501－004－10	SEAL,OIL/OS45554	2	*	*				
3	1617－502－002－00	CRANK/LIFT	1	*	*				
4	1588－502－003－00	ARM,LIFT	2	*	*				
5	V706－140－045－00	RING/SNAP	2	*	*				
6	V706－140－050－00	RING/SNAP	1	*	*				
7	1600－502－003－00	BOLT,SM/M08X25	2	*	*				
8	V305－260－008－00	NUT/M 8	2	*	*				
9	1617－502－004－00	ROD	1	*	*				
10	1480－503－200－00	PIN,ROD COMP	1	*	*				
11	V211－561－002－00	BOLT/M10X20	1	*	*				
12	1575－511－001－00	PIN (22X85)	2	*	*				
13	V304－260－016－00	NUT/M16	2	*	*				
14	V401－160－016－00	WASHER,SP/M16	2	*	*				

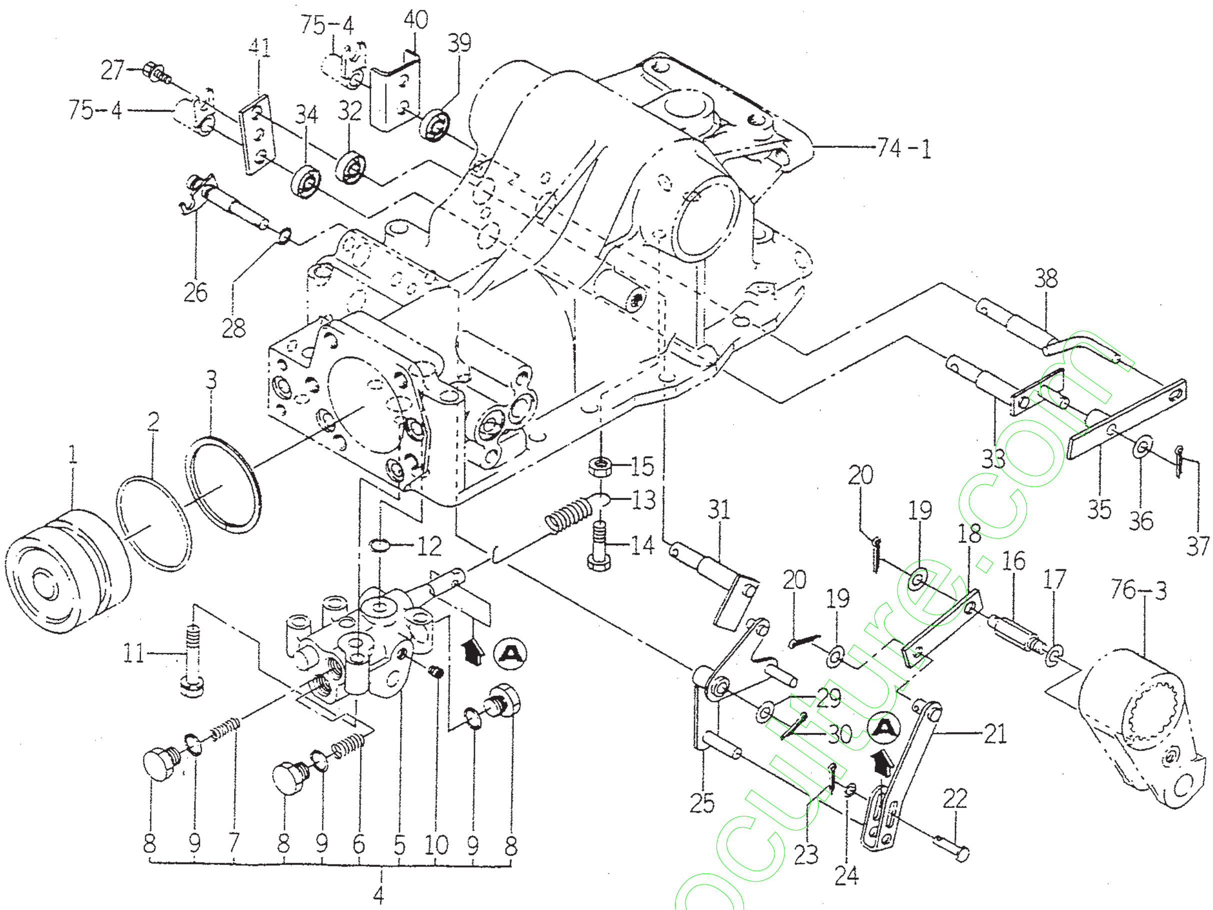
FIG. 77 CYLINDER SYSTEM



1622-503

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		ITC	COL	GRP	REMARKS
				TF325F	TF325FH				
1	1444－503－001－20	PISTON	1	*	*				
2	V720－115－706－50	O－RING／P65 HS90	1	*	*				
3	1415－505－006－00	RING,BACK UP	1	*	*				
4	K211－026－000－00	CONTROL VALVE ASSY	1	*	*				
5	K211－026－100－00	VALVE SET	1	*	*				
6	K211－001－006－20	SPRING	1	*	*				
7	K211－001－007－00	SPRING	1	*	*				
8	K211－001－008－00	PLUG	3	*	*				
9	V720－112－401－20	O－RING／P12	3	*	*				
10	V780－100－000－2T	PLUG／SCREW／SEAL	2	*	*				
11	V211－260－804－00	BOLT,SEMS	3	*	*				
12	V720－112－401－40	O－RING／P14	2	*	*				
13	1617－503－001－00	SPRING／HE123	1	*	*				
14	V201－260－802－50	BOLT／M 8X25	1	*	*				
15	V304－260－008－00	NUT／M 8	1	*	*				
16	1617－503－002－00	PIN	1	*	*				
17	V401－160－008－00	WASHER,SP／M 8	1	*	*				
18	1617－503－003－00	PLATE／I／19X75	1	*	*				
19	V411－260－008－00	WASHER,PL／M 8	2	*	*				
20	V500－162－002－00	PIN,SPLIT／2 X20	2	*	*				
21	1617－503－210－00	LINK／SPOOL COMP	1	*	*				
22	1614－503－005－00	PIN／05X23	1	*	*				
23	V500－162－002－00	PIN,SPLIT／2 X20	1	*	*				
24	V411－260－005－00	WASHER,PL／M 5	1	*	*				
25	1614－503－270－10	LINK／SUPPORT COMP	1	*	*				

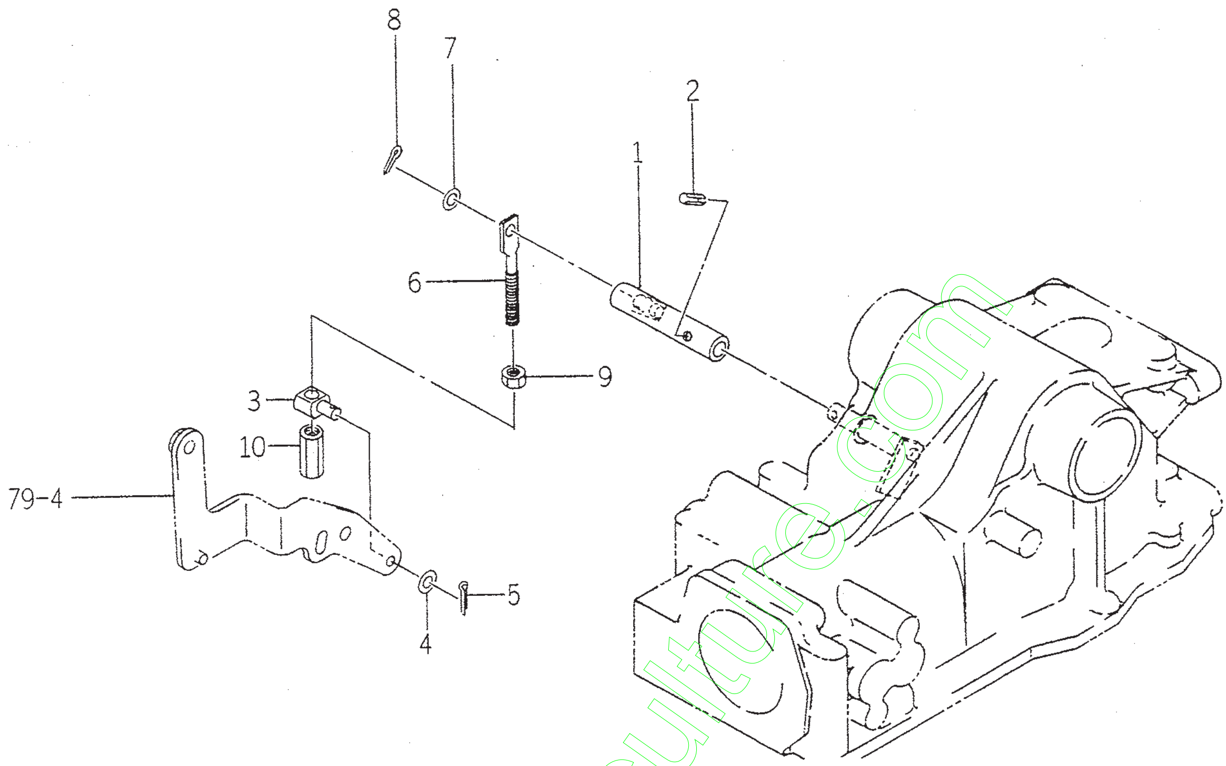
FIG. 77 CYLINDER SYSTEM



1622-503

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	1614-503-280-00	PIN/SUPPORT COMP	1	*	*				
27	V211-360-801-60	BOLT,SEMS (SP)	1	*	*				
28	V720-101-900-70	O-RING/P 7	1	*	*				
29	V411-260-008-00	WASHER,PL/M 8	1	*	*				
30	V500-162-002-00	PIN,SPLIT/2 X20	1	*	*				
31	1614-503-290-00	ARM/POSITION COMP	1	*	*				
32	V742-112-220-40	SEAL,OIL/VC122204	1	*	*				
33	1614-503-300-00	ARM/AUTO COMP	1	*	*				
34	V742-112-220-40	SEAL,OIL/VC122204	1	*	*				
35	1614-503-310-00	LINK/AUTO COMP	1	*	*				
36	V411-260-008-00	WASHER,PL/M 8	1	*	*				
37	V500-162-002-00	PIN,SPLIT/2 X20	1	*	*				
38	1614-503-320-00	ARM/AUTO COMP	1	*	*				
39	V742-112-220-40	SEAL,OIL/VC122204	1	*	*				
40	1614-503-003-00	PLATE/U/30X50	1	*	*				
41	1614-503-006-00	PLATE/I/25X62	1	*	*				

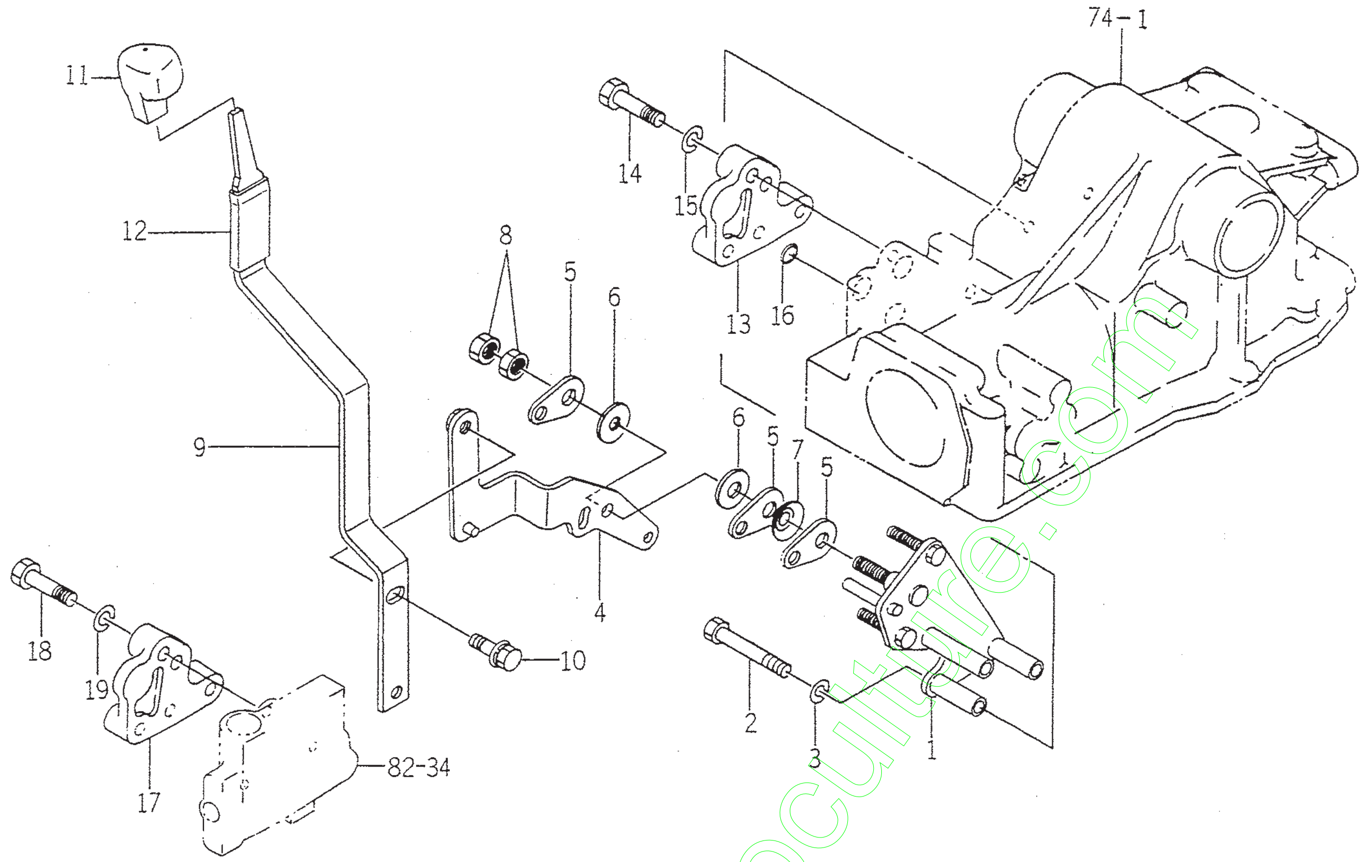
FIG. 78 LINK (POSITION) SYSTEM



1622-504

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1622－504－200－00	ARM／POSITION COMP	1	*	*				
2	V580－140－502－00	PIN,SPRING／5 X20 W	1	*	*				
3	1436－122－011－00	PIN	1	*	*				
4	V411－260－008－00	WASHER,PL／M 8	1	*	*				
5	V500－162－002－00	PIN,SPLIT／2 X20	1	*	*				
6	1620－504－001－00	ROD／M08X70	1	*	*				
7	V411－260－008－00	WASHER,PL／M 8	1	*	*				
8	V500－162－002－00	PIN,SPLIT／2 X20	1	*	*				
9	V304－260－008－00	NUT／M 8	1	*	*				
10	1642－105－005－00	NUT／SM／08	1	*	*				

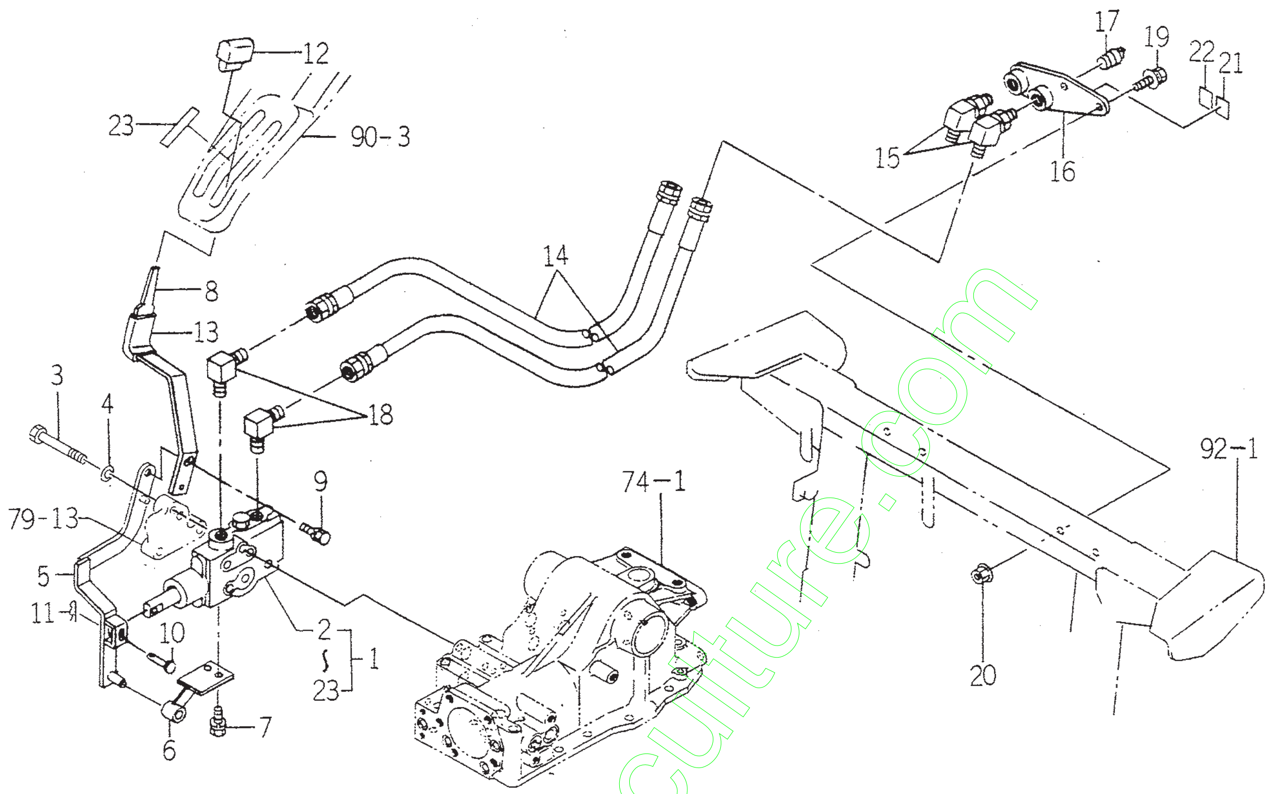
FIG. 79 LEVER (POSITION) ／COVER (VALVE) SYSTEM



1622-505

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1622－505－200－00	BRACKET／LEVER COMP	1	*	*				
2	V201－260－807－00	BOLT／M 8X70	3	*	*				
3	V401－160－008－00	WASHER,SP／M 8	3	*	*				
4	1622－505－210－00	ARM／POSITION COMP	1	*	*				
5	1614－505－002－00	PLATE	3	*	*				
6	1614－505－003－00	LINING／11X30X02	2	*	*				
7	1614－505－004－00	SPRING／WASHER	1	*	*				
8	V304－260－010－00	NUT	2	*	*				
9	1620－262－001－10	LEVER／SUB	1	*	*				
10	V211－361－002－00	BOLT,SEMS	1	*	*				
11	1614－262－003－00	GRIP／SUB	1	*	*				
12	1614－262－006－00	INSULATOR／LEVER／SUB	1	*	*				
13	1614－501－003－00	COVER	1	*	*				
14	V201－261－004－00	BOLT／M10X40	3	*	*				
15	V401－160－010－00	WASHER,SP／M10	3	*	*				
16	V720－112－401－40	O－RING／P14	3	*	*				
17	1614－501－003－00	COVER	1	*	*				
18	V201－261－004－00	BOLT／M10X40	3	*	*				
19	V401－160－010－00	WASHER,SP／M10	3	*	*				

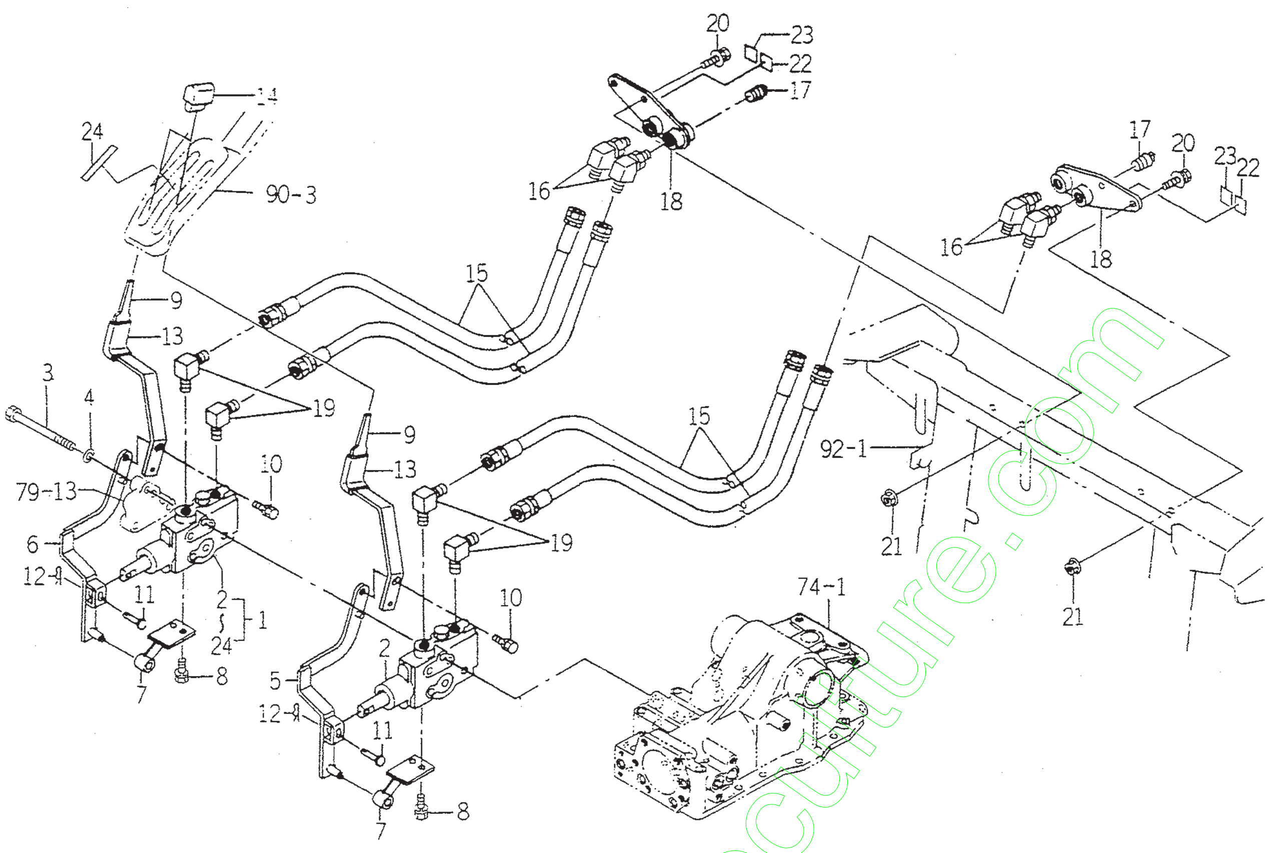
FIG. 80 VALVE (STACK/R1) SET (OPTION)



1622-507

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622-507-200-00	VALVE/CONTROL/SUB/R1	1	T	T				
2	1640-530-600-00	VALVE/CONTROL ASSY	1	T	T				FIG 114
3	V201-261-008-00	BOLT/M10X80	3	T	T				
4	V401-160-010-00	WASHER,SP/M10	3	T	T				
5	1622-507-410-10	ARM/1ST COMP	1	T	T				
6	1640-530-260-00	HOLDER COMP	1	T	T				
7	V211-260-801-60	BOLT,SEMS (S) M8X16	2	T	T				
8	1620-507-006-00	LEBER/SUBCON	1	T	T				
9	V211-260-801-60	BOLT,SEMS (S) M8X16	1	T	T				
10	2144-519-007-00	PIN/06X31	1	T	T				
11	2130-601-018-00	PIN,SNAP/6	1	T	T				
12	1612-531-003-00	GRIP	1	T	T				
13	1614-262-006-00	INSULATOR/LEVER/SUB	1	T	T				
14	1620-507-450-00	HOSE/650 COMP	2	T	T				
15	1640-530-003-00	CONNECTOR	2	T	T				
16	1620-507-460-00	STAY/PIPE COMP	1	T	T				
17	V781-160-000-6T	PLUG/SCREW/SEAL	2	T	T				
18	1584-522-001-00	ADAPTER/90°	2	T	T				
19	V211-360-802-00	BOLT (SP) M8X20	2	T	T				
20	V362-260-008-00	NUT/WASHER	2	T	T				
21	1518-903-006-00	MARK,PORT A	1	T	T				
22	1518-903-007-00	MARK,PORT B	1	T	T				
23	1640-530-007-00	LABEL/CONTROL/SUBCON	1	T	T				

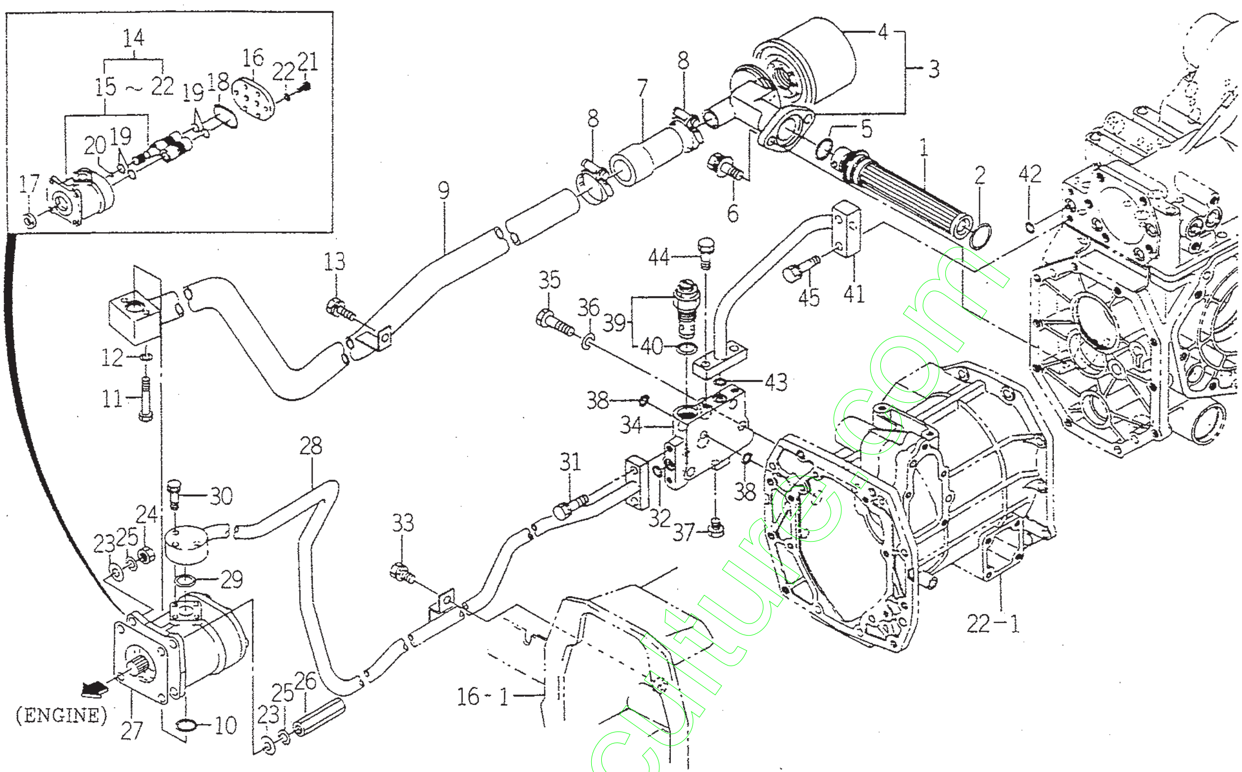
FIG. 81 VALVE (STACK/R2) SET (OPTION)



1622-507A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622-507-210-00	VALVE/CONTROL/SUB/R2	1	T	T				
2	1640-530-600-00	VALVE/CONTROL ASSY	2	T	T				FIG 114
3	V201-261-012-00	BOLT/M10X120	3	T	T				
4	V401-160-010-00	WASHER,SP/M10	3	T	T				
5	1622-507-410-10	ARM/1ST COMP	1	T	T				
6	1622-507-420-10	ARM/2ND COMP	1	T	T				
7	1640-530-260-00	HOLDER COMP	2	T	T				
8	V211-260-801-60	BOLT,SEMS (S) M8X16	2	T	T				
9	1620-507-006-00	LEBER/SUBCON	2	T	T				
10	V211-260-801-60	BOLT,SEMS (S) M8X16	2	T	T				
11	2144-519-007-00	PIN/06X31	2	T	T				
12	2130-601-018-00	PIN,SNAP/6	2	T	T				
13	1614-262-006-00	INSULATOR/LEVER/SUB	2	T	T				
14	1612-531-003-00	GRIP	2	T	T				
15	1620-507-450-00	HOSE/650 COMP	4	T	T				
16	1640-530-003-00	CONNECTOR	2	T	T				
17	V781-160-000-6T	PLUG/SCREW/SEAL	4	T	T				
18	1620-507-460-00	STAY/PIPE COMP	2	T	T				
19	1584-522-001-00	ADAPTER/90°	4	T	T				
20	V211-360-802-00	BOLT (SP) M8X20	4	T	T				
21	V362-260-008-00	NUT/WASHER	4	T	T				
22	1518-903-006-00	MARK,PORT A	2	T	T				
23	1518-903-007-00	MARK,PORT B	2	T	T				
24	1640-530-007-00	LABEL/CONTROL/SUBCON	1	T	T				

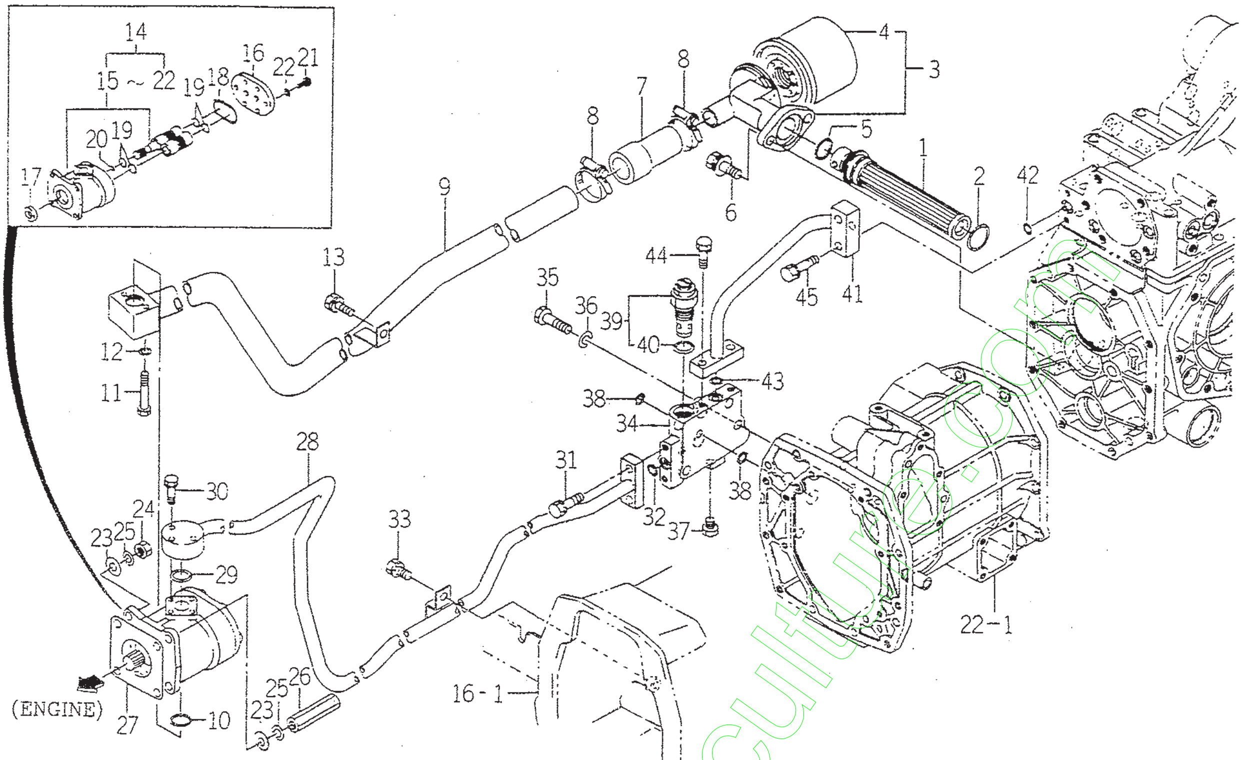
FIG. 82 PIPING SYSTEM



1622-508

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1614－508－200－00	FILTER／SUCTION ASSY	1	*	*				
2	V721－103－103－50	O－RING／G35	1	*	*				
3	1614－508－260－00	FILTER／SUCTION ASSY	1	*	*				
4	1614－508－262－00	FILTER	1	*	*				
5	V721－103－102－50	O－RING／G25	1	*	*				
6	V211－361－003－00	BOLT／M10X30	2	*	*				
7	1617－508－001－00	HOSE／SUCTION	1	*	*				
8	1444－510－008－10	CLAMP／26－38	2	*	*				
9	1622－508－200－00	PIPE／SUCTION COMP	1	*	*				
10	V720－102－402－00	O－RING／P20	1	*	*				
11	V200－260－605－00	BOLT／M 6X50	2	*	*				
12	V401－160－006－00	WASHER,SP／M 6	2	*	*				
13	V211－260－802－00	BOLT,SEMS (S)	1	*	*				
14	K135－022－000－00	PUMP,GEAR ASSY	1	*	*				
15	K135－022－100－00	PUMP SET	1	*	*				
16	K135－017－006－00	COVER,PUMP	1	*	*				
17	V744－114－280－70	SEAL,OIL	1	*	*				
18	V721－113－105－00	O－RING HS90 G50	1	*	*				
19	V720－112－402－20	O－RING／P22	4	*	*				
20	V720－111－900－60	O－RING P6 HS90	1	*	*				
21	K135－002－009－00	BOLT／M8X28 11T	6	*	*				
22	V401－160－008－00	WASHER,SPRING／M8	6	*	*				
23	V411－260－008－00	WASHER,PL／M 8	4	*	*				
24	V304－260－008－00	NUT／M 8	2	*	*				
25	V401－160－008－00	WASHER,SP／M 8	4	*	*				

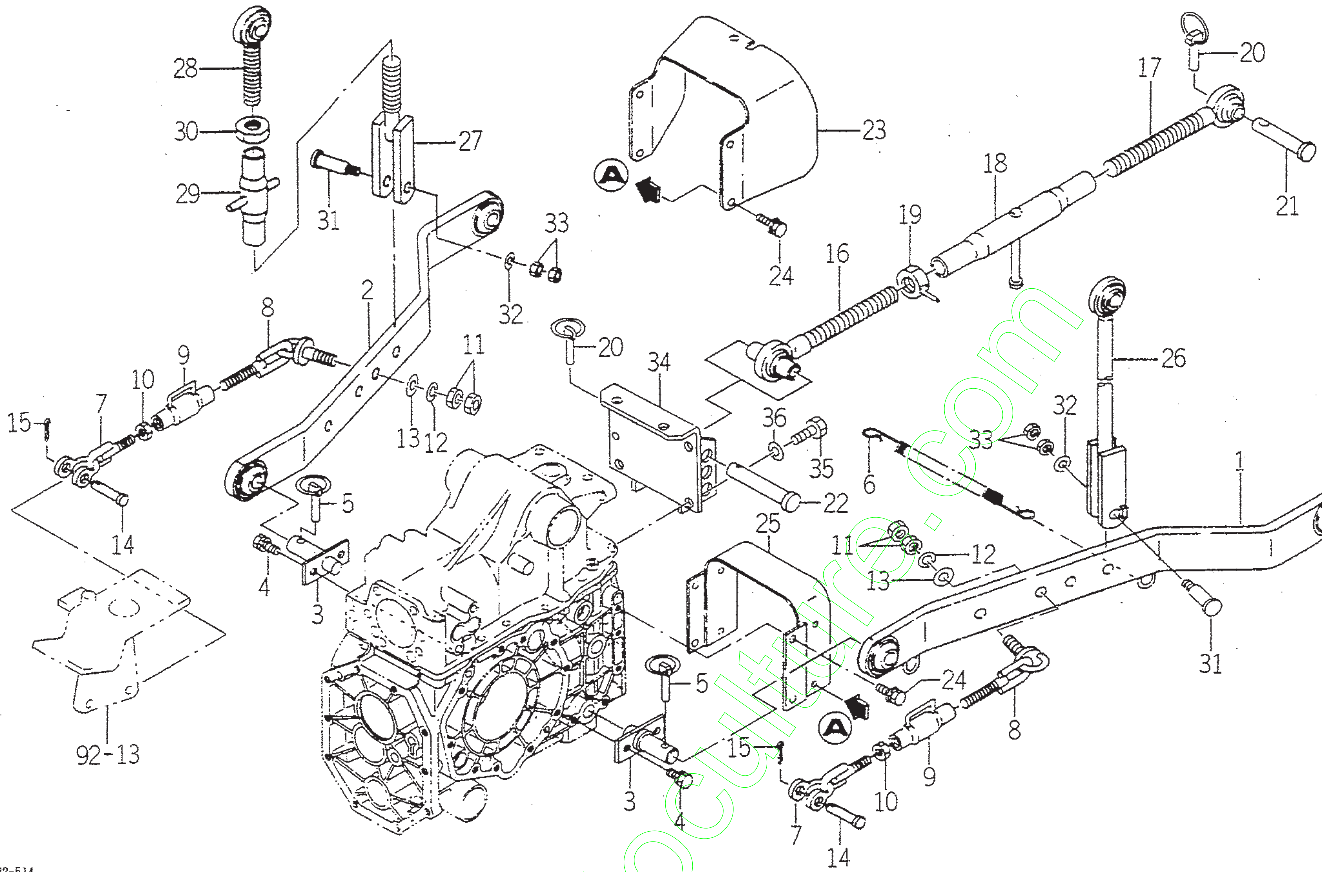
FIG. 82 PIPING SYSTEM



1622-508

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
26	1560-515-004-40	NUT/M8	2	*	*				
27	1404-503-006-00	PACKING,OIL PUMP	1	*	*				
28	1622-508-220-00	PIPE/DELIVERY COMP	1	*	*				
29	V720-112-402-00	O-RING/P20	1	*	*				
30	V210-260-603-00	BOLT (S) M6X30	3	*	*				
31	V211-260-802-50	BOLT/S	2	*	*				
32	V720-112-401-20	O-RING/P12	1	*	*				
33	V211-260-802-00	BOLT,SEMS (S)	1	*	*				
34	1614-508-002-10	METAL/RELIEF	1	*	*				
35	V201-261-004-00	BOLT/M10X40	3	*	*				
36	V401-160-010-00	WASHER,SP/M10	3	*	*				
37	1326-706-002-10	PLUG,DRAIN	1	*	*				
38	V720-112-401-40	O-RING/P14	4	*	*				
39	K250-035-000-00	RELIEF VALVE ASSY	1	*	*				
40	V720-112-402-00	O-RING/P20	1	*	*				
41	1622-508-230-00	PIPE/DELIVERY COMP	1	*	*				
42	V720-112-401-40	O-RING/P14	1	*	*				
43	V720-112-401-20	O-RING/P12	1	*	*				
44	V211-260-802-50	BOLT/S	2	*	*				
45	V211-260-803-50	BOLT (S) M8X35	2	*	*				

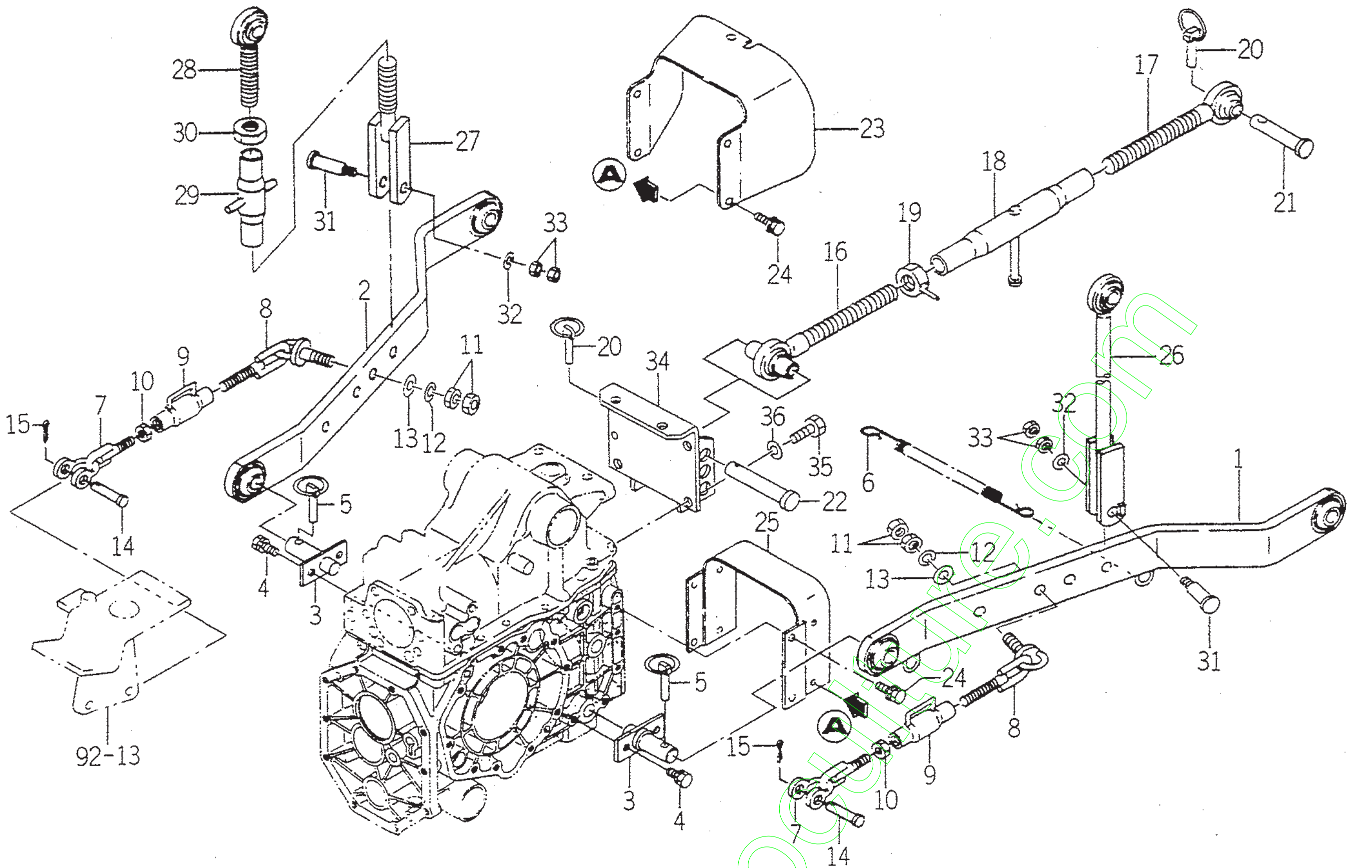
FIG. 83 3P LINK SYSTEM



1622-514

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620－514－200－00	LINK／LOWER／LH COMP	1	*	*				
2	1620－514－210－00	LINK／LOWER／RH COMP	1	*	*				
3	1614－514－340－00	PIN COMP	2	*	*				
4	V211－561－002－50	BOLT／M10X25	4	*	*				
5	1421－502－002－00	PIN,LINK	2	*	*				
6	1560－525－001－40	SPRING	1	*	*				
7	7963－611－230－00	CHAIN,CHECK／A	2	*	*				
8	1617－514－290－00	CHAIN／CHECK COMP	2	*	*				
9	1444－514－230－00	TURNBUCKLE／A	2	*	*				
10	V304－260－016－00	NUT／M16	2	*	*				
11	V304－260－016－00	NUT／M16	4	*	*				
12	V401－160－016－00	WASHER,SP／M16	2	*	*				
13	V411－260－016－00	WASHER ／ M16	2	*	*				
14	7963－611－003－00	PIN／12X48	2	*	*				
15	V500－163－002－00	PIN,SPLIT／3 X20	2	*	*				
16	1444－514－280－10	LINK,TOP (L) COMP	1	*	*				
17	1444－514－300－00	LINK,TOP (R) COMP	1	*	*				
18	1550－514－290－00	TURNBUCLE COMP	1	*	*				
19	1402－511－600－00	NUT,TOP LINK LOCK	1	*	*				
20	1421－502－002－00	PIN,LINK	2	*	*				
21	1432－512－005－00	PIN／19X94	1	*	*				
22	1640－525－001－00	PIN 19X132	1	*	*				
23	1594－520－240－00	COVER／SHIELD COMP	1	*	*				
24	V211－360－801－60	BOLT,SEMS (SP)	8	*	*				
25	1620－514－280－00	BRACKET COMP	1	*	*				

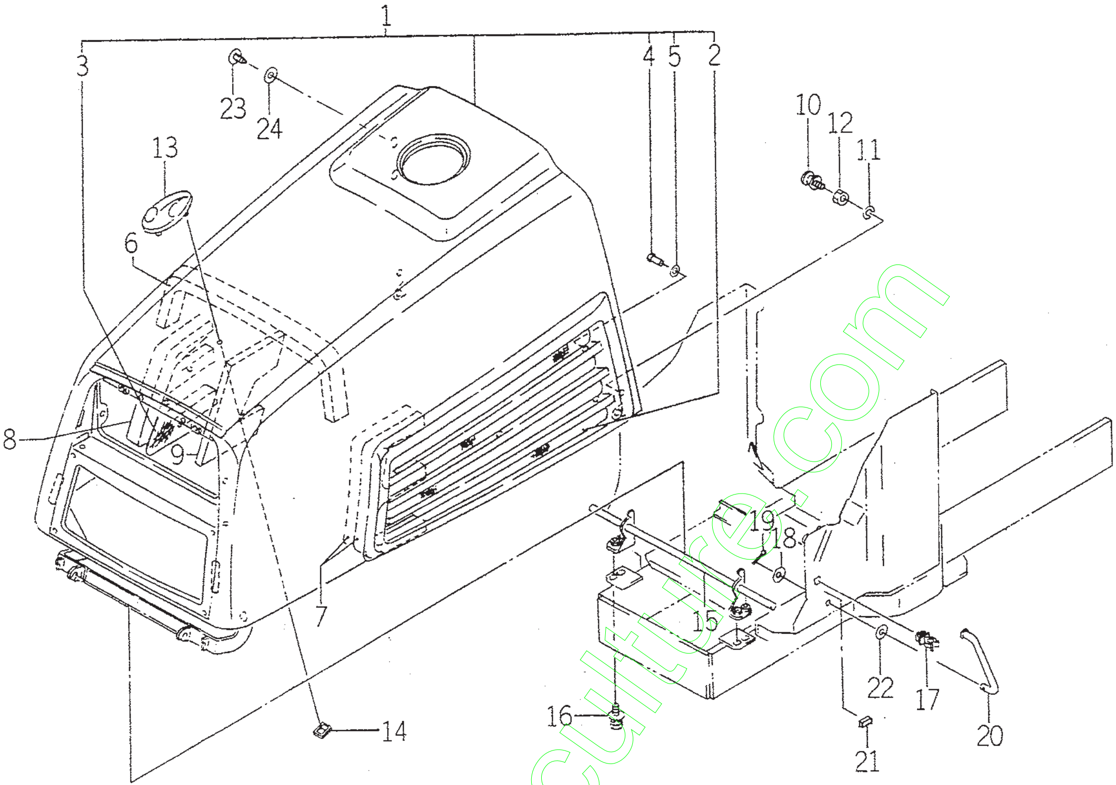
FIG. 83 3P LINK SYSTEM



1622-514

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	1622－514－230－00	ROD／FORK／LH COMP	1	*	*				
27	1600－515－210－10	SCREW,RH／M24 COMP	1	*	*				
28	1600－515－230－10	SCREW,LH／M24X160COMP	1	*	*				
29	1600－515－240－00	BUCKLE,TURN／M24 COMP	1	*	*				
30	V305－260－024－00	NUT／M24	1	*	*				
31	1600－515－001－00	PIN／16X73	2	*	*				
32	1427－431－003－00	WASHER／13X32X3	2	*	*				
33	V304－460－012－00	NUT／M12	4	*	*				
34	1617－514－270－00	BRACKET COMP	1	*	*				
35	V201－261－203－00	BOLT／M12X30	5	*	*				
36	V401－160－012－00	WASHER,SP／M12	5	*	*				

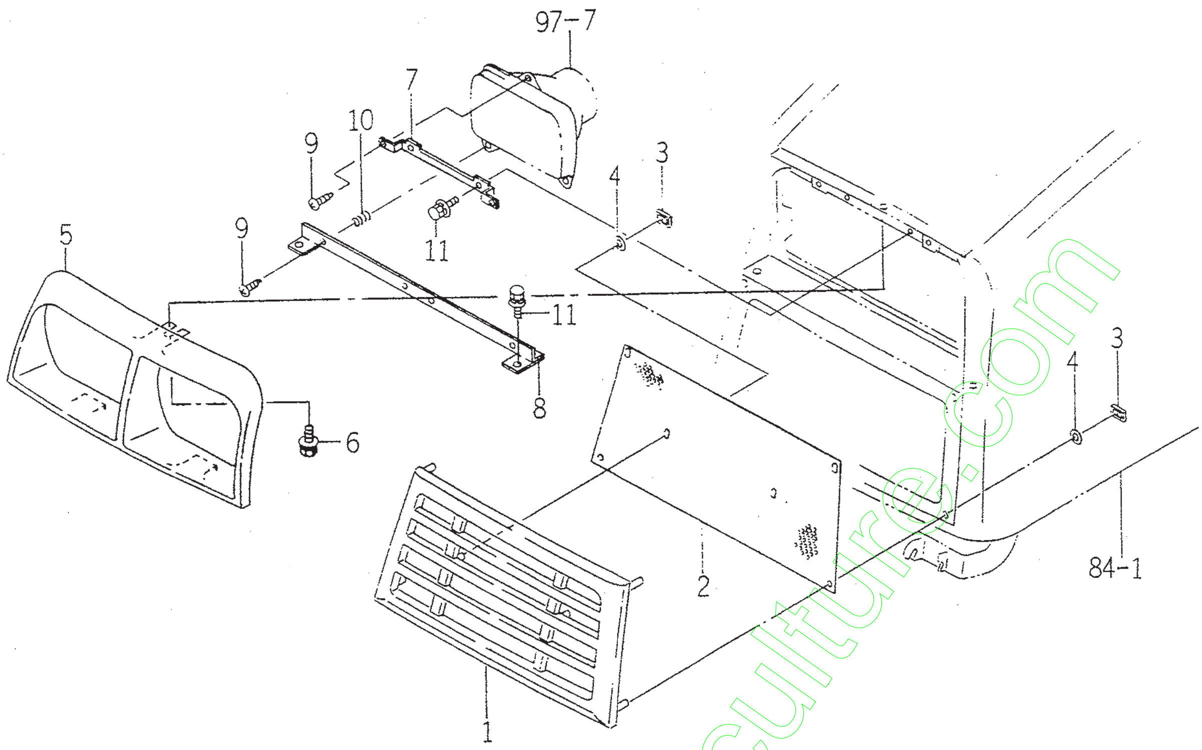
FIG. 84 HOOD SYSTEM



1622-601

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1617－601－210－20	HOOD ASSY	1	*	*		4G		
2	1617－601－211－20	NET／LH	1	*	*				
3	1617－601－212－20	NET／RH	1	*	*				
4	W296－204－007－40	RIVET,BLIND／4X7.5	16	*	*				
5	V411－260－004－00	WASHER,PL／M 4	16	*	*				
6	1614－601－001－00	SEAL	1	*	*				
7	1617－601－001－00	INSULATOR／LH	2	*	*				
8	1617－601－002－00	INSULATOR／RH	1	*	*				
9	1614－601－031－00	INSULATOR／RH	1	*	*				
10	1614－601－004－10	PIN／LOCK	2	*	*				
11	V401－160－008－00	WASHER,SP／M 8	2	*	*				
12	V304－260－008－00	NUT／M 8	2	*	*				
13	1614－601－006－00	ORNAMENT	1	*	*				
14	V350－160－006－00	NUT,SPEED／P6	2	*	*				
15	1614－601－230－00	PIN COMP	1	*	*				
16	V211－360－802－00	BOLT (SP) M8X20	4	*	*				
17	P103－601－005－00	HOLDER／ROD	1	*	*				
18	V411－260－006－00	WASHER ／ M6	1	*	*				
19	V500－162－001－50	PIN,SPLIT／2 X15	1	*	*				
20	1620－601－001－00	STAY／BAR	1	*	*				
21	1565－601－005－10	INSULATOR	1	*	*				
22	1444－601－015－00	WASHER／6X14X3	1	*	*				
23	1527－604－002－00	CLIP (B)	2	*	*				
24	V411－260－008－00	WASHER,PL／M 8	2	*	*				

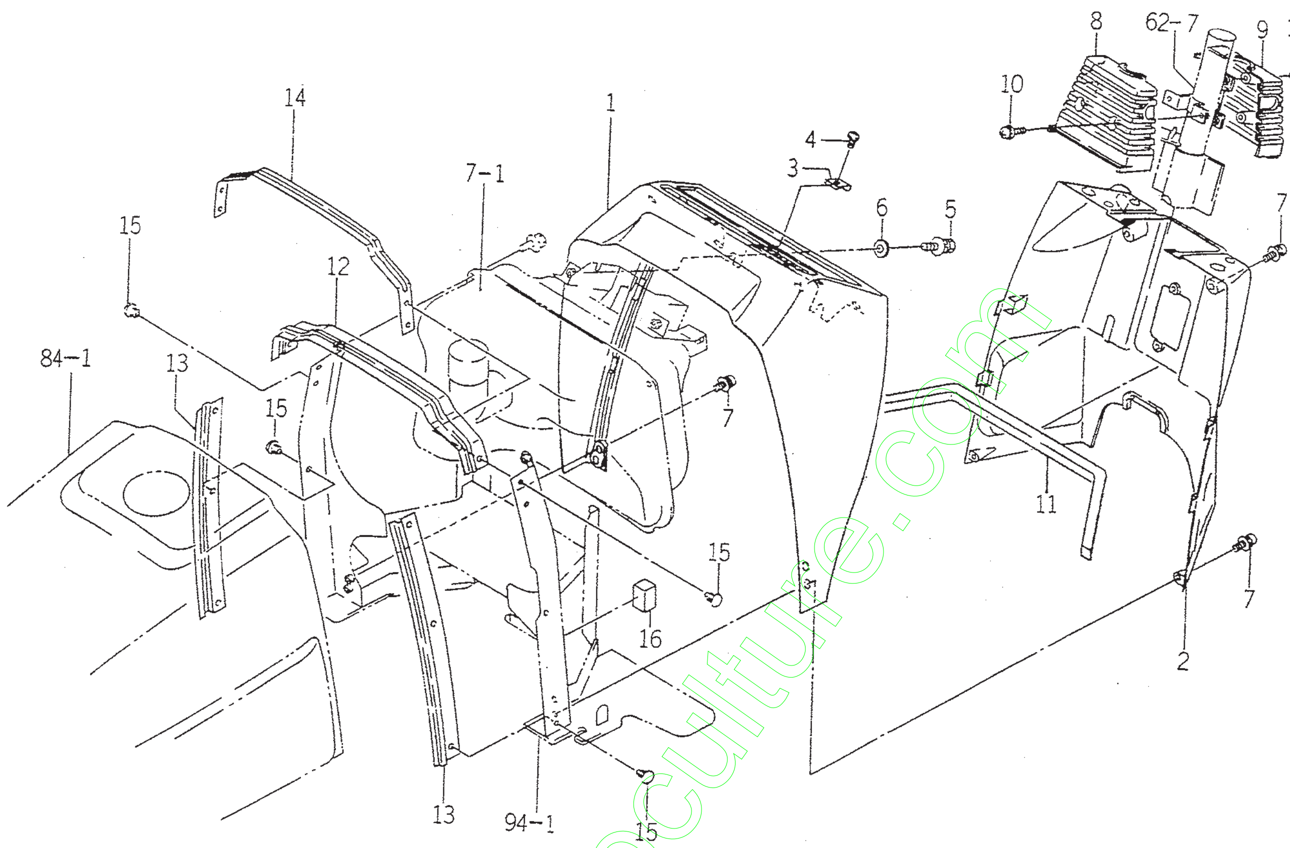
FIG. 85 GRILLE SYSTEM



1614-602

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1614-602-001-00	GRILLE	1	*	*				
2	1614-602-002-00	NET	1	*	*				
3	V350-160-006-00	NUT,SPEED/P6	6	*	*				
4	1444-601-015-00	WASHER/6X14X3	6	*	*				
5	1620-602-001-10	GRILLE	1	*	*				
6	V211-360-801-60	BOLT,SEMS (SP)	1	*	*				
7	1620-602-003-00	PLATE	1	*	*				
8	1620-602-210-00	BRACKET COMP	1	*	*				
9	1640-601-014-00	SCREW/M05X30	6	*	*				
10	1421-507-015-00	SPRING,PRESS/26	4	*	*				
11	V210-360-601-60	BOLT (SP) /M6X16	4	*	*				

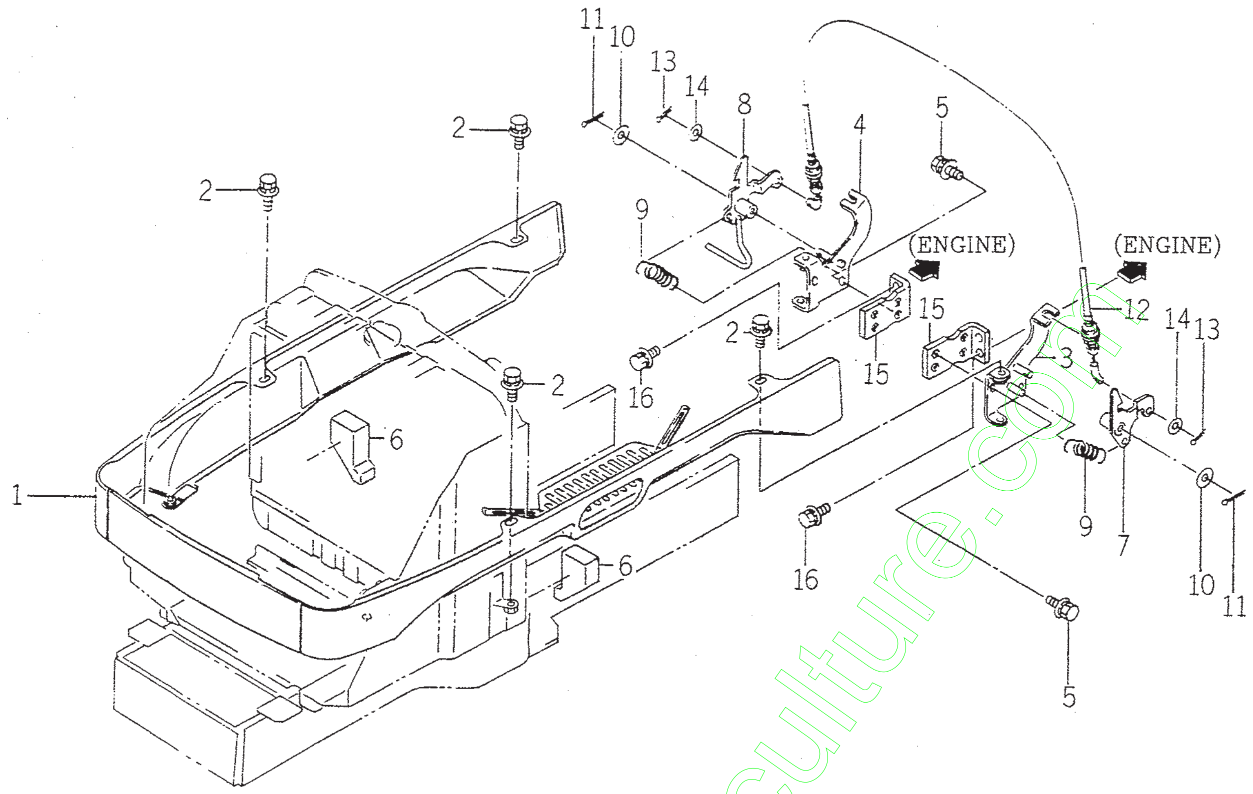
FIG. 86 COVER (STEERING) SYSTEM



1614-603

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1614-603-001-20	COVER/DUSH/F	1	*	*				
2	1614-603-002-20	COVER/DUSH/R	1	*	*				
3	1614-603-018-00	NUT/SPRING	2	*	*				
4	1560-401-004-40	BOLT/M5X16	2	*	*				
5	V211-360-801-60	BOLT,SEMS (SP)	2	*	*				
6	3560-201-015-00	WASHER,BINDING SHAFT	2	*	*				
7	1581-740-116-00	SCREW/M6X20	6	*	*				
8	1614-603-021-00	COVER/STEERING/F	1	*	*				
9	1614-603-022-00	COVER/STEERING/R	1	*	*				
10	V120-366-001-60	SCREW	4	*	*				
11	1614-603-017-00	INSULATOR	1	*	*				
12	1614-603-201-10	INSULATOR	1	*	*				
13	1614-603-202-00	INSULATOR	2	*	*				
14	1614-603-008-00	STAY/INSULATOR	1	*	*				
15	1527-604-002-00	CLIP (B)	8	*	*				
16	1421-602-008-00	CUSHION,C/RUBBER	2	*	*				

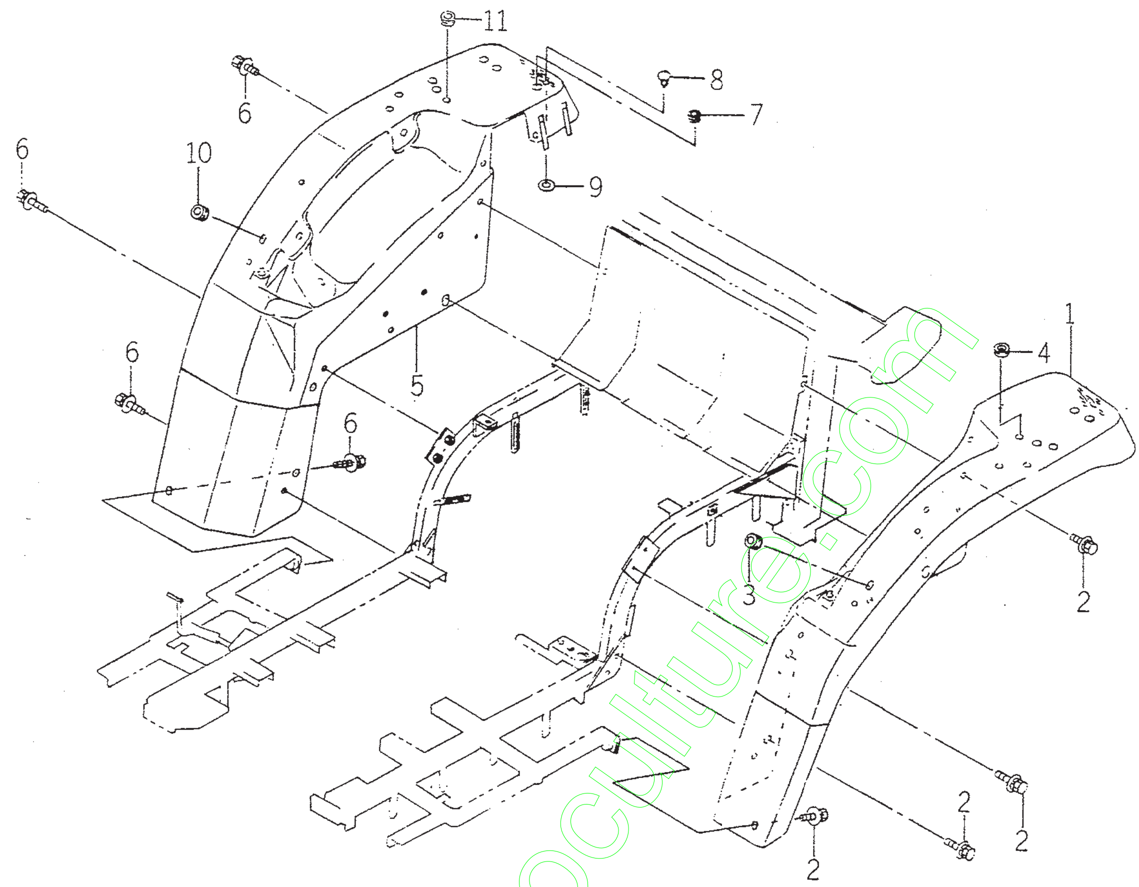
FIG. 87 COVER (SIDE) SYSTEM



1622-604

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		ITC	COL	GRP	REMARKS
				TF325F	TF325FH				
1	1617－604－200－20	COVER／UNDER COMP	1	*	*		5I		
2	V211－360－801－60	BOLT,SEMS (SP)	4	*	*				
3	1614－604－220－00	STAY／PLATE／LH COMP	1	*	*				
4	1614－604－230－00	STAY／PLATE／RH COMP	1	*	*				
5	V211－360－802－00	BOLT (SP) M8X20	4	*	*				
6	1614－604－005－00	INSULATOR	2	*	*				
7	1614－604－240－00	PLATE／LOCK／LH COMP	1	*	*				
8	1617－604－240－00	PLATE／LOCK／RH COMP	1	*	*				
9	1426－621－018－00	SPRING,TENSION	2	*	*				
10	V411－260－008－00	WASHER,PL／M 8	2	*	*				
11	V500－162－001－50	PIN,SPLIT／2 X15	2	*	*				
12	1614－604－260－00	CABLE／LOCK ASSY	1	*	*				
13	V500－162－501－50	PIN,SPLIT／2.5X15	2	*	*				
14	V411－260－006－00	WASHER ／ M6	2	*	*				
15	1614－604－006－00	STAY／PLATE	2	*	*				
16	V211－360－802－00	BOLT (SP) M8X20	4	*	*				

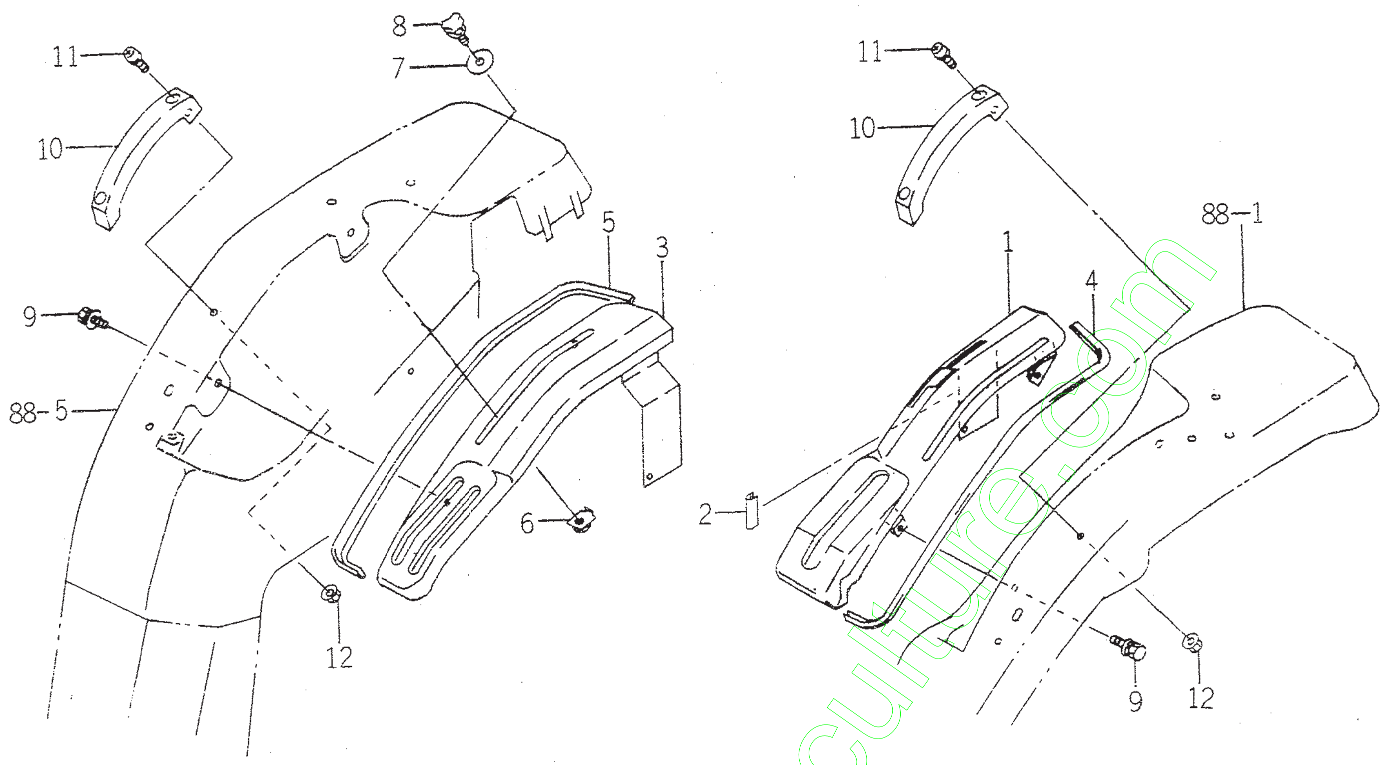
FIG. 88 FENDER SYSTEM



1620-606

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1620－606－200－10	FENDER／LH COMP	1	*	*		4G		
2	V211－360－801－60	BOLT,SEMS (SP)	4	*	*				
3	1432－665－014－00	GROMMET／13X17X5	1	*	*				
4	1427－621－012－00	GROMMET	1	*	*				
5	1620－606－210－10	FENDER／RH COMP	1	*	*		4G		
6	V211－360－801－60	BOLT,SEMS (SP)	4	*	*				
7	1432－651－028－00	GROMMET／9X13X2	1	*	*				
8	1527－604－002－00	CLIP (B)	1	*	*				
9	V411－260－008－00	WASHER,PL／M 8	1	*	*				
10	1432－665－014－00	GROMMET／13X17X5	1	*	*				
11	1427－621－012－00	GROMMET	1	*	*				

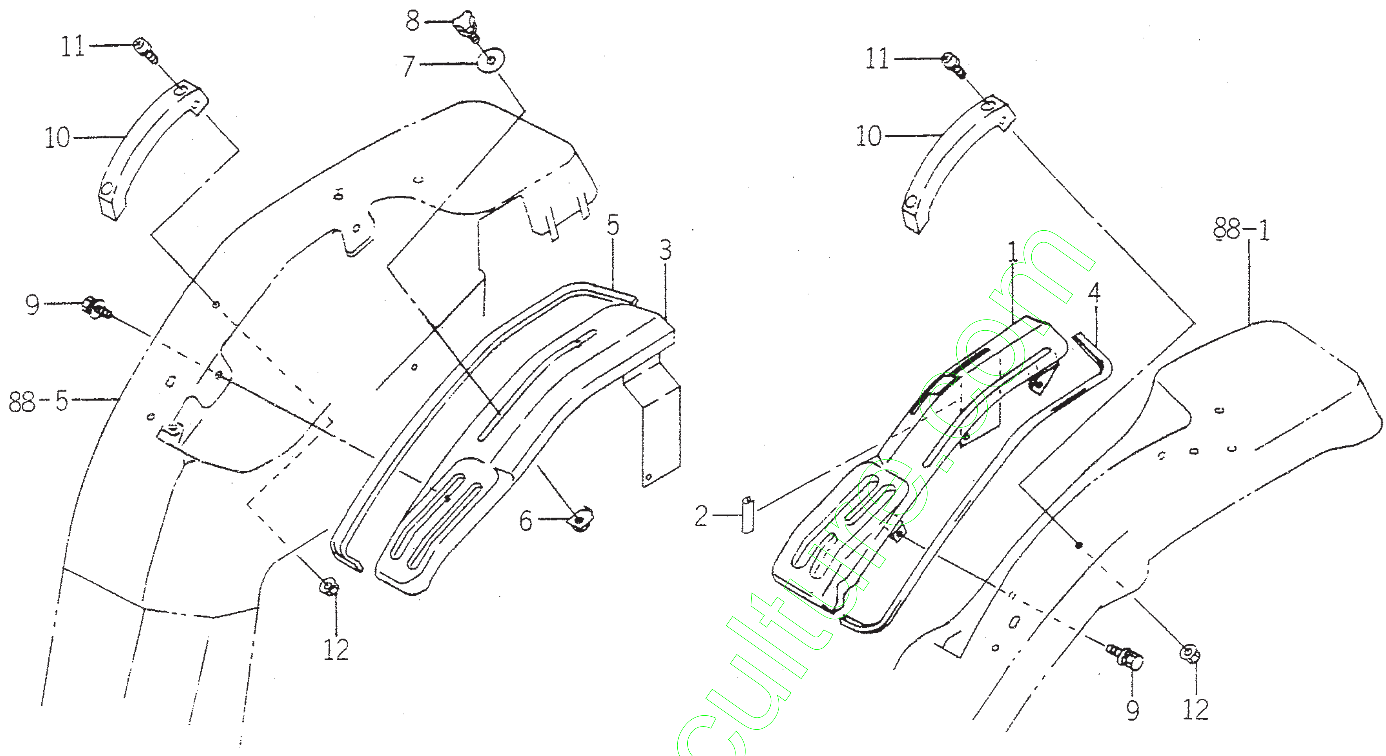
FIG. 89 GUIDE (LEVER/HST) SYSTEM (MU TYPE)



1620-608

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-608-500-10	GUIDE/CHANGE/LH COMP	1		*				
2	1564-630-012-00	INSULATOR	1		*				
3	1620-608-210-00	GUIDE/CHANGE/RH COMP	1		*				
4	1640-604-012-00	INSULATOR	1		*				
5	1617-722-212-00	INSULATOR	1		*				
6	1614-608-220-00	PLATE/STOP COMP	2		*				
7	1421-507-014-00	WASHER/6X24X2	2		*				
8	3256-702-004-00	BOLT,KNOB (M6)	2		*				
9	V210-360-601-60	BOLT (SP) /M6X16	6		*				
10	3670-236-003-00	GRIP	2		*				
11	V120-266-002-00	SCREW,SEMS	4		*				
12	V361-260-006-00	NUT	4		*				

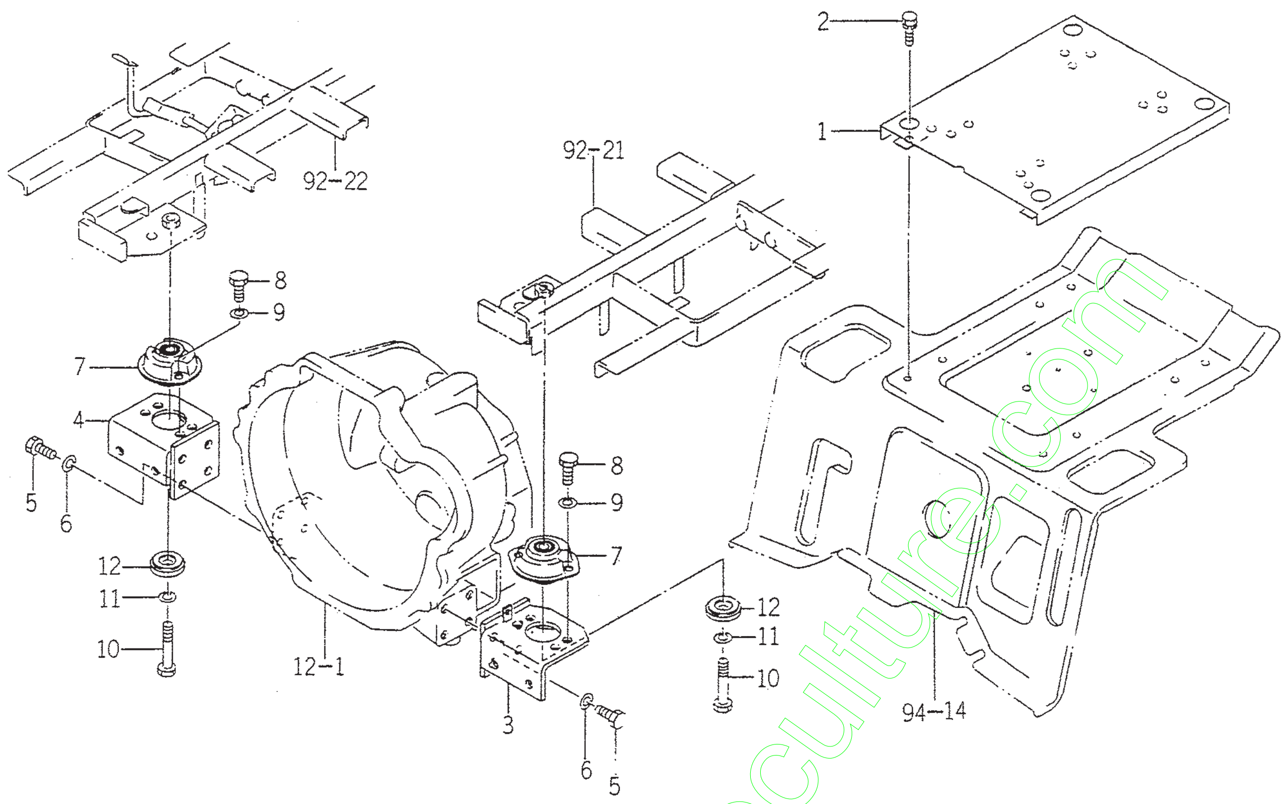
FIG. 90 GUIDE (LEVER) SYSTEM (MDU TYPE)



1620-608A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-608-200-00	GUIDE/CHANGE/LH COMP	1	*					
2	1564-630-012-00	INSULATOR	1	*					
3	1620-608-210-00	GUIDE/CHANGE/RH COMP	1	*					
4	1640-604-012-00	INSULATOR	1	*					
5	1617-722-212-00	INSULATOR	1	*					
6	1614-608-220-00	PLATE/STOP COMP	2	*					
7	1421-507-014-00	WASHER/6X24X2	2	*					
8	3256-702-004-00	BOLT,KNOB (M6)	2	*					
9	V210-360-601-60	BOLT (SP) /M6X16	6	*					
10	3670-236-003-00	GRIP	2	*					
11	V120-266-002-00	SCREW,SEMS	4	*					
12	V361-260-006-00	NUT	4	*					

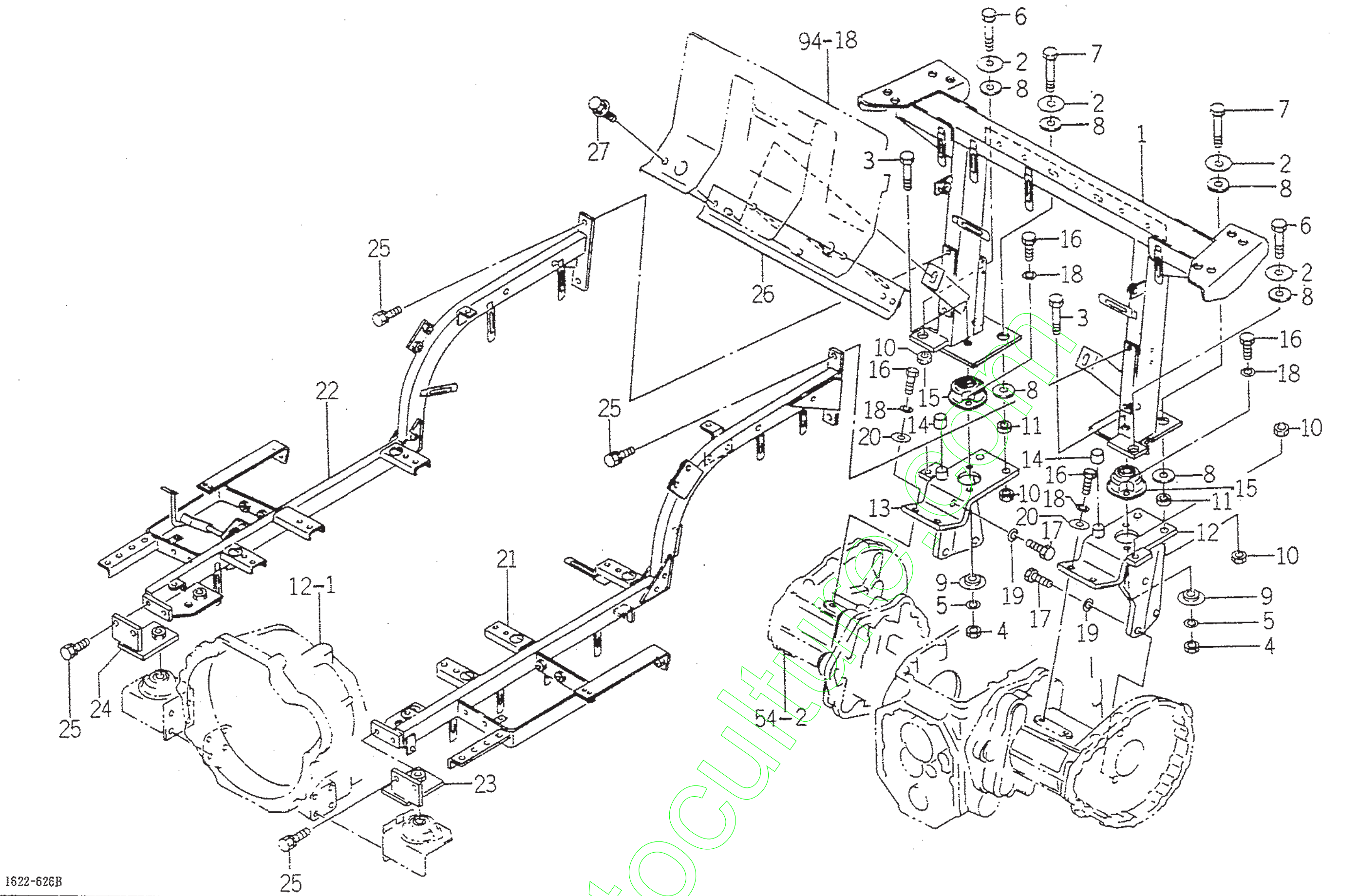
FIG. 91 MOUNT (FRONT) ／SEAT SYSTEM



1620-611S

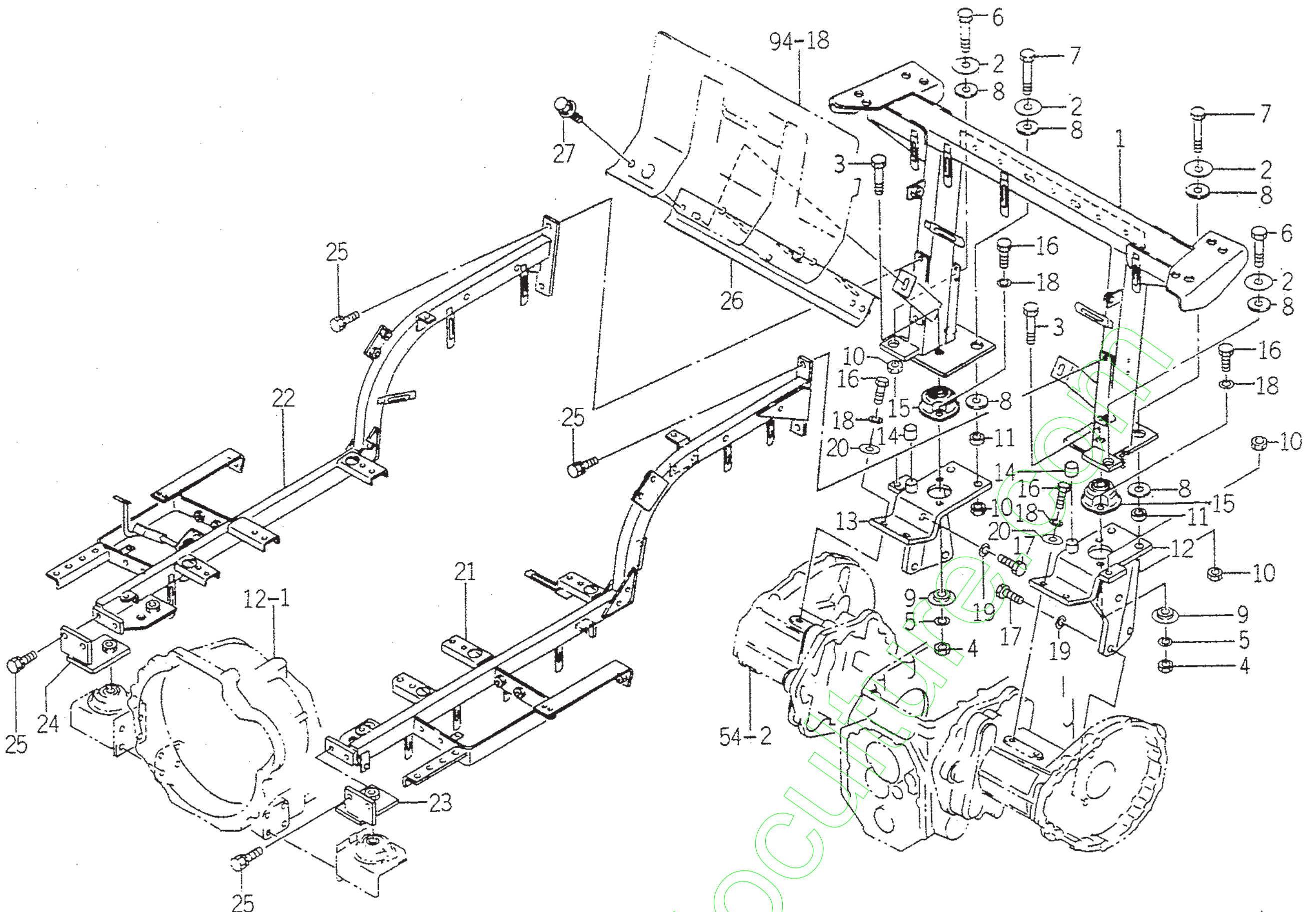
KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620－611－210－00	BRACKET (SEAT) COMP	1	*	*				
2	V211－260－802－00	BOLT,SEMS (S)	4	*	*				
3	1620－625－500－00	BRACKET／LH COMP	1	*	*				
4	1620－625－510－00	BRACKET／RH COMP	1	*	*				
5	V201－461－002－50	BOLT／M10X25	8	*	*				
6	V401－160－010－00	WASHER,SP／M10	8	*	*				
7	1622－625－001－00	INSULATOR	2	*	*				
8	V201－461－002－50	BOLT／M10X25	4	*	*				
9	V401－160－010－00	WASHER,SP／M10	4	*	*				
10	V201－361－206－50	BOLT	2	*	*				
11	V401－160－012－00	WASHER,SP／M12	2	*	*				
12	1614－626－400－00	WASHER COMP	2	*	*				

FIG. 92 MOUNT (REAR／E40) SYSTEM (MDU TYPE)



KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1620 − 626 − 320 − 00	FRAME／REAR COMP	1	*					
2	1427 − 117 − 001 − 00	WASHER／13X50X3	2	*					
3	V201 − 461 − 207 − 50	BOLT／M12X75	2	*					
4	1640 − 626 − 001 − 00	NUT	2	*					
5	V401 − 160 − 012 − 00	WASHER,SP／M12	2	*					
6	V201 − 361 − 206 − 50	BOLT	2	*					
7	V201 − 461 − 207 − 50	BOLT／M12X75	4	*					
8	1594 − 715 − 002 − 00	INSULATOR	10	*					
9	1620 − 626 − 350 − 00	WASHER COMP	6	*					
10	1640 − 626 − 001 − 00	NUT	6	*					
11	1620 − 626 − 001 − 10	COLLAR／12X25X16	4	*					
12	1622 − 626 − 320 − 00	BRACKET／REAR／LH COMP	1	*					
13	1622 − 626 − 330 − 00	BRACKET／REAR／RH COMP	1	*					
14	1566 − 701 − 102 − 00	INSULATOR	2	*					
15	1622 − 625 − 001 − 00	INSULATOR	2	*					
16	V201 − 461 − 002 − 50	BOLT／M10X25	8	*					
17	V201 − 461 − 203 − 00	BOLT／M12X30	4	*					
18	V401 − 160 − 010 − 00	WASHER,SP／M10	8	*					
19	V401 − 160 − 012 − 00	WASHER,SP／M12	4	*					
20	1427 − 117 − 001 − 00	WASHER／13X50X3	4	*					
21	1620 − 626 − 210 − 20	FRAME／SIDE／LH COMP	1	*					
22	1620 − 626 − 220 − 10	FRAME／SIDE／RH COMP	1	*					
23	1622 − 626 − 200 − 10	BRACKET／SIDE／LH COMP	1	*					
24	1622 − 626 − 210 − 10	BRACKET／SIDE／RH COMP	1	*					
25	V211 − 561 − 002 − 50	BOLT／M10X25	8	*					

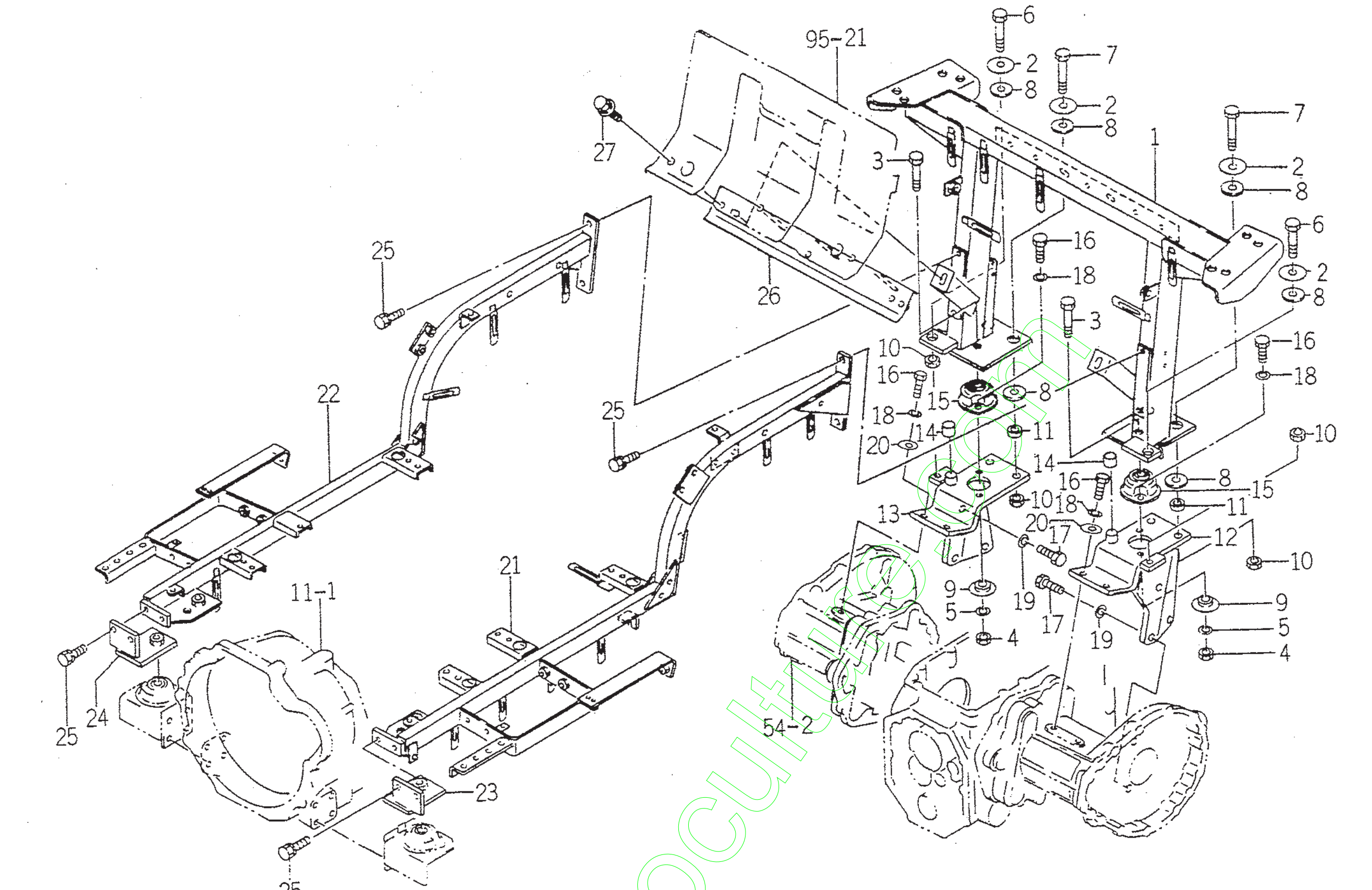
FIG. 92 MOUNT (REAR/E40) SYSTEM (MDU TYPE)



1622-626B

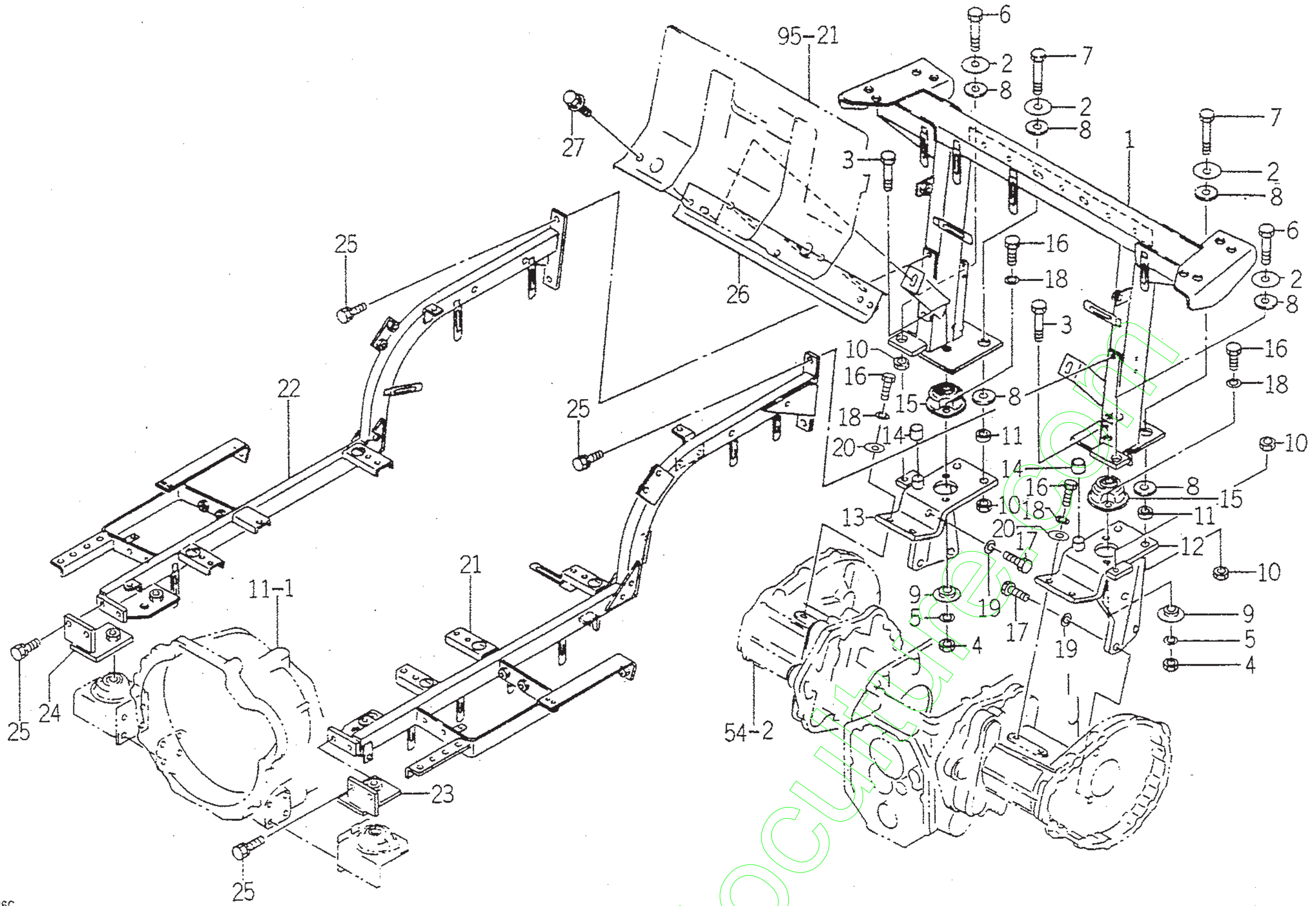
KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	1620-626-230-10	BRACKET/REAR COMP	1	*					
27	V211-661-002-50	BOLT 7T (SP)	2	*					

FIG. 93 MOUNT (REAR／HST／E40) SYSTEM (MU TYPE)



KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620－626－320－00	FRAME／REAR COMP	1		*				
2	1427－117－001－00	WASHER／13X50X3	2		*				
3	V201－461－207－50	BOLT／M12X75	2		*				
4	1640－626－001－00	NUT	2		*				
5	V401－160－012－00	WASHER,SP／M12	2		*				
6	V201－361－206－50	BOLT	2		*				
7	V201－461－207－50	BOLT／M12X75	4		*				
8	1594－715－002－00	INSULATOR	10		*				
9	1620－626－350－00	WASHER COMP	6		*				
10	1640－626－001－00	NUT	6		*				
11	1620－626－001－10	COLLAR／12X25X16	4		*				
12	1622－626－320－00	BRACKET／REAR／LH COMP	1		*				
13	1622－626－330－00	BRACKET／REAR／RH COMP	1		*				
14	1566－701－102－00	INSULATOR	2		*				
15	1622－625－001－00	INSULATOR	2		*				
16	V201－461－002－50	BOLT／M10X25	8		*				
17	V201－461－203－00	BOLT／M12X30	4		*				
18	V401－160－010－00	WASHER,SP／M10	8		*				
19	V401－160－012－00	WASHER,SP／M12	4		*				
20	1427－117－001－00	WASHER／13X50X3	4		*				
21	1620－626－210－20	FRAME／SIDE／LH COMP	1		*				
22	1620－626－500－10	FRAME／SIDE／RH COMP	1		*				
23	1622－626－200－10	BRACKET／SIDE／LH COMP	1		*				
24	1622－626－210－10	BRACKET／SIDE／RH COMP	1		*				
25	V211－561－002－50	BOLT／M10X25	8		*				

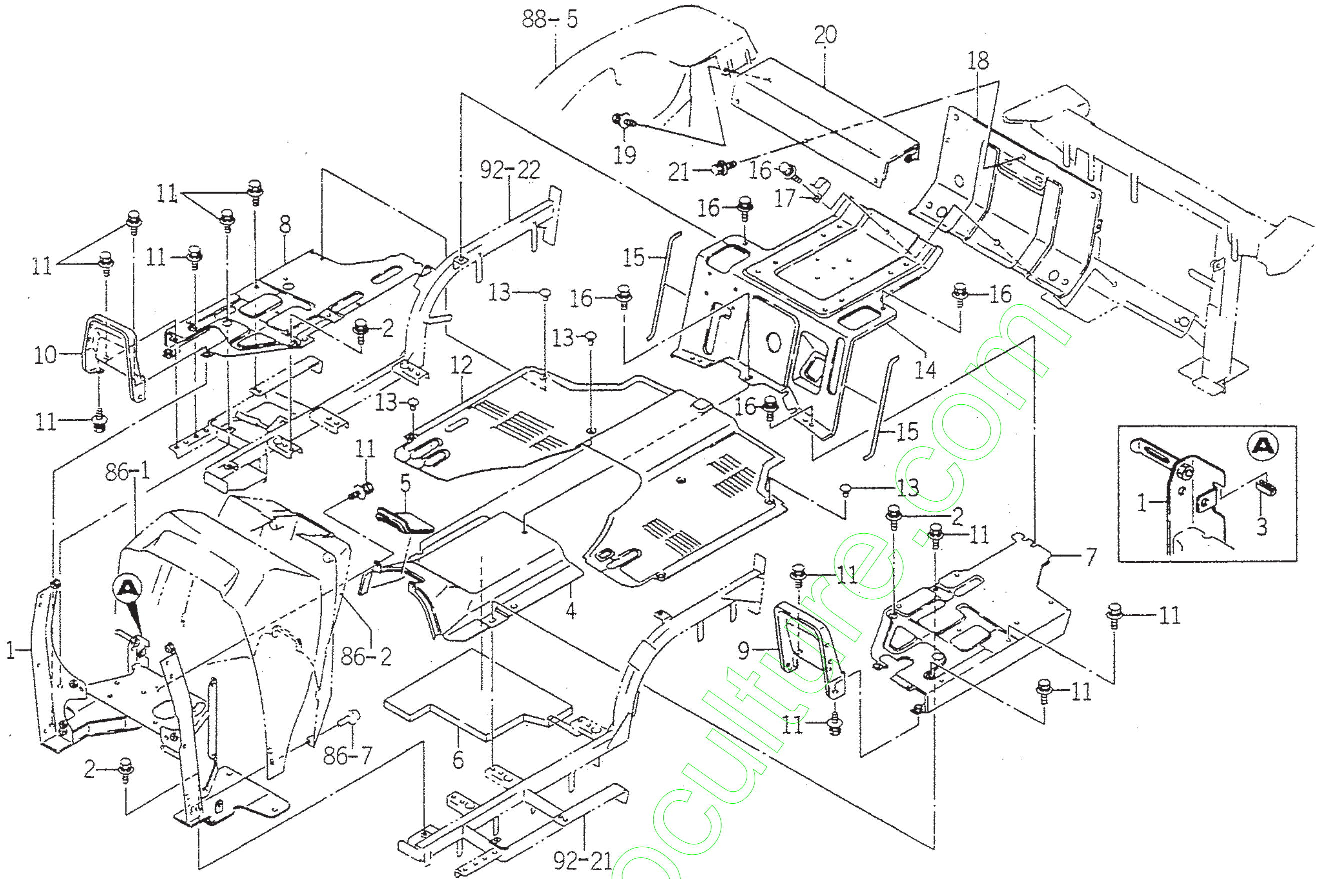
FIG. 93 MOUNT (REAR／HST／E40) SYSTEM (MU TYPE)



1622-626C

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	1620－626－230－10	BRACKET／REAR COMP	1		*				
27	V211－661－002－50	BOLT 7T (SP)	2		*				

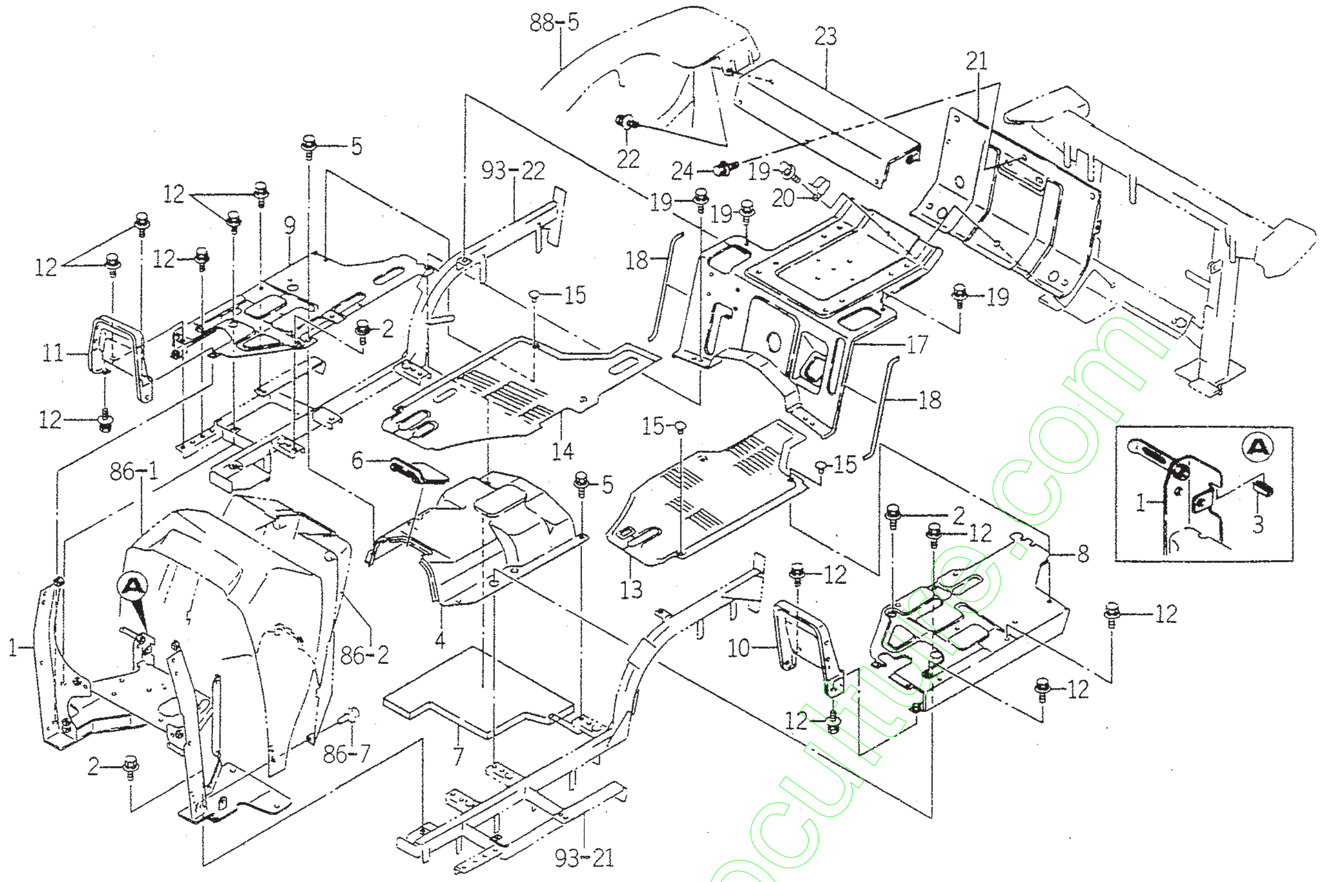
FIG. 94 FLOOR SYSTEM (MDU TYPE)



1622-630A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1617 - 630 - 200 - 00	FRAME/DUSH COMP	1	*					
2	V211 - 360 - 802 - 00	BOLT (SP) M8X20	4	*					
3	1480 - 601 - 005 - 00	RUBBER,CUSHION	1	*					
4	1620 - 630 - 240 - 10	PANEL/CENTER COMP	1	*					
5	1614 - 630 - 007 - 00	INSULATOR	1	*					
6	1614 - 630 - 008 - 00	INSULATOR	1	*					
7	1620 - 630 - 210 - 10	PANEL/FLOOR/LH COMP	1	*					
8	1620 - 630 - 220 - 10	PANEL/FLOOR/RH COMP	1	*					
9	1620 - 630 - 006 - 00	FOOD/LH	1	*					
10	1620 - 630 - 007 - 00	FOOD/RH	1	*					
11	V211 - 360 - 801 - 60	BOLT,SEMS (SP)	18	*					
12	1620 - 630 - 001 - 10	MAT/FLOOR	1	*					
13	1560 - 606 - 008 - 00	CAP/07	6	*					
14	1620 - 630 - 290 - 20	PANEL/SEAT COMP	1	*					
15	1614 - 630 - 002 - 00	INSULATOR	2	*					
16	V211 - 360 - 801 - 60	BOLT,SEMS (SP)	6	*					
17	1425 - 621 - 004 - 00	CLAMP,HARNESS	1	*					
18	1617 - 630 - 220 - 00	PANEL/REAR COMP	1	*					
19	V211 - 360 - 801 - 60	BOLT,SEMS (SP)	2	*					
20	1620 - 630 - 300 - 10	PANEL/BACK COMP	1	*					
21	V211 - 360 - 801 - 60	BOLT,SEMS (SP)	3	*					

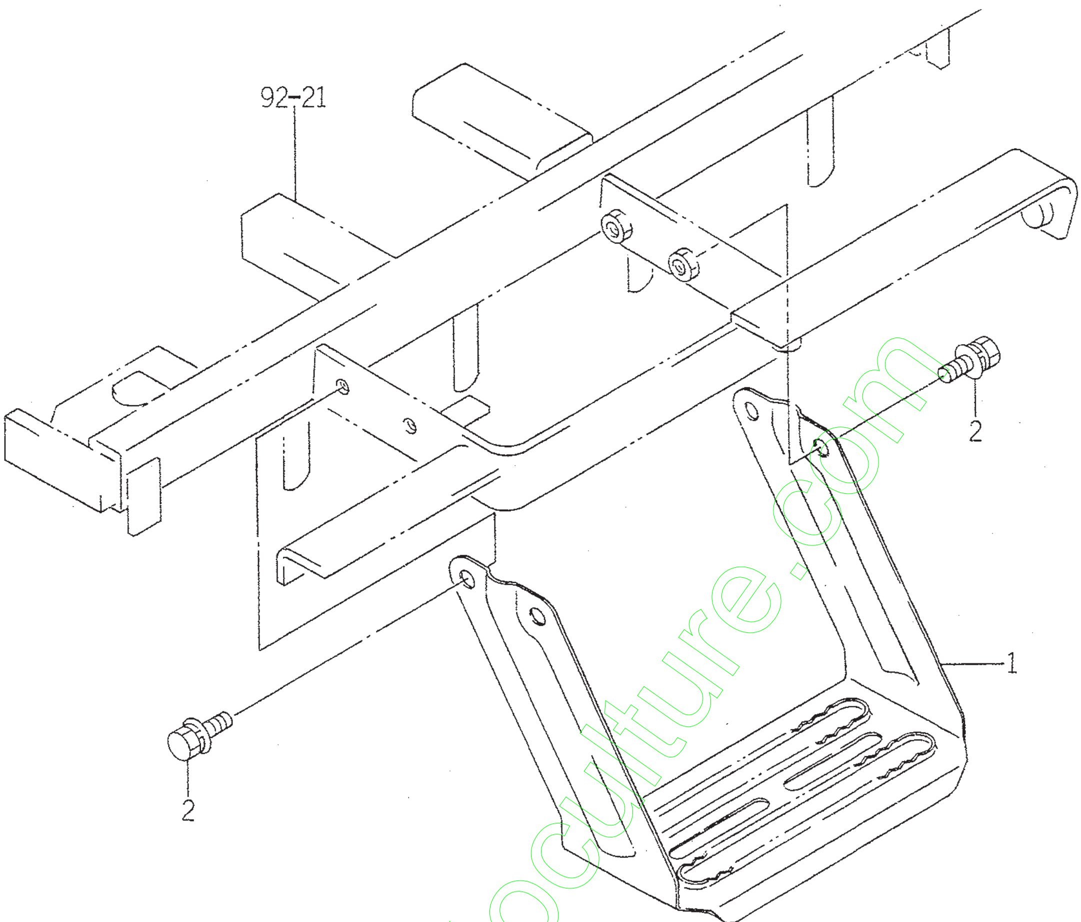
FIG. 95 FLOOR (HST) SYSTEM (MU TYPE)



1622-630B

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1617-630-200-00	FRAME/DUSH COMP	1		*				
2	V211-360-802-00	BOLT (SP) M8X20	4		*				
3	1480-601-005-00	RUBBER,CUSHION	1		*				
4	1620-630-053-00	PANEL/CENTER	1		*				
5	V211-360-801-60	BOLT,SEMS (SP)	4		*				
6	1614-630-007-00	INSULATOR	1		*				
7	1614-630-008-00	INSULATOR	1		*				
8	1620-630-210-10	PANEL/FLOOR/LH COMP	1		*				
9	1620-630-220-10	PANEL/FLOOR/RH COMP	1		*				
10	1620-630-006-00	FOOD/LH	1		*				
11	1620-630-007-00	FOOD/RH	1		*				
12	V211-360-801-60	BOLT,SEMS (SP)	18		*				
13	1620-630-051-10	MAT/FLOOR/LH	1		*				
14	1620-630-052-10	MAT/FLOOR/RH	1		*				
15	1560-606-008-00	CAP/07	4		*				
16	1527-604-002-00	CLIP (B)	2		*				
17	1620-630-500-20	PANEL/SEAT COMP	1		*				
18	1614-630-002-00	INSULATOR	2		*				
19	V211-360-801-60	BOLT,SEMS (SP)	6		*				
20	1425-621-004-00	CLAMP,HARNESS	1		*				
21	1617-630-220-00	PANEL/REAR COMP	1		*				
22	V211-360-801-60	BOLT,SEMS (SP)	2		*				
23	1620-630-300-10	PANEL/BACK COMP	1		*				
24	V211-360-801-60	BOLT,SEMS (SP)	3		*				

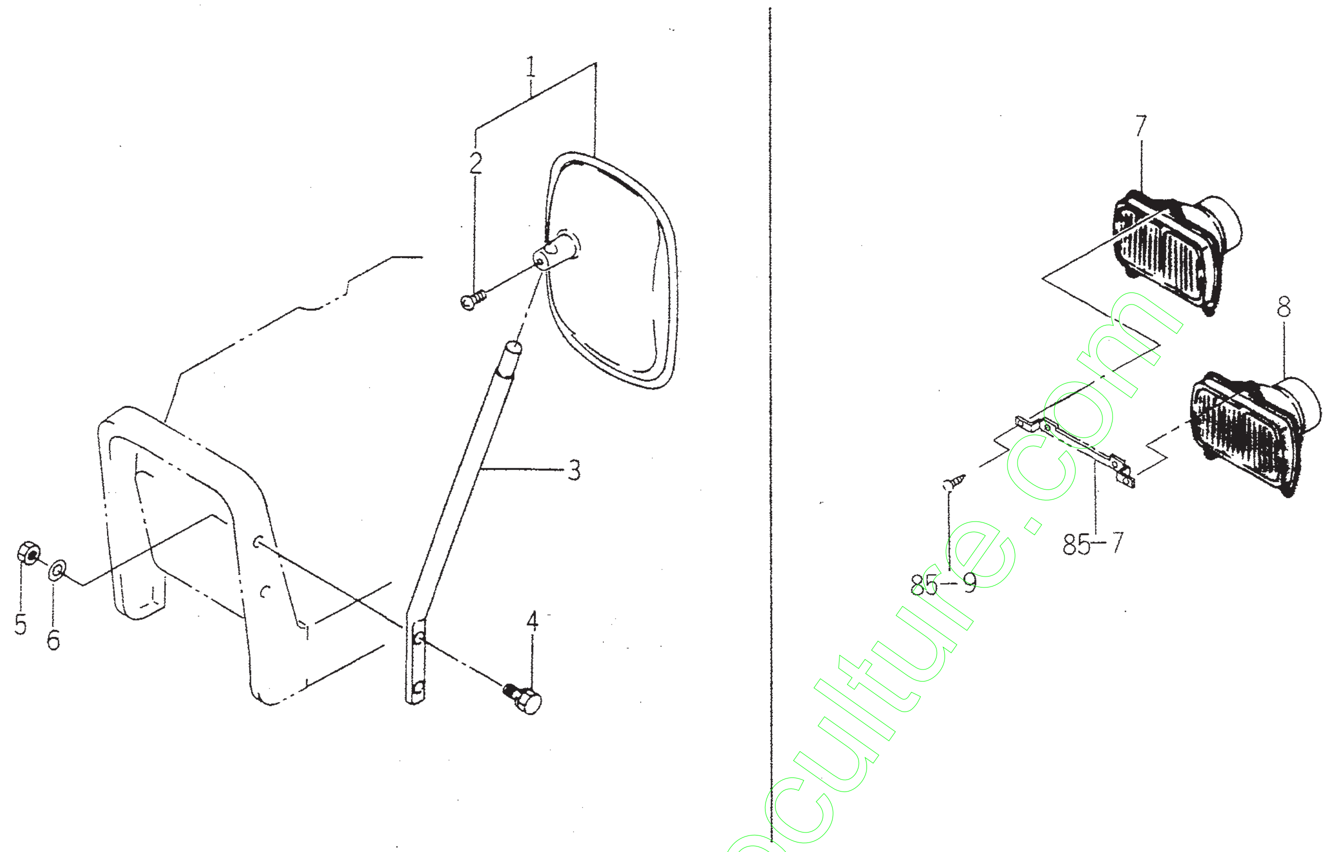
FIG. 96 STEP (SUB) SYSTEM (OPTION)



1617-631

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1617-631-001-00	STEP/SUB	1	T	T				
2	V211-360-802-00	BOLT (SP) M8X20	4	T	T				

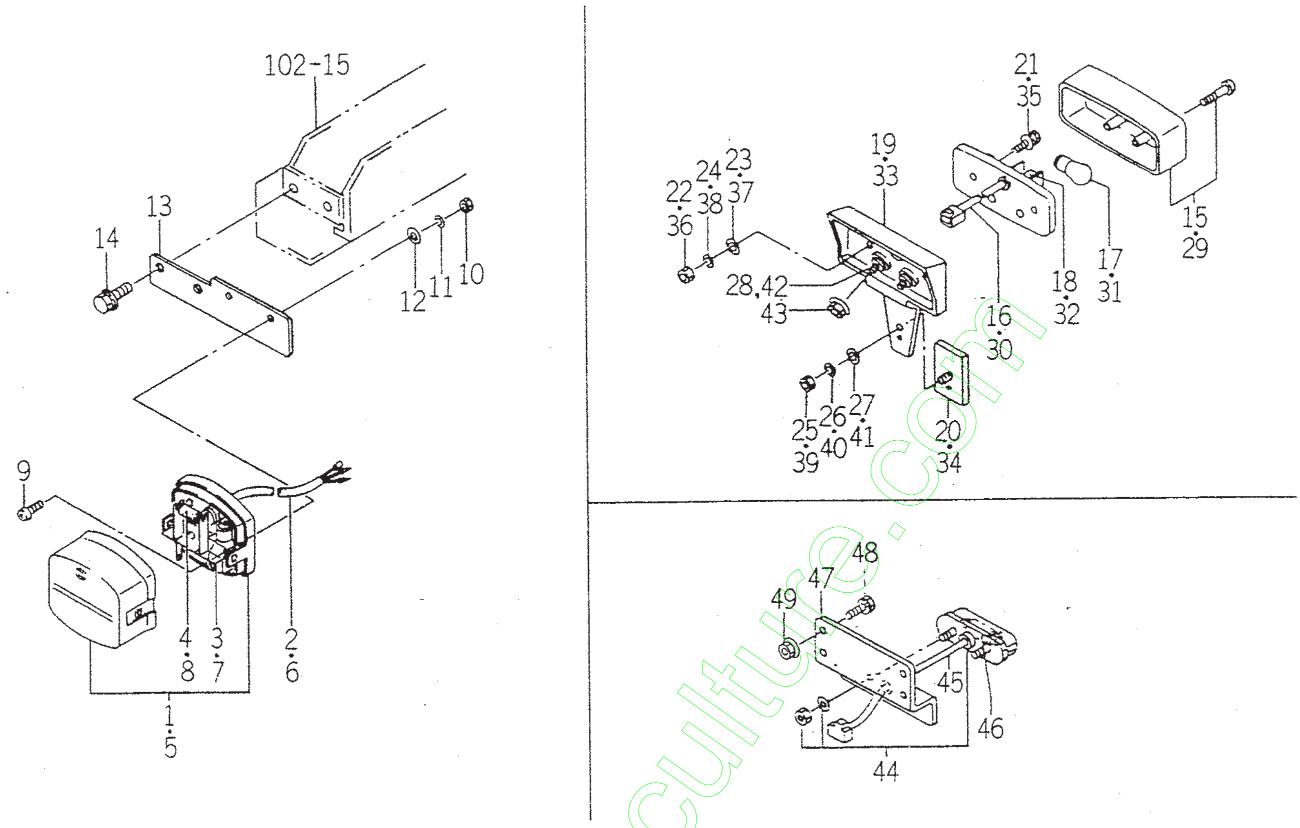
FIG. 97 MIRROR／HEAD LAMP (E40) SYSTEM



1620-640

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1640−619−200−00	MIRROR ASSY	1	*	*				
2	V111−166−001−00	SCREW／M6X10	1	*	*				
3	1600−619−001−10	STAY,MIRROR	1	*	*				
4	V211−260−802−00	BOLT,SEMS (S)	2	*	*				
5	V304−260−008−00	NUT／M 8	2	*	*				
6	V411−260−008−00	WASHER,PL／M 8	2	*	*				
7	1594−652−200−10	LAMP／HEAD ASSY	1	*	*				
8	1594−652−220−00	LAMP／HEAD／G ASSY	1	*	*				

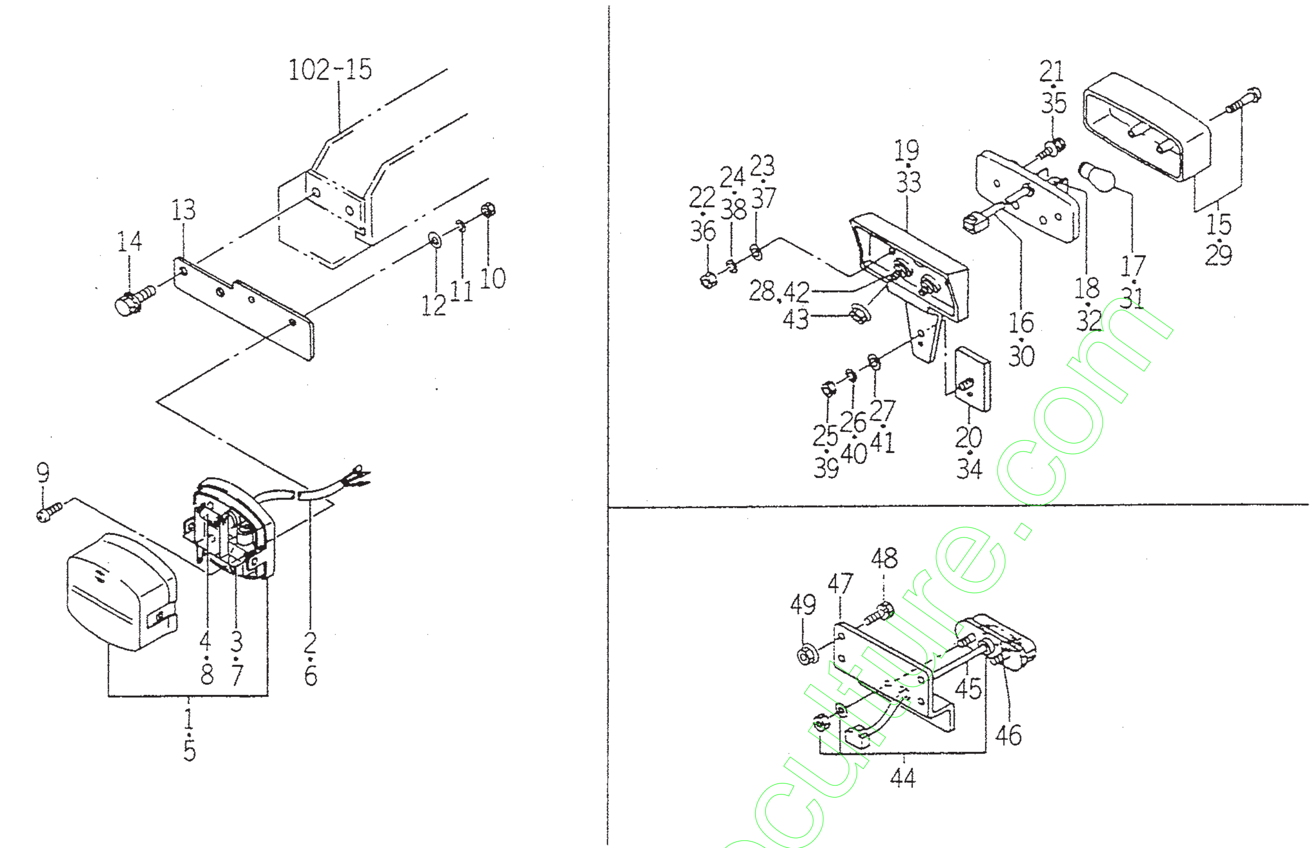
FIG. 98 LAMP (E40) SYSTEM



1620-660

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1600－622－360－00	LAMP／FRONT／LH／C ASSY	1	*	*				
2	1594－654－281－00	HARNESS／LAMP	1	*	*				
3	1600－622－232－00	BULB／LAMP／12V21W	1	*	*				
4	1600－622－233－00	BULB／LAMP／12V5W	1	*	*				
5	1600－622－380－00	LAMP／FRONT／RH／C ASSY	1	*	*				
6	1594－654－281－00	HARNESS／LAMP	1	*	*				
7	1600－622－232－00	BULB／LAMP／12V21W	1	*	*				
8	1600－622－233－00	BULB／LAMP／12V5W	1	*	*				
9	V111－164－001－60	SCREW／M4X16	4	*	*				
10	V301－260－004－00	NUT／M 4	4	*	*				
11	V401－160－004－00	WASHER,SP／M 4	4	*	*				
12	V411－260－004－00	WASHER,PL／M 4	4	*	*				
13	1620－660－001－00	PLATE	2	*	*				
14	V211－360－801－60	BOLT,SEMS (SP)	4	*	*				
15	1600－622－260－00	LAMP,COMBI／REAR／LH	1	*	*				
16	1600－622－251－00	HARNESS,LAMP／REAR	1	*	*				
17	1600－622－232－00	BULB／LAMP／12V21W	2	*	*				
18	1600－622－252－00	BULB／LAMP／12V10W	1	*	*				
19	1600－622－003－00	COVER,LAMP／REAR	1	*	*				
20	1600－622－321－00	REFLECTOR	1	*	*				
21	V120－365－002－00	SCREW,SEMS	2	*	*				
22	V301－260－005－00	NUT／M5	2	*	*				
23	V411－260－005－00	WASHER,PL／M 5	2	*	*				
24	V401－160－005－00	WASHER,SP／M 5	2	*	*				
25	V301－260－006－00	NUT／M 6	1	*	*				

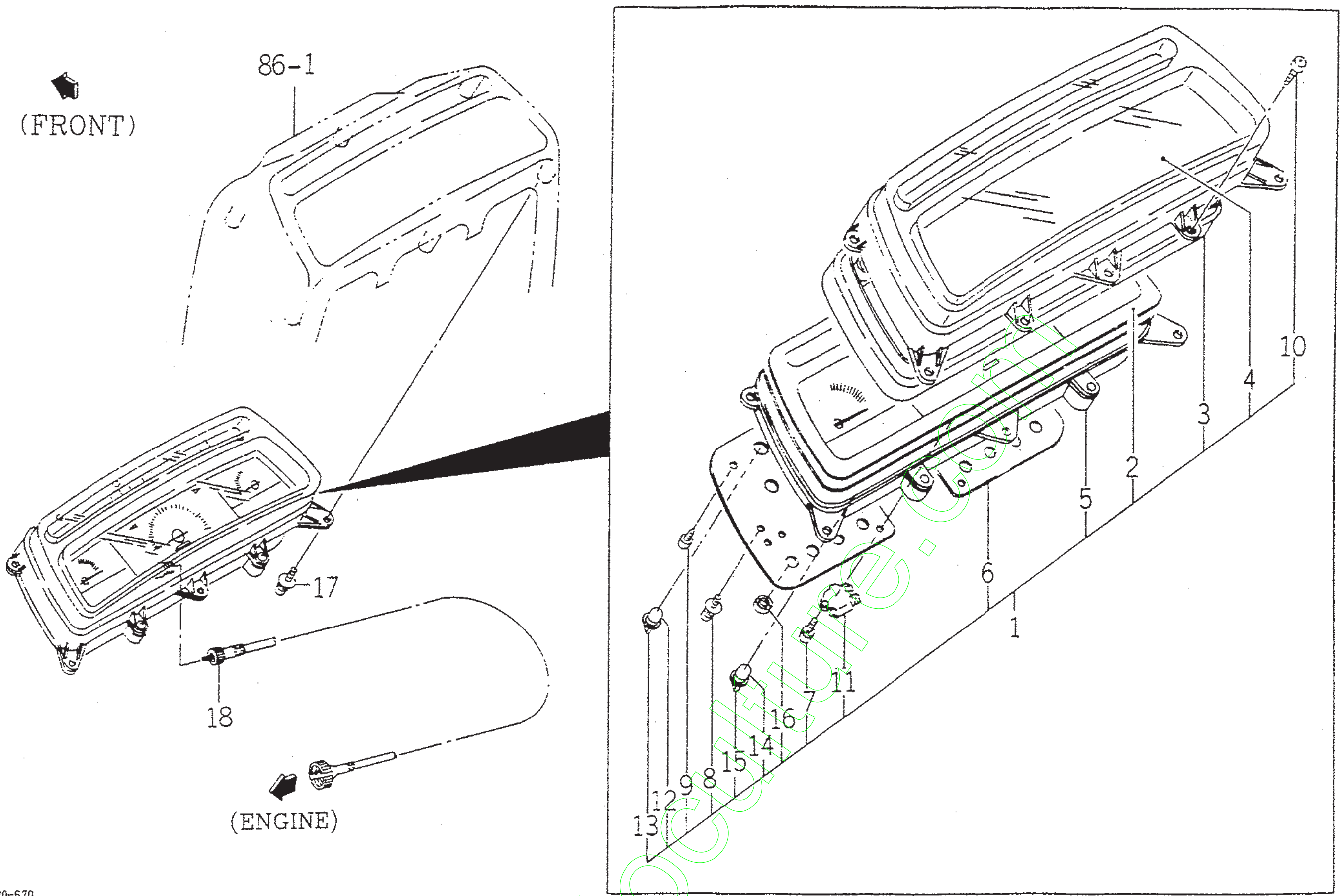
FIG. 98 LAMP (E40) SYSTEM



1620-660

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	V401 - 160 - 006 - 00	WASHER,SP/M 6	1	*	*				
27	V411 - 260 - 006 - 00	WASHER / M6	1	*	*				
28	V201 - 260 - 801 - 60	BOLT/M8X16	2	*	*				
29	1600 - 622 - 280 - 00	LAMP,COMBI/REAR/RH	1	*	*				
30	1600 - 622 - 251 - 00	HARNESS,LAMP/REAR	1	*	*				
31	1600 - 622 - 232 - 00	BULB/LAMP/12V21W	2	*	*				
32	1600 - 622 - 252 - 00	BULB/LAMP/12V10W	1	*	*				
33	1600 - 622 - 003 - 00	COVER,LAMP/REAR	1	*	*				
34	1600 - 622 - 321 - 00	REFLECTOR	1	*	*				
35	V120 - 365 - 002 - 00	SCREW,SEMS	2	*	*				
36	V301 - 260 - 005 - 00	NUT/M5	2	*	*				
37	V411 - 260 - 005 - 00	WASHER,PL/M 5	2	*	*				
38	V401 - 160 - 005 - 00	WASHER,SP/M 5	2	*	*				
39	V301 - 260 - 006 - 00	NUT/M 6	1	*	*				
40	V401 - 160 - 006 - 00	WASHER,SP/M 6	1	*	*				
41	V411 - 260 - 006 - 00	WASHER / M6	1	*	*				
42	V201 - 260 - 801 - 60	BOLT/M8X16	2	*	*				
43	V362 - 260 - 008 - 00	NUT/WASHER	4	*	*				
44	1600 - 622 - 300 - 00	LAMP/NUMBERPLAT ASSY	1	*	*				
45	1600 - 622 - 291 - 00	HARNESS/NAMBER PLATE	1	*	*				
46	1600 - 622 - 233 - 00	BULB/LAMP/12V5W	1	*	*				
47	1594 - 654 - 261 - 10	BRACKET/LAMP/NUMBER	1	*	*				
48	V211 - 260 - 801 - 60	BOLT,SEMS (S) M8X16	2	*	*				
49	V362 - 260 - 008 - 00	NUT/WASHER	2	*	*				

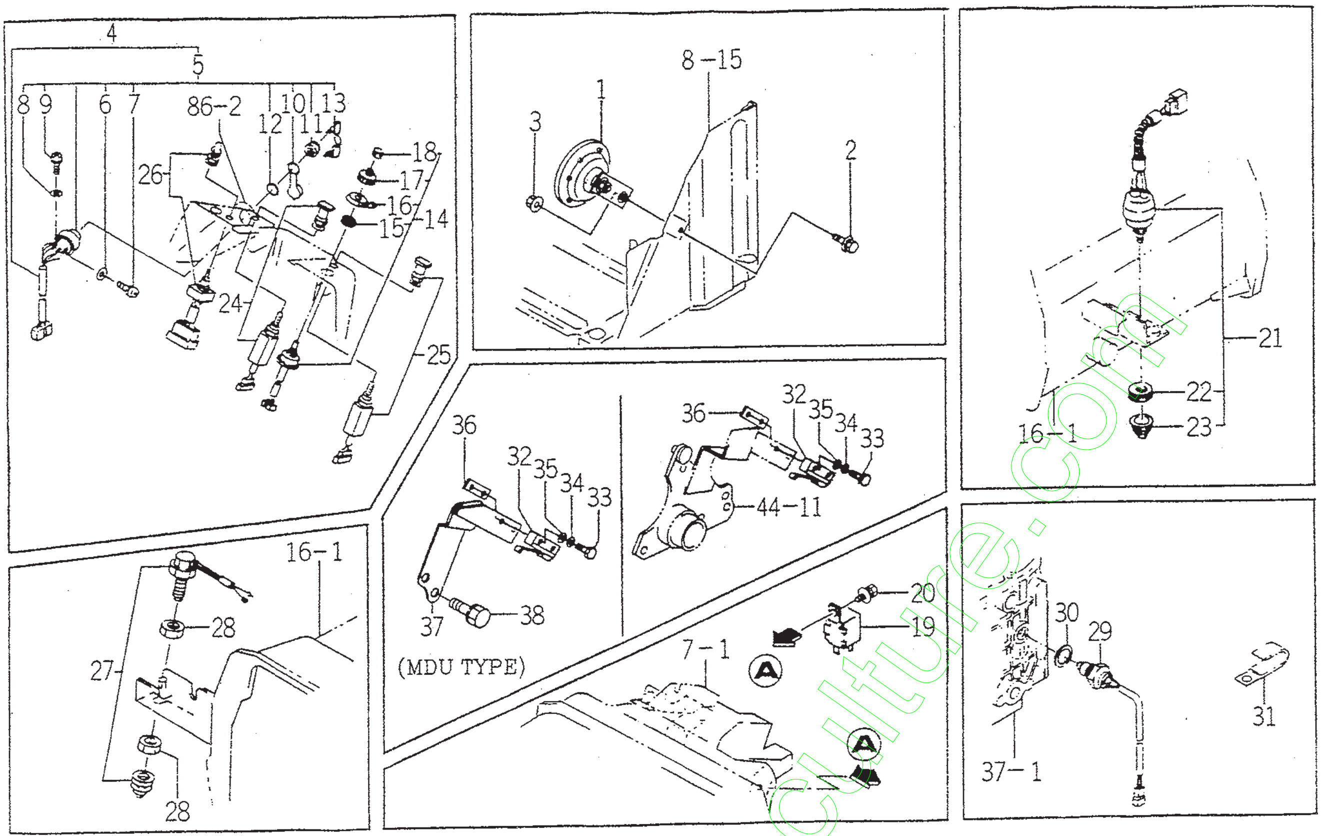
FIG. 99 PANEL SYSTEM



1620-670

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1620－670－200－00	PANEL／INSTRUMEN ASSY	1	*	*				
2	1620－670－210－00	METER／HM／F／T SET	1	*	*				
3	1614－670－240－00	ESCUTCHEON	1	*	*				
4	1614－670－201－00	GLASS	1	*	*				
5	1614－670－250－00	HOUSING ASSY	1	*	*				
6	1614－670－260－00	BOARD／WIREING ASSY	1	*	*				
7	V120－264－001－00	SCREW／S	2	*	*				
8	1560－658－202－00	SCREW	6	*	*				
9	V195－163－010－40	SCREW／TAPPING	5	*	*				
10	V195－164－016－40	SCREW／4X16	4	*	*				
11	1614－670－270－00	CASE ASSY	1	*	*				
12	3650－270－214－00	BULB	8	*	*				
13	1560－658－282－40	SOCKET	8	*	*				
14	1614－670－281－00	VALVE／LAMP／12V／1.7W	4	*	*				
15	1560－658－282－40	SOCKET	4	*	*				
16	1614－670－202－00	CAP	9	*	*				
17	V120－376－001－60	SCREW／SP	4	*	*				
18	1614－670－001－00	CABLE ASSY	1	*	*				

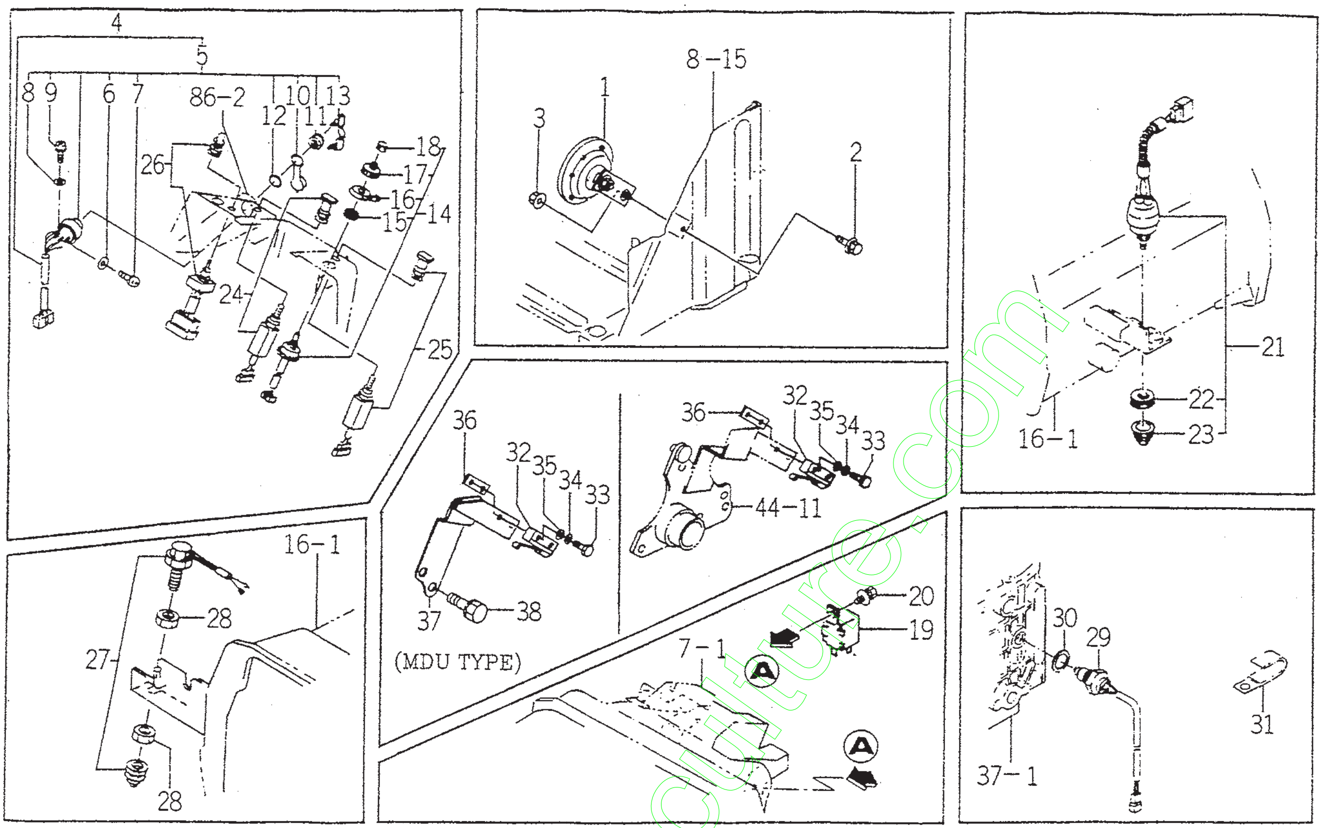
FIG.100 SWITCH SYSTEM



1620-680

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1509－623－001－00	HORN	1	*	*				
2	V211－360－801－60	BOLT,SEMS (SP)	1	*	*				
3	V363－260－008－00	NUT,LOCK／M8	1	*	*				
4	1575－623－210－00	SWITCH,STARTER ASSY	1	*	*				
5	1488－621－220－10	SWITCH,STARTER SET	1	*	*				
6	V411－260－004－00	WASHER,PL／M4	3	*	*				
7	V120－264－000－80	SCREW,PLUS／M4X8	3	*	*				
8	V411－260－005－00	WASHER,PL／M 5	3	*	*				
9	V120－265－001－00	SCREW,PLUS／M5X0.8X8	3	*	*				
10	1444－621－311－00	CAP	1	*	*				
11	1444－621－312－00	NUT,RING／M28X1.0	1	*	*				
12	1444－621－313－00	WASHER	1	*	*				
13	1444－621－320－00	KEY ASSY	1	*	*				
14	1544－623－001－00	SWITCH ASSY	1	*	*				
15	1544－623－232－00	NUT／M22	1	*	*				
16	1544－623－233－00	LEVER	1	*	*				
17	1544－623－234－00	KNOB	1	*	*				
18	1544－623－235－00	BOOT／HORN	1	*	*				
19	1600－623－002－00	FLASHER ASSY	1	*	*				
20	V210－360－601－60	BOLT (SP) ／M6X16	1	*	*				
21	1560－664－250－00	SWITCH／PUSH SET	1	*	*				
22	1560－664－252－00	NUT	1	*	*				
23	1560－664－253－00	BOOT	1	*	*				
24	1600－623－200－00	SWITCH	1	*	*				
25	1600－623－210－00	SWITCH,LAMP ASSY	1	*	*				

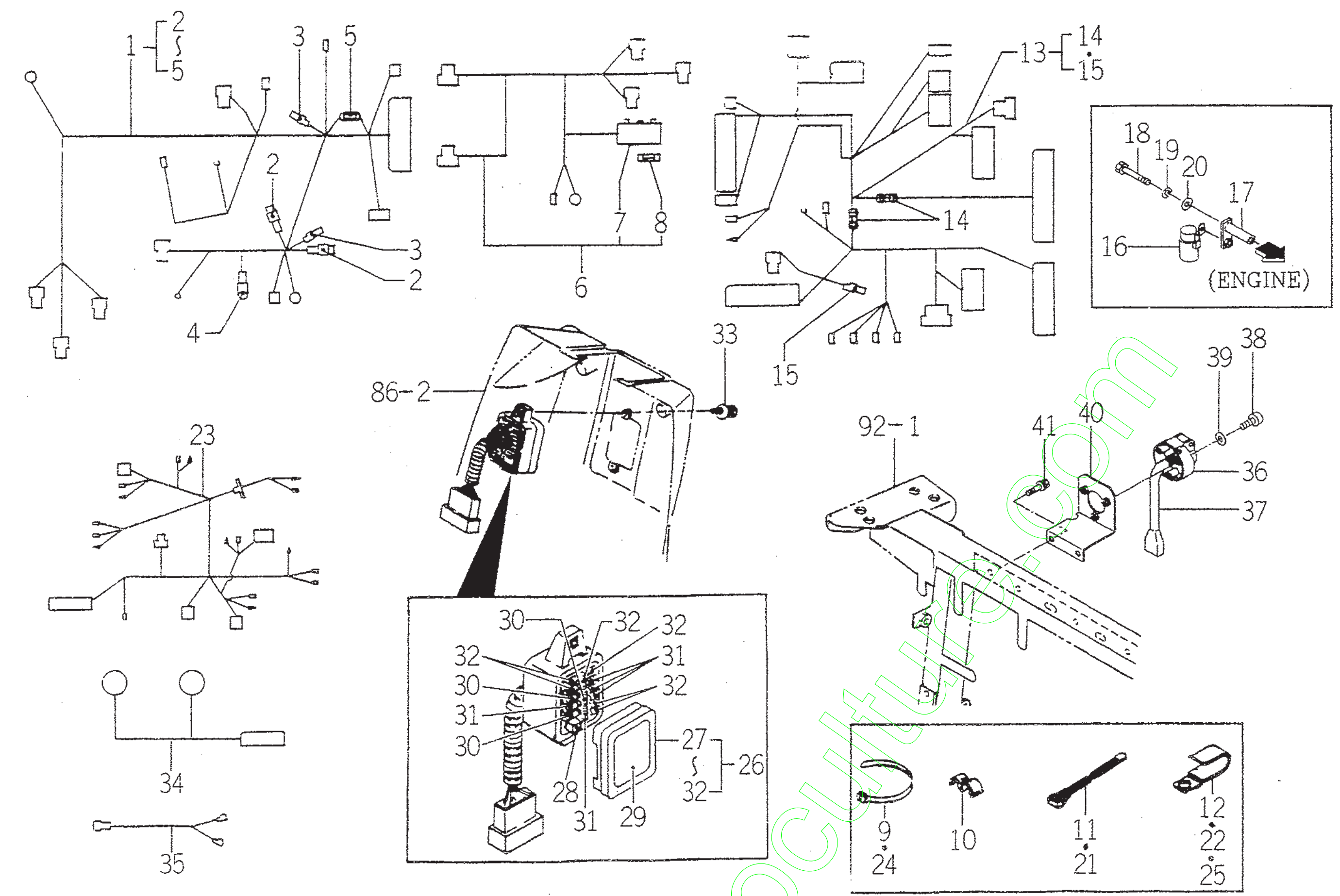
FIG.100 SWITCH SYSTEM



1620-680

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
26	1600-623-220-00	SWITCH,HAZARD ASSY	1	*	*				
27	1518-621-320-00	SWITCH,STOP	1	*	*				
28	1432-621-006-10	NUT,LOCK	2	*	*				
29	1620-680-210-00	SWITCH/PUSH ASSY	1	*	*				
30	1518-621-007-00	WASHER/23X35X2	1	*	*				
31	3737-172-011-00	CLAMP,HARNESS	1	*	*				
32	1518-621-240-00	SWITCH,LIMIT ASSY	1	*	*				
33	V200-260-402-50	BOLT	2	*	*				
34	V401-160-004-00	WASHER,SP/M 4	2	*	*				
35	V411-260-004-00	WASHER,PL/M 4	2	*	*				
36	3656-271-001-00	PLATE/I,13X40	1	*	*				
37	1620-680-200-00	HOLDER/MID COMP	1	*					
38	V211-260-801-60	BOLT,SEMS (S) M8X16	2	*					

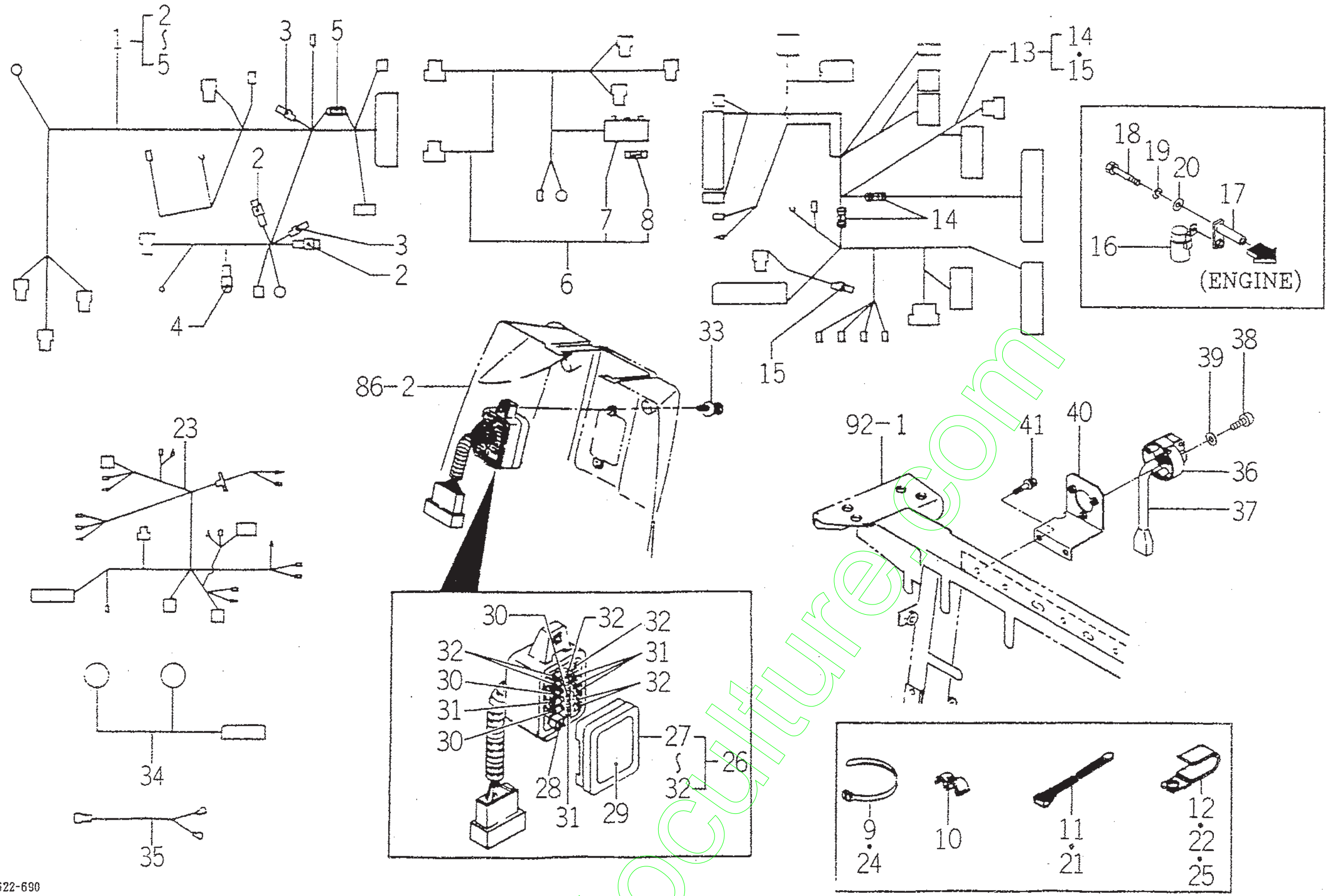
FIG.101 HARNESS SYSTEM



1622-690

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1620－690－300－00	HARNESS／ENGINE ASSY	1	*	*				
2	1614－690－202－00	FUSE／SLOWBLOW	2	*	*				
3	1560－666－212－00	DIODE	2	*	*				
4	3650－261－261－00	LINK,FUSIBLE	1	*	*				
5	4319－601－004－00	FUSE／250V2A	1	*	*				
6	1620－690－340－00	HARNESS／ENGINE／4P	1	*	*				
7	1593－623－503－00	CAP,FUSE BOX	1	*	*				
8	1560－664－264－00	FUSE,BLADE	4	*	*				
9	1342－402－006－00	BAND,WIRE／250	2	*	*				
10	1614－690－002－00	CLAMP／HOSE	3	*	*				
11	1376－402－003－00	BAND,WIRE／140	9	*	*				
12	1425－621－004－00	CLAMP,HARNESS	4	*	*				
13	1620－690－310－00	HARNESS／MAIN ASSY	1	*	*				
14	1614－690－212－00	CLIP／CABLE	2	*	*				
15	1560－666－212－00	DIODE	1	*	*				
16	1581－621－290－00	RELAY／4P	1	*	*				
17	1617－690－220－00	BRACKET／RELAY COMP	1	*	*				
18	V201－260－808－00	BOLT／M 8X80	1	*	*				
19	V401－160－008－00	WASHER,SP／M 8	1	*	*				
20	V411－260－008－00	WASHER,PL／M 8	1	*	*				
21	1376－402－003－00	BAND,WIRE／140	3	*	*				
22	1425－621－004－00	CLAMP,HARNESS	2	*	*				
23	1620－690－320－00	HARNESS／REAR ASSY	1	*	*				
24	1342－402－006－00	BAND,WIRE／250	1	*	*				
25	3737－172－009－00	CLAMP,MAIN HARNESS	2	*	*				

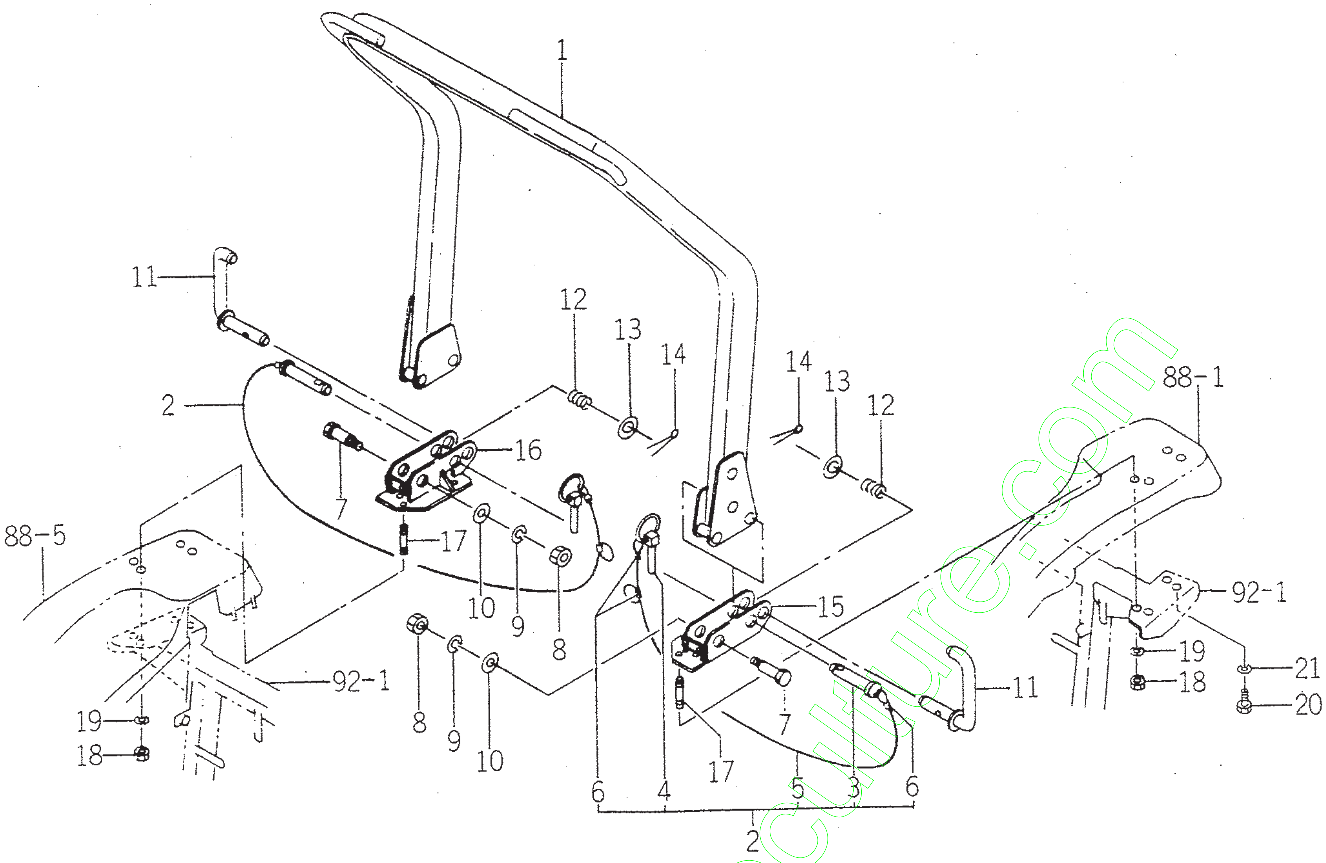
FIG.101 HARNESS SYSTEM



1622-690

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL		ITC	COL	GRP	REMARKS
				TF325F	TF325FH				
26	1620－690－330－00	CASE/FUSE ASSY	1	*	*				
27	1620－690－332－00	COVER/FUSE	1	*	*				
28	1575－623－007－00	TOOL,FUSE	1	*	*				
29	1620－690－333－00	ORNAMENT	1	*	*				
30	1575－623－010－00	FUSE/32V10A	3	*	*				
31	1593－623－203－00	FUSE/32V20A	5	*	*				
32	1560－664－264－00	FUSE,BLADE	6	*	*				
33	V120－366－001－60	SCREW	2	*	*				
34	1620－690－240－00	HARNESS/PANEL ASSY	1	*	*				
35	1545－623－003－00	HARNESS,WIRE/NO.9	1	*	*				
36	1600－624－201－00	PLUG/7P	1	*	*				
37	1600－624－202－00	HARNESS,SOCKET	1	*	*				
38	V111－165－003－00	SCREW/M5X30	3	*	*				
39	V411－260－005－00	WASHER,PL/M 5	3	*	*				
40	1637－690－260－00	PLATE/SOCKET COMP	1	*	*				
41	V211－360－802－00	BOLT (SP) M8X20	2	*	*				

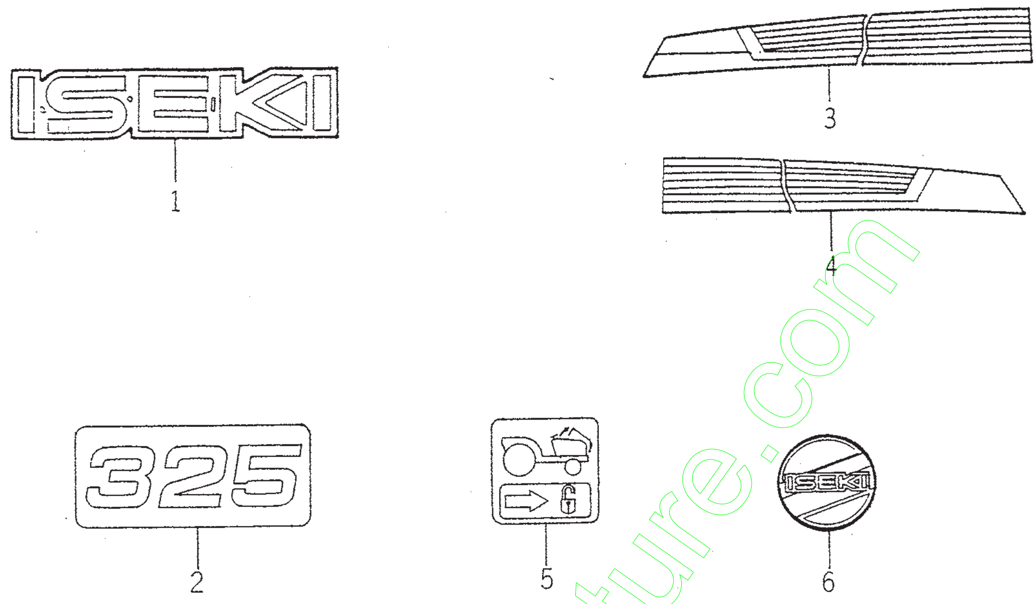
FIG.102 FRAME (REAR/OECD) SYSTEM (OPTION)



1620-702

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1620-702-250-00	FRAME/REAR COMP	1	T	T				
2	1614-702-550-00	PIN ASSY	2	T	T				
3	1614-702-560-00	PIN/19X94 COMP	2	T	T				
4	1421-502-002-00	PIN,LINK	2	T	T				
5	1614-702-551-00	BAND	2	T	T				
6	1614-702-552-00	RING	6	T	T				
7	1614-702-053-00	BOLT/SET/M16X96	2	T	T				
8	V304-260-016-00	NUT/M16	2	T	T				
9	V401-160-016-00	WASHER,SP/M16	2	T	T				
10	V411-260-016-00	WASHER / M16	2	T	T				
11	1620-702-260-00	STOPPER COMP	2	T	T				
12	3600-463-006-10	SPRING/A	2	T	T				
13	V411-260-020-00	WASHER/M20	2	T	T				
14	V500-163-003-00	PIN,SPLIT/3X30	2	T	T				
15	1620-702-200-00	BRACKET/LH COMP	1	T	T				
16	1620-702-210-00	BRACKET/RH COMP	1	T	T				
17	1560-702-102-10	STUD/M12	2	T	T				
18	1640-626-001-00	NUT	2	T	T				
19	V401-160-012-00	WASHER,SP/M12	2	T	T				
20	V201-461-202-00	BOLT/M12X20	6	T	T				
21	V401-160-012-00	WASHER,SP/M12	6	T	T				

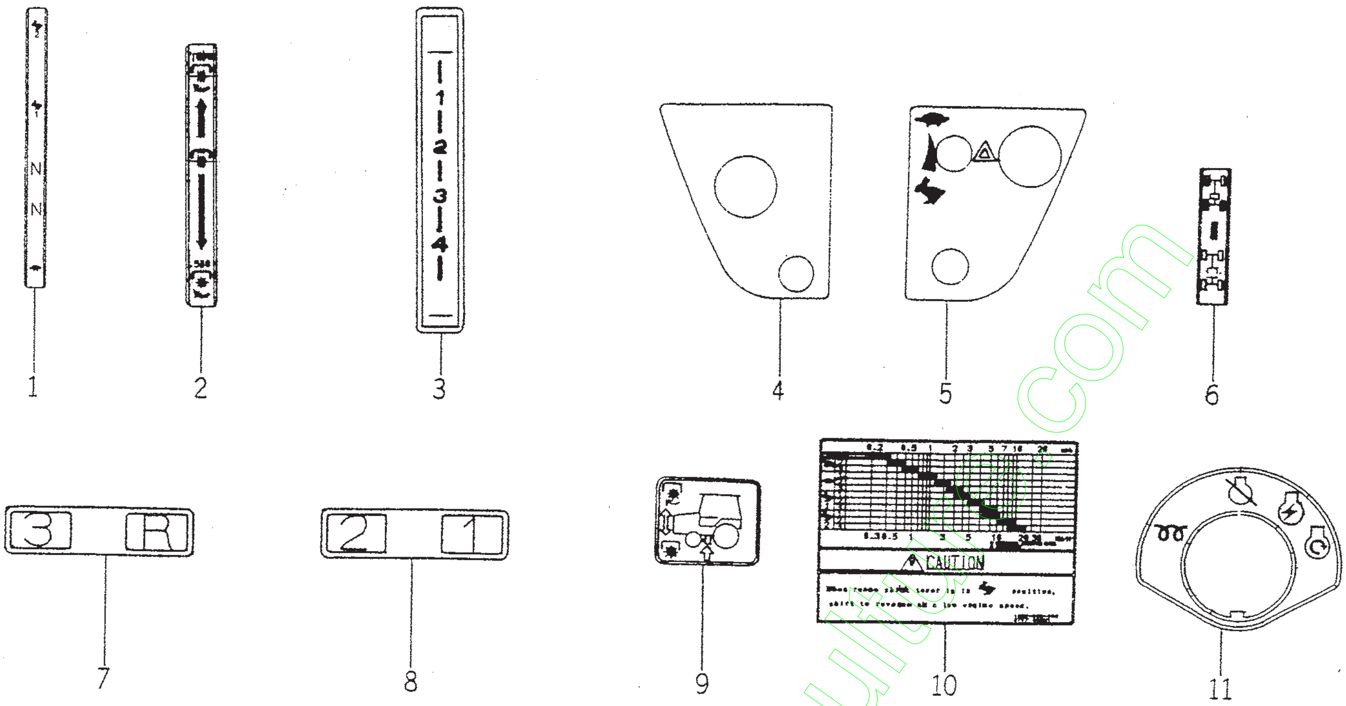
FIG.103 ORNAMENT



1622-901

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1614－901－001－00	ORNAMENT／ISEKI	3	*	*				
2	1622－901－003－00	LABEL／325	2	*	*				
3	1617－901－002－00	ORNAMENT／SIDE／LH	1	*	*				
4	1617－901－003－00	ORNAMENT／SIDE／RH	1	*	*				
5	1620－901－007－00	LABEL／CONTROL／OPNER	1	*	*				
6	1614－903－003－00	ORNAMENT／STEERING	1	*	*				

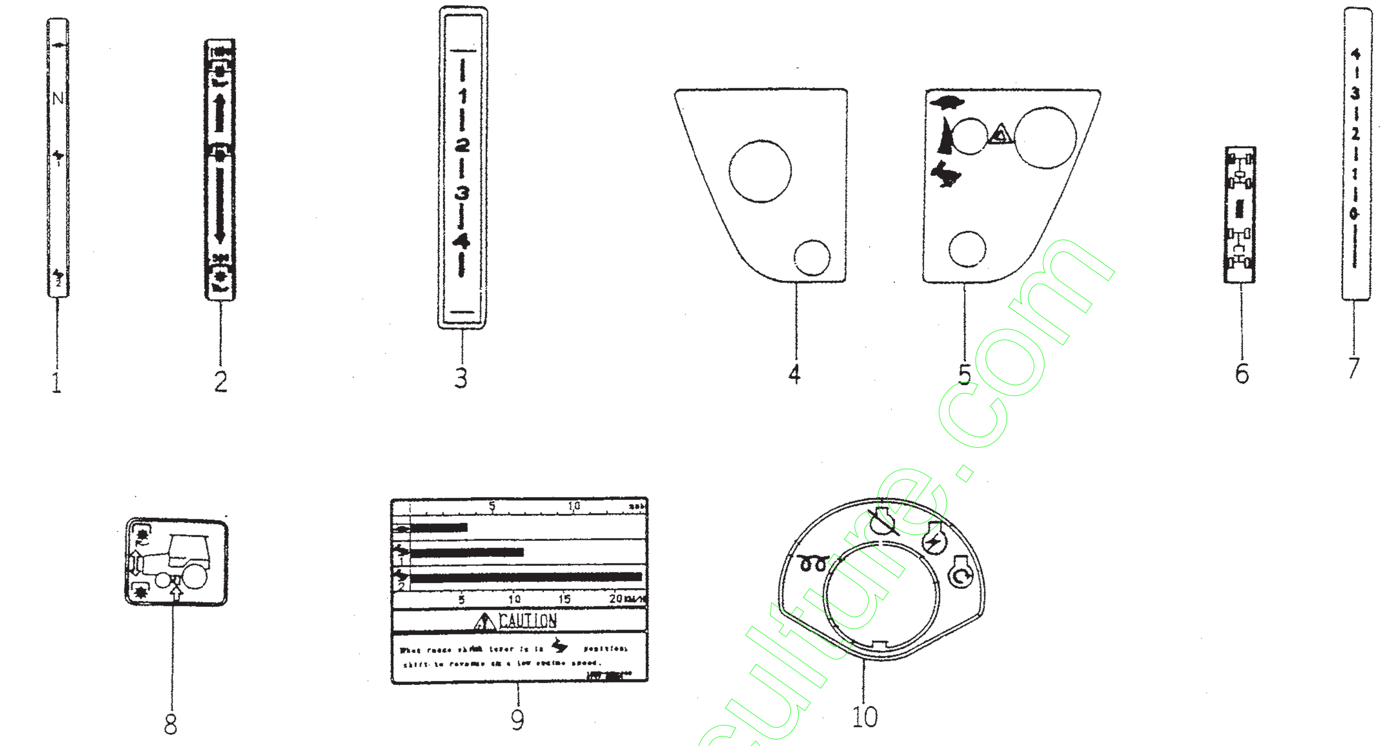
FIG.104 LABEL (STD) (MDU TYPE)



1622-903A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622－903－001－10	LABEL／CONTROL／SUB	1	*					
2	1620－903－002－10	LABEL／CONTROL／PTO	1	*					
3	1600－902－002－10	LABEL,CONTROL	1	*					
4	1620－903－003－00	LABEL／COLUMN／LH	1	*					
5	1620－903－004－10	LABEL／COLUMN／RH	1	*					
6	1600－904－051－00	LABEL／4WD	1	*					
7	1620－903－005－00	LABEL／MAIN／A	1	*					
8	1620－903－006－00	LABEL／MAIN／B	1	*					
9	1602－902－061－00	LABEL／MID	1	*					
10	1622－903－002－10	LABEL／SPEED／STD	1	*					
11	1620－904－011－00	LABEL／SWITCH／P	1	*					

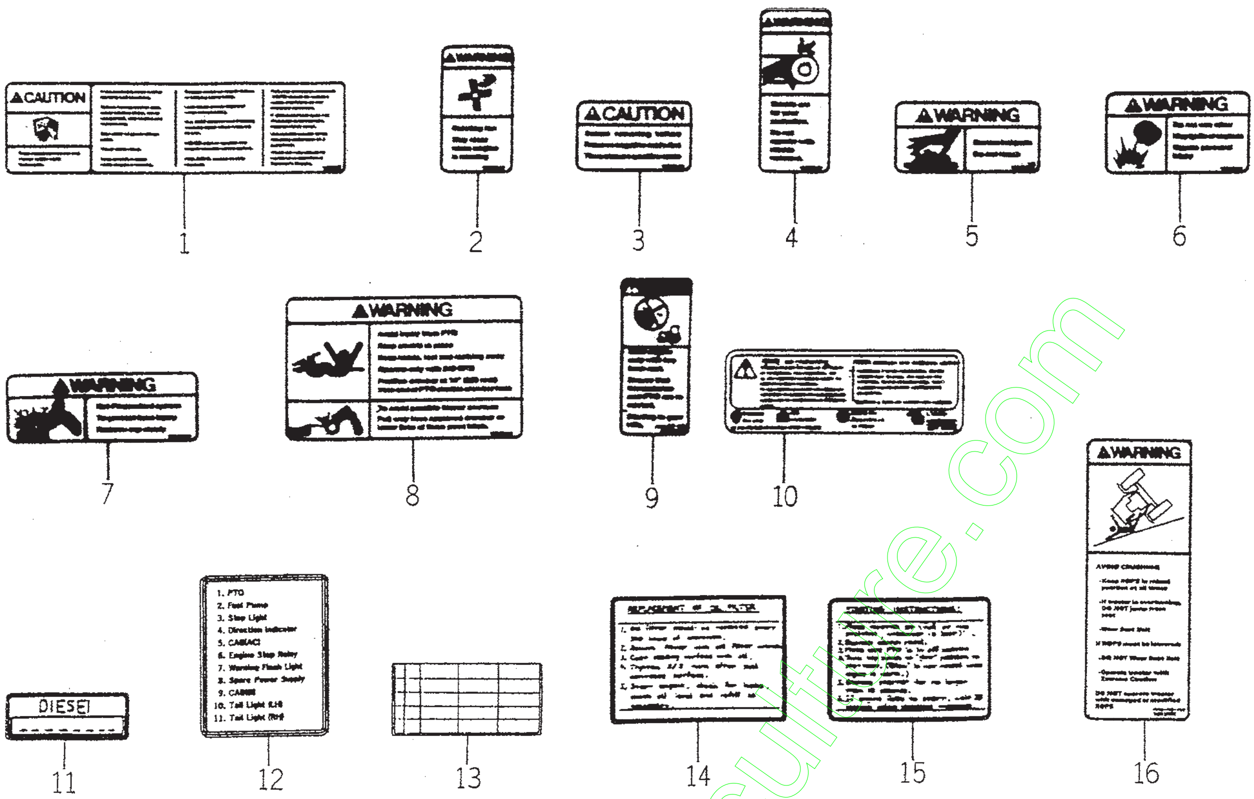
FIG.105 LABEL (HST) (MU TYPE)



1622-903B

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622－903－004－10	LABEL／CONTROL／SUBHST	1		*				
2	1620－903－002－10	LABEL／CONTROL／PTO	1		*				
3	1600－902－002－10	LABEL,CONTROL	1		*				
4	1620－903－003－00	LABEL／COLUMN／LH	1		*				
5	1620－903－004－10	LABEL／COLUMN／RH	1		*				
6	1600－904－051－00	LABEL／4WD	1		*				
7	1435－905－008－10	MARK,HST LEVER	1		*				
8	1602－902－061－00	LABEL／MID	1		*				
9	1622－903－003－10	LABEL／SPEED／HST	1		*				
10	1620－904－011－00	LABEL／SWITCH／P	1		*				

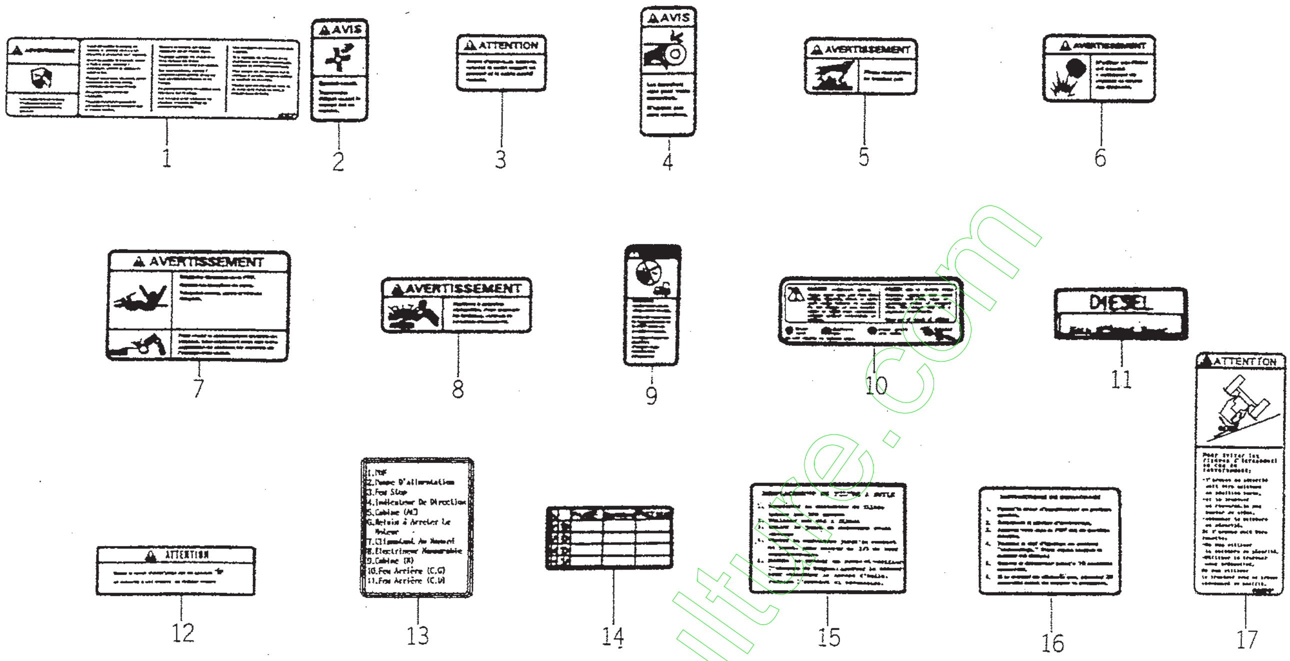
FIG.106 LABEL (ENGRAND) (OPTION)



1620-904

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1640－904－022－00	LABEL/C/DRIVE/G	1	T	T				
2	1640－904－006－00	LABEL/W/FAN	2	T	T				
3	1640－904－007－00	LABEL/C/BATTERY	1	T	T				
4	1640－904－008－00	LABEL/W/SHIELD	2	T	T				
5	1640－904－009－10	LABEL/W/MUFFLER	1	T	T				
6	1640－904－011－00	LABEL/W/ETHER	1	T	T				
7	1640－904－013－00	LABEL/W/RADIATOR	1	T	T				
8	1640－904－012－00	LABEL/W/SHIELD/PTO	1	T	T				
9	1640－904－019－00	LABEL/D/STARTER	1	T	T				
10	1640－904－016－00	LABEL/D/BATTERY	1	T	T				
11	1427－941－016－00	MARK,FUEL	1	T	T				
12	1620－904－006－00	LABEL/FUSE/11	1	T	T				
13	1594－904－025－00	MARK,FUSE/4	1	T	T				
14	1640－904－003－00	LABEL/FILTER	1	T	T				
15	1640－904－005－00	LABEL/START	1	T	T				
16	1640－903－045－00	LABEL/W/ROPS/E30	1	T	T				

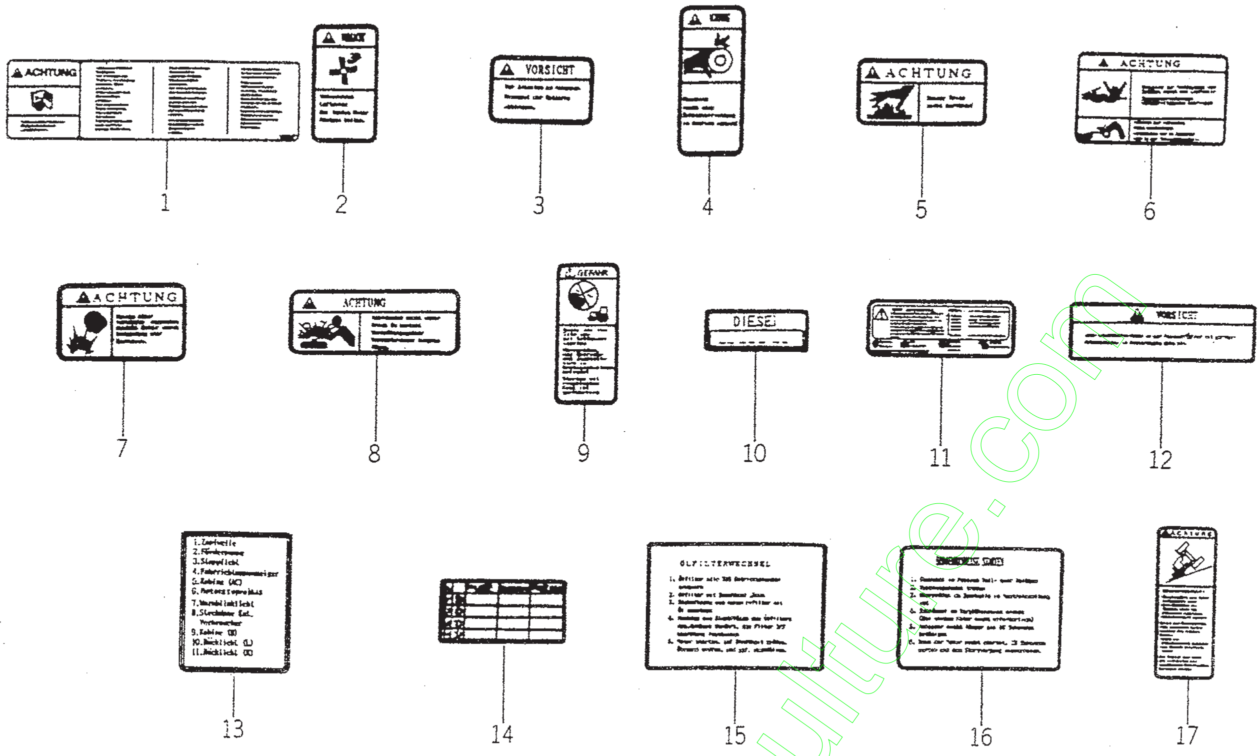
FIG.107 LABEL (FRANCE) (OPTION)



1620-904A

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1640-904-023-00	LABEL/C/DRIVE/F	1	T	T				
2	1640-903-006-00	LABEL/W/FAN	2	T	T				
3	1640-903-007-00	LABEL/C/BATTERY	1	T	T				
4	1640-903-008-00	LABEL/W/SHIELD	2	T	T				
5	1640-903-009-00	LABEL/W/MUFFLER	1	T	T				
6	1640-903-011-00	LABEL/W/ETHER	1	T	T				
7	1640-903-012-00	LABEL/W/SHIELD/PTO	1	T	T				
8	1640-903-013-00	LABEL/W/RADIATOR	1	T	T				
9	1640-903-015-00	LABEL/D/STARTER	1	T	T				
10	1640-903-016-00	LABEL/D/BATTERY	1	T	T				
11	1427-934-013-00	MARK,FUEL/FR	1	T	T				
12	1640-903-019-10	LABEL/C/SHIFT	1	T	T				
13	1620-904-007-00	LABEL/FUSE/11	1	T	T				
14	1594-904-025-00	MARK,FUSE/4	1	T	T				
15	1640-903-003-00	LABEL/FILTER	1	T	T				
16	1640-903-005-00	LABEL/START	1	T	T				
17	1640-903-046-00	LABEL/W/ROPS/E50	1	T	T				

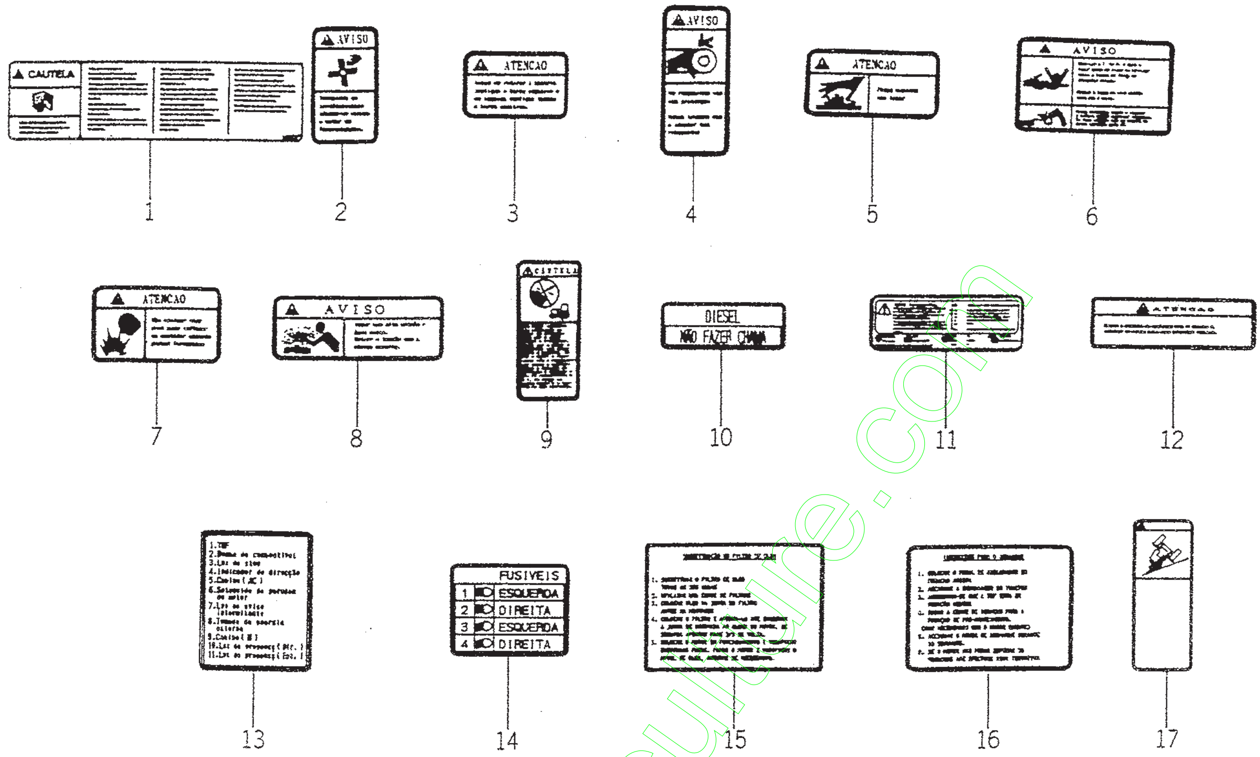
FIG.108 LABEL (GERMAN) (OPTION)



1620-904B

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1640－904－024－00	LABEL/C/DRIVE/D	1	T	T				
2	1640－903－026－00	LABEL/W/FAN	2	T	T				
3	1640－903－027－00	LABEL/C/BATTERY	1	T	T				
4	1640－903－028－00	LABEL/W/SHIELD	2	T	T				
5	1640－903－029－00	LABEL/W/MUFFLER	1	T	T				
6	1640－903－032－00	LABEL/W/SHIELD/PTO	1	T	T				
7	1640－903－031－00	LABEL/W/ETHER	1	T	T				
8	1640－903－033－00	LABEL/W/RADIATOR	1	T	T				
9	1640－903－035－00	LABEL/D/STARTER	1	T	T				
10	1600－902－023－00	LABEL,FUEL/D	1	T	T				
11	1640－903－036－00	LABEL/D/BATTERY	1	T	T				
12	1640－903－039－00	LABEL/C/SHIFT	1	T	T				
13	1620－904－008－00	LABEL/FUSE/11	1	T	T				
14	1594－904－025－00	MARK,FUSE/4	1	T	T				
15	1640－903－023－00	LABEL/FILTER	1	T	T				
16	1640－903－025－00	LABEL/START	1	T	T				
17	1640－903－047－00	LABEL/W/ROPS/E20	1	T	T				

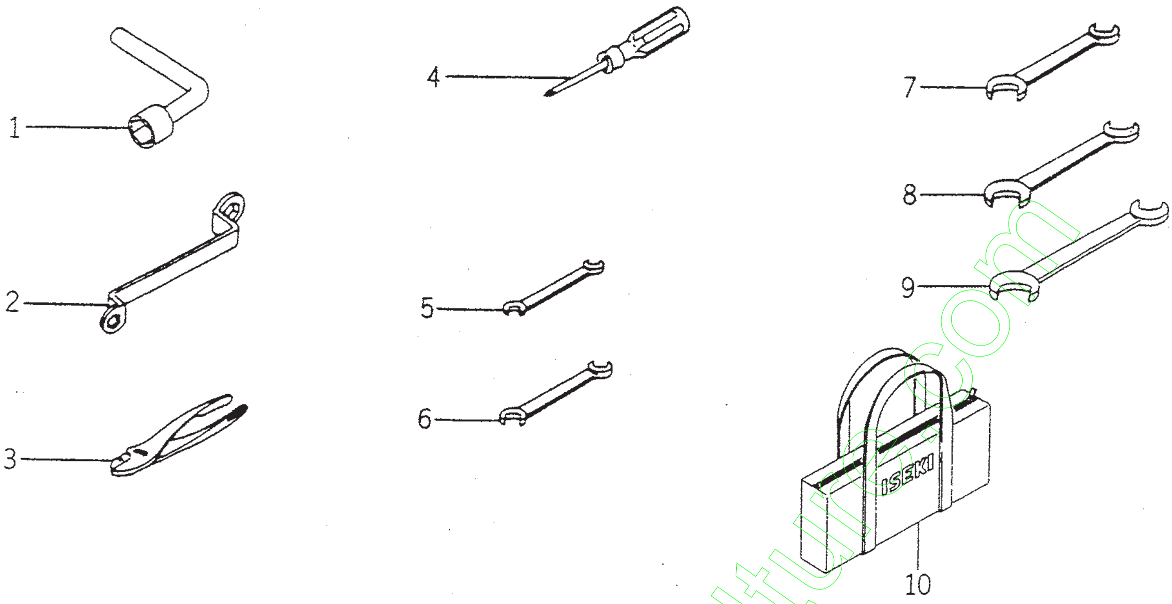
FIG.109 LABEL (PORTUGAL) (OPTION)



1620-904C

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1640－904－025－00	LABEL／C／DRIVE／P	1	T	T				
2	1640－903－056－00	LABEL／W／FAN	2	T	T				
3	1640－903－057－00	LABEL／C／BATTERY	1	T	T				
4	1640－903－058－00	LABEL／W／SHIELD	2	T	T				
5	1640－903－059－00	LABEL／W／MUFFLER	1	T	T				
6	1640－903－062－00	LABEL／W／SHIELD／PTO	1	T	T				
7	1640－903－061－00	LABEL／W／ETHER	1	T	T				
8	1640－903－063－00	LABEL／W／RADIATOR	1	T	T				
9	1640－903－065－00	LABEL／D／STARTER	1	T	T				
10	1640－903－067－00	LABEL／FUEL／P	1	T	T				
11	1640－903－066－00	LABEL／D／BATTERY	1	T	T				
12	1640－903－069－00	LABEL／C／SHIFT	1	T	T				
13	1620－904－009－00	LABEL／FUSE／11	1	T	T				
14	1640－903－052－00	LABEL／FUSE／4	1	T	T				
15	1640－903－053－00	LABEL／FILTER	1	T	T				
16	1640－903－055－00	LABEL／START	1	T	T				
17	1640－903－048－00	LABEL／W／ROPS／E40P	1	T	T				

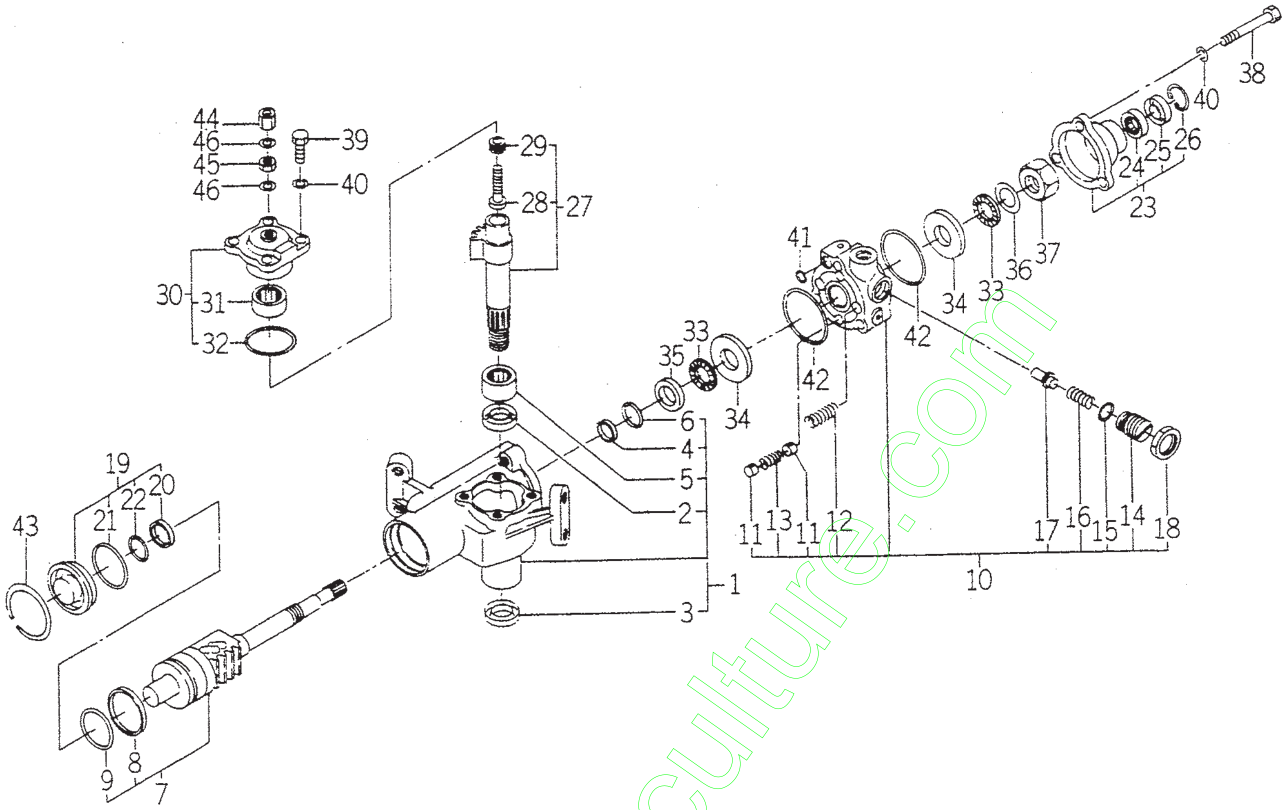
FIG.110 TOOL



1509-911

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1421－906－001－00	SPANNER,BOX／22	1	*	*				
2	1401－906－005－00	WRENCH,SOCKET／17X19	1	*	*				
3	V936－150－015－00	PLIERS／G150	1	*	*				
4	2130－931－210－00	SCREWDRIVER ASSY	1	*	*				
5	V920－550－801－00	SPANNER／ 8X10	1	*	*				
6	V920－551－201－40	SPANNER／12X14	1	*	*				
7	V920－551－301－70	SPANNER／13X17	1	*	*				
8	V920－551－902－20	SPANNER／19X22	1	*	*				
9	V920－552－402－70	SPANNER／24X27	1	*	*				
10	3560－702－001－10	BAG／TOOL	1	*	*				

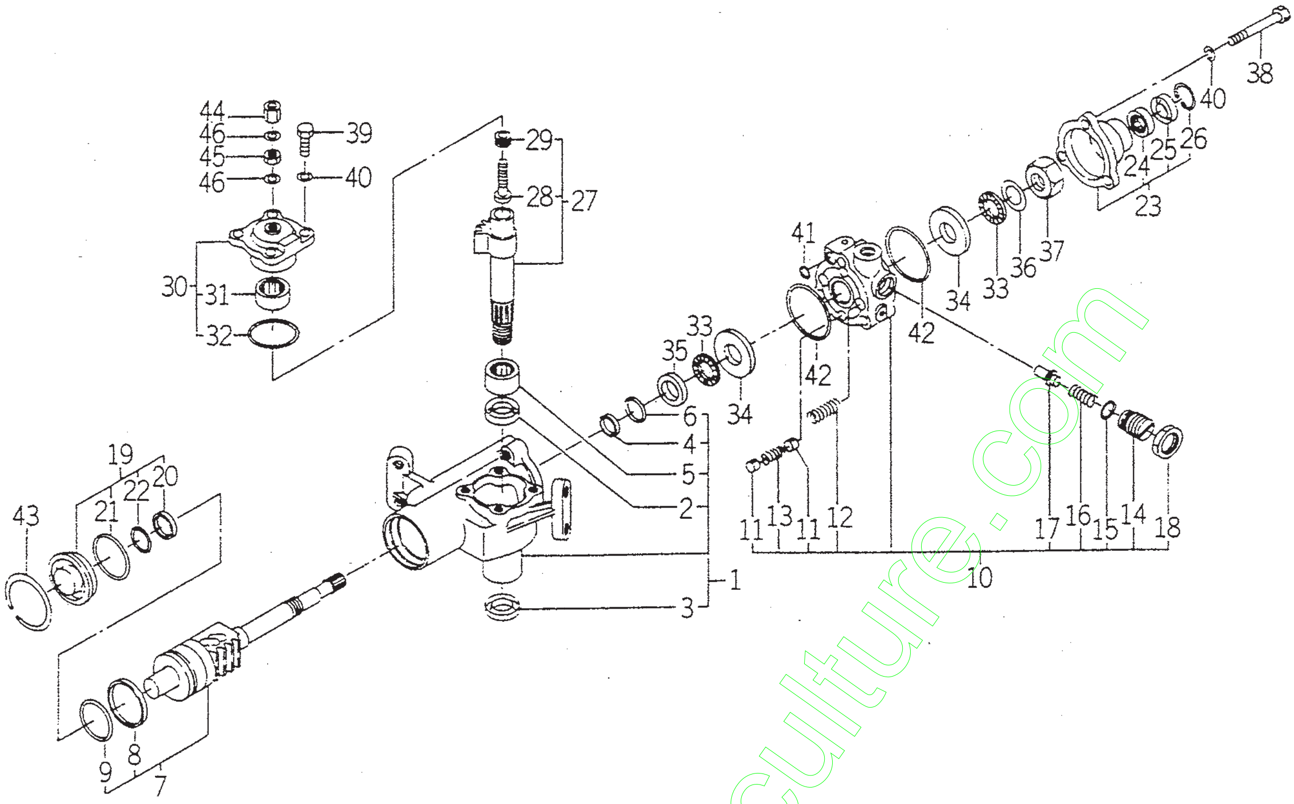
FIG.111 1614－407－210－00



1614-4072

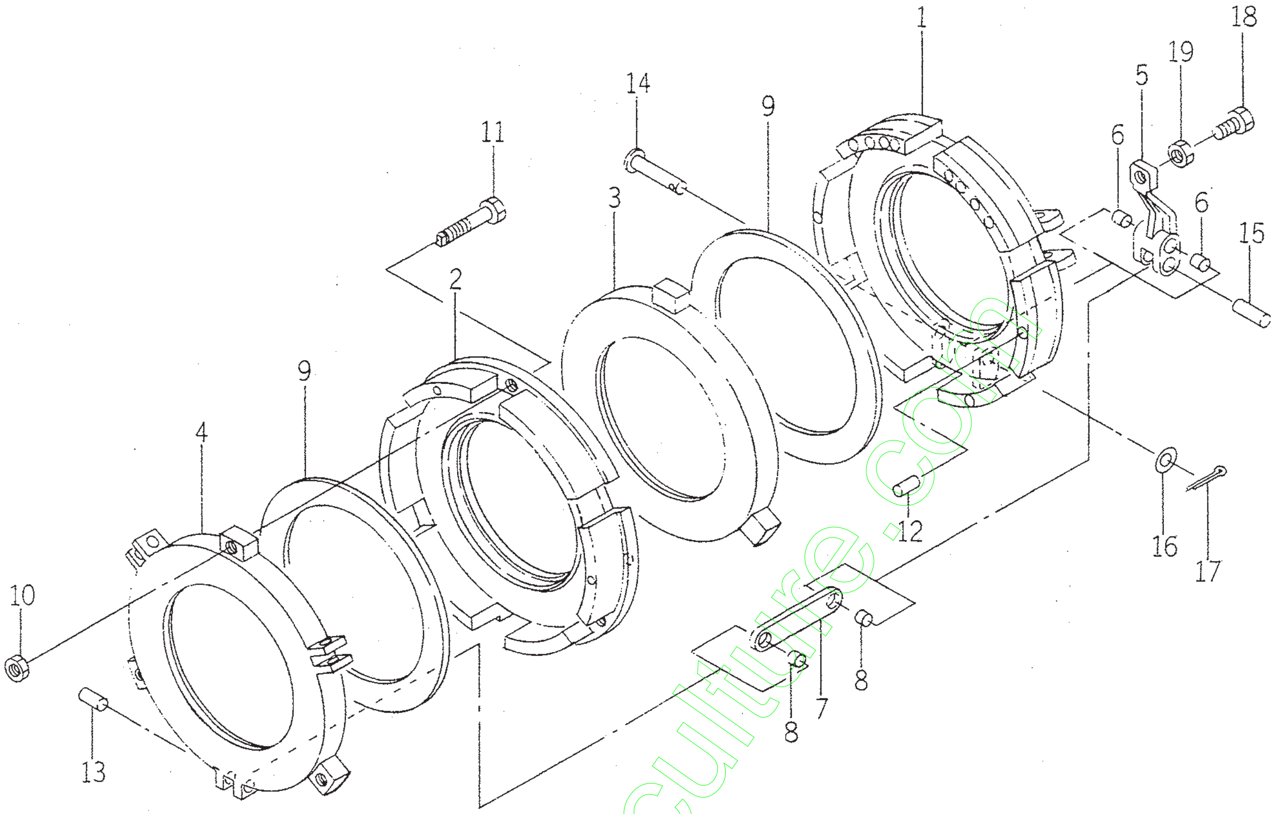
KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	I T C	C O L	G R P	REMARKS
1	1614－407－320－00	CASE／GEAR ASSY	1	*	*				
2	1614－407－322－00	SEAL／OIL	1	*	*				
3	1614－407－323－00	SEAL	1	*	*				
4	1614－407－324－00	SEAL	1	*	*				
5	1614－407－325－00	BEARING／NEEDLE	1	*	*				
6	V723－102－002－50	O－RING	1	*	*				
7	1614－407－330－00	SHAFT／SCREW ASSY	1	*	*				
8	1614－407－331－00	SEAL	1	*	*				
9	V721－103－104－50	O－RING／G45	1	*	*				
10	1614－407－340－00	VALVE ASSY	1	*	*				
11	1550－408－322－00	PISTON	4	*	*				
12	1550－408－327－00	SPRING,COIL	2	*	*				
13	1550－408－323－00	SPRING,COIL	2	*	*				
14	1550－408－325－00	BOLT	1	*	*				
15	1550－408－324－00	O－RING	1	*	*				
16	1444－408－312－00	SPRING,COIL	1	*	*				
17	1513－408－217－00	POPPET	1	*	*				
18	1550－408－326－00	NUT	1	*	*				
19	1614－407－350－00	COVER／END ASSY	1	*	*				
20	1614－407－352－00	SEAL	1	*	*				
21	1550－408－302－00	O－RING	1	*	*				
22	V723－102－002－50	O－RING	1	*	*				
23	1614－407－360－00	COVER／TOP ASSY	1	*	*				
24	1614－407－362－00	BEARING／NEEDLE	1	*	*				
25	1614－407－363－00	SEAL／OIL	1	*	*				

FIG.111 1614 – 407 – 210 – 00



KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
26	V705 – 140 – 030 – 00	RING,SNAP／30 C	1	*	*				
27	1614 – 407 – 370 – 00	SHAFT／SECTOR ASSY	1	*	*				
28	1550 – 408 – 352 – 00	SCREW,ADJUST	1	*	*				
29	1550 – 408 – 353 – 00	ADJUSTER	1	*	*				
30	1614 – 407 – 380 – 00	COVER／SIDE ASSY	1	*	*				
31	1588 – 408 – 232 – 00	BEARING	1	*	*				
32	1550 – 408 – 302 – 00	O – RING	1	*	*				
33	1614 – 407 – 211 – 00	BEARING	2	*	*				
34	1614 – 407 – 212 – 00	WASHER	2	*	*				
35	1614 – 407 – 213 – 00	WASHER	1	*	*				
36	1614 – 407 – 214 – 00	WASHER	1	*	*				
37	1614 – 407 – 215 – 00	NUT／M08X1.5	1	*	*				
38	1550 – 408 – 211 – 00	BOLT	3	*	*				
39	1550 – 408 – 212 – 00	BOLT	4	*	*				
40	V401 – 160 – 010 – 00	WASHER,SP／M10	7	*	*				
41	V720 – 101 – 900 – 80	O – RING／P 8	2	*	*				
42	1550 – 408 – 213 – 00	O – RING	2	*	*				
43	1614 – 407 – 216 – 00	RING／SNAP／CH	1	*	*				
44	1550 – 408 – 218 – 00	NUT	1	*	*				
45	1550 – 408 – 219 – 00	NUT	1	*	*				
46	1426 – 426 – 321 – 00	PACKING	2	*	*				

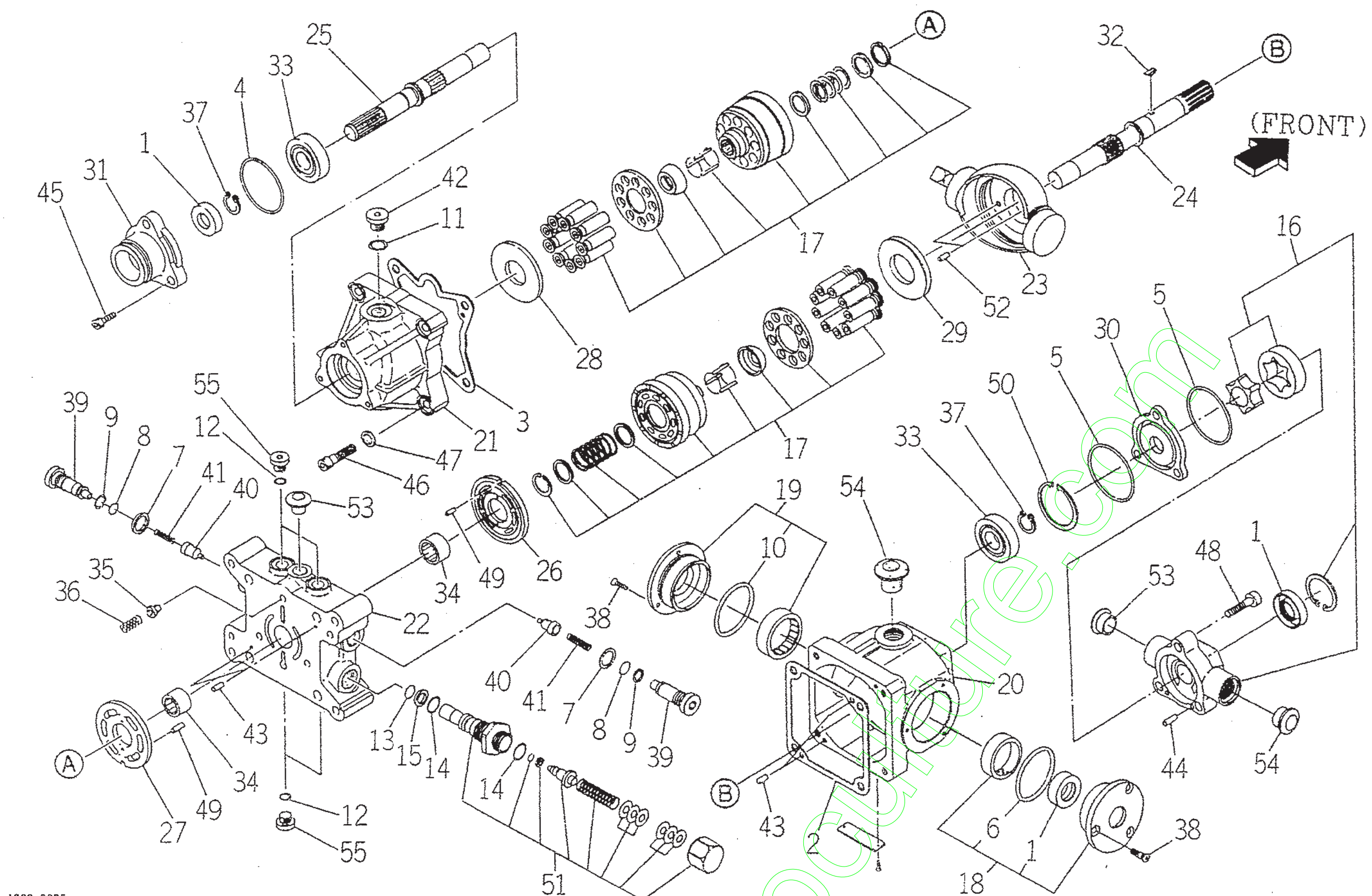
FIG.112 1622 − 121 − 220 − 00



1622-1212

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1620 − 121 − 006 − 00	COVER/CLUTCH	1	*					
2	1620 − 121 − 007 − 00	COVER/CLUTCH	1	*					
3	1622 − 121 − 001 − 00	PLATE/PRESSURE	1	*					
4	1622 − 121 − 002 − 00	PLATE/PRESSURE	1	*					
5	1620 − 121 − 011 − 00	LEVER/RELEASE	3	*					
6	1620 − 121 − 012 − 00	BUSH	6	*					
7	1620 − 121 − 013 − 00	ROD/RELEASE	3	*					
8	1620 − 121 − 014 − 00	BUSH	6	*					
9	1622 − 121 − 003 − 00	SPRING	2	*					
10	V334 − 460 − 010 − 00	NUT/M10 7T P=1.25	3	*					
11	1620 − 121 − 016 − 00	BOLT	3	*					
12	1620 − 121 − 017 − 00	PIN/KNOCK	3	*					
13	1620 − 121 − 018 − 00	PIN	3	*					
14	1620 − 121 − 019 − 00	PIN	3	*					
15	1620 − 121 − 021 − 00	PIN	3	*					
16	1620 − 121 − 022 − 00	WASHER	3	*					
17	V500 − 162 − 501 − 50	PIN,SPLIT/2.5X15	3	*					
18	1620 − 121 − 023 − 00	BOLT/ADJUST	3	*					
19	1620 − 121 − 024 − 00	NUT	3	*					

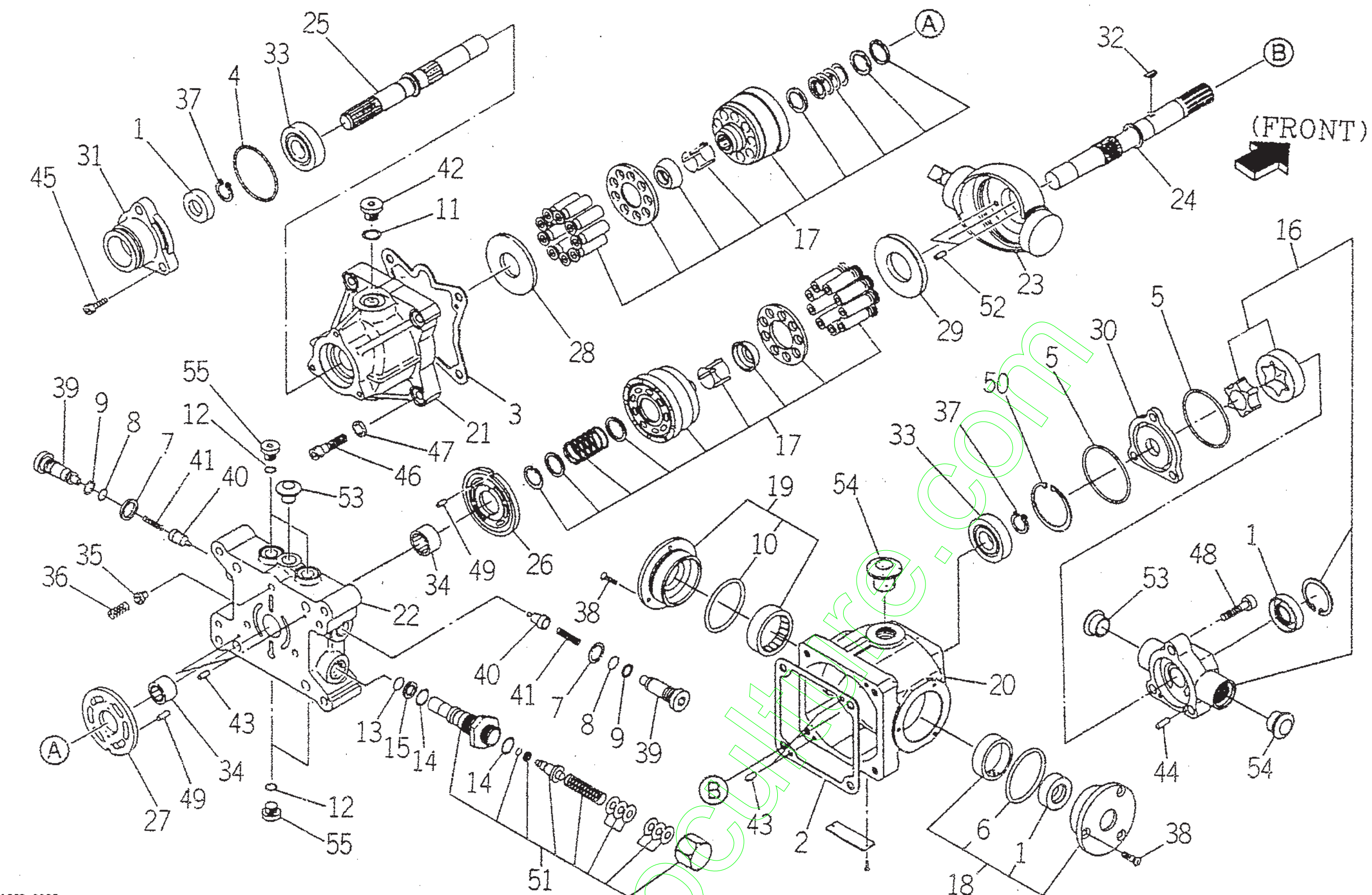
FIG.113 1622 – 202 – 500 – 00



1622-2025

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
1	1622 – 202 – 517 – 00	SEAL/OIL	3		*				
2	1622 – 202 – 518 – 00	GASKET	1		*				
3	1622 – 202 – 519 – 00	GASKET	1		*				
4	V723 – 102 – 007 – 00	RING/O	1		*				
5	V723 – 102 – 007 – 10	RING/O	2		*				
6	V721 – 103 – 106 – 50	O – RING/G65	1		*				
7	1620 – 202 – 528 – 00	BONDEDSEAL	2		*				
8	V720 – 102 – 401 – 40	O – RING/P14	2		*				
9	V730 – 101 – 801 – 40	RING/BACKUP	2		*				
10	V723 – 102 – 006 – 70	RING/O	1		*				
11	V720 – 112 – 401 – 40	O – RING/P14	1		*				
12	V720 – 112 – 401 – 10	RING/O	4		*				
13	V720 – 102 – 401 – 20	O – RING/P12	1		*				
14	V720 – 112 – 401 – 80	O – RING/P18	2		*				
15	V730 – 101 – 601 – 20	RING/BACKUP	1		*				
16	1622 – 202 – 540 – 00	CHARGEPUMP ASSY	1		*				
17	1622 – 202 – 550 – 00	CYLINDERBLOCK ASSY	1		*				
18	1622 – 202 – 560 – 00	COVER/A ASSY	1		*				
19	1622 – 202 – 570 – 00	COVER/B ASSY	1		*				
20	1622 – 202 – 501 – 00	CASE	1		*				
21	1622 – 202 – 502 – 00	CASE	1		*				
22	1622 – 202 – 503 – 00	PORTBLOCK	1		*				
23	1622 – 202 – 504 – 00	PLATE/SWASH	1		*				
24	1622 – 202 – 505 – 00	SHAFT	1		*				
25	1622 – 202 – 506 – 00	SHAFT	1		*				

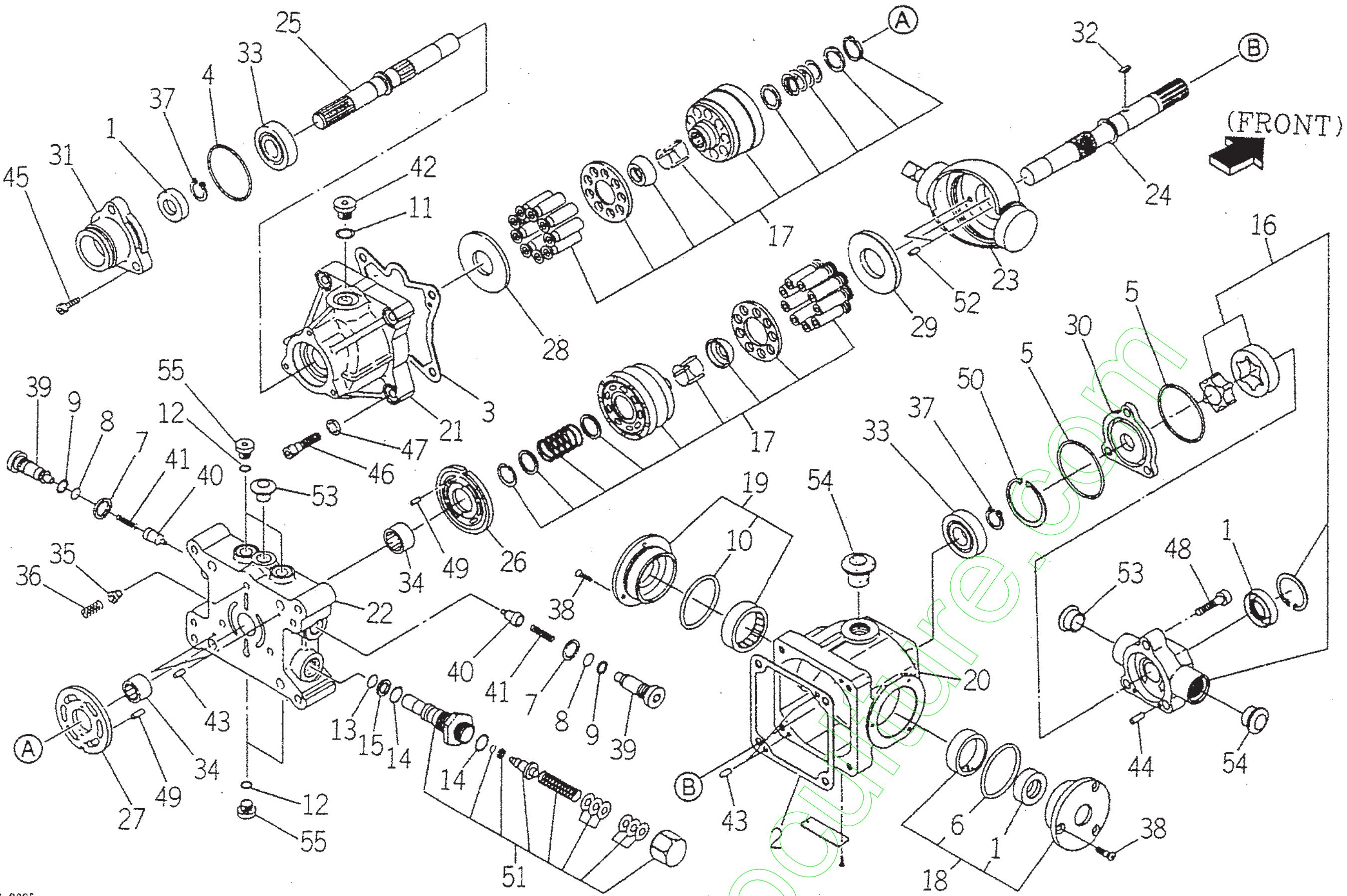
FIG.113　1622 − 202 − 500 − 00



1622-2025

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
26	1622 − 202 − 507 − 00	PLATE/VALVE	1		*				
27	1622 − 202 − 508 − 00	PLATE/VALVE	1		*				
28	1622 − 202 − 509 − 00	PLATE/THRUST	1		*				
29	1622 − 202 − 511 − 00	PLATE/THRUST	1		*				
30	1622 − 202 − 512 − 00	PLATE	1		*				
31	1622 − 202 − 513 − 00	COVER	1		*				
32	1622 − 202 − 514 − 00	KEY	1		*				
33	1622 − 202 − 515 − 00	BEARING/BALL	2		*				
34	1622 − 202 − 516 − 00	BEARING/NEEDLE	2		*				
35	1620 − 202 − 517 − 00	VALVE	1		*				
36	1620 − 202 − 518 − 00	SPRING	1		*				
37	V704 − 140 − 025 − 00	RING,SNAP/25 C	2		*				
38	V112 − 168 − 001 − 60	SCREW/M6X14	6		*				
39	1620 − 202 − 525 − 00	PLUG	2		*				
40	1622 − 202 − 521 − 00	POPPET	2		*				
41	1620 − 202 − 527 − 00	SPRING	2		*				
42	1620 − 202 − 536 − 00	PLUG	1		*				
43	1620 − 202 − 531 − 00	PIN	4		*				
44	1622 − 202 − 522 − 00	PIN	2		*				
45	V220 − 540 − 602 − 00	SCREW/SOCKET	3		*				
46	1620 − 202 − 519 − 00	BOLT	4		*				
47	V411 − 260 − 010 − 00	WASHER/M10	4		*				
48	V220 − 540 − 803 − 50	SCREW/SOCKET	4		*				
49	1620 − 202 − 524 − 00	PIN	2		*				
50	V707 − 140 − 062 − 00	RING/SNAP	1		*				

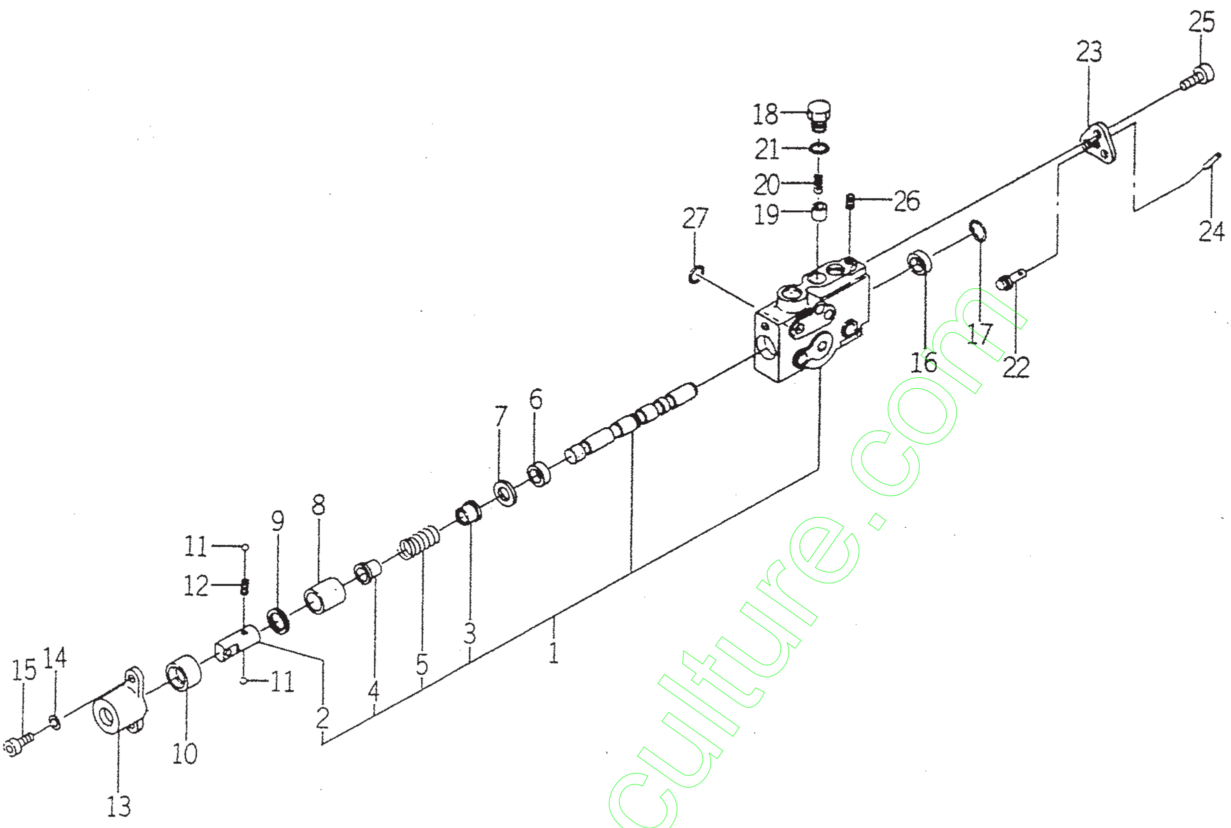
FIG.113　1622 – 202 – 500 – 00



1622-2025

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TF325FH	ITC	COL	GRP	REMARKS
51	1622 – 202 – 523 – 00	VALVE/S/A	1		*				
52	1620 – 202 – 534 – 00	PIN	2		*				
53	1620 – 202 – 535 – 00	SHIPPINGPLUG	2		*				
54	1620 – 202 – 537 – 00	SHIPPINGPLUG	2		*				
55	1620 – 202 – 533 – 00	PLUG	4		*				

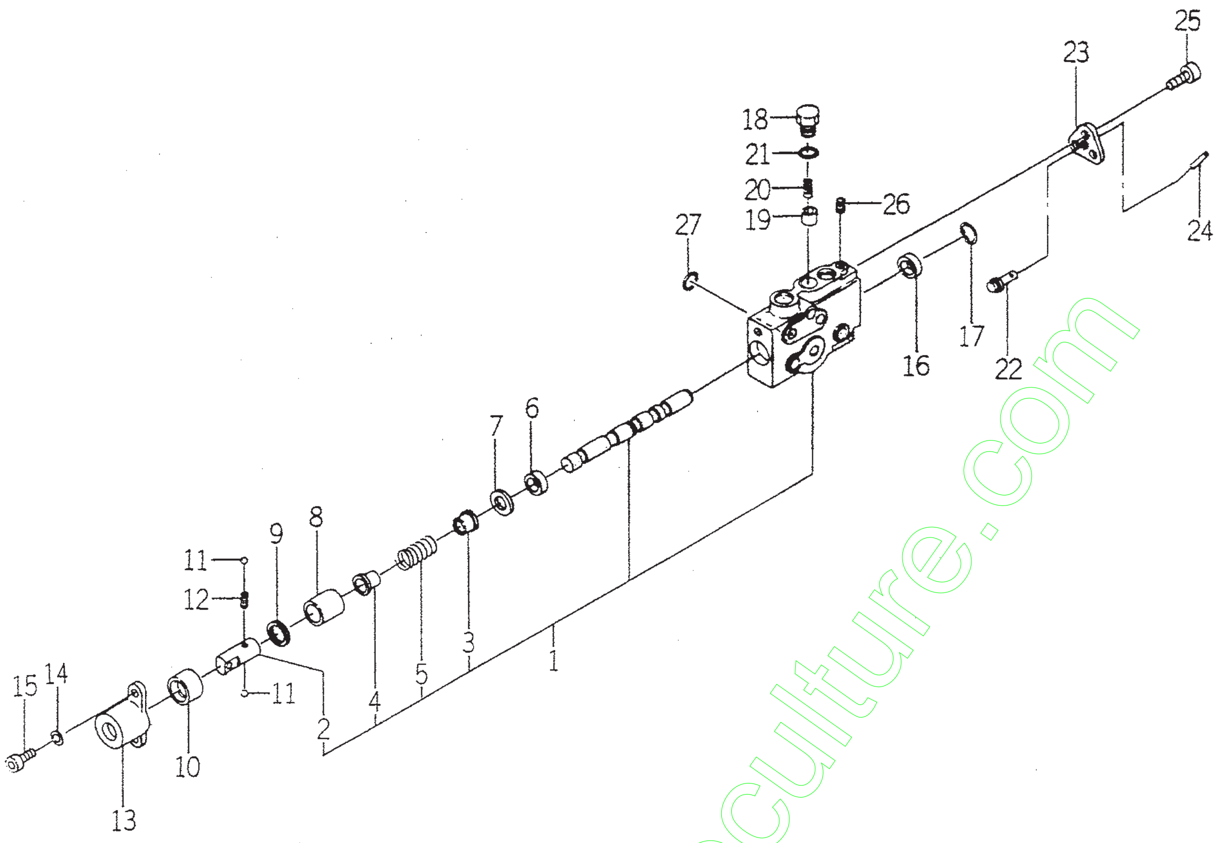
FIG.114　　1640 – 530 – 600 – 00



1640-5306

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
1	1640 – 530 – 610 – 00	VALVE SET	1	T	T				
2	1640 – 530 – 613 – 00	HEAD/SPOOL	1	T	T				
3	1640 – 530 – 614 – 00	STOPPER/SPRING/A	1	T	T				
4	1640 – 530 – 615 – 00	STOPPER/SPRING/B	1	T	T				
5	K211 – 012 – 006 – 00	SPRING/HC042	1	T	T				
6	K211 – 004 – 007 – 00	SEAL,OIL/TC4,14247	1	T	T				
7	K211 – 004 – 006 – 00	COLLAR	1	T	T				
8	1640 – 530 – 622 – 00	SLEEVE	1	T	T				
9	1640 – 530 – 623 – 00	COLLAR/19X28X02	1	T	T				
10	1640 – 530 – 624 – 00	SLEEVE/DETENT	1	T	T				
11	V681 – 200 – 000 – 60	BALL,STEEL	2	T	T				
12	1640 – 530 – 625 – 00	SPRING/HC015	1	T	T				
13	1640 – 530 – 626 – 00	COVER	1	T	T				
14	V401 – 160 – 008 – 00	WASHER,SP/M 8	2	T	T				
15	V220 – 540 – 802 – 00	SCREW/SOCKET	2	T	T				
16	K211 – 004 – 007 – 00	SEAL,OIL/TC4,14247	1	T	T				
17	V705 – 140 – 024 – 00	RING,SNAP	1	T	T				
18	1640 – 530 – 628 – 00	PLUG/M14	1	T	T				
19	1640 – 530 – 629 – 00	POPPET	1	T	T				
20	K110 – 001 – 106 – 00	SPRING	1	T	T				
21	V720 – 112 – 401 – 20	O – RING/P12	1	T	T				
22	1640 – 530 – 631 – 00	SPOOL/DELECT	1	T	T				
23	1640 – 530 – 632 – 00	PLATE	1	T	T				
24	V580 – 140 – 302 – 50	SPRING PIN (W)	1	T	T				
25	V220 – 540 – 601 – 00	BOLT	3	T	T				

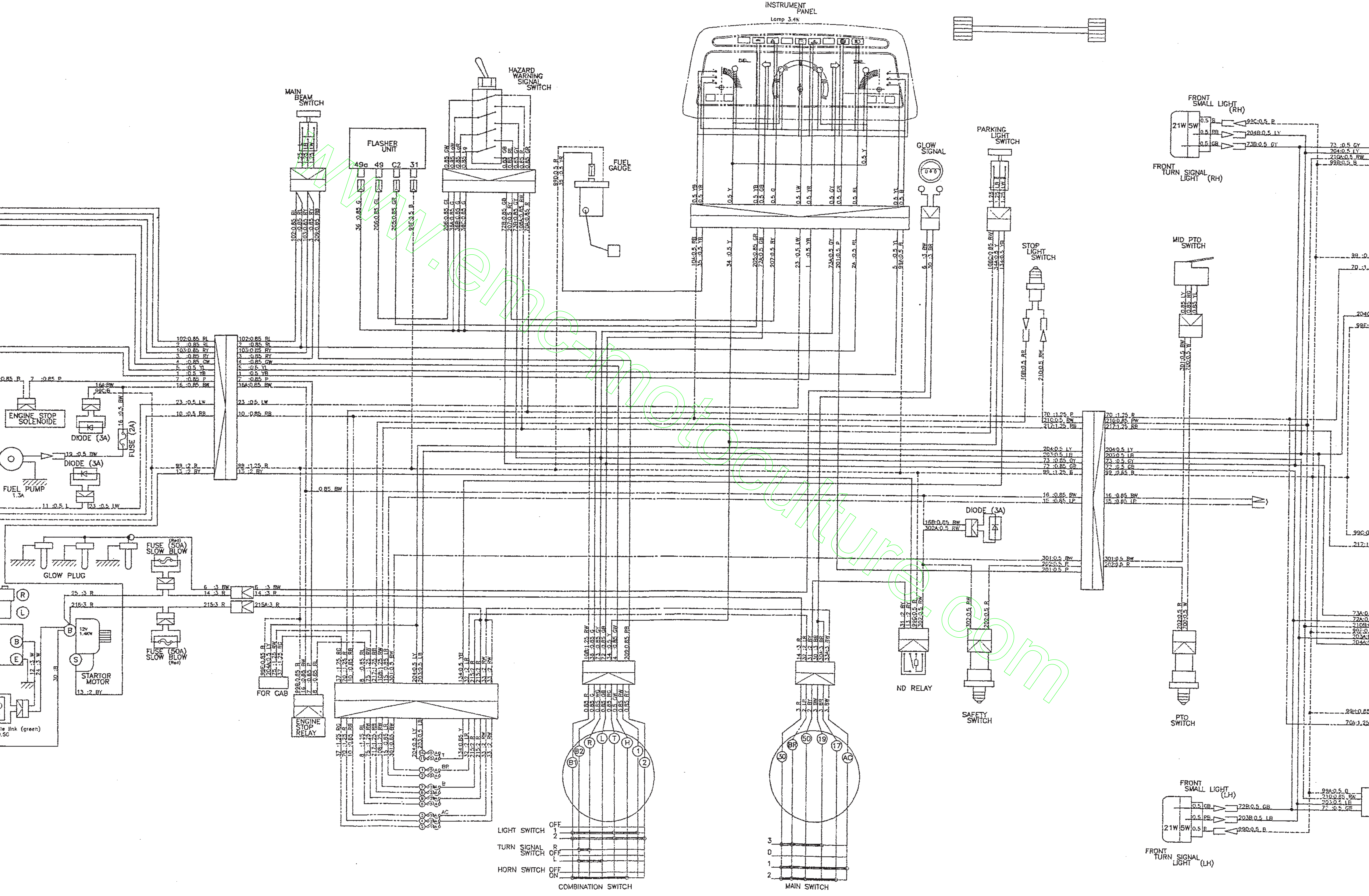
FIG.114 1640 − 530 − 600 − 00



1640-5306

KEY	PART CODE	DESCRIPTION	QTY	TYPE OF MODEL TF325F	TYPE OF MODEL TF325FH	ITC	COL	GRP	REMARKS
26	K200 − 014 − 007 − 00	PLUG/SEAL	1	T	T				
27	V720 − 112 − 401 − 40	O − RING/P14	3	T	T				

NG DIAGRAM


INSTRUMENT PANEL
Lamp 3.4W
MAIN BEAM SWITCH
FLASHER UNIT
HAZARD WARNING SIGNAL SWITCH
FUEL GAUGE
GLOW SIGNAL
PARKING LIGHT SWITCH
FRONT SMALL LIGHT (RH)
FRONT TURN SIGNAL LIGHT (RH)
STOP LIGHT SWITCH
MID PTO SWITCH
ENGINE STOP SOLENOIDE
DIODE (3A)
FUSE (2A)
FUEL PUMP 1.3A
GLOW PLUG
FUSE (50A) SLOW BLOW
STARTOR MOTOR
FOR CAB
ENGINE STOP RELAY
LIGHT SWITCH
TURN SIGNAL SWITCH
HORN SWITCH
COMBINATION SWITCH
MAIN SWITCH
ND RELAY
SAFETY SWITCH
PTO SWITCH
FRONT SMALL LIGHT (LH)
FRONT TURN SIGNAL LIGHT (LH)

PART CODE	REF	NO	PART CODE	REF	NO	PART CODE	REF	NO	PART CODE	REF	NO
V195-164-008-30	2	4	6209-440-002-00	13	7	6211-721-004-00	1	8	6213-100-004-20	16	1
V201-361-207-00	22	8	6209-490-002-00	2	7	6211-751-001-10	2	5	6213-111-002-10	16	2
V220-540-602-00	16	7	6209-580-002-10	20	38	6211-760-016-00	5	28	6213-119-001-00	16	6
V341-120-008-00	9	20	6209-605-003-00	9	2	6211-777-007-10	10	1	6213-120-002-10	16	3
V401-160-012-00	22	9	6209-605-004-00	1	4	6212-111-043-10	13	1	6213-125-002-00	16	4
V411-260-006-00	20	41	6209-610-001-00	5	4	6212-114-043-10	14	1	6213-129-003-00	16	5
V600-110-600-40	20	14	6209-610-003-00	1	3	6212-116-043-10	14	3	6213-140-012-00	16	8
V600-110-600-50	9	51		5	6	6212-121-015-00	13	2	6213-149-003-10	16	10
V600-110-620-30	20	13	6209-610-004-00	9	3	6212-124-015-00	14	2	6213-161-001-00	9	29
V600-150-600-20	15	7	6209-625-002-00	9	7	6212-126-015-00	14	4	6213-163-002-00	9	31
V681-200-000-60	1	10	6209-625-003-10	5	15	6212-230-005-00	13	5	6213-164-001-00	9	30
V704-140-016-00	11	16	6209-630-002-10	23	7	6212-235-002-00	13	6	6213-240-002-00	16	12
V710-140-004-00	20	23	6209-740-001-00	9	27	6212-261-009-10	13	8	6213-319-001-00	5	23
	20	34	6209-749-001-10	5	16	6212-263-009-00	6	5	6213-610-005-20	17	1
V720-101-900-80	20	37		9	46	6212-264-009-00	6	6	6213-611-003-20	17	2
V720-113-502-20	16	9	6209-940-004-00	11	15	6212-310-011-20	15	1	6213-612-004-00	17	9
V721-103-104-00	17	12	6211-110-032-10	1	1	6212-330-025-10	15	5	6213-613-002-10	17	8
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V723-102-002-40	9	37	6211-150-020-00	1	2	6212-371-017-00	15	10	6213-619-003-00	17	10
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2145-161-211-00	27	16	6211-291-010-00	2	3	6212-525-003-00	9	49	6213-642-002-00	17	7
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	17	28	6211-360-007-20	7	1	6212-565-001-00	11	5	6214-115-003-10	3	2
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6209-046-001-00	9	16	6211-540-008-00	6	3	6212-616-002-00	11	17	6215-315-005-00	19	4
6209-050-001-00	9	32	6211-599-004-00	5	14	6212-619-001-20	11	20	6215-315-006-00	19	3
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PART CODE	REF	NO	PART CODE	REF	NO	PART CODE	REF	NO	PART CODE	REF	NO
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6215-345-046-00	24	7	6215-629-037-00	25	26	6219-752-007-00	20	3	6281-229-041-00	26	22
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6215-621-010-00	20	10	6215-649-011-00	25	10	6281-229-015-00	27	22	6904-110-822-00	5	20
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	20 12						
6908-000-750-00	15 4						
6908-160-612-00	5 18						
6908-160-816-00	5 17						
6908-161-018-00	15 2						
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	20 8						
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PART CODE	REF	NO	PART CODE	REF	NO	PART CODE	REF	NO	PART CODE	REF	NO
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V341-120-008-00	9	20	6209-605-003-00	9	2	6211-777-007-10	10	1	6213-120-002-10	16	3
V401-160-012-00	22	9	6209-605-004-00	1	4	6212-111-043-10	13	1	6213-125-002-00	16	4
V411-260-006-00	20	41	6209-610-001-00	5	4	6212-114-043-10	14	1	6213-129-003-00	16	5
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V681-200-000-60	1	10	6209-625-003-10	5	15	6212-230-005-00	13	5	6213-164-001-00	9	30
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6209-000-002-00	11	19	6211-312-005-00	9	28	6212-535-007-00	12	4	6213-716-001-30	17	24
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	20	12						
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K135-017-006-00	64	9		77	14		91	8		48	15
	82	16	V201-260-803-50	19	15		92	16		49	7
K135-020-000-00	64	7		20	17		93	16		50	36
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K135-022-000-00	82	14	V201-260-806-50	6	10	V201-461-203-00	92	17		82	33
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K211-001-007-00	77	7	V201-261-002-00	29	8		93	3		82	31
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K250-015-000-00	74	22	V201-261-012-00	81	3		85	11		74	4
K250-035-000-00	82	39	V201-261-202-00	50	32		89	9	V211-360-801-20	3	3
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V195-163-010-40	99	9	V201-361-202-50	70	39		80	9		95	12
V195-164-016-40	99	10	V201-361-203-00	40	3		81	8		95	19
V200-260-402-50	100	33		74	11		81	10		95	22
V200-260-501-0B	7	7	V201-361-204-00	74	12		98	48		95	24
V200-260-605-00	82	11	V201-361-206-50	91	10		100	38		98	14
V201-260-801-20	7	4		92	6	V211-260-802-00	11	15		100	2
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	84	16	V251-260-802-5C	22	3	V304-260-014-00	49	17		48	21
	87	5	V251-341-003-0C	37	6	V304-260-016-00	76	13		49	13
	87	16	V251-341-003-00	37	5		83	10		64	15
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	95	2	V251-341-003-50	21	2		102	8		79	3
	96	2	V251-341-005-0C	37	8	V304-460-010-00	11	9		82	22
	101	41	V251-341-005-00	11	4		17	4		82	25
V211-360-802-50	53	2		12	3	V304-460-012-00	16	5		84	11
	59	8	V251-341-005-50	21	3		40	5		101	19
V211-360-803-00	15	5	V251-341-202-80	40	4		70	6		114	14
	24	11	V251-441-202-80	70	3		83	33	V401-160-010-00	3	6
	30	2	V251-441-403-50	69	18	V304-460-014-00	69	19		11	7
	63	14	V252-261-203-50	22	2	V305-260-008-00	76	8		12	6
V211-360-804-00	1	26	V301-260-004-00	98	10	V305-260-024-00	83	30		17	5
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	42	11		98	39	V334-460-010-00	112	10		50	23
	45	4	V304-260-008-00	19	7	V335-460-020-00	64	3		54	11
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	22	5	V304-260-010-00	12	7		13	14		91	11
V220-540-601-00	114	25		23	3		30	5		92	5
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	76	14		88	9		10	7		70	33
	83	12		97	6	V500-163-002-00	71	14	V600-110-620-70	53	17
	102	9		101	20		83	15		70	34
V401-160-020-00	64	4	V411-260-010-00	8	17	V500-163-003-00	102	14	V600-110-620-90	55	9
V411-260-004-00	84	5		9	9	V500-163-003-50	75	5	V600-110-630-50	38	2
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V411-260-005-00	77	24		50	22	V520-101-002-20	13	10	V600-110-690-90	70	13
	98	23		62	5		14	7	V600-110-691-10	70	14
	98	37		113	47		15	6	V600-130-600-30	62	8
	100	8	V411-260-012-00	50	34		15	9	V653-318-241-20	63	12
	101	39	V411-260-016-00	83	13		21	6	V653-420-261-60	52	7
V411-260-006-00	8	6		102	10		22	6	V653-616-221-20	63	7
	9	3	V411-260-018-00	31	17		23	6	V654-417-231-50	26	4
	9	14		32	7		24	13	V680-200-001-00	30	11
	10	10	V411-260-020-00	48	3		30	6		31	4
	19	13		102	13		36	4		32	4
	20	15	V411-260-022-00	58	12		54	6		35	5
	84	18	V500-162-001-50	84	19		55	3		39	5
	87	14		87	11		70	4		41	18
	98	27	V500-162-002-00	9	4		70	37	V680-200-001-90	57	4
	98	41		9	15		74	9		57	9
V411-260-008-00	1	12		10	11	V520-101-004-00	41	8	V681-200-000-60	114	11
	1	27		19	10	V580-140-302-50	114	24	V704-140-010-00	31	13
	2	12		19	14	V580-140-403-20	36	6		32	13
	2	27		20	12	V580-140-501-60	31	8	V704-140-015-00	48	12
	19	9		20	16		54	13		63	4
	20	11		31	9	V580-140-502-00	78	2	V704-140-017-00	62	10
	30	4		31	12	V580-140-502-50	68	14	V704-140-018-00	31	19
	31	11		32	12	V580-140-603-20	23	7		32	8
	32	11		43	6		43	2		46	10
	43	5		44	6		44	2	V704-140-020-00	24	6
	44	5		46	6		46	2		25	4
	46	5		46	13	V600-110-600-40	33	5		25	19
	46	12		58	24		34	5		28	6
	48	22		59	16	V600-110-600-60	13	6		28	19
	49	3		77	20		23	9		29	5
	58	23		77	23		27	6		48	4
	59	15		77	30		28	11		66	2
	77	19		77	37	V600-110-600-90	27	5		67	2
	77	29		78	5	V600-110-601-00	38	3	V704-140-022-00	56	5
	77	36		78	8		68	17		56	8
	78	4	V500-162-002-50	62	4	V600-110-601-10	53	11		58	13

PART CODE	REF	NO	PART CODE	REF	NO	PART CODE	REF	NO	PART CODE	REF	NO
V704-140-022-00	58	26	V720-102-401-80	56	6	V721-103-106-00	12	23	V781-160-000-6T	81	17
V704-140-025-00	26	8		57	12	V721-103-106-50	113	6	V781-160-000-8B	37	13
	51	4		63	13	V721-103-110-00	70	2	V883-000-061-40	72	3
	113	37	V720-102-402-00	50	20	V721-113-105-00	64	11		72	7
V704-140-030-00	13	7		50	39		82	18	V920-550-801-00	110	5
V704-140-035-00	38	10		75	2	V721-113-107-00	74	25	V920-551-201-40	110	6
	46	16		82	10	V723-101-501-40	30	15	V920-551-301-70	110	7
	53	20	V720-103-502-40	50	8	V723-102-002-50	39	8	V920-551-902-20	110	8
	55	6		50	37		111	6	V920-552-402-70	110	9
V705-140-015-00	50	16	V720-103-502-80	50	3		111	22	V936-150-015-00	110	3
V705-140-021-00	74	18	V720-103-503-10	64	38	V723-102-003-40	66	5	V999-200-003-00	60	4
V705-140-024-00	114	17	V720-103-503-40	66	7		67	5		60	8
V705-140-028-00	30	17		67	7	V723-102-006-70	113	10		61	4
V705-140-030-00	111	26	V720-103-503-80	69	12	V723-102-007-00	113	4		61	8
V705-140-047-00	24	4	V720-103-504-40	6	8	V723-102-007-10	113	5		72	4
	25	17		23	12	V730-101-200-90	74	16		72	8
V705-140-052-00	68	8	V720-111-900-60	64	13	V730-101-601-20	113	15		73	4
	70	19		82	20	V730-101-801-40	113	9		73	8
	70	24	V720-111-900-90	74	15	V742-112-220-40	77	32	W296-204-007-40	84	4
V706-140-040-00	68	19	V720-112-401-10	113	12		77	34	1302-225-003-00	30	10
V706-140-045-00	70	15	V720-112-401-20	74	23		77	39		31	3
	76	5		77	9	V742-116-240-40	63	5		35	4
V706-140-050-00	76	6		82	32	V744-114-280-70	64	10		39	4
V706-140-055-00	68	18		82	43		82	17		41	17
V707-140-062-00	37	3		114	21	V744-120-350-70	14	8	1326-706-002-10	64	19
	41	15	V720-112-401-40	74	21		15	3		82	37
	113	50		74	26		15	14	1342-402-006-00	101	9
V707-140-068-00	70	16		77	12		24	7		101	24
V707-140-072-00	37	4		79	16		28	2	1365-224-002-00	25	18
	53	19		82	38	V744-130-450-80	13	8	1376-402-003-00	30	20
	70	9		82	42	V744-135-500-80	13	3		49	5
V707-140-080-00	37	2		113	11		13	17		101	11
	54	3		114	27	V744-135-621-00	41	14		101	21
V707-140-085-00	55	10	V720-112-401-80	64	24	V744-140-621-10	38	9	1386-241-002-00	61	3
V707-140-090-00	53	15		74	24	V760-150-000-00	58	14		61	7
V720-101-900-70	77	28		113	14	V761-400-000-00	69	14		73	3
V720-101-900-80	111	41	V720-112-402-00	64	28	V763-150-000-00	16	8		73	7
V720-102-401-00	6	4		64	34		17	7	1395-710-004-00	48	13
	39	2		74	20		19	3	1401-906-005-00	110	2
V720-102-401-20	64	37		82	29		20	5	1402-511-600-00	83	19
	113	13		82	40		69	15	1404-117-008-00	9	8
V720-102-401-40	31	16	V720-112-402-20	64	12	V780-100-000-2T	77	10		10	4
	32	9		82	19	V781-100-000-20	74	27	1404-312-006-00	58	22
	35	2	V720-115-706-50	77	2	V781-100-000-4B	69	4		59	14
	41	25	V721-103-102-50	82	5		70	20	1404-503-006-00	64	16
	113	8	V721-103-103-50	82	2		70	25		82	27
V720-102-401-80	50	11	V721-103-104-50	111	9	V781-160-000-6B	41	9	1407-111-001-00	7	3
	50	26	V721-103-106-00	11	19	V781-160-000-6T	80	17	1414-312-002-00	9	1

PART CODE	REF	NO	PART CODE	REF	NO	PART CODE	REF	NO	PART CODE	REF	NO
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	18	6		2	15	1444-314-009-10	37	14	1518-313-109-00	46	8
1415-102-007-00	6	3	1427-111-229-00	4	13		41	28	1518-407-240-00	64	20
1415-102-008-00	6	5	1427-117-001-00	92	2	1444-328-272-00	59	4	1518-432-250-00	69	2
1415-102-009-00	6	6		92	20	1444-328-273-00	59	3	1518-621-007-00	100	30
1415-102-011-00	6	9		93	2	1444-408-007-00	64	30	1518-621-240-00	100	32
1415-120-004-00	12	20		93	20	1444-408-312-00	111	16	1518-621-320-00	100	27
1415-312-500-00	58	17	1427-120-002-00	11	8	1444-410-002-10	66	9	1518-903-006-00	80	21
1415-312-600-00	58	18		12	14		67	9		81	22
1415-505-006-00	77	3		37	12	1444-411-012-00	68	5	1518-903-007-00	80	22
1415-505-014-00	64	23		41	1	1444-411-013-00	68	6		81	23
1416-621-037-00	7	6		41	2	1444-501-004-10	76	2	1524-122-001-00	19	2
1417-102-005-00	1	21		54	5	1444-503-001-20	77	1		20	2
	2	21		69	20	1444-510-008-10	82	8		58	15
1419-101-010-00	4	6		70	21	1444-514-230-00	83	9	1527-604-002-00	7	14
	5	3		70	26	1444-514-280-10	83	16		84	23
1421-134-019-00	38	4	1427-431-003-00	83	32	1444-514-300-00	83	17		86	15
	66	3	1427-432-016-00	68	7	1444-601-015-00	84	22		88	8
	67	3	1427-601-001-10	59	11		85	4		95	16
1421-201-002-00	37	9	1427-621-012-00	88	4	1444-621-311-00	100	10	1544-104-205-00	4	2
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	70	23	1427-934-013-00	107	11	1444-621-313-00	100	12		12	12
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1421-403-002-00	71	12	1432-242-001-00	19	8	1480-102-005-00	1	17		20	14
1421-433-004-00	16	7		20	10		2	17	1544-215-004-00	49	9
	17	6	1432-512-005-00	83	21	1480-102-007-00	1	14	1544-215-015-00	30	16
1421-502-002-00	40	8	1432-616-002-00	16	9		1	18	1544-215-016-00	30	19
	83	5		17	8		2	14	1544-304-007-00	53	8
	83	20	1432-621-006-10	100	28		2	18	1544-310-284-00	57	5
	102	4	1432-651-028-00	88	7	1480-122-001-10	18	7		57	10
1421-507-014-00	89	7	1432-665-014-00	88	3	1480-211-005-00	26	7	1544-322-002-00	31	18
	90	7		88	10	1480-212-004-10	41	13	1544-623-001-00	100	14
1421-507-015-00	85	10	1435-120-002-20	23	2	1480-434-011-10	70	32	1544-623-232-00	100	15
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1421-602-008-00	86	16		25	5	1480-601-005-00	94	3	1544-623-234-00	100	17
1421-906-001-00	110	1		28	4		95	3	1544-623-235-00	100	18
1424-101-203-00	1	23	1435-905-008-10	105	7	1488-247-250-00	40	7	1545-623-003-00	101	35
	2	23	1436-122-011-00	78	3	1488-621-220-10	100	5	1550-112-002-00	8	8
1424-101-204-00	1	25	1442-313-200-10	59	1	1507-307-003-00	32	3	1550-307-005-00	55	11
	2	25	1442-313-202-00	59	2	1509-317-341-00	60	2	1550-403-210-00	71	5
1425-621-004-00	94	17	1442-313-203-00	59	5		60	6	1550-403-220-00	71	8
	95	20	1444-102-003-00	6	19	1509-317-342-00	60	3	1550-408-211-00	111	38
	101	12	1444-102-202-00	6	2		60	7	1550-408-212-00	111	39
	101	22	1444-102-204-00	6	7	1509-623-001-00	100	1	1550-408-213-00	111	42
1426-406-203-00	62	11	1444-122-002-00	19	6	1510-103-201-00	5	2	1550-408-218-00	111	44
1426-426-321-00	111	46		20	8	1510-103-250-00	4	5	1550-408-219-00	111	45
1426-506-002-00	64	33	1444-122-230-10	19	4	1513-408-217-00	111	17	1550-408-302-00	111	21
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1550-408-323-00	111	13	1560-695-021-00	47	8		107	14	1600-623-220-00	100	26
1550-408-324-00	111	15	1560-695-022-00	47	9		108	14	1600-624-201-00	101	36
1550-408-325-00	111	14	1560-702-102-10	102	17	1599-782-106-10	7	18	1600-624-202-00	101	37
1550-408-326-00	111	18	1564-263-006-00	15	2	1600-112-231-00	8	9	1600-902-002-10	104	3
1550-408-327-00	111	12		28	3		8	12		105	3
1550-408-352-00	111	28		28	5	1600-112-232-00	8	10	1600-902-023-00	108	10
1550-408-353-00	111	29	1564-560-005-00	48	19		8	13	1600-904-051-00	104	6
1550-514-290-00	83	18	1564-630-012-00	89	2	1600-117-002-00	9	7		105	6
1560-102-003-20	6	15		90	2		10	3	1602-317-231-00	61	2
1560-103-261-00	4	4	1565-601-005-10	84	21	1600-211-052-00	14	4		61	6
1560-104-006-60	1	20	1566-701-102-00	92	14		15	13	1602-322-003-00	38	8
	2	20		93	14		25	2	1602-441-201-00	73	2
1560-104-010-40	1	22	1568-731-103-00	41	22	1600-240-550-10	48	18		73	6
	2	22	1572-103-250-00	4	3	1600-243-051-00	50	27	1602-902-061-00	104	9
1560-132-007-30	47	10	1572-103-260-00	5	1	1600-243-055-00	50	14		105	8
	58	20	1575-105-001-00	6	16	1600-243-056-00	50	13	1603-322-003-00	41	21
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	28	13	1575-623-007-00	101	28	1600-406-003-00	63	11	1612-531-003-00	43	10
	51	3	1575-623-010-00	101	30	1600-502-003-00	76	7		44	9
	52	3	1575-623-210-00	100	4	1600-515-001-00	83	31		46	17
1560-223-016-00	42	2	1576-408-002-00	64	25	1600-515-210-10	83	27		80	12
1560-265-002-10	35	3	1581-621-290-00	101	16	1600-515-230-10	83	28		81	14
1560-314-001-00	56	10	1581-740-116-00	86	7	1600-515-240-00	83	29	1614-102-011-00	1	3
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1560-410-003-00	65	2	1588-501-002-00	74	2		98	7		2	6
1560-410-005-00	65	3	1588-502-003-00	76	4		98	17	1614-103-210-00	3	2
1560-437-341-00	72	2	1590-441-210-00	72	1		98	31	1614-104-001-00	4	7
	72	6		72	5	1600-622-233-00	98	4	1614-105-003-00	6	17
1560-501-202-00	74	3	1593-112-002-50	8	3		98	8	1614-105-200-00	6	1
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1560-515-272-00	50	19	1594-105-001-00	3	4		98	30	1614-111-002-10	7	12
1560-525-001-40	83	6	1594-221-001-00	26	5	1600-622-252-00	98	18	1614-111-003-10	7	13
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	95	15		70	29	1600-622-260-00	98	15	1614-111-005-00	7	17
1560-658-202-00	99	8	1594-515-200-20	50	18	1600-622-280-00	98	29	1614-111-210-00	7	5
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	99	15	1594-652-200-10	97	7	1600-622-300-00	98	44	1614-116-210-00	9	2
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1560-664-252-00	100	22	1594-654-261-10	98	47		98	34		10	2
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1560-664-264-00	101	8		98	6	1600-622-380-00	98	5	1614-120-002-00	11	16
	101	32	1594-715-002-00	92	8	1600-623-002-00	100	19	1614-120-005-00	11	11
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1614-135-210-00	19	5		44	4	1614-432-007-00	68	3	1614-601-031-00	84	9
	20	7	1614-263-200-10	43	1	1614-432-210-10	68	2	1614-601-230-00	84	15
1614-203-001-10	24	1		44	1	1614-433-002-00	69	7	1614-602-001-00	85	1
1614-203-002-20	24	9	1614-301-001-00	51	6		69	13	1614-602-002-00	85	2
1614-203-005-00	24	5		52	4	1614-433-202-00	69	6	1614-603-001-20	86	1
	25	10	1614-308-002-00	56	3	1614-433-212-00	69	11	1614-603-002-20	86	2
	28	18	1614-308-003-00	56	2	1614-434-001-00	70	1	1614-603-008-00	86	14
	29	4	1614-308-004-00	56	4	1614-434-002-10	70	7	1614-603-017-00	86	11
1614-203-014-00	24	10	1614-310-201-00	57	1	1614-434-003-10	70	10	1614-603-018-00	86	3
1614-203-015-00	24	2	1614-310-203-00	57	3	1614-434-004-00	70	12	1614-603-021-00	86	8
1614-205-004-00	25	12		57	8	1614-434-007-00	70	27	1614-603-022-00	86	9
	25	16	1614-310-211-00	57	6	1614-434-008-10	70	28	1614-603-201-10	86	12
1614-205-009-10	25	6	1614-310-220-00	57	11	1614-434-011-10	70	31	1614-603-202-00	86	13
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1614-205-015-00	25	3	1614-402-003-00	63	9	1614-436-002-00	71	4	1614-604-220-00	87	3
	28	9	1614-402-004-00	63	10	1614-436-202-00	71	2	1614-604-230-00	87	4
	36	8	1614-402-007-00	63	6		71	6	1614-604-240-00	87	7
	52	5	1614-407-201-00	64	2		71	9	1614-604-260-00	87	12
1614-205-016-00	25	11	1614-407-210-00	64	1	1614-436-203-00	71	3	1614-608-220-00	89	6
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	28	8	1614-407-212-00	111	34		71	10	1614-626-400-00	91	12
1614-210-001-00	29	6	1614-407-213-00	111	35	1614-501-003-00	79	13	1614-630-002-00	94	15
1614-210-002-00	29	7	1614-407-214-00	111	36		79	17		95	18
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1614-216-003-00	31	15	1614-407-260-00	64	36	1614-501-230-00	75	4	1614-630-008-00	94	6
	32	6	1614-407-320-00	111	1		75	6		95	7
1614-222-007-00	33	6	1614-407-322-00	111	2	1614-503-003-00	77	40	1614-670-001-00	99	18
	34	6	1614-407-323-00	111	3	1614-503-005-00	77	22	1614-670-201-00	99	4
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1614-261-003-00	42	4	1614-407-350-00	111	19	1614-503-310-00	77	35	1614-670-281-00	99	14
	49	8	1614-407-352-00	111	20	1614-503-320-00	77	38	1614-690-002-00	101	10
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1614-262-003-00	42	9	1614-407-362-00	111	24	1614-505-003-00	79	6	1614-690-212-00	101	14
	45	2	1614-407-363-00	111	25	1614-505-004-00	79	7	1614-702-053-00	102	7
	79	11	1614-407-370-00	111	27	1614-508-002-10	82	34	1614-702-550-00	102	2
1614-262-006-00	42	10	1614-407-380-00	111	30	1614-508-200-00	82	1	1614-702-551-00	102	5
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	79	12	1614-432-003-00	68	10	1614-514-340-00	83	3	1614-901-001-00	103	1
	80	13	1614-432-004-00	68	11	1614-601-001-00	84	6	1614-903-003-00	103	6
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1616-435-001-00	70	41	1617-215-200-00	30	14	1617-310-201-00	57	2	1620-121-012-00	112	6
1616-435-002-00	70	42	1617-216-001-00	31	1		57	7	1620-121-013-00	112	7
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	2	13	1617-216-210-00	31	6	1617-407-220-10	64	27	1620-121-017-00	112	12
1617-102-002-10	1	16	1617-216-220-00	31	10	1617-407-230-00	64	32	1620-121-018-00	112	13
	2	16	1617-216-250-00	31	14	1617-431-210-00	66	4	1620-121-019-00	112	14
1617-102-003-00	1	7		32	5	1617-434-001-00	70	30	1620-121-021-00	112	15
	2	7	1617-221-001-10	33	1	1617-501-004-10	75	11	1620-121-022-00	112	16
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	2	28	1617-221-002-00	33	2	1617-501-200-00	74	1	1620-121-024-00	112	19
1617-102-005-00	1	19		34	2	1617-502-001-00	76	1	1620-121-210-00	12	17
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	2	2	1617-241-003-00	37	10	1617-514-270-00	83	34	1620-126-002-00	14	1
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1617-104-210-00	4	12	1617-262-210-10	42	8	1617-601-211-20	84	2	1620-127-053-00	15	7
1617-120-210-00	11	13	1617-263-200-00	43	7	1617-601-212-20	84	3	1620-128-002-00	15	12
1617-120-220-00	11	14		44	7	1617-604-200-20	87	1	1620-130-220-00	16	1
	12	16	1617-264-200-00	45	1	1617-604-240-00	87	8	1620-133-001-00	18	3
1617-201-001-00	22	1	1617-301-001-00	26	2	1617-630-200-00	94	1	1620-133-200-00	18	1
1617-205-003-00	25	7	1617-301-002-00	51	5		95	1	1620-135-200-10	19	1
1617-205-004-10	25	13		52	6	1617-630-220-00	94	18		20	1
1617-205-005-00	25	14	1617-304-001-00	53	1		95	21	1620-201-052-00	34	8
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1617-206-003-00	26	6	1617-304-004-00	53	5	1617-722-212-00	89	5	1620-202-519-00	113	46
1617-206-004-00	26	3	1617-304-006-00	53	7		90	5	1620-202-524-00	113	49
1617-207-001-40	27	1	1617-304-008-00	53	12	1617-901-002-00	103	3	1620-202-525-00	113	39
1617-207-002-30	27	2	1617-304-009-00	53	13	1617-901-003-00	103	4	1620-202-527-00	113	41
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1617-208-001-10	27	4	1617-304-012-00	53	16	1620-117-200-00	9	5	1620-202-531-00	113	43
1617-208-002-00	27	7	1617-304-018-00	53	6		10	1	1620-202-533-00	113	55
	28	12	1617-306-001-10	54	1	1620-117-210-00	10	9	1620-202-534-00	113	52
1617-209-001-10	29	1	1617-306-002-10	54	2	1620-121-001-00	12	21	1620-202-535-00	113	53
1617-209-002-00	29	3	1617-306-009-00	54	12	1620-121-002-00	12	22	1620-202-536-00	113	42
1617-209-003-00	29	2	1617-307-001-00	55	1	1620-121-004-00	12	8	1620-202-537-00	113	54
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1620-215-001-00	30	1	1620-410-001-00	65	5		95	11	1622-111-200-00	7	1
1620-225-200-00	35	1	1620-410-002-00	65	4	1620-630-051-10	95	13	1622-112-210-00	8	15
1620-231-001-00	36	11	1620-431-200-00	66	6	1620-630-052-10	95	14	1622-121-001-00	112	3
1620-251-200-00	40	1		67	6	1620-630-053-00	95	4	1622-121-002-00	112	4
1620-255-201-00	41	3	1620-432-200-00	68	1	1620-630-210-10	94	7	1622-121-003-00	112	9
1620-255-202-00	41	4	1620-433-200-00	69	5		95	8	1622-121-220-00	12	15
1620-255-204-10	41	10	1620-433-210-00	69	10	1620-630-220-10	94	8	1622-130-510-00	17	1
1620-255-205-00	41	16	1620-434-001-00	70	17		95	9	1622-201-051-10	21	1
1620-255-206-00	41	19	1620-434-002-00	70	22	1620-630-240-10	94	4	1622-202-500-00	23	1
1620-255-207-00	41	20	1620-504-001-00	78	6	1620-630-290-20	94	14	1622-202-501-00	113	20
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1620-261-200-10	42	3	1620-507-450-00	80	14	1620-630-500-20	95	17	1622-202-504-00	113	23
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	44	8		81	18	1620-670-210-00	99	2	1622-202-507-00	113	26
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1620-273-570-00	50	1	1620-626-220-10	92	22		105	5	1622-208-052-00	28	1
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1620-312-240-00	58	3		93	26	1620-903-006-00	104	8	1622-208-054-00	28	17
1620-312-260-00	58	4	1620-626-320-00	92	1	1620-904-006-00	106	12	1622-208-055-00	28	10
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1620-313-002-10	59	10	1620-626-350-00	92	9	1620-904-008-00	108	13	1622-208-057-00	28	15
1620-313-004-00	49	2		93	9	1620-904-009-00	109	13	1622-216-052-00	32	1
	59	13	1620-626-500-10	93	22	1620-904-011-00	104	11	1622-216-053-10	32	2
1620-313-210-20	59	7	1620-630-001-10	94	12		105	10	1622-216-500-00	32	10
1620-401-220-00	62	7	1620-630-006-00	94	9	1622-102-500-00	2	1	1622-221-051-00	34	3

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1622-244-001-10	38	5	1622-626-200-10	92	23	1640-530-629-00	114	19	1640-903-062-00	109	6
1622-244-002-00	38	11		93	23	1640-530-631-00	114	22	1640-903-063-00	109	8
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1622-245-002-00	39	3		93	24	1640-601-014-00	85	9	1640-903-066-00	109	11
1622-261-210-00	42	1	1622-626-320-00	92	12	1640-604-012-00	89	4	1640-903-067-00	109	10
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1622-272-520-00	48	1	1622-903-002-10	104	10		93	10	1640-904-008-00	106	4
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1622-273-510-00	50	7	1622-903-004-10	105	1	1640-903-003-00	107	15	1640-904-011-00	106	6
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1622-273-630-00	50	9	1637-120-001-00	11	17	1640-903-009-00	107	5	1640-904-022-00	106	1
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	61	5	1639-520-003-00	40	2	1640-903-025-00	108	16	2144-419-022-00	46	9
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1622-507-410-10	80	5	1640-530-610-00	114	1	1640-903-047-00	108	17	3610-440-018-00	9	12
	81	5	1640-530-613-00	114	2	1640-903-048-00	109	17		10	8
1622-507-420-10	81	6	1640-530-614-00	114	3	1640-903-052-00	109	14	3621-304-001-00	4	11
1622-508-200-00	82	9	1640-530-615-00	114	4	1640-903-053-00	109	15	3621-304-003-00	4	9
1622-508-220-00	82	28	1640-530-622-00	114	8	1640-903-055-00	109	16	3632-360-008-00	6	23
1622-508-230-00	82	41	1640-530-623-00	114	9	1640-903-056-00	109	2	3640-586-004-00	6	24
1622-514-230-00	83	26	1640-530-624-00	114	10	1640-903-057-00	109	3	3650-212-001-00	49	16
1622-625-001-00	91	7	1640-530-625-00	114	12	1640-903-058-00	109	4	3650-261-261-00	101	4

PART CODE	REF	NO	PART CODE	REF . NO	PART CODE	REF . NO	PART CODE	REF . NO
3650-270-214-00	99	12						
3650-741-002-00	19	11						
	20	13						
3650-835-009-00	58	5						
3653-108-005-00	43	8						
	46	15						
3656-271-001-00	100	36						
3656-271-310-00	6	12						
3656-355-004-00	50	6						
3656-565-006-00	58	11						
3659-221-223-00	59	12						
3664-540-001-00	16	2						
	17	2						
3667-105-001-00	13	18						
3667-355-003-00	50	5						
3670-236-003-00	89	10						
	90	10						
3670-703-008-00	48	2						
3673-701-006-00	14	2						
	15	11						
	38	6						
3737-172-009-00	101	25						
3737-172-011-00	100	31						
3747-155-013-00	49	14						
3748-185-003-00	64	26						
	64	31						
3768-112-001-00	58	16						
3768-164-008-00	6	18						
3768-185-016-00	50	30						
4319-601-004-00	101	5						
6209-037-012-00	12	18						
7932-201-002-00	51	2						
	52	2						
7955-201-026-00	11	3						
	12	11						
	54	4						
7963-208-004-00	11	12						
	12	10						
7963-611-003-00	83	14						
7963-611-230-00	83	7						

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
ARM/TENSION	20	25	BOLT	27	24	CARTRIDGE,OIL FILTER	16	12	GASKET/COVER	9	55
ARM,CONTROL	20	39	BOLT(WS)	3	3	CASE/ADAPTER	20	26	GASKET/CYLINDERHEAD	1	11
ARM,FLOATING	20	20		4	3	CLAMP/STRAINER	16	10	GASKET/GEARCASE	9	28
ARMATURE/STARTE ASSY	26	2		17	19	CLAMP,HARNESS	9	15	GASKET/HOUSING	17	26
BALL	26	17	BOLT/CONNECTINGROD	13	6	CLIP	21	4	GASKET/INLETMANIFOLD	3	2
BALL,STEEL	1	10	BOLT/M12X70	22	8	CLUTCH/STARTER ASSY	26	5	GASKET/PLATE	9	41
BAND, HOSE	17	23	BOLT/M6	9	32	COLLOR	27	3	GASKET,NOZZLE	19	2
BEARING	26	3		9	33	CONNECTINGROD ASSY	13	5	GEAR	9	49
	26	4	BOLT/M6X10	20	18	CONNECTOR/FUEL	21	1	GEAR/CAMSHAFT	12	2
	27	5	BOLT/M8X30	9	16	CONNECTOR/GLOWPLUG	23	4	GEAR/IDLE ASSY	12	6
	27	10	BOLT/M8X45	9	13	CONNECTOR,OIL FILTER	5	23	GEAR/OILPUMP ASSY	16	3
BEARING/CON ROD	13	8	BOLT/M8X55	11	21	CONTROLRACK	25	48	GEAR,CRANK SHAFT	15	3
BEARING/CONROD/UNDER	6	5	BOLT/M8X75	9	9	CONTROLSLEEVE	25	49	GEAR,INJ PUMP	20	11
	6	6		17	28	COVER	9	54	GEAR,RING	15	6
BEARING/CRANK SET	5	11	BOLT/M8X85	9	8		26	23	GEARCASE ASSY	9	1
BEARING/CRANK/LOWER	5	13	BOLT/THROUGH	26	16		27	13	GENERATOR ASSY	22	1
BEARING/CRANK/UNDER	6	1	BOLT/WS	8	3	COVER/BLOWBY	2	3	HANGER	10	1
	6	3		9	14	COVER/CYLINDER/HEAD	2	1	HEATSHILD/NOZZLE	19	3
BEARING/CRANK/UPPER	5	12		16	6	COVER/INJECTIONPUMP	5	24	HOLDER ASSY	27	14
BEARING/THRUST/CRANK	5	14		18	4	COVER,BEARING	27	6	HOLDER/BRUSH ASSY	27	16
	6	2		26	15	CRANKSHAFT ASSY	15	1	HOLDER/DELIVERYVALVE	25	6
	6	4	BOLT/WSP	22	5	CUP/SEALING/20	9	3	HOLDER/STARTER ASSY	26	11
BEARING/WATER PUMP	17	3	BOLT,SEMS	17	32	CUP/SEALING/50	1	3	HOLDER,NOZZLE ASSY	24	2
BEARING/WATERPUMP	17	4	BOLT,SEMS/M10X20	10	2		5	6	HOSE/RUBBER	2	9
BEARING,RB/6002SS	15	7	BOLT,SEMS/M6X12	5	26	CUTTER,VALVE	11	5		21	3
BEARING,RB/6004	20	14		7	5	CYLINDERBLOCK ASSY	5	1	HOSE,RUBBER	17	22
BEARING,RB/6005	9	51		12	5	CYLINDERHEAD ASSY	1	1		21	2
BEARING,RB/6203	20	13		20	16	DOWEL	5	21	HOTPLUG ASSY	1	2
BELT,COOLING FAN	18	5		23	8	DRIVE TACHOMETER	9	35	HOUSING/FLYWHEEL	8	1
BODY/OILPUMP	16	2	BOLT,SEMS/M6X16	9	38	DRIVE/TACHOMETER	9	36	HOUSING/STARTER ASSY	26	9
BODY/WATERPUMP	17	2	BOLT,SEMS/M8X16	16	11	EYE	24	18	HOUSING/THERMOSTAT	17	24
BOLT	1	12	BOLT,SEMS/M8X20	9	12	EYEBOLT	25	50	HOUSING/PUMP	25	1
	5	2		17	27	FAN/COOLING	18	1	INJECTIONPUMP ASSY	20	1
	8	4		22	3	FLYWEIGHT	20	17	KEY	12	3
	9	42	BOLT,SEMS/M8X45	17	18	FLYWHEEL ASSY	15	5		15	4
	9	43	BRACKET/ROCKERSHAFT	11	13	FRAME	27	12		20	12
	11	19		11	14	FRAME ASSY	27	7	LEVELGAGE	5	28
	15	9	BRUSH	27	17	FRAME/STARTEREND	26	10	LEVER/CONTROL COMP	20	36
	15	12	BUSH	27	15	GASHET/EXH MANIFOLD	4	2	MANIFOLD/EXHAUST	4	1
	20	7	BUSHING/DRAIN	26	20	GASKET	7	4	MANIFOLD/INLET ASSY	3	1
	25	10	CAMSHAFT	12	1		17	8	METER,THERMO	23	2
	25	52	CAMSHAFT/INJ PUMP	20	10		19	5	NOZZLE	24	1
	27	9	CAP/RELIEF VALVE	9	31		23	7	NOZZLE,INJ.ASSY	19	1
	27	11	CAP,BLANK/30	9	39		24	17	NUT	9	34
	27	19	CAP,OIL FILLER	2	5		25	5		11	18
	27	20	CAP,SEALING	5	3		25	51		13	7
	27	21		5	4		25	53		20	40
	27	22		5	5	GASKET/COVER	5	25		24	19

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
NUT	26	21	PIN,STRAIGHT	8	2	PLATE/FRONT	9	40	SEAL,OIL	1	9
	26	22	PIN,TUBE	5	16	PLATE/THRUST	12	4		9	7
	27	2		9	46	PLATE/WATER PUMP	17	9	SEAT,SPRING	24	3
	27	23	PINION/STARTER	26	8	PLATE,THRUST INJPUMP	20	15	SEAT,VALVE SPRING	11	4
	27	25	PIPE/INJECTION ASSY	19	6	PLUG	5	7	SHAFT	9	50
NUT/M10	22	6		19	7		7	3	SHAFT/HYDRAULIC ASSY	9	48
NUT/M8	9	10		19	8		9	25	SHAFT/ROCKERARM	11	11
	9	19	PIPE/WATER PUMP	17	11		11	12	SHAFT/ROCKERARM ASSY	11	10
	9	52	PIPE/WATEROUTLET	17	30	PLUG/PT1/2	1	4	SHIM/ADAPTER	20	32
	9	56	PIPE,PUMP HOUSING	17	25	PLUG/PT1/4	9	2		20	33
	11	22	PIPE,WATER DRAIN	5	22	PLUG,GLOW	23	3	SHIM/PUMP,INJ	20	2
	17	13	PISTON/OV	13	1	PLUNGER ASSY	25	2		20	3
	17	20		14	1	PULLEY	15	10		20	4
	20	8		14	3		27	1		20	5
NUT,CAP	2	7	PISTON/RELIEF VALVE	9	29	PULLEY/WATERPUMP	18	2		20	6
NUT,CAP/M 8	9	20	PLATE	25	17	PUSHROD	11	7	SHIM/T=0.1	24	5
NUT,RETAINING	24	16		25	18	REGULATOR ASSY	27	26	SHIM/T=0.2	24	6
O-RING	17	31		25	19	RELAY,SOLENOID	23	9	SHIM/T=0.3	24	7
	25	7		25	20	RESISTANCE	23	5	SHIM/T=0.4	24	8
	26	19		25	21	RESISTANCE/1.0	21	5	SHIM/T=0.5	24	9
O-RING 1A S50	9	45		25	22	RETAINER	26	7	SHIM/T=0.52	24	10
O-RING/G40	17	12		25	23	RING SNAP	13	4	SHIM/T=0.54	24	11
O-RING/G50	17	16		25	24	RING/O	9	37	SHIM/T=0.56	24	12
O-RING/P 8	20	37		25	25		16	9	SHIM/T=0.58	24	13
OILPAN ASSY	7	1		25	26	RING/PISTON SET	13	2	SHIM/T=0.8	24	14
OILPAN COMP	7	2		25	27	RING/PISTON/OV SET	14	2	SHIM,ADAPTER	20	29
OILPUMP ASSY	16	1		25	28		14	4		20	30
OILSEAL	5	15		25	29	RING,SNAP/ 4 E	20	23		20	31
ORING	25	9		25	30		20	34	SLEEVEFLANGE	25	8
PACKING	2	8		25	31	RING,SNAP/16 C	11	16	SNAPRING	25	13
	9	17		25	32	RINK/CONTROL	20	21	SOLENOID	23	6
	9	21		25	33	ROCKERARM	11	9	SPACER	9	44
	9	26		25	34	ROCKERSHAFT ASSY	11	8		24	15
PIECE,THRUST	20	19		25	35	RORA	26	6	SPACER/FAN/48	18	3
PIN	5	17		25	36	ROTOR ASSY	27	4	SPACER/ROCKERARM	11	20
	5	27		25	37	ROTOR/OUTER	16	4	SPACER/WATERPUMP	17	15
	9	24		25	38	ROTOR/WATERPUMP	17	6	SPRING	11	15
	15	2		25	39	RUBBERFLANGE	2	2		27	18
	25	12		25	40	SCREW	26	14	SPRING/ADAPTER	20	28
PIN/ADAPTER	20	27		25	41	SCREW ADJUST	11	17	SPRING/DELIVERYVALVE	25	4
PIN/ARM	9	22		25	42	SCREW/SOCKET	16	7	SPRING/GOVERNOR	20	35
PIN/STRAIGHT	16	5		25	43	SCREW/TAPPING	2	4	SPRING/PLUNGER	25	14
PIN/STRIANER	5	18		25	44	SCREW/WATER PUMP	17	10	SPRING/RELIEF VALVE	9	30
PIN,CONTROL	20	22		25	45	SEAL SET/WATER PUMP	17	5	SPRING/RETURN	26	18
PIN,GROOVE	9	27		25	46	SEAL/CYL HEAD/UNDER	2	6	SPRING/SETTING	20	24
PIN,IDLE GEAR	5	8		25	47	SEAL/WATER PUMPPULLE	17	7	SPRING/VALVE	11	3
PIN,PISTON	13	3		27	8	SEAL,BEARING CAP	5	9	SPRING,BRUSH	26	12
PIN,SNAP/6	9	23	PLATE/ADJUST	22	2	SEAL,BEARING CAP/7	5	10	SPRING,NOZZLE	24	4

DESCRIPTION	REF	NO
SPRING,RETURN	20	38
SPRING,STARTING	20	43
SPRINGSEAT	25	15
	25	16
STARTER ASSY	22	7
STOPPER/FULLLOAD	9	18
STRAINER COMP	16	8
STUD	5	20
	9	4
	9	5
	9	6
	9	47
STUD/M8X40	5	19
	17	17
STUD,HEAD COVER	1	13
SWITCH/MAGNETIC ASSY	26	13
SWITCH,OIL PRESSURE	23	1
TAPPET	11	6
	25	11
THERMOSTAT	17	29
VALVE/EXHAUST	11	2
VALVE/INTAKE	11	1
VALVE,DELIVERY	25	3
VALVEGUIDE	1	7
	1	8
VALVESEAT/EXHAUST	1	6
VALVESEAT/INLET	1	5
WASHER	9	11
	9	53
	9	57
	15	8
	15	11
	17	14
	17	21
	20	9
WASHER / M6	20	41
WASHER/CORRUGATE	19	4
WASHER/9X22X2	22	4
WASHER,PL/M8	11	23
WASHER,SP/M12	22	9
WASHER,SP/M6	20	42
WATERPUMP ASSY	17	1
YOKE/STARTER ASSY	26	1

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
ARM/TENSION	20	25	BOLT	27	24	CARTRIDGE,OIL FILTER	16	12	GASKET/COVER	9	55
ARM,CONTROL	20	39	BOLT(WS)	3	3	CASE/ADAPTER	20	26	GASKET/CYLINDERHEAD	1	11
ARM,FLOATING	20	20		4	3	CLAMP/STRAINER	16	10	GASKET/GEARCASE	9	28
ARMATURE/STARTE ASSY	26	2		17	19	CLAMP,HARNESS	9	15	GASKET/HOUSING	17	26
BALL	26	17	BOLT/CONNECTINGROD	13	6	CLIP	21	4	GASKET/INLETMANIFOLD	3	2
BALL,STEEL	1	10	BOLT/M12X70	22	8	CLUTCH/STARTER ASSY	26	5	GASKET/PLATE	9	41
BAND, HOSE	17	23	BOLT/M6	9	32	COLLOR	27	3	GASKET,NOZZLE	19	2
BEARING	26	3		9	33	CONNECTINGROD ASSY	13	5	GEAR	9	49
	26	4	BOLT/M6X10	20	18	CONNECTOR/FUEL	21	1	GEAR/CAMSHAFT	12	2
	27	5	BOLT/M8X30	9	16	CONNECTOR/GLOWPLUG	23	4	GEAR/IDLE ASSY	12	6
	27	10	BOLT/M8X45	9	13	CONNECTOR,OIL FILTER	5	23	GEAR/OILPUMP ASSY	16	3
BEARING/CON ROD	13	8	BOLT/M8X55	11	21	CONTROLRACK	25	48	GEAR,CRANK SHAFT	15	3
BEARING/CONROD/UNDER	6	5	BOLT/M8X75	9	9	CONTROLSLEEVE	25	49	GEAR,INJ PUMP	20	11
	6	6		17	28	COVER	9	54	GEAR,RING	15	6
BEARING/CRANK SET	5	11	BOLT/M8X85	9	8		26	23	GEARCASE ASSY	9	1
BEARING/CRANK/LOWER	5	13	BOLT/THROUGH	26	16		27	13	GENERATOR ASSY	22	1
BEARING/CRANK/UNDER	6	1	BOLT/WS	8	3	COVER/BLOWBY	2	3	HANGER	10	1
	6	3		9	14	COVER/CYLINDER/HEAD	2	1	HEATSHILD/NOZZLE	19	3
BEARING/CRANK/UPPER	5	12		16	6	COVER/INJECTIONPUMP	5	24	HOLDER ASSY	27	14
BEARING/THRUST/CRANK	5	14		18	4	COVER,BEARING	27	6	HOLDER/BRUSH ASSY	27	16
	6	2		26	15	CRANKSHAFT ASSY	15	1	HOLDER/DELIVERYVALVE	25	6
	6	4	BOLT/WSP	22	5	CUP/SEALING/20	9	3	HOLDER/STARTER ASSY	26	11
BEARING/WATER PUMP	17	3	BOLT,SEMS	17	32	CUP/SEALING/50	1	3	HOLDER,NOZZLE ASSY	24	2
BEARING/WATERPUMP	17	4	BOLT,SEMS/M10X20	10	2		5	6	HOSE/RUBBER	2	9
BEARING,RB/6002SS	15	8	BOLT,SEMS/M6X12	5	26	CUTTER,VALVE	11	5		21	3
BEARING,RB/6004	20	14		7	5	CYLINDERBLOCK ASSY	5	1	HOSE,RUBBER	17	22
BEARING,RB/6005	9	51		12	5	CYLINDERHEAD ASSY	1	1		21	2
BEARING,RB/6203	20	13		20	16	DOWEL	5	21	HOTPLUG ASSY	1	2
BELT,COOLING FAN	18	5		23	8	DRIVE TACHOMETER	9	35	HOUSING/FLYWHEEL	8	1
BODY/OILPUMP	16	2	BOLT,SEMS/M6X16	9	38	DRIVE/TACHOMETER	9	36	HOUSING/STARTER ASSY	26	9
BODY/WATERPUMP	17	2	BOLT,SEMS/M8X16	16	11	EYE	24	18	HOUSING/THERMOSTAT	17	24
BOLT	1	12	BOLT,SEMS/M8X20	9	12	EYEBOLT	25	50	HOUSING/PUMP	25	1
	5	2		17	27	FAN/COOLING	18	1	INJECTIONPUMP ASSY	20	1
	8	4		22	3	FLYWEIGHT	20	17	KEY	12	3
	9	42	BOLT,SEMS/M8X45	17	18	FLYWHEEL ASSY	15	5		15	4
	9	43	BRACKET/ROCKERSHAFT	11	13	FRAME	27	12		20	12
	11	19		11	14	FRAME ASSY	27	7	LEVELGAGE	5	28
	15	10	BRUSH	27	17	FRAME/STARTEREND	26	10	LEVER/CONTROL COMP	20	36
	15	13	BUSH	27	15	GASHET/EXH MANIFOLD	4	2	MANIFOLD/EXHAUST	4	1
	20	7	BUSHING/DRAIN	26	20	GASKET	7	4	MANIFOLD/INLET ASSY	3	1
	25	10	CAMSHAFT	12	1		17	8	METER,THERMO	23	2
	25	52	CAMSHAFT/INJ PUMP	20	10		19	5	NOZZLE	24	1
	27	9	CAP/RELIEF VALVE	9	31		23	7	NOZZLE,INJ.ASSY	19	1
	27	11	CAP,BLANK/30	9	39		24	17	NUT	9	34
	27	19	CAP,OIL FILLER	2	5		25	5		11	18
	27	20	CAP,SEALING	5	3		25	51		13	7
	27	21		5	4		25	53		20	40
	27	22		5	5	GASKET/COVER	5	25		24	19

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
NUT	26	21	PIN,SNAP/6	9	23	PLATE/ADJUST	22	2	SEAL,BEARING CAP/7	5	10
	26	22	PIN,STRAIGHT	8	2	PLATE/FRONT	9	40	SEAL,OIL	1	9
	27	2	PIN,TUBE	5	16	PLATE/THRUST	12	4		9	7
	27	23		9	46	PLATE/WATER PUMP	17	9	SEAT,SPRING	24	3
	27	25	PINION/STARTER	26	8	PLATE,THRUST INJPUMP	20	15	SEAT,VALVE SPRING	11	4
NUT/M10	22	6	PIPE/INJECTION ASSY	19	6	PLUG	5	7	SHAFT	9	50
NUT/M8	9	10		19	7		7	3	SHAFT/HYDRAULIC ASSY	9	48
	9	19		19	8		9	25	SHAFT/ROCKERARM	11	11
	9	52	PIPE/WATER PUMP	17	11		11	12	SHAFT/ROCKERARM ASSY	11	10
	9	56	PIPE/WATEROUTLET	17	30	PLUG/PT1/2	1	4	SHIM/ADAPTER	20	32
	11	22	PIPE,PUMP HOUSING	17	25	PLUG/PT1/4	9	2		20	33
	17	13	PIPE,WATER DRAIN	5	22	PLUG,GLOW	23	3	SHIM/PUMP,INJ	20	2
	17	20	PISTON/OV	13	1	PLUNGER ASSY	25	2		20	3
	20	8		14	1	PULLEY	15	11		20	4
NUT,CAP	2	7		14	3		27	1		20	5
NUT,CAP/M 8	9	20	PISTON/RELIEF VALVE	9	29	PULLEY/WATERPUMP	18	2		20	6
NUT,RETAINING	24	16	PLATE	25	17	PUSHROD	11	7	SHIM/T=0.1	24	5
O-RING	17	31		25	18	REGULATOR ASSY	27	26	SHIM/T=0.2	24	6
	25	7		25	19	RELAY,SOLENOID	23	9	SHIM/T=0.3	24	7
	26	19		25	20	RESISTANCE	23	5	SHIM/T=0.4	24	8
O-RING 1A S50	9	45		25	21	RESISTANCE/1.0	21	5	SHIM/T=0.5	24	9
O-RING/G40	17	12		25	22	RETAINER	26	7	SHIM/T=0.52	24	10
O-RING/G50	17	16		25	23	RING SNAP	13	4	SHIM/T=0.54	24	11
O-RING/P 8	20	37		25	24	RING/O	9	37	SHIM/T=0.56	24	12
OILPAN ASSY	7	1		25	25		16	9	SHIM/T=0.58	24	13
OILPAN COMP	7	2		25	26	RING/PISTON SET	13	2	SHIM/T=0.8	24	14
OILPUMP ASSY	16	1		25	27	RING/PISTON/OV SET	14	2	SHIM,ADAPTER	20	29
OILSEAL	5	15		25	28		14	4		20	30
ORING	25	9		25	29	RING,SNAP/ 4 E	20	23		20	31
PACKING	2	8		25	30		20	34	SLEEVEFLANGE	25	8
	9	17		25	31	RING,SNAP/16 C	11	16	SNAPRING	25	13
	9	21		25	32	RINK/CONTROL	20	21	SOLENOID	23	6
	9	26		25	33	ROCKERARM	11	9	SPACER	9	44
PIECE,THRUST	20	19		25	34	ROCKERSHAFT ASSY	11	8		24	15
PIN	5	17		25	35	RORA	26	6	SPACER/FAN/48	18	3
	5	27		25	36	ROTOR ASSY	27	4	SPACER/ROCKERARM	11	20
	9	24		25	37	ROTOR/OUTER	16	4	SPACER/WATERPUMP	17	15
	15	2		25	38	ROTOR/WATERPUMP	17	6	SPRING	11	15
	15	7		25	39	RUBBERFLANGE	2	2		27	18
	25	12		25	40	SCREW	26	14	SPRING/ADAPTER	20	28
PIN/ADAPTER	20	27		25	41	SCREW ADJUST	11	17	SPRING/DELIVERYVALVE	25	4
PIN/ARM	9	22		25	42	SCREW/SOCKET	16	7	SPRING/GOVERNOR	20	35
PIN/STRAIGHT	16	5		25	43	SCREW/TAPPING	2	4	SPRING/PLUNGER	25	14
PIN/STRIANER	5	18		25	44	SCREW/WATER PUMP	17	10	SPRING/RELIEF VALVE	9	30
PIN,CONTROL	20	22		25	45	SEAL SET/WATER PUMP	17	5	SPRING/RETURN	26	18
PIN,GROOVE	9	27		25	46	SEAL/CYL HEAD/UNDER	2	6	SPRING/SETTING	20	24
PIN,IDLE GEAR	5	8		25	47	SEAL/WATER PUMPPULLE	17	7	SPRING/VALVE	11	3
PIN,PISTON	13	3		27	8	SEAL,BEARING CAP	5	9	SPRING,BRUSH	26	12

DESCRIPTION	REF	NO
SPRING,NOZZLE	24	4
SPRING,RETURN	20	38
SPRING,STARTING	20	43
SPRINGSEAT	25	15
	25	16
STARTER ASSY	22	7
STOPPER/FULLLOAD	9	18
STRAINER COMP	16	8
STUD	5	20
	9	4
	9	5
	9	6
	9	47
STUD/M8X40	5	19
	17	17
STUD,HEAD COVER	1	13
SWITCH/MAGNETIC ASSY	26	13
SWITCH,OIL PRESSURE	23	1
TAPPET	11	6
	25	11
THERMOSTAT	17	29
VALVE/EXHAUST	11	2
VALVE/INTAKE	11	1
VALVE,DELIVERY	25	3
VALVEGUIDE	1	7
	1	8
VALVESEAT/EXHAUST	1	6
VALVESEAT/INLET	1	5
WASHER	9	11
	9	53
	9	57
	15	9
	15	12
	17	14
	17	21
	20	9
WASHER / M6	20	41
WASHER/CORRUGATE	19	4
WASHER/9X22X2	22	4
WASHER,PL/M8	11	23
WASHER,SP/M12	22	9
WASHER,SP/M6	20	42
WATERPUMP ASSY	17	1
YOKE/STARTER ASSY	26	1

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
	37	1	BAND/14	6	18	BEARING/NEEDLE	26	2	BOLT	24	12
ADAPTER/PF1/2	50	9	BAND/22	50	30		27	8		54	8
ADAPTER/90°	80	18	BAND, HOSE	1	21		28	8		54	9
	81	19		2	21		28	9		58	9
ADJUSTER	111	29	BAND,HOSE	6	19		29	2		64	5
ARM COMP	30	14	BAND,JUBLEE/18.5	64	26		36	8		69	16
	48	10		64	31		51	6		91	10
ARM/AUTO COMP	77	33	BAND,WIRE/140	30	20		52	4		92	6
	77	38		49	5		52	5		93	6
ARM/BRAKE	58	25		101	11		111	5		100	33
ARM/CLUTCH COMP	18	1		101	21		111	24		111	14
	18	5	BAND,WIRE/250	101	9		113	34		111	38
ARM/DIFF COMP	56	7		101	24	BEARING/RELEASE	11	16		111	39
ARM/MID ASSY	46	7	BAR	76	1	BEARING/TAPERROLLER	68	2		112	11
ARM/MID/A COMP	46	14	BATTERY/CABLE	8	8	BEARING,BALL	41	21		113	46
ARM/PITMAN	64	2	BATTERY/80D26R ASSY	8	1	BEARING,CT55BL1	12	20		114	25
ARM/POSITION COMP	77	31	BEARING	13	18	BEARING,RB 6006	13	6	BOLT M16X30	55	12
	78	1		26	4		23	9	BOLT 7T(SP)	92	27
	79	4		30	16		27	6		93	27
ARM/PTO COMP	45	1		52	7		28	11	BOLT(S) M10X25	75	3
ARM/PTO/MID COMP	46	1		63	7	BEARING,RB/6003ZZ	62	8	BOLT(S) M10X30	36	3
ARM/SHIFT/MID COMP	41	24		63	12	BEARING,RB/6004	33	5		74	4
ARM/SHIFT/PTO SET	39	6		70	13		34	5	BOLT(S) M6X30	64	35
ARM/SHIFT/SUB SET	31	14		70	14	BEARING,RB/6009	27	5		82	30
	32	5		111	31	BEARING,RB/6010	38	3	BOLT(S) M8X35	66	10
ARM/SHIFT/4WD COMP	35	1		111	33		68	17		67	10
ARM/SUB COMP	31	5	BEARING/BALL	13	2	BEARING,RB/6011	53	11		82	45
ARM/1ST COMP	80	5		13	16		68	16	BOLT(SP) M8X20	37	15
	81	5		14	2	BEARING,RB/6204	24	3		41	29
ARM/2ND COMP	81	6		14	4	BEARING,RB/6205	41	12		80	19
ARM/4WD COMP	43	1		15	2	BEARING,RB/6206	41	11		81	20
	44	1		15	11		70	33		84	16
ARM/4WD/A COMP	43	7		15	13	BEARING,RB/6207	53	17		87	5
	44	7		24	2		70	34		87	16
ARM,HST LEVER	49	16		25	2	BEARING,RB/6209	55	9		94	2
ARM,LIFT	76	4		28	3	BEARING,RB/6305	38	2		95	2
BAG/TOOL	110	10		28	5	BEARING,RB/6306	70	8		96	2
BALL,STEEL	114	11		33	4	BEARING,RB/6306SH2	51	2		101	41
BALL,STEEL/19X32	57	4		34	4		52	2	BOLT(SP)/M6X16	1	8
	57	9		38	6	BEARING,RB/6307	53	18		2	8
BALL,STEEL/5/16	30	11		38	7		55	7		64	39
	31	4		48	11	BOARD/WIREING ASSY	99	6		85	11
	32	4		113	33	BOLT	1	26		89	9
	35	5	BEARING/BALL 6205SH2	26	5		2	26		90	9
	39	5		70	11		3	5		100	20
	41	18		70	29		11	5	BOLT/(S)M8X55	15	8
BAND	102	5	BEARING/NEEDLE	25	3		12	5	BOLT/ADJUST	112	18
BAND/CLEANER	4	7		25	9		12	18	BOLT/M 6X50	82	11

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
BOLT/M 8X12	7	4	BOLT/M12X20	102	20	BOLT/STUD	37	6	BOLT,SEMS (S)	23	11
BOLT/M 8X16	37	17	BOLT/M12X25	65	6		37	7		30	13
BOLT/M 8X25	14	6		70	39		40	4		42	6
	18	4	BOLT/M12X30	40	3	BOLT/STUD/SEAL	21	4		48	15
	18	8		74	11		22	3		49	7
	48	16		83	35		22	4		50	36
	77	14		92	17	BOLT,BATTERY	8	3		82	13
BOLT/M 8X35	19	15		93	17	BOLT,CONNECTOR	64	23		82	33
	20	17	BOLT/M12X35	69	8	BOLT,CONNECTOR/M16	50	27		91	2
BOLT/M 8X40	48	23	BOLT/M12X40	74	12	BOLT,HINGE	59	11		97	4
BOLT/M 8X65	6	10	BOLT/M12X75	92	3	BOLT,KNOB(M6)	89	8	BOLT,SEMS (S) M8X16	12	9
BOLT/M 8X70	79	2		92	7		90	8		13	12
BOLT/M 8X80	101	18		93	3	BOLT,SEMS	3	3		41	23
BOLT/M 8X85	13	13		93	7		8	14		41	27
BOLT/M06X32	8	9	BOLT/M5X16	86	4		8	16		43	11
	8	12	BOLT/M8X12	1	9		42	11		44	10
BOLT/M10X110	74	5		2	9		45	4		44	12
BOLT/M10X120	81	3	BOLT/M8X16	1	10		53	2		46	19
BOLT/M10X20	29	8		2	10		54	14		50	4
	76	11		42	2		59	6		62	12
BOLT/M10X25	53	10		98	28		59	8		66	8
	83	4		98	42		77	11		67	8
	91	5	BOLT/M8X28 11T	64	14		79	10		80	7
	91	8		82	21	BOLT,SEMS (SP)	6	21		80	9
	92	16	BOLT/M8X30	15	5		7	2		81	8
	92	25		24	11		50	17		81	10
	93	16		30	2		64	18		98	48
	93	25		63	14		77	27		100	38
BOLT/M10X30	11	6	BOLT/M8X35	47	5		83	24	BOLT,SEMS/M8X25 7T	63	2
	12	4	BOLT/S	16	4		85	6		63	16
	16	3		35	6		86	5	BOLT,SM/M08X25	76	7
	17	3		54	7		87	2	BOLT,STUD/M12X35	22	2
	41	6		64	29		88	2	BONDEDSEAL	113	7
	55	2		82	31		88	6	BOOT	100	23
	70	38		82	44		94	11	BOOT/HORN	100	18
	82	6	BOLT/SEAL	7	7		94	16	BOOT/ROD/TIE	71	2
BOLT/M10X40	58	7		37	8		94	19		71	6
	79	14	BOLT/SET/M16X96	102	7		94	21		71	9
	79	18	BOLT/SM/M12X30	65	2		95	5	BOOT,CHANGE	30	19
	82	35	BOLT/SP	6	13		95	12	BRACKET COMP	83	25
BOLT/M10X45	47	2		13	9		95	19		83	34
BOLT/M10X50	41	5		21	5		95	22		85	8
	50	24		22	5		95	24	BRACKET(SEAT)COMP	91	1
BOLT/M10X55	74	7	BOLT/STUD	11	4		98	14	BRACKET/AXLE COMP	65	1
BOLT/M10X80	74	6		12	3		100	2	BRACKET/BATTERY COMP	8	15
	80	3		21	2	BOLT,SEMS (S)	11	15	BRACKET/BRAKE COMP	59	7
BOLT/M10X90	50	21		21	3		11	20	BRACKET/CLEANER COMP	4	12
BOLT/M12X20	50	32		37	5		12	24	BRACKET/LAMP/NUMBER	98	47

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
BRACKET/LEVER COMP	44	11	BUSH/50X50X37	74	2	CASE	113	20	CLIP/CABLE	101	14
	79	1	BUSH/62X67X15	69	6		113	21	CLIP/56	4	9
BRACKET/LH COMP	91	3	BUSH/62X67X30	69	11	CASE ASSY	99	11	CLIP,HOSE	6	23
	102	15	BUSH,COLUMN	62	11	CASE/CYLINDER SET	74	1	CLUCH/DIFF	56	1
BRACKET/PUMP COMP	6	20	BUTTON	59	4	CASE/DIFF	53	3	CLUTCH SPRING	48	13
BRACKET/REAR COMP	92	26	CABLE ASSY	9	2		68	9	COLLAR	114	7
	93	26		9	13	CASE/FINAL	70	1	COLLAR COMP	75	4
BRACKET/REAR/LH COMP	92	12		10	9	CASE/FINAL/LH	70	17		75	6
	93	12		99	18	CASE/FINAL/RH	70	22	COLLAR(35X50X2)	55	5
BRACKET/REAR/RH COMP	92	13	CABLE/EARTH ASSY	8	11	CASE/FUSE ASSY	101	26	COLLAR/07X12X46	7	18
	93	13	CABLE/HST	49	1	CASE/GEAR ASSY	111	1	COLLAR/09X14X10	48	19
BRACKET/RELAY COMP	101	17	CABLE/LOCK ASSY	87	12	CASE/PTO/MID	41	3	COLLAR/11X21X3	74	17
BRACKET/RH COMP	91	4	CABLE/PARKING	59	9	CASE/SPACER SET	16	1	COLLAR/12X25X16	92	11
	102	16	CAM/BRAKE COMP	57	11	CASE/SPACER/HST SET	17	1		93	11
BRACKET/SIDE/LH COMP	92	23	CAP	1	5	CASE/TRANSMISSION/F	22	1	COLLAR/19X28X02	114	9
	93	23		2	5	CASE/TRANSMISSION/H	21	1	COLLAR/20X24X16	36	9
BRACKET/SIDE/RH COMP	92	24		8	2	CHAIN/CHECK COMP	83	8	COLLAR/20X42X07	25	11
	93	24		99	16	CHAIN,CHECK/A	83	7	COLLAR/25X38X2	26	7
BRACKET/WIRE COMP	48	14		100	10	CHARGEPUMP ASSY	113	16	COLLAR/48X52X17	68	3
BRAKE,PARKING ASSY	59	1	CAP/OIL/30	74	28	CIRCLIP/30	51	5	CONNECTOR	1	22
BUCKLE,TURN/M24 COMP	83	29	CAP/TANC ASSY	7	8		52	6		2	22
BULB	61	3	CAP/07	94	13	CLAMP	1	29		64	33
	61	7		95	15		2	29		80	15
	73	3	CAP,BLANK/M10	11	8		66	9		81	16
	73	7		12	14		67	9	CONNECTOR/M16X79	50	12
	99	12		37	12	CLAMP/HOSE	101	10	CONNECTOR/PF1/2X54	50	38
BULB/LAMP/12V10W	98	18		41	1	CLAMP/26-38	82	8	CONTROL VALVE ASSY	77	4
	98	32		41	2	CLAMP/35	1	15	COUPLING	25	12
BULB/LAMP/12V21W	98	3		54	5		2	15		25	16
	98	7		69	20	CLAMP/40	1	14		38	4
	98	17		70	21		1	18		66	3
	98	31		70	26		2	14		67	3
BULB/LAMP/12V5W	98	4	CAP,FUSE BOX	101	7		2	18	COVER	79	13
	98	8	CAP,OIL ASSY	69	2	CLAMP,HARNESS	94	17		79	17
	98	46	CAP,OIL 23	11	12		95	20		113	31
BUSH	27	7		12	10		100	31		114	13
	28	12	CAP,OIL(B)ASSY	64	20		101	12	COVER COMP	3	2
	112	6	CAP,PTO SHAFT	37	14		101	22	COVER/A ASSY	113	18
	112	8		41	28	CLAMP,MAIN HARNESS	101	25	COVER/B ASSY	113	19
BUSH /18X20X25	46	8	CAP,TIRE VALVE	60	4	CLEANER/AIR ASSY	4	1	COVER/CLUTCH	112	1
BUSH/16X18X15	11	2		60	8	CLIP	1	17		112	2
	12	2		61	4		2	17	COVER/CLUTCH ASSY	11	13
BUSH/18X20X15	39	7		61	8		4	11		12	15
BUSH/20X23X20	48	2		72	4	CLIP(B)	7	14	COVER/DUSH/F	86	1
BUSH/22X25X20	16	2		72	8		84	23	COVER/DUSH/R	86	2
	17	2		73	4		86	15	COVER/END ASSY	111	19
BUSH/30X34X30	58	5		73	8		88	8	COVER/FUSE	101	27
BUSH/45X50X42	74	3	CARTRIDGE	50	19		95	16	COVER/SHIELD COMP	83	23

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
COVER/SIDE ASSY	111	30	FORK/SHIFT/SUB	32	2	GEAR/SPUR/18	26	1	GROMMET/13X17X5	88	3
COVER/STEERING	62	13	FORK/SHIFT/1ST	30	8	GEAR/SPUR/18-38	27	3		88	10
COVER/STEERING/F	86	8	FORK/SHIFT/2ND	30	9	GEAR/SPUR/20-13	38	1	GROMMET/9X13X2	88	7
COVER/STEERING/R	86	9	FRAME/DUSH COMP	94	1	GEAR/SPUR/21	25	13	GUIDE	30	12
COVER/TOP ASSY	111	23		95	1		28	17	GUIDE/CHANGE/LH COMP	89	1
COVER/UNDER COMP	87	1	FRAME/REAR COMP	92	1		33	7		90	1
COVER/WHEEL	70	36		93	1		34	7	GUIDE/CHANGE/RH COMP	89	3
COVER,LAMP/REAR	98	19		102	1		41	16		90	3
	98	33	FRAME/SIDE/LH COMP	92	21	GEAR/SPUR/25	24	1	GUIDE/SLEEVE/RELEASE	11	18
COVER,PUMP	64	9		93	21		25	7		12	22
	82	16	FRAME/SIDE/RH COMP	92	22	GEAR/SPUR/27	25	6	HARNESS/ENGINE ASSY	101	1
CRANK/LIFT	76	3		93	22		29	1	HARNESS/ENGINE/4P	101	6
CUP	6	6	FUSE/SLOWBLOW	101	2		33	2	HARNESS/LAMP	98	2
CUP/FUEL	7	15	FUSE/250V2A	101	5		34	2		98	6
CUSHION,B/ RUBBER	20	3	FUSE/32V10A	101	30	GEAR/SPUR/27-22	26	9	HARNESS/MAIN ASSY	101	13
CUSHION,C/RUBBER	86	16	FUSE/32V20A	101	31	GEAR/SPUR/28-34	27	1	HARNESS/NAMBER PLATE	98	45
CUSHION,RUBBER	4	13	FUSE,BLADE	101	8	GEAR/SPUR/30	25	14	HARNESS/PANEL ASSY	101	34
CYLINDERBLOCK ASSY	113	17		101	32		28	16	HARNESS/REAR ASSY	101	23
DAMPER/OIL ASSY	48	18	GASKET	3	4	GEAR/SPUR/33	23	8	HARNESS,LAMP/REAR	98	16
DIODE	101	3		4	4	GEAR/SPUR/34-18	36	5		98	30
	101	15		7	9	GEAR/SPUR/34-24-13	27	4	HARNESS,SOCKET	101	37
DISK/CLUTCH/PTO COMP	12	17		29	7	GEAR/SPUR/38	28	14	HARNESS,WIRE/NO.9	101	35
DISK/CLUTCH/215 COMP	11	14		113	2	GEAR/SPUR/40-47	38	11	HEAD/CYLINDER	74	10
	12	16		113	3	GEAR/SPUR/49	41	19	HEAD/SPOOL	114	2
ELEMENT	6	9	GAUGE/FUEL ASSY	7	5	GEAR/08-47 SET	51	1	HITCH/TRAILER SET	40	1
ELEMENT ASSY	5	1	GAUGE/OIL	74	29		52	1	HOLDER COMP	80	6
ELEMENT,PAPER ASSY	4	3	GEAR/BEVEL/10	70	28	GEAR/09-20 SET	68	1		81	7
END,TIE ROD ASSY	71	5	GEAR/BEVEL/12	53	5	GEAR/35-31-22-14	28	7	HOLDER/LEVER COMP	49	11
END,TIE ROD,R ASSY	71	8		70	7	GLASS	99	4	HOLDER/MID COMP	100	37
ESCUTCHEON	99	3	GEAR/BEVEL/14	53	7	GRILLE	85	1	HOLDER/ROD	84	17
FENDER/LH COMP	88	1		63	8		85	5	HOLDER/SHAFT ASSY	62	6
FENDER/RH COMP	88	5		63	9	GRIP	43	10	HOLDER/SHAFT COMP	62	7
FILTER	82	4	GEAR/BEVEL/15	68	11		44	9	HOOD ASSY	84	1
FILTER ASSY	6	1	GEAR/BEVEL/17	70	10		46	17	HORN	100	1
	50	18	GEAR/BEVEL/48	70	31		59	5	HOSE	1	6
FILTER COMP	50	1	GEAR/CREEP SET	36	1		80	12		2	6
FILTER/FUEL	7	10	GEAR/HELICAL/11	53	16		81	14		6	16
FILTER/OIL ASSY	64	36	GEAR/HELICAL/15	15	1		89	10		50	31
FILTER/SUCTION ASSY	82	1	GEAR/HELICAL/21	13	1		90	10	HOSE/CLUMP/22-32	50	6
	82	3	GEAR/HELICAL/21-17	13	15	GRIP/MAIN	42	4	HOSE/OIL	64	25
FLASHER ASSY	100	19	GEAR/HELICAL/22	13	4		49	8	HOSE/RADIATOR/INLET	1	13
FOOD/LH	94	9	GEAR/HELICAL/24	14	3	GRIP/SUB	42	9		2	13
	95	10	GEAR/HELICAL/25	14	1		45	2	HOSE/RADIATOR/OUTLET	1	16
FOOD/RH	94	10		15	10		79	11		2	16
	95	11		15	12	GRIP/THROTTLE	9	6	HOSE/SUCTION	82	7
FORK/SHIFT/DIFFLOCK	56	2	GEAR/HELICAL/62	55	8		10	2	HOSE/03X07X800	7	12
FORK/SHIFT/PTO	39	3	GEAR/SPUR/16	33	1	GROMMET	88	4	HOSE/04X08X110	7	17
FORK/SHIFT/SUB	31	2		34	1		88	11	HOSE/06X10X250	6	17

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
HOSE/110	6	15	INSULATOR	89	2	LABEL/COLUMN/RH	104	5	LABEL/W/MUFFLER	106	5
HOSE/14X22X90	50	29		89	4		105	5		107	5
HOSE/170	1	19		89	5	LABEL/CONTROL/OPNER	103	5		108	5
	2	19		90	2	LABEL/CONTROL/PTO	104	2		109	5
HOSE/19X29X70	50	5		90	4		105	2	LABEL/W/RADIATOR	106	7
HOSE/290	1	20		90	5	LABEL/CONTROL/SUB	104	1		107	8
	2	20		91	7	LABEL/CONTROL/SUBCON	80	23		108	8
HOSE/400	11	11		92	8		81	24		109	8
	12	13		92	14	LABEL/CONTROL/SUBHST	105	1	LABEL/W/ROPS/E20	108	17
HOSE/650	6	22		92	15	LABEL/CREEP	36	11	LABEL/W/ROPS/E30	106	16
HOSE/650 COMP	80	14		93	8	LABEL/D/BATTERY	106	10	LABEL/W/ROPS/E40P	109	17
	81	15		93	14		107	10	LABEL/W/ROPS/E50	107	17
HOSE,OIL 10X15X80	64	30		93	15		108	11	LABEL/W/SHIELD	106	4
HOUSING	35	3		94	5		109	11		107	4
HOUSING ASSY	99	5		94	6	LABEL/D/STARTER	106	9		108	4
HOUSING/AXLE	69	1		94	15		107	9		109	4
HOUSING/AXLE/LH	54	1		95	6		108	9	LABEL/W/SHIELD/PTO	106	8
HOUSING/AXLE/RH	54	2		95	7		109	9		107	7
HOUSING/CLUTCH	12	1		95	18	LABEL/FILTER	106	14		108	6
HOUSING/CLUTCH ASSY	11	1	INSULATOR/LEVER/SUB	42	10		107	15		109	6
HST ASSY	23	1		45	3		108	15	LABEL/325	103	2
HUB/BRAKE/LH SET	58	3		46	20		109	15	LABEL/4WD	104	6
HUB/BRAKE/RH COMP	58	4		79	12	LABEL/FUEL/P	109	10		105	6
HUB/09X14X20	1	24		80	13	LABEL/FUSE/11	106	12	LABEL,CONTROL	104	3
	2	24		81	13		107	13		105	3
HUB/20X30X62	23	2	INSULATOR/LH	84	7		108	13	LABEL,FUEL/D	108	10
	24	8	INSULATOR/RH	84	8		109	13	LAMP/FRONT/LH/C ASSY	98	1
	25	5		84	9	LABEL/FUSE/4	109	14	LAMP/FRONT/RH/C ASSY	98	5
	28	4	INSULATOR/TANK	7	16	LABEL/MAIN/A	104	7	LAMP/HEAD ASSY	97	7
HUB/25X40X40/HST	28	15	JOINT BALL M08LH	47	9	LABEL/MAIN/B	104	8	LAMP/HEAD/G ASSY	97	8
HUB/25X40X84	27	2	JOINT BALL M08RH	47	8	LABEL/MID	104	9	LAMP/NUMBERPLAT ASSY	98	44
HUB/30X46X15	25	15	KEY	113	32		105	8	LAMP,COMBI/REAR/LH	98	15
INSULATOR	1	3	KEY ASSY	100	13	LABEL/SPEED/HST	105	9	LAMP,COMBI/REAR/RH	98	29
	1	7	KNOB	75	8	LABEL/SPEED/STD	104	10	LEBER/SUBCON	80	8
	1	28		100	17	LABEL/START	106	15		81	9
	2	3	LABEL/C/BATTERY	106	3		107	16	LEVER	6	2
	2	7		107	3		108	16		100	16
	2	28		108	3		109	16	LEVER COMP	9	5
	7	11		109	3	LABEL/SWITCH/P	104	11		10	1
	8	7	LABEL/C/DRIVE/D	108	1		105	10	LEVER/BAR/14 COMP	42	1
	8	18	LABEL/C/DRIVE/F	107	1	LABEL/W/ETHER	106	6		42	3
	56	10	LABEL/C/DRIVE/G	106	1		107	6		49	6
	65	4	LABEL/C/DRIVE/P	109	1		108	7	LEVER/HST COMP	49	10
	84	21	LABEL/C/SHIFT	107	12		109	7	LEVER/MID	46	18
	86	11		108	12	LABEL/W/FAN	106	2	LEVER/PTO COMP	45	5
	86	12		109	12		107	2	LEVER/RELEASE	112	5
	86	13	LABEL/COLUMN/LH	104	4		108	2	LEVER/SUB	79	9
	87	6		105	4		109	2	LEVER/SUB COMP	42	8

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
LEVER/4WD	43	9	NET/WIRE COMP	1	4	NUT/M 8	48	17	NUT,RING/M28X1.0	100	11
	44	8		2	4		48	20	NUT,SPEED/P6	84	14
LINING/11X30X02	79	6	NIPPLE,GREASE	58	14		49	12		85	3
LINING/11X40X03	9	7	NIPPLE,GREASE/PT1/8	16	8		58	21	NUT,TOP LINK LOCK	83	19
	10	3		17	7		66	11	O-RING	39	8
LINING/17X64X05	49	15		19	3		67	11		111	6
LINK/AUTO COMP	77	35		20	5		75	12		111	15
LINK/LOWER/LH COMP	83	1		69	15		76	8		111	21
LINK/LOWER/RH COMP	83	2	NIPPLE,GREASE/1/8	69	14		77	15		111	22
LINK/SPOOL COMP	77	21	NUT	5	2		78	9		111	32
LINK/SUPPORT COMP	77	25		9	10		82	24		111	42
LINK,FUSIBLE	101	4		10	6		84	12	O-RING HS90 G50	64	11
LINK,TOP (L) COMP	83	16		12	7		97	5		82	18
LINK,TOP (R) COMP	83	17		23	3	NUT/M06	8	10	O-RING P31	64	38
MARK,FUEL	106	11		49	17		8	13	O-RING P6 HS90	64	13
MARK,FUEL/FR	107	11		54	10	NUT/M08X1.5	111	37		82	20
MARK,FUSE/4	106	13		58	8	NUT/M10	11	9	O-RING/G100	70	2
	107	14		58	10		17	4	O-RING/G25	82	5
	108	14		62	3	NUT/M10 7T P=1.25	112	10	O-RING/G35	82	2
MARK,HST LEVER	105	7		69	9	NUT/M12	16	5	O-RING/G45	111	9
MARK,PORT A	80	21		71	11		40	5	O-RING/G60	11	19
	81	22		79	8		70	6		12	23
MARK,PORT B	80	22		89	12		83	33	O-RING/G65	113	6
	81	23		90	12	NUT/M12X1.25	71	13	O-RING/G70	74	25
MAT/FLOOR	94	12		92	4	NUT/M14	69	19	O-RING/P 7	77	28
MAT/FLOOR/LH	95	13		92	10	NUT/M16	76	13	O-RING/P 8	111	41
MAT/FLOOR/RH	95	14		93	4		83	10	O-RING/P 9	74	15
METAL	13	5		93	10		83	11	O-RING/P10A	6	4
	15	7		100	22		102	8		39	2
METAL/CREEP	36	2		102	18	NUT/M20 7T	64	3	O-RING/P12	64	37
METAL/DIFF	53	1		111	18	NUT/M22	100	15		74	23
METAL/GEAR	63	10		111	44	NUT/M24	83	30		77	9
METAL/INPUT	14	5		111	45	NUT/M25	68	4		82	32
	15	4		112	19	NUT/M5	98	22		82	43
	23	10	NUT/M 4	98	10		98	36		113	13
	24	9	NUT/M 6	8	5	NUT/M8	47	10		114	21
METAL/PIVOT/FRONT	69	5		98	25		58	20	O-RING/P14	31	16
METAL/PIVOT/REA ASSY	69	10		98	39		82	26		32	9
METAL/RELIEF	82	34	NUT/M 8	19	7	NUT/SM/08	78	10		35	2
METAL/SHIFT	30	1		19	16	NUT/SPRING	86	3		41	25
METAL/SPACER	41	4		20	4	NUT/WASHER	80	20		74	21
METAL/WHEEL	55	1		20	9		81	21		74	26
METER/HM/F/T SET	99	2		20	18		98	43		77	12
MIRROR ASSY	97	1		30	3		98	49		79	16
MUFFLER COMP	3	1		35	7	NUT,LH THREAD/M17	71	12		82	38
NET	85	2		47	11	NUT,LOCK	100	28		82	42
NET/LH	84	2		47	12	NUT,LOCK/M8	100	3		113	8
NET/RH	84	3		48	7	NUT,RING	6	7		113	11

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
O-RING/P14	114	27	PAD	48	9	PIN/06X31	81	11	PIN,SPLIT/2.5X15	112	17
O-RING/P18	50	11		58	15	PIN/08X19	49	2	PIN,SPLIT/2.5X20	49	4
	50	26	PANEL/BACK COMP	94	20		59	13	PIN,SPLIT/2.5X25	9	11
	56	6		95	23	PIN/08X25	56	4		10	7
	57	12	PANEL/CENTER	95	4	PIN/12X48	83	14	PIN,SPLIT/3 X20	71	14
	63	13	PANEL/CENTER COMP	94	4	PIN/12X75	68	13		83	15
	64	24	PANEL/FLOOR/LH COMP	94	7	PIN/14X115	53	4	PIN,SPLIT/3 X35	75	5
	74	24		95	8	PIN/16X73	83	31		75	7
	113	14	PANEL/FLOOR/RH COMP	94	8	PIN/19X94	83	21	PIN,SPLIT/3X30	102	14
O-RING/P20	50	20		95	9	PIN/19X94 COMP	102	3	PIN,SPRING/5 X20 W	78	2
	50	39	PANEL/INSTRUMEN ASSY	99	1	PIN/20X61	36	7	PIN,SPRING/5 X25 W	68	14
	64	28	PANEL/REAR COMP	94	18	PIN,KNOCK	16	7	PIN,SPRING/6 X32 W	23	7
	64	34		95	21		17	6		43	2
	74	20	PANEL/SEAT COMP	94	14	PIN,LINK	40	8		44	2
	75	2		95	17		83	5		46	2
	82	10	PEDAL/BRAKE/LH COMP	58	1		83	20	PIN,ST/ 8X14	53	9
	82	29	PEDAL/BRAKE/RH COMP	58	2		102	4	PIN,ST/10X22	13	10
	82	40	PEDAL/CLUTCH COMP	19	1	PIN,ROD COMP	76	10		14	7
O-RING/P22	64	12		20	1	PIN,SNAP/6	80	11		15	6
	82	19	PEDAL/HST SET	48	1		81	12		15	9
O-RING/P24	50	8	PEDAL/HST/REVERSE	48	6	PIN,SP.(W)/5.0X16	31	8		21	6
	50	37	PIN	19	8		54	13		22	6
O-RING/P28	50	3		20	10	PIN,SPLIT/2 X15	84	19		23	6
O-RING/P34	66	7		77	16		87	11		24	13
	67	7		78	3	PIN,SPLIT/2 X20	9	4		30	6
O-RING/P38	69	12		112	13		9	15		36	4
O-RING/P44	6	8		112	14		10	11		54	6
	23	12		112	15		19	10		55	3
O-RING/P65 HS90	77	2		113	43		19	14		70	4
ORNAMENT	84	13		113	44		20	12		70	37
	101	29		113	49		20	16		74	9
ORNAMENT/ISEKI	103	1		113	52		31	9	PIN,ST/10X40	41	8
ORNAMENT/SIDE/LH	103	3	PIN ASSY	102	2		31	12	PIN,TAPER/8X50	58	6
ORNAMENT/SIDE/RH	103	4	PIN COMP	83	3		32	12	PIN,YOKE A	58	22
ORNAMENT/STEERING	103	6		84	15		43	6		59	14
PACKING	1	25	PIN (22X85)	76	12		44	6	PINION/BEVEL/11	68	10
	2	25	PIN ASSY	40	7		46	6	PIPE/BOOST COMP	50	10
	64	21	PIN STRAIGHT,A	53	8		46	13	PIPE/CLEANER/INLET	4	8
	69	3	PIN 19X132	83	22		58	24	PIPE/CLEANER/OUTLET	4	10
	111	46	PIN/KNOCK	112	12		59	16	PIPE/DELIVERY COMP	82	28
PACKING ASSY	4	6	PIN/LOCK	84	10		77	20		82	41
	5	3	PIN/SHIFT/DIFFROCK	56	3		77	23	PIPE/FRONT COMP	50	28
PACKING/RUBBER	7	6	PIN/SPRING	36	6		77	30	PIPE/OIL COMP	64	22
PACKING,OIL PUMP	64	16	PIN/SUPPORT COMP	77	26		77	37		64	27
	82	27	PIN/TAPER/06X45	31	15		78	5		64	32
PAD	19	2		32	6		78	8	PIPE/RETURN COMP	50	25
	20	2	PIN/05X23	77	22	PIN,SPLIT/2 X25	62	4	PIPE/SUCTION COMP	50	2
	48	5	PIN/06X31	80	10	PIN,SPLIT/2.5X15	87	13		50	7

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
PIPE/SUCTION COMP	82	9	PLATE/THRUST	113	28	RING	102	6	RING,SNAP/20C	25	4
PIPE/TANK COMP	50	35		113	29	RING/BACKUP	74	16		25	19
PIPE,BREATHER	11	10	PLATE/U/30X50	77	40		113	9		28	6
	12	12	PLATE/VALVE	113	26		113	15		28	19
PISTON	77	1		113	27	RING/BOOT	71	3		29	5
	111	11	PLIERS/G150	110	3		71	7		48	4
PIVOT/TRUNNION COMP	47	1	PLUG	1	23		71	10		66	2
PLATE	12	8		2	23	RING/O	30	15		67	2
	29	6		37	13		66	5	RING,SNAP/21 C	74	18
	54	12		77	8		67	5	RING,SNAP/22 C	56	5
	59	10		113	39		113	4		56	8
	63	11		113	42		113	5		58	13
	79	5		113	55		113	10		58	26
	85	7	PLUG/M14	114	18		113	12	RING,SNAP/25 C	26	8
	98	13	PLUG/PT1/8	74	27	RING/SNAP	26	3		51	4
	113	30	PLUG/SCREW/SEAL	41	9		26	6		113	37
	114	23		69	4		28	10	RING,SNAP/28 C	30	17
PLATE COMP	47	4		70	20		37	2	RING,SNAP/30 C	13	7
PLATE/BATTERY	8	4		70	25		37	3		111	26
PLATE/BUMPER	65	5		77	10		37	4	RING,SNAP/35 C	38	10
PLATE/DISK	57	2		80	17		41	15		46	16
	57	7		81	17		53	15		53	20
PLATE/I 25X60	41	22	PLUG/SEAL	114	26		53	19		55	6
PLATE/I/16X200	43	4	PLUG/SEAL/25	37	11		54	3	RING,SNAP/47 C	24	4
	44	4	PLUG/SEAL/80	37	10		55	10		25	17
PLATE/I/16X215	46	11	PLUG/7P	101	36		68	18	RING,SNAP/52 C	68	8
PLATE/I/16X435	46	4	PLUG,DRAIN	64	19		68	19		70	19
PLATE/I/19X50	37	16		82	37		70	9		70	24
PLATE/I/19X75	77	18	PLUG,DRAIN (1/4)	11	3		70	15	RIVET,BLIND/4X7.5	84	4
PLATE/I/19X97	13	11		12	11		70	16	ROD	19	12
PLATE/I/22X104	40	2		54	4		76	5		20	14
PLATE/I/25X62	77	41	POPPET	50	14		76	6		59	2
PLATE/I/30X50	41	26		111	17		113	50		76	9
PLATE/I/65X78	75	1		113	40	RING/SNAP/CH	24	10	ROD COMP	58	19
PLATE/I,13X40	100	36		114	19		111	43	ROD/FORK/LH COMP	83	26
PLATE/LOCK/LH COMP	87	7	PORTBLOCK	113	22	RING/SNAP/CS	70	35	ROD/M08X65 COMP	47	7
PLATE/LOCK/RH COMP	87	8	PUMP SET	64	8	RING,BACK UP	77	3	ROD/M08X70	78	6
PLATE/PRESSURE	112	3	PUMP SET	82	15	RING,SNAP	114	17	ROD/RELEASE	112	7
	112	4	PUMP/FUEL ASSY	6	12	RING,SNAP/10 C	31	13	ROD/SUB COMP	31	10
PLATE/PRESSURE/LH	57	1	PUMP,GEAR ASSY	64	7		32	13		32	10
PLATE/PRESSURE/RH	57	6		82	14	RING,SNAP/15 C	48	12	ROD/TIE	71	4
PLATE/SEPARATE	57	3	RADIATOR	1	1		50	16	ROD/TIE ASSY	71	1
	57	8	RADIATOR ASSY	2	1		63	4	ROD/08X110	59	12
PLATE/SOCKET COMP	101	40	REFLECTOR	98	20	RING,SNAP/17 C	62	10	ROD,CLUTCH A COMP	19	4
PLATE/STOP COMP	89	6		98	34	RING,SNAP/18 C	31	19		20	6
	90	6	RELAY/4P	101	16		32	8	RUBBER,CUSHION	16	9
PLATE/SWASH	113	23	RELIEF VALVE ASSY	82	39		46	10		17	8
PLATE/TANK	7	13	RESISTANCE/1.0	6	24	RING,SNAP/20C	24	6		94	3

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
RUBBER,CUSHION	95	3	SEAL,DUST	74	19	SHIM (C)	68	5	SPRING,COIL	111	12
SCREW	86	10	SEAL,OIL	55	11	SHIM D T=0.1	68	6		111	13
	99	8		64	10	SHIM/0.1	53	13		111	16
	101	33		70	32	SHIM/0.2	53	12	SPRING,PRESS/22	9	8
SCREW/M05X30	85	9		82	17	SHIM/07X14X01	50	15		10	4
SCREW/M4X16	98	9	SEAL,OIL/OS45554	76	2	SHIPPINGPLUG	113	53	SPRING,PRESS/26	85	10
SCREW/M5X30	101	38	SEAL,OIL/TC20357	14	8		113	54	SPRING,SHIFTER	30	10
SCREW/M6X10	97	2		15	3	SHROUD COMP	1	2		31	3
SCREW/M6X14	113	38		15	14		2	2		32	3
SCREW/M6X20	86	7		24	7	SLEEVE	41	13		35	4
SCREW/M6X40	75	9		28	2		114	8		39	4
SCREW/RH COMP	19	5	SEAL,OIL/TC30458	13	8	SLEEVE 35X40X17	38	8		41	17
	20	7	SEAL,OIL/TC355008	13	3	SLEEVE/DETENT	114	10	SPRING,TENSION	87	9
SCREW/S	99	7		13	17	SLEEVE/RELEASE	11	17	SPRING,TENSION/53	9	1
SCREW/SOCKET	113	45	SEAL,OIL/TC356210	41	14		12	21		18	2
	113	48	SEAL,OIL/TC4,14247	114	6	SLIPPER,BRAKE B	49	14		18	6
	114	15		114	16	SOCKET	99	13	SPRING,VALVE	6	3
SCREW/SP	99	17	SEAL,OIL/TC406211	38	9		99	15	STAY/BAR	84	20
SCREW/TAPPING	99	9	SEAL,OIL/VC122204	77	32	SPANNER/ 8X10	110	5	STAY/INSULATOR	86	14
SCREW/4X16	99	10		77	34	SPANNER/12X14	110	6	STAY/PIPE COMP	80	16
SCREW,ADJUST	111	28		77	39	SPANNER/13X17	110	7		81	18
SCREW,LH/M24X160COMP	83	28	SEAL,OIL/VC16244	63	5	SPANNER/19X22	110	8	STAY/PLATE	87	15
SCREW,PLUS/M4X8	100	7	SEAL,OIL/21	68	7	SPANNER/24X27	110	9	STAY/PLATE/LH COMP	87	3
SCREW,PLUS/M5X0.8X8	100	9	SHAFT	25	8	SPANNER,BOX/22	110	1	STAY/PLATE/RH COMP	87	4
SCREW,RH/M24 COMP	83	27		41	20	SPOOL/DELECT	114	22	STAY/SHIFT/MAIN	30	7
SCREW,SEMS	89	11		66	1	SPRING	59	3	STAY/SHIFT/PTO	39	1
	90	11		67	1		77	6	STAY/SHIFT/SUB	31	1
	98	21		70	27		77	7		32	1
	98	35		70	41		83	6	STAY/SUB COMP	31	6
SCREWDRIVER ASSY	110	4		70	42		112	9	STAY,MIRROR	97	3
SEAL	84	6		113	24		113	36	STEERING CAP	62	2
	111	3		113	25		113	41	STEERING WHEEL ASSY	62	1
	111	4	SHAFT/BACK	29	3		114	20	STEERING/POWER ASSY	64	1
	111	8	SHAFT/DRIVE/PTO	25	1	SPRING PIN (W)	114	24	STEP/SUB	96	1
	111	20		28	1	SPRING/A	102	12	STOPPER COMP	102	11
SEAL/OIL	33	6	SHAFT/FRONT	33	3	SPRING/HC015	114	12	STOPPER/SPRING/A	114	3
	34	6		34	3	SPRING/HC021	50	13	STOPPER/SPRING/B	114	4
	34	8	SHAFT/PTO	38	5	SPRING/HC042	114	5	STUD/M12	102	17
	63	6	SHAFT/PTO/MID	41	10	SPRING/HC060	30	18	STUD/M12X28	70	3
	69	7	SHAFT/SCREW ASSY	111	7	SPRING/HE023	57	5	STUD/M14X35	69	18
	69	13	SHAFT/SECTOR ASSY	111	27		57	10	SWITCH	100	24
	111	2	SHAFT/SLOWRETURN	75	11	SPRING/HE066	58	11	SWITCH ASSY	100	14
	111	25	SHAFT/STEERING	63	3	SPRING/HE123	77	13	SWITCH/PUSH ASSY	100	29
	113	1	SHAFT/STEERING COMP	62	9	SPRING/HE90	19	11	SWITCH/PUSH SET	100	21
SEAL/OIL ASSY	70	12		63	1		20	13	SWITCH,HAZARD ASSY	100	26
SEAL/47	37	9		63	15	SPRING/HT043	56	9	SWITCH,LAMP ASSY	100	25
SEAL/52	70	18	SHAFT/WHEEL	55	4	SPRING/WASHER	79	7	SWITCH,LIMIT ASSY	100	32
	70	23		70	30	SPRING,CLUTCH RETURN	58	16	SWITCH,STARTER ASSY	100	4

DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO	DESCRIPTION	REF	NO
SWITCH,STARTER SET	100	5	WASHER	111	35	WASHER/6X14X3	85	4	WASHER,SP/M 4	100	34
SWITCH,STOP	100	27		111	36	WASHER/6X24X2	89	7	WASHER,SP/M 5	98	24
TANK/FUEL COMP	7	1		112	16		90	7		98	38
TANK/OIL COMP	64	17	WASHER COMP	91	12	WASHER/75X90X03	53	14	WASHER,SP/M 6	75	10
TIRE	72	2		92	9	WASHER/8X12X2	7	3		82	12
	72	6		93	9	WASHER,BINDING SHAFT	42	7		98	26
TIRE/12.4-16 4PR	60	2	WASHER / M16	83	13		86	6		98	40
	60	6		102	10	WASHER,PL/M 4	84	5	WASHER,SP/M 8	1	11
TIRE/24X8.50-12-4	73	2	WASHER / M6	8	6		98	12		2	11
	73	6		9	3		100	35		6	11
TIRE/315/80D-16-4	61	2		9	14	WASHER,PL/M 5	77	24		12	19
	61	6		10	10		98	23		13	14
TOOL,FUSE	101	28		19	13		98	37		30	5
TUBE COMP	66	4		20	15		100	8		35	8
	67	4		84	18		101	39		37	18
TUBE/ 6-14	72	3		87	14	WASHER,PL/M 8	1	12		47	6
	72	7		98	27		1	27		47	13
TUBE/12.4-16	60	3		98	41		2	12		48	8
	60	7	WASHER /M12	50	34		2	27		48	21
TUBE/14X130	49	9	WASHER/M10	8	17		19	9		49	13
TUBE/14X17X90	42	5		9	9		20	11		77	17
TUBE/300 COMP	66	6		10	5		30	4		79	3
	67	6		23	4		31	11		82	25
TURNBUCKLE/A	83	9		31	7		32	11		84	11
TURNBUCKLE/M8	19	6		50	22		43	5		101	19
	20	8		62	5		44	5		114	14
TURNBUCLE COMP	83	18		113	47		46	5	WASHER,SP/M10	3	6
VALVE	4	2	WASHER/M20	48	3		46	12		11	7
	74	22		102	13		48	22		12	6
	113	35	WASHER/13X32X3	83	32		49	3		17	5
VALVE SET	77	5	WASHER/13X50X3	92	2		58	23		23	5
VALVE ASSY	74	14		92	20		59	15		29	9
	111	10		93	2		77	19		41	7
VALVE SET	114	1		93	20		77	29		47	3
VALVE/CONTROL ASSY	80	2	WASHER/18X26X02	46	9		77	36		50	23
	81	2	WASHER/20X36X02	24	5		78	4		54	11
VALVE/CONTROL/SUB/R1	80	1		25	10		78	7		74	8
VALVE/CONTROL/SUB/R2	81	1		28	18		82	23		79	15
VALVE/LAMP/12V/1.7W	99	14		29	4		84	24		79	19
VALVE/S/A	113	51	WASHER/23X35X2	100	30		87	10		80	4
VIS	6	5	WASHER/30X40X2	31	18		88	9		81	4
WASHER	9	12	WASHER/30X46X2	27	9		97	6		82	36
	10	8		28	13		101	20		91	6
	25	18		51	3	WASHER,PL/M18	31	17		91	9
	53	6		52	3		32	7		92	18
	68	12	WASHER/36X43X23	43	8	WASHER,PL/M22	58	12		93	18
	100	12		46	15	WASHER,PL/M4	100	6		111	40
	111	34	WASHER/6X14X3	84	22	WASHER,SP/M 4	98	11	WASHER,SP/M12	16	6

DESCRIPTION	REF . NO	
WASHER,SP/M12	40	6
	50	33
	64	6
	65	3
	65	7
	70	5
	70	40
	71	15
	74	13
	83	36
	91	11
	92	5
	92	19
	93	5
	93	19
	102	19
	102	21
WASHER,SP/M14	69	17
WASHER,SP/M16	55	13
	76	14
	83	12
	102	9
WASHER,SP/M20	64	4
WASHER,SPRING/M8	64	15
	82	22
WASHER,WIRE TENSION	6	14
WHEEL/12-7JA COMP	73	1
	73	5
WHEEL/14X5J COMP	72	1
	72	5
WHEEL/16-10LB COMP	61	1
	61	5
WHEEL/16XW11 COMP	60	1
	60	5
WING NUT ASSY	4	5
WIRE	7	19
	36	10
	43	3
	44	3
	46	3
	68	15
WRENCH,SOCKET/17X19	110	2
YOKE/CLUTCH	18	3
YOKE,LH	58	17
YOKE,RH	58	18
YORK,CLUTCH	18	7

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